MR



Leave blank if none desired

Metric M See pages 1.7, 1.25, 1.28

Standard Strokes

Note 1: For action XK strokes A – G are decreased by 1/8" from those shown (Original Series only).

Note 2: For action XDRK strokes A – M are decreased by 1/8" from those shown (Original Series only).

Original Series Action XK^1 0 **XDR ODR** 0P XDRK² Stroke 1/16 Α Α Α В В В 1/8 С С С 1/4 D 3/8 D D Ε Ε Ε 1/2 5/8 F F 3/4 G G Н Η 1 1 1/4 1 1/2 J 2 K K 3 L

"T" Series Includes PTFE piston bearing

Action	X, XK	0	OP
Stroke			
1/8	TC	TC	TC
1/4	TD	TD	TD
3/8	TE	TE	TE
1/2	TF	TF	_
5/8	TG	TG	_
1	TH	TH	_
1 1/4	TI	TI	_
1 1/2	TJ	TJ	_
2	TK	TK	_
3	TL	_	_
4	TM	_	_

Grey shading indicates sensors are not available.

Strokes are <u>NOT</u> affected by magnetic piston Option "E"

1.23

Action

Bore

Code

Single rod Double acting Double acting, Nonrotating

Bore

3/4"

19.1mm

150 psi max
Single acting, spring retracted **-O**Single acting, spring extended **-OP**

Double rod

ΤE

Double acting -XDR
Double acting, Nonrotating -XDRK
150 psi max
Single acting, spring retracted -ODR

See pages 1.5 & 1.6 for Action Information. See pages 1.24 & 1.27 for Standard Specifications

HOW TO ORDER

- Under Stroke select letter(s) for desired Series and Stroke.
- 2. Under **Bore** select **7** for 3/4" bore.

Seven Other Bore Sizes are Available

Bore Code	See page
5	1 17
121	1.29
221	1.35
321	1.41
521	1.47
721	1.53
1221	1.59
	121 221 521 721

- 3. Under *Action* select letter(s) for desired action.
- 4. Under **Prefix & Suffix Options** select letter(s) for desired options and add to model number.

EXAMPLES

E-7-X

Original Series, 1/2" stroke - 3/4" Bore - Single Rod, Double Acting

TE-7-X-MR

"T" Series, 3/8" Stroke - 3/4" Bore -Single Rod, Double Acting - Male Rod Thread

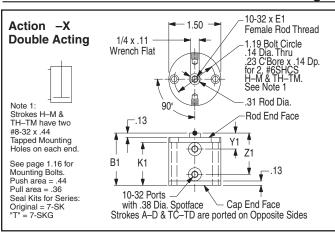
Suffix Option	ons		
Male rod thread Double rod, r Double rod, d Double rod, b	od end		-MR -MR -MR1 -MR2
Viton seals			-V
Quad seals			-Q
External guide, for load guidi	ng (See p	age 1.65)	-G
Hex rod nonrota to 2" stroke o	ating, sing only	le acting mode	ls -NR
Hole thru doubl 150 psi max	e rod sha	ft : 1/ ₁₆ " hole	-06
Finish: ProCoat	t ™ (Electro	oless Nickel)	-N
Stroke collar: 1/4" 1/2" 3/4"	-C2 -C4 -C6	1/8" 3/8" 5/8" 7/8"	-C1 -C3 -C5 -C7
Rubber Bumpe	rs:	Rod end Cap end	-BF -BR
		Both ends	-BFR
Adjustable retra adjustment add de	act stroke esired leng	(Over 1" th, e.gRS2)	-RS
Clevis mount:		-line with slot 0° to slot	-PM -SM
Eye mount:	Ports in Ports 90	-line with tang 0° to tang	-EPM -ESM
Threaded nose	Double Double	ingle rod rod, rod end rod, cap end rod, both ends	-F -F -F1 -F2
Magnetic piston & Order sensors	sensor mo	ounting slot(s) . See page 1.14.	-E

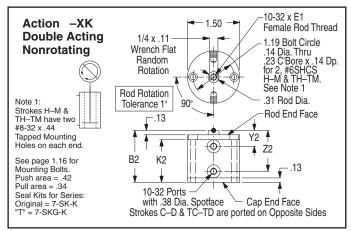
See pages 1.7 – 1.15 for general option information and pages 1.25, 1.26 & 1.28 for option specifications of 3/4" bore models.

Stroke length determines number of mounting

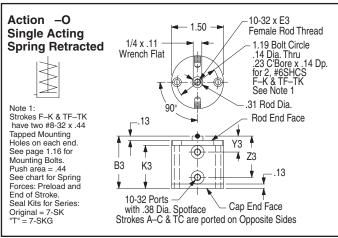
slots. See page 1.14, 1.26, or 1.28.

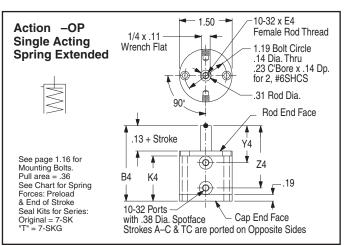
A complete library of cylinder CAD drawings is available from your local Fabco-Air Distributor or from the Fabco-Air web site – http://www.fabco-air.com





	Original Series													"T" Series										
Stroke, Inch	1/16	1/8	1/4	3/8	1/2	5/8	3/4	1	1 1/4	1 1/2	2	3	4	1/8	1/4	3/8	1/2	5/8	1	1 1/4	1 1/2	2	3	4
Stroke, Letter	Α	В	С	D	Е	F	G	Н		J	K	L	М	TC	TD	TE	TF	TG	TH	TI	TJ	TK	TL	TM
B1	.83					1.36	1.49						4.96					1.49						4.96
						.38	.38						.38					.38						.38
				.81											.81									
	1 - 1																							
	Note Note																							
Weight, lb.				.17							.46	.63	.78	_										
										ting									oub	le Ac	ting,	Noni	otati	ng
Stroke, Inch		-					1 1/4	1 1/2	_	3														
Stroke, Letter	C	D	E	F	G	Н	I	J	K	L	M				.38									
		L	Jse S	troke	s & D)imer	sions	und	er															
		"T" \$	Serie	s A	ction -	-XK	Dou	ble A	cting					_							_			
																								1
					لــِــا						$oxed{oxed}$	Weig	ıht, ib.	_	_									
			_											l .										
_												NA^	NA^										NA*	NA [*]
				.38	.38	.38	.38	.38	.38	.38	.38							.38	.38	.38	.38			
													"											"
																		_					"	"
													"	l .									"	"
	1 1													l .									"	"
Preload, lb.	1 1	2.7	1.5 4.5	2.5 4.7	2.0 4.7	2.5 4.8	2.5 4.8	2.2 4.9	1.5	1.3 5.3	1.3 6.7			2.8 4.5	1.5	2.5 4.8	2.5	2.5 4.8	1.5 4.9	1.2	1.3 5.3	1.3 6.7		"
End of Stroke, Ib.		4.5	_			_	_	-	5.0					_	4.5 ction		4.8	_		5.0			/topo	100
B4	Actio				ngle 1			oring NA*	EXTE			NA*	NA*	l .	1.67				NA*	ting,	Sprii NA*			
E4	.25	.25	.25	.38	.38	NA "	INA	IVA	INA	INA "	INA "	INA "	INA	.25	.25	.38	IVA	INA	INA "	INA	INA "	INA "	INA "	INA
K4	.63	.77	.88		1.29	II	II		II	ш	ш		11	.88		1.29	II	II			ш		ш	ш
Y4	.52	.58	.71	.83	.96	п	п		п	п	п	п	п	.58	.70	.83	п	п	п		п	п		
Z4	.64	.85	1.08	1.49		п	п		п	ш	ш	ш	п	.95	1.36	1.61	п	п			ш			
Weight, lb.	.14	.16	.18	.22	.24	п	п		п	п	п	п		.33	.22	.24	п	п			п			
Preload, lb.		2.7	1.5	2.5	2.0	п	п	ш	п	п	п	Ш	п	1.5	2.5	2.0	п	п	Ш		п	Ш	ш	п
End of Stroke, Ib.		4.5	4.5	4.7	4.7	п	п	п	п	п	п	"	11	4.5	4.8	4.8	п	п	"	"	п	"	"	п

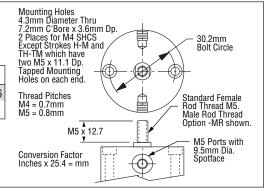




1.24

Prefix Option -M Metric Cylinder & Rod Thread, 19.1mm Bore Available on Original and "T" Series with Actions: -X, -XK, -O, -OP Also see *Option Information* on page 1.7.

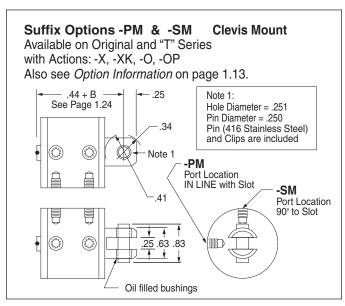
			Orig	ınaı t	Serie	S							
Stroke mm	1.6	3.2	6.4	9.5	12.7	15.9	19.1	25.4	31.8	38.1	50.8	76.2	101.6
Stroke Letter	Α	В	С	D	E	F	G	Н	I	J	K	L	М
Original Series Stroke mm 1.6 3.2 6.4 9.5 12.7 15.9 19.1 25.4 31.8 38.1 50.8 76.2 Stroke Letter A B C D E F G H I J K L "T" Series Stroke mm 3.2 6.4 9.5 12.7 15.9 25.4 31.8 38.1 50.8 76.2 101.6 Stroke Letter TC TD TE TF TG TH TI TJ TK TL TM													
Stroke mm	3.2	6.4	9.5	12.7	15.9	25.4	31.8	38.1	50.8	76.2	101.6		
Stroke Letter	TC	TD	TE	TF	TG	TH	TI	TJ	TK	TL	TM		

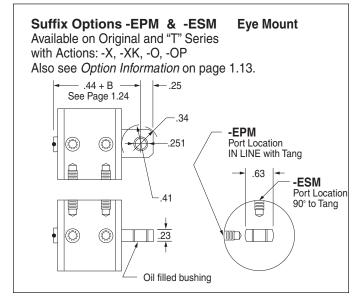


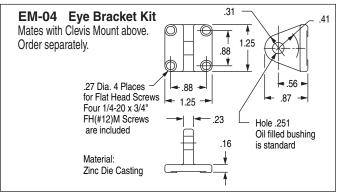
N C1-C7 BF BR BFR

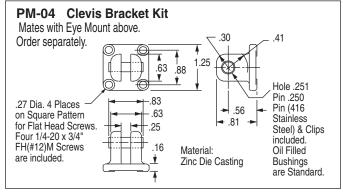
The **Suffix Options** charted on the right are available on Original & "T" Series with the Actions indicated (✓). They require no dimensional changes from the Standard Specifications on page 1.24. – *Also see Option Information on pages 1.7 thru 1.15.*

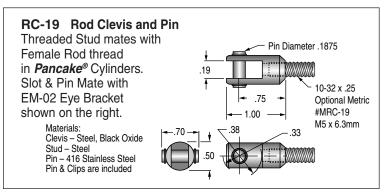
Octoo with	-X	/	1	1	1	1	/	/	
the Standard	-XK	/	1	/	/	/	/	/	
1.7 thru 1.15.	-0	/	1	/	/	NA	/	NA	
	-OP	1	1	✓	1	1	NA	NA	

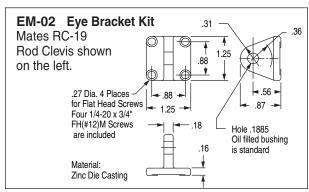




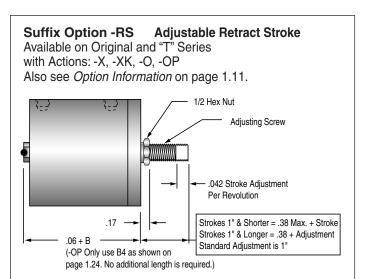


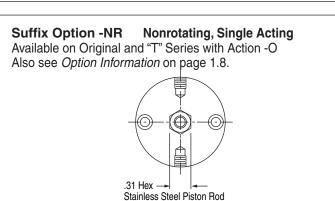


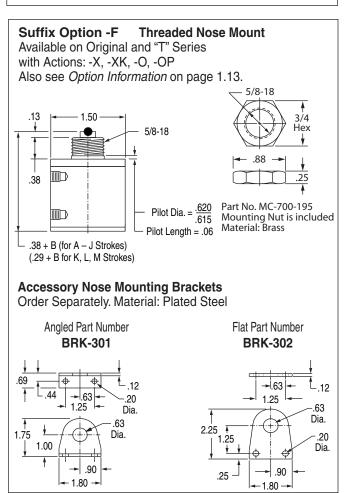


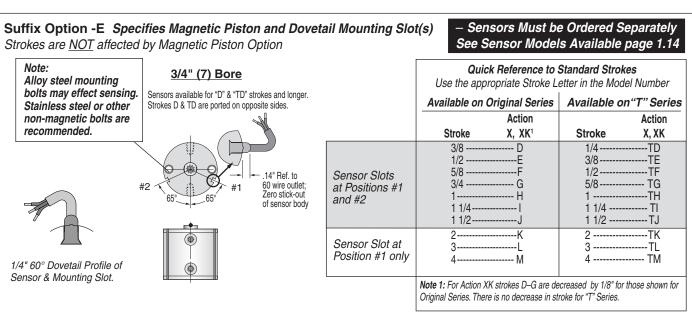


Suffix Option -MR Available on Original and "T" Series with Actions: -X, -XK, -O, -OP. Also see Option Information on page 1.8.







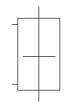


Action -XDR Original Series **Double Rod, Double Acting**

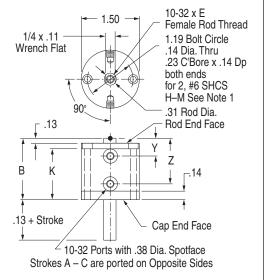
Note 1:

Strokes H - M have two #8-32 x .44 Tapped Mounting Holes on each end.

See page 1.16 for Mounting Bolts Force Area = .36Seal Kit = 7-SK



Stroke, Inches	1/16	1/8	1/4	3/8	1/2	5/8	3/4	1	1-1/4	1-1/2	2	3	4
Stroke, Letter	Α	В	С	D	Ε	F	G	Н	- 1	J	K	L	M
В	1.00	1.00	1.13	1.25	1.38	1.50	1.63	1.88	2.13	2.38	2.88	3.88	4.88
E	.25	.25	.25	.38	.38	.38	.38	.38	.38	.38	.38	.38	.38
K	.73	.73	.86	.98	1.11	1.23	1.36	Note 1					
Y	.46	.46	.46	.46	.46	.46	.46	.46	.46	.46	.46	.46	.46
Z	.67	.67	.80	.92	1.05	1.17	1.30	1.55	1.80	2.05	2.55	3.55	4.55
Weight, lb.	.16	.16	.19	.22	.23	.26	.28	.32	.36	.41	.49	.69	.86

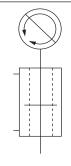


Action -XDRK Original Series **Double Rod, Double Acting, Nonrotating**

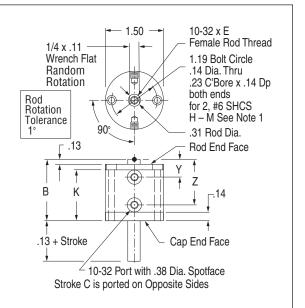
Note 1:

Strokes H - M have two #8-32 x .44 Tapped Mounting Holes on each end.

See page 1.16 for Mounting Bolts Force Area = .35Seal Kit = 7-SK-K



Stroke, Inches	1/8	1/4	3/8	1/2	5/8	7/8	1 1/8	1 3/8	1 7/8	2 7/8	3 7/8	
Stroke, Letter	С	D	E	F	G	Н	- 1	J	K	L	M	
В	1.13	1.25	1.38	1.50	1.63	1.88	2.13	2.38	2.88	3.88	4.88	
E	.25	.38	.38	.38	.38	.38	.38	.38	.38	.38	.38	
K	.86	.98	1.11	1.23	1.36	Note 1						
Υ	.46	.46	.46	.46	.46	.46	.46	.46	.46	.46	.46	
Z	.80	.92	1.05	1.17	1.30	1.55	1.80	2.05	2.55	3.55	4.55	
Weight, lb.	.20	.22	.24	.27	.29	.33	.37	.43	.51	.71	.89	ı
1												



Action -ODR Original Series **Double Rod, Single Acting, Spring Retracted**

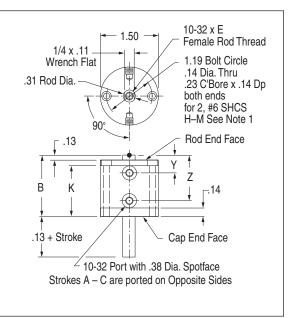
Note 1:

Strokes F - K have two #8-32 x .44 **Tapped Mounting** Holes on each end.

See page 1.16 for Mounting Bolts Force Area = .36Seal Kit = 7-SK

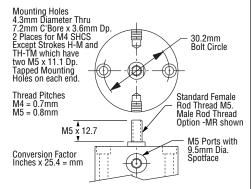


Stroke, Inches	1/16	1/8	1/4	3/8	1/2	5.8	3/4	1	1 1/4	1 1/2	2	
Stroke, Letter	Α	В	С	D	E	F	G	Н	-	J	K	
В	1.00	1.13	1.25	1.55	1.67	1.88	2.38	2.88	2.88	3.88	3.88	
E	.25	.25	.25	.38	.38	.38	.38	.38	.38	.38	.38	
K	.73	.86	.98	1.28	1.40	Note 1	l					
Υ	.46	.46	.46	.46	.46	.46	.46	.46	.46	.46	.46	
Z	.67	.80	.92	1.22	1.34				2.55	3.55	3.55	
Weight, lb.	.16	.19	.20	.22	.23	.33	.43	.51	.51	.71	.71	
Spring Return												
Preload	2.0	2.8	1.5				2.5	2.2	1.5	1.3	1.3	
End of Stroke	3.0	4.5	4.5	4.8	4.8	4.8	4.8	4.9	5.0	5.3	6.7	



Prefix Option -M Metric Cylinder & Rod Thread, 19.1mm Bore Available on Original Series with Actions: -XDR, -XDRK, -ODR Also see *Option Information* on page 1.7.

Action		-	-XDR & -ODR										-XDR		
Stroke mm	1.6	3.2	6.4	9.5	12.7	15.9	19.1	25.4	31.8	3.81	50.8	76.2	101.6		
Stroke Letter	Α	В	С	D	Е	F	G	Н	I	J	K	L	М		
				Actio	on -X	DRK									
Stroke mm	NA	NA	3.2	6.3	9.5	12.7	15.9	22.2	28.6	34.9	47.6	73.0	98.4		
Stroke Letter	Α	В	С	D	Е	F	G	Н	I	J	K	L	М		



The **Suffix Options** charted on the right are available on Original Series with the Actions indicated (✓). They require no dimensional changes from the Standard Specifications on page 1.27. – Also see Option Information on pages 1.7 thru 1.15.

	V	Q	N	C1-C7	BF	BR	BFR	06_
-XDR	1	1	1	1	1	1	1	✓
-XDRK	√	1	1	1	1	1	1	√
-ODR	/	1	/	/	NA	1	NA	1

Suffix Option -MR, -MR1, -MR2 Male Rod Thread

Available on Original Series with

Actions -XDR, -XDRK, -ODR.

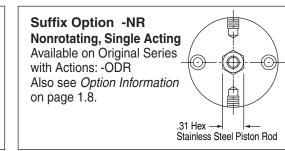
For Rod End only use -MR

For Cap End only use -MR1

For Both Ends use -MR2

Also see

Option Information on Page 1.8



Suffix Option -F, -F1, -F2 Threaded Nose Mount

Available on Original Series with Actions -XDR, -XDRK, -ODR.

For Rod End only use **-F**

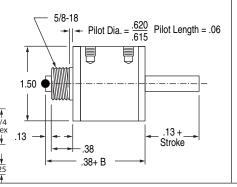
For Cap End only use **-F1**

For Both Ends use -F2 .

Also see Option Information

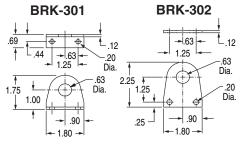
on page 1.13

Nut Part No. MC-700-195 is included. Material: Brass



10-32 x .50

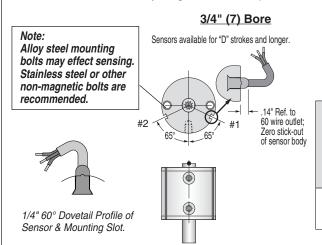




Suffix Option -E Specifies Magnetic Piston and Dovetail Mounting Slot(s)

5/8-18

Strokes are NOT affected by Magnetic Piston Option



Sensors Must be Ordered Separately See Sensor Models Available page 1.14

Quick Reference to Standard Strokes
Use the appropriate Stroke Letter in the Model Number

Available on Original Series

Action
Stroke XDR, XDRK²

3/8 ------- D

1/2 ----- E

5/8 ---- F

3/4 ---- G

1 ----- H

1 1/4 ----- I

1 1/2 ----- J

2 ----- K

3 ----- L

Note 2: For Action XDRK strokes D–M are decreased by 1/8" for those shown for Original Series.

Sensor Slots at

Positions #1 and #2

Sensor Slot at

Position #1 only