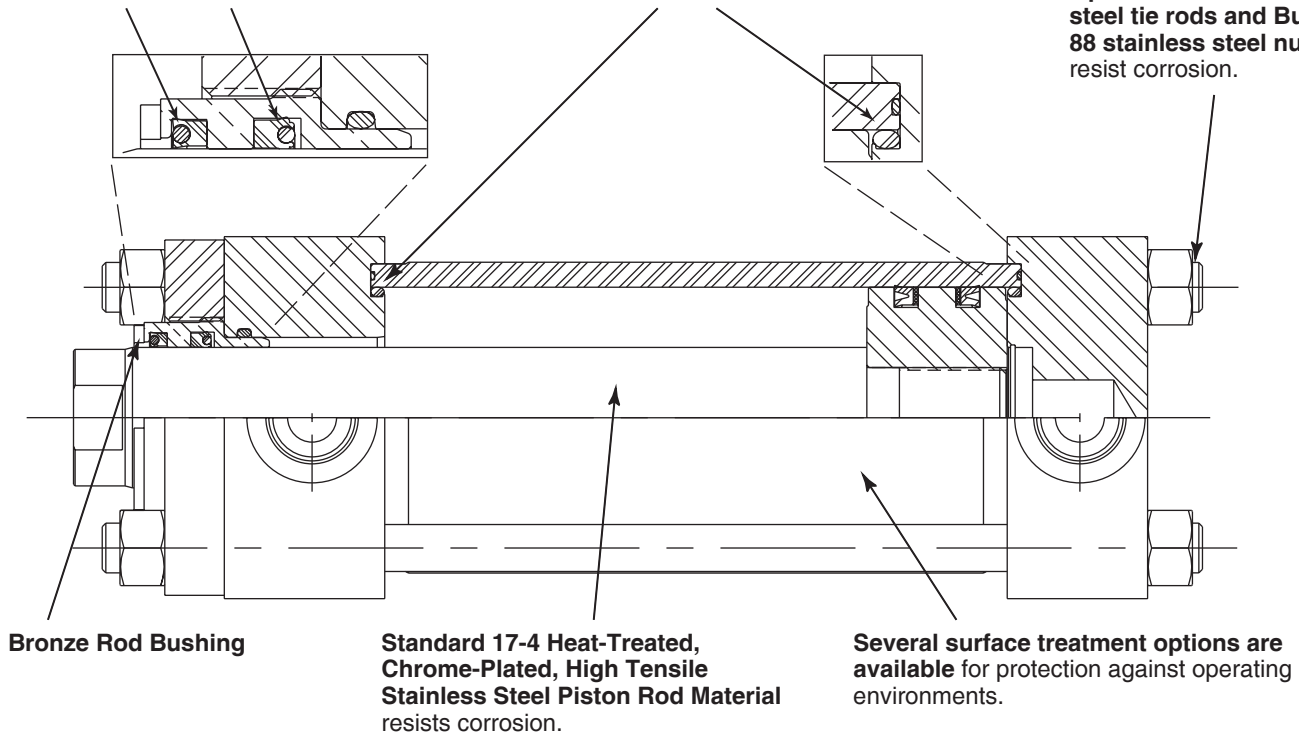


Water Submersible Option for Series 2H and 3H Hydraulic Cylinders

Optional Polypak Inner and Outer Rod Seals resist internal and external pressure. Required for depths over 25 ft and up to 5000 ft.

Optional Dual Cylinder Body Seals resist external pressure. Required for depths over 25 ft and up to 5000 ft.

Optional 17-4 stainless steel tie rods and Bumax 88 stainless steel nuts resist corrosion.



Specifications:

- Submersion Depth: up to 5000 ft
- Heavy Duty Service – ANSI (NFPA) T3.6.7R2 – 1996 Specifications and Mounting Dimension Standards
- Nominal Pressure – 3000 psi
- Operating Temperature – -10°F to +165°F
- 17-4 PH chrome plated stainless steel piston rod
- Stainless steel name tag affixed with stainless steel wire around tie rod

Cylinder Seal Construction:

- Up to 25 ft – Standard rod seal and body seals
- Over 25 ft to 5000 ft
 - Subsea rod seal package that includes a Polypak oil seal and an outward facing Polypak wiper to seal against water intrusion.
 - Subsea body seal package with ID oil seal and body-end o-ring to seal against water intrusion.
 - Not available with 0.625 Ø piston rod

Standard Options for Water Submersible Cylinders:

Material

- 17-4 PH stainless steel tie rods and Bumax 88 stainless steel tie rod nuts
- Chrome plated body ID

Surface Treatments for Corrosion Protection

- Electroless nickel plated exterior (head, cap, body and retainer)
- Inorganic zinc primer (zinc primer only – without bond coating)
- Inorganic zinc primer with epoxy undercoat and anacrylic topcoat
- Epoxy undercoat and topcoat

Custom Options available for Special Order:

- End-of-Stroke Switches
- All stainless steel construction

Water Submersible Option for Series 2H and 3H Hydraulic Cylinders

How to order:

1. Specify the complete Parker Cylinder Model Number.
2. Put an “S” in the model number to indicate a special cylinder.
3. Include the 3 digit Submersible Code.
4. For custom options, such as switches, provide a complete description or drawing of your requirements.

Submersible Code

When selecting the submersible option, an S must be placed in the Model Number. Select Submersible Code values for the required Submersion Depth, Cylinder Body, and Corrosion Protection. See the example Model Number below:

Feature	Code	Specification	For
Submersion Depth	1	Conventional rod gland and body seal design	Depths to 25 ft
	2	Submersible rod gland & dual cylinder body seals	Depths to 5000 ft
	3	Other	Specify depth / requirements
Cylinder Body	P	Plain ID	
	C	Chrome plated ID	
Corrosion Protection	1	Inorganic zinc primer	Splash & short term immersion service where equipment is top coated by the customer
	2	Inorganic zinc primer with stainless steel tie rods, nuts, & fasteners	
	3	Electroless nickel plated exterior with stainless steel tie rods, nuts, & fasteners	
	4	Inorganic zinc primer, epoxy undercoat, & anacrylic topcoat.	Splash & short term immersion service
	5	Inorganic zinc primer, epoxy undercoat, & anacrylic topcoat with stainless steel tie rods, nuts, & fasteners	
	6	Epoxy base & top coat.	
	7	Epoxy base & top coat. with stainless steel tie rods, nuts, & fasteners	Long term immersion service
9	Other	Specify requirements	

Example:

4.00 BB 2HK T S 14 X 24.00

S=Submersible Code: 2P1

(describes a 4" x 24" cylinder for submersion up to 5000 ft, with a plain cylinder body ID and Inorganic Zinc Primer corrosion protection.)

Water Submersible Codes and Features Supplied

Depths to 5000 ft¹

Submersible Cylinder Feature	Water Submersible Code ¹													
	2P1	2P2	2P3	2P4	2P5	2P6	2P7	2C1	2C2	2C3	2C4	2C5	2C6	2C7
17-4 PH piston rod	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Stainless steel tag	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Submersible rod gland	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Dual cylinder body seals	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Chrome plated cylinder ID								X	X	X	X	X	X	X
SS tie rods, nuts, & fasteners		X	X		X		X		X	X		X		X
Electroless nickel plated exterior			X							X				
Inorganic zinc primer	X	X						X	X					
Inorganic zinc primer with topcoats				X	X						X	X		
Epoxy base & topcoat						X	X						X	X

¹ Corresponding submersible codes for depths to 25 ft begin with 1 (e.g. 1P1, 1P2, etc.) and include all of the features marked for 5000 ft depth **except** Submersible Rod Gland and Dual Cylinder Body Seals.

