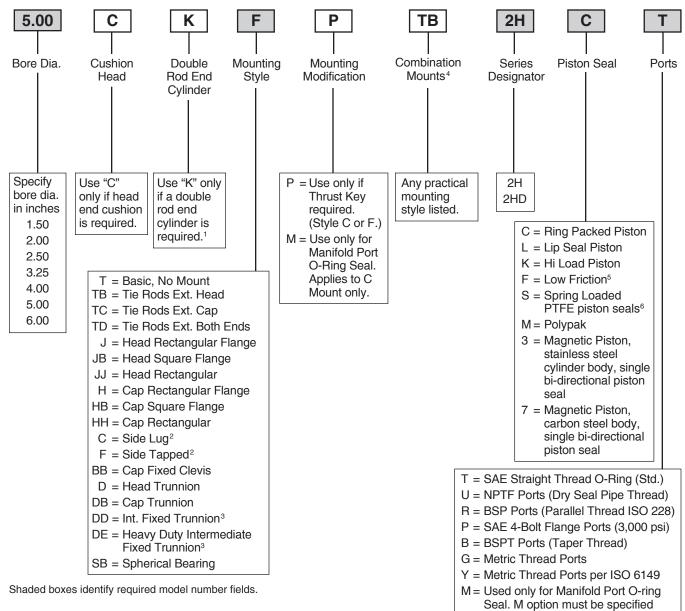
Heavy Duty Hydraulic Cylinders Series 2H

2H Model Code



Available mounting styles for K Type cylinders are located at the end of Section A. When ordering a double rod end cylinder, the piston rod number and piston rod end threads are to be specified for both rod ends.

The model number should be created as viewing the primary rod end on the left hand side.

Example: K Type Cylinder:

4.00CKTD2HLT14A28AC10.000

- ² Mounting Styles C and F should have a minimum stroke length equal to or greater than their bore size.
- ³ Specify XI dimension.

⁴ In general, the model numbers as read left to right corresponding to the cylinder as viewed from left to right with the primary end at the left. The second or subsequent mountings are mountings called out as they appear in the assembly moving away from the rod end. Except when tie rod extension mountings are part of a combination, all combinations should have a "S" (Special) in the model code and a note in the body of the order clarifying the mounting arrangement. The "P", as used to define a thrust key is not considered to be a mounting. However it is located at the primary end.

⁵ Low friction rod seals are also supplied when this option is selected.

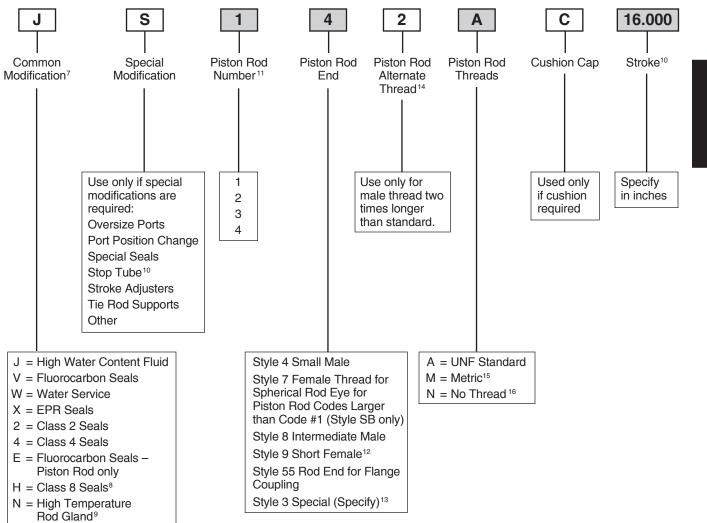
⁶ Spring loaded PTFE piston seals are not available in 1.50, 2.00 and 2.50 bores with code 2 rod.



(Mounting Modification), applies to

Mounting Style C only.

2H Model Code



Shaded boxes identify required model number fields.

⁷ See common modifications Section D for additional options.

- ⁸ Class 8 piston seals will be cast iron rings (Piston Code C) in 1.50, 2.00 & 2.50 inch bores with code 2 rod. Spring loaded PTFE piston seals are not available in these bore and rod combinations. In all other bore and rod combinations, Piston Code S should be specified.
- ⁹ Energized PTFE rod seals & wiperseal. All other cylinder seals are fluorocarbon.
- ¹⁰ S = Stop Tube. Specify: stop tube length, net stroke and gross stroke. Gross stroke = stop tube length + net stroke. Gross stroke to be placed in the model number field.
 - Example:
 - 2.000 inches long stop tube
 - +14.000 inches net stroke
 - 16.000 inches gross stroke
- ¹¹ Refer to Rod buckling chart in Section E to assure rod number selected will not buckle under load.
- ¹² Style 9 stroke restrictions may apply. See Style 9 Minimum Stroke Table for details.
- ¹³ Provide dimensions for KK, A, W or WF. If otherwise special, furnish dimensioned sketch.
- ¹⁴ Available only in combination with Style 4 or Style 8.
- ¹⁵ See Section D for detailed information regarding standard metric rod end thread sizes.
- ¹⁶ Must be specified for Piston Rod End Style 55.



Rod Ø Ø Stroke

Bore

Style 9 Minimum Stroke Table

Minimum

1.50 - 4.00	All	None
5.00	2.000	None
	2.500	1.000
	3.000	1.375
	3.500	1.625
6.00	2.500	None
	3.000	1.375
	3.500	1.375
	4.000	2.000

www.comoso.com