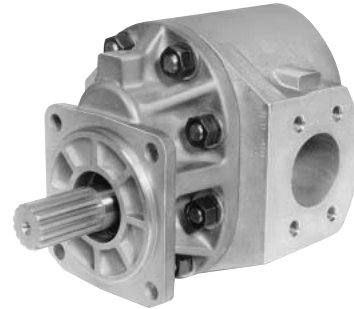


**Specifications
 for 25 Series**

Description Gear Pumps
 Flow Range To 208 GPM (787.3 LTR.)
 Displacements To 19.22 C.I.R. (314.96 CC's/REV.)
 Maximum Pressure to 3000 PSI (207 BAR)
 Maximum Speed to 2500 RPM
 Rotation A or C
 Bearings Journal
 Construction Aluminum
 Cast Iron Available—Consult Factory



Performance Data

Pump Model	Section Size	Displacement/Revolution (Theoretical)					Maximum Pressure		Maximum Speed
		US Gallons	Cubic Inches	Liters	Cubic Centimeters	Imperial Gallons	PSI	BAR	RPM
25	300	.0262	6.05	.0992	99.142	.022	3000	207	2500
25	350	.0306	7.07	.1158	115.857	.025	3000	207	2500
25	400	.0350	8.08	.1324	132.408	.029	3000	207	2500
25	450	.0394	9.10	.1491	149.123	.033	3000	207	2500
25	500	.0435	10.05	.1647	164.690	.036	2500	172	2500
25	550	.0479	11.06	.1812	181.241	.040	2500	172	2500
25	660	.0581	13.42	.2200	219.915	.048	2500*	172*	2500
25	770	.0671	15.50	.2540	254.400	.056	2500*	172*	2500
25	950	.0832	19.22	.3150	314.960	.069	2500*	172*	2500

Available with Viton® Seals. All data based on SAE 10W oil at 150°F.
 Cast-iron not available on all models. Consult factory for availability.
 *Consult factory for application approval.

CAUTION: “Inlet vacuum” should not exceed 5” Hg at normal operating speed and temperature. Operation of pumps in excess of 5” Hg requires factory approval.

Dimensional Data

PUMP SIZE	MOUNTING DIMENSIONS							
	For 'C' 2-Bolt & 'C' 4-Bolt Flg.		SAE 4-Bolt Conn. Port		Conn. Hole Dia.		Shipping Weights	
	A	B	Suction	Disc.	Suction	Disc.	lbs.	kgs.
25300	128.5 (5.06)	223.7 (8.81)	2"	1-1/4"	50.8 (2.00)	31.7 (1.25)	41	18.60
25350	128.5 (5.06)	223.7 (8.81)	2"	1-1/4"	50.8 (2.00)	31.7 (1.25)	42	19.05
25400	128.5 (5.06)	223.7 (8.81)	2"	1-1/4"	50.8 (2.00)	31.7 (1.25)	43	19.50
25450	128.5 (5.06)	223.7 (8.81)	2"	1-1/4"	50.8 (2.00)	31.7 (1.25)	44	19.96
25500	123.9 (4.88)	219.2 (8.63)	2-1/2"	1-1/2"	63.5 (2.50)	38.1 (1.50)	45	20.41
25550	128.5 (5.06)	223.7 (8.81)	2-1/2"	1-1/2"	63.5 (2.50)	38.1 (1.50)	45	20.41
25660	34.8 (5.31)	230.1 (9.06)	2-1/2"	1-1/2"	63.5 (2.50)	38.1 (1.50)	46	20.87
25770	141.2 (5.56)	236.4 (9.31)	2-1/2"	1-1/2"	63.5 (2.50)	38.1 (1.50)	48	21.77
25950	157.7 (6.21)	252.7 (9.95)	3"	2"	76.2 (3.00)	50.8 (2.00)	49	22.23

SAE 4-Bolt Connector Ports								
Size	C	D	E	F	G	J		
						'A' Rotation	'C' Rotation	
1-1/4"	14.9 (.59)	30.1 (1.188)	29.2 (1.15)	58.7 (2.313)	7/16-14NC	38.1 (1.50)	25.4 (1.00)	
1-1/2"	17.7 (.70)	35.7 (1.406)	34.7 (1.37)	69.8 (2.750)	1/2-13NC	38.1 (1.50)	25.4 (1.00)	
2"	21.3 (.84)	42.8 (1.688)	38.8 (1.53)	77.7 (3.062)	1/2-13NC	38.1 (1.50)	25.4 (1.00)	
2-1/2"	25.4 (1.00)	50.8 (2.000)	44.4 (1.75)	88.9 (3.500)	1/2-13NC	38.1 (1.50)	25.4 (1.00)	
3"	30.7 (1.21)	61.9 (2.438)	53.0 (2.09)	106.3 (4.188)	5/8-11NC	38.1 (1.50)	25.4 (1.00)	

SAE 4-Bolt NPT Connectors are available. See Accessory Section

Inch equivalents for millimeter dimensions are shown in (**).

