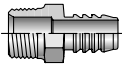
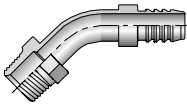
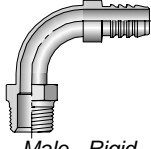
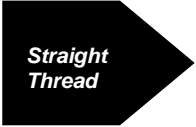
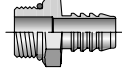

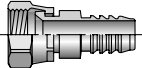
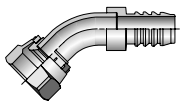
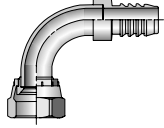

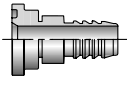
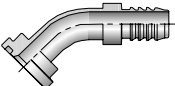
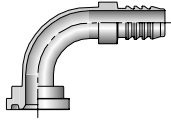

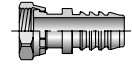
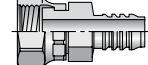







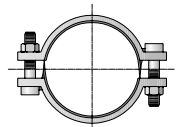

 <p>NPTF Pipe</p>	<p>0188 B-198</p>  <p>Male - Rigid</p>	<p>3188 B-198</p>  <p>Male - Rigid 45° Elbow</p>	<p>2188 B-198</p>  <p>Male - Rigid 90° Elbow</p>	 <p>Straight Thread</p>	<p>0588 B-198</p>  <p>Male - Rigid</p>
 <p>JIC 37°</p>	<p>0688 B-199</p>  <p>Female - Swivel</p>	<p>3788 B-199</p>  <p>Female - Swivel</p>	<p>3988 B-199</p>  <p>Female - Swivel</p>	 <p>Flange</p>	<p>1588 B-199</p>  <p>Flange Heads</p>
<p>1788 B-200</p>  <p>45° Elbow</p>	<p>1988 B-200</p>  <p>90° Elbow</p>	 <p>Seal-Lok® (O-Ring Face Seal)</p>	<p>JS88 B-200</p>  <p>Female - Swivel Long</p>	<p>JC88 B-201</p>  <p>Female - Swivel Short</p>	 <p>Union</p>
<p>8888 B-201</p>  <p>Union</p>	 <p>81 Series Crimp Shell</p>	<p>81 Series consists of a 10081 crimp shell and is completed by adding any 88 Series fittings.</p>	<p>10081 B-201</p>  <p>81 Series Crimp Shell</p>	 <p>Hose Clamp</p>	<p>88HC B-201</p>  <p>Hose Clamp</p>
<p>88HC-H B-201</p>  <p>Hose-Clamp</p>	<p>88DB B-201</p>  <p>Heavy Duty Clamp</p>	 <p>Assembly Instructions</p>	<p>88 Series Assembly Instructions</p>	<p>81 Series Assembly Instructions - See Section C for crimping instructions.</p>	

A

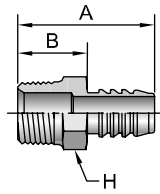
B

C

D

E

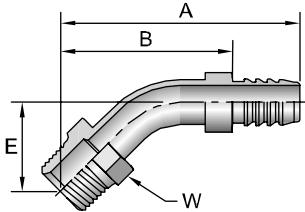
A



0188 Male NPTF Pipe - Rigid

# Part Number	Thread inch	Hose I.D. inch	A		H inch	B	
			inch	mm		inch	mm
0188-12-12	3/4x14	3/4	2.25	57	1-1/8	1.13	29
0188-16-16	1x11-1/2	1	2.75	70	1-3/8	1.37	35
0188-20-20	1-1/4x11-1/2	1-1/4	3.05	77	1-3/4	1.47	37
0188-20-24	1-1/4x11-1/2	1-1/2	3.21	82	1-3/4	1.47	37
0188-24-24	1-1/2x11-1/2	1-1/2	3.24	82	2	1.50	38
0188-32-32	2x11-1/2	2	3.49	89	2-1/2	1.66	42
0188-40-40	2-1/2x8	2-1/2	4.10	104	3	2.27	58

B

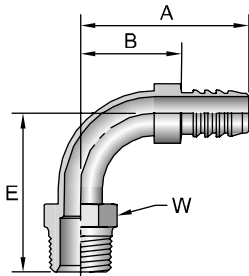


3188 Male NPTF Pipe - Rigid - 45° Elbow

# Part Number	Thread inch	Hose I.D. inch	A		E		W inch	B	
			inch	mm	inch	mm		inch	mm
3188-16-16	1x11-1/2	1	4.12	105	1.63	41	1-3/8	2.74	70
3188-20-20	1-1/4x11-1/2	1-1/4	4.54	115	1.77	45	1-3/4	2.96	75

C

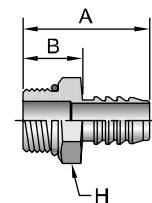
2188 Male NPTF Pipe - Rigid - 90° Elbow



# Part Number	Thread inch	Hose I.D. inch	A		E		W inch	B	
			inch	mm	inch	mm		inch	mm
2188-12-12	3/4x14	3/4	2.83	72	2.67	68	1-1/8	1.70	43
2188-16-16	1x11-1/2	1	3.35	85	3.18	81	1-3/8	1.97	50
2188-20-20	1-1/4x11-1/2	1-1/4	3.80	97	3.41	87	1-3/4	2.21	56
2188-24-24	1-1/2x11-1/2	1-1/2	4.20	107	3.61	92	2	2.46	62
2188-32-32	2x11-1/2	2	4.86	123	4.23	107	2-1/2	3.03	77

D

E



0588 Male SAE Straight Thread with O-Ring - Rigid

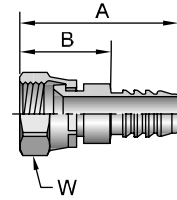
# Part Number	Thread inch	Hose I.D. inch	A		H inch	B	
			inch	mm		inch	mm
0588-12-12	1-1/16x12	3/4	2.13	54	1-1/4	1	25
0588-16-16	1-5/16x12	1	2.38	60	1-1/2	1	25
0588-20-20	1-5/8x12	1-1/4	2.59	66	1-7/8	1	25

See page B-201 for 81 Series crimp shells and clamps for 88 Series fittings.
See Equipment Section for assembly and crimping instructions.
See Accessories Section for O-Rings and Flange Kits.

0688

Female JIC 37° - Swivel

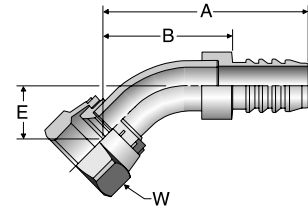
# Part Number	Thread		Hose I.D. inch	A		W inch	B	
	inch	inch		inch	mm		inch	mm
0688-12-12	3/4	1-1/16x12	3/4	2.66	68	1-1/4	1.53	39
0688-16-12	1	1-5/16x12	3/4	1.86	47	1-1/2	1.38	35
0688-16-16	1	1-5/16x12	1	2.72	69	1-1/2	1.34	34
0688-20-20	1-1/4	1-5/8x12	1-1/4	3.34	85	2	1.75	44
0688-24-24	1-1/2	1-7/8x12	1-1/2	3.67	93	2-1/4	1.93	49
0688-32-32	2	2-1/2x12	2	4.14	105	2-7/8	2.31	59



3788

Female JIC 37° - Swivel

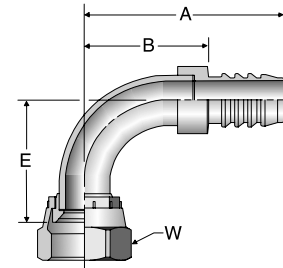
# Part Number	Thread		Hose I.D. inch	A		E		W inch	B	
	inch	inch		inch	mm	inch	mm		inch	mm
3788-12-12	3/4	1-1/16x12	3/4	3.07	78	0.79	20	1-1/4	1.94	49
3788-16-16	1	1-5/16x12	1	3.51	89	0.90	23	1-1/2	2.13	54
3788-20-20	1-1/4	1-5/8x12	1-1/4	3.97	101	1.19	30	2	2.38	60



3988

Female JIC 37° - Swivel

# Part Number	Thread		Hose I.D. inch	A		E		W inch	B	
	inch	inch		inch	mm	inch	mm		inch	mm
3988-12-12	3/4	1-1/16x12	3/4	2.98	76	1.82	46	1-1/4	1.85	47
3988-16-16	1	1-5/16x12	1	3.48	88	2.14	54	1-1/2	2.10	53
3988-20-20	1-1/4	1-5/8x12	1-1/4	3.81	97	2.59	66	2	2.22	56
3988-24-24	1-1/2	1-7/8x12	1-1/2	4.21	107	2.81	71	2-1/4	2.47	63

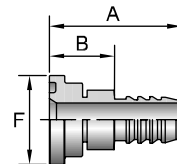


1588

SAE Code 61 Flange Head

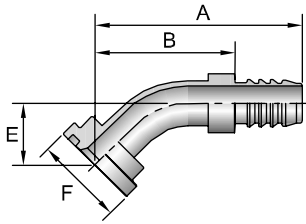
ISO 12151-3 - S - L

# Part Number	Flange inch	Hose I.D. inch	A		F inch	B	
			inch	mm		inch	mm
1588-16-16	1	1	2.57	65	1-3/4	1.19	30
1588-20-20	1-1/4	1-1/4	3.37	86	2	1.78	4
1588-24-24	1-1/2	1-1/2	3.78	96	2-3/8	2.04	52
1588-32-32	2	2	4.32	110	2-13/16	2.49	63
1588-40-40	2-1/2	2-1/2	4.56	116	3-1/8	2.73	69
1588-48-40	3	2-1/2	4.62	117	4	2.79	71



See page B-201 for 81 Series crimp shells and clamps for 88 Series fittings.
See Equipment Section for assembly and crimping instructions.
See Accessories Section for O-Rings and Flange Kits.

A



1788

SAE Code 61 Flange Head - 45° Elbow

ISO 12151-3 - E45S - L (1 Piece: ISO 12151-3 - E45M - L)

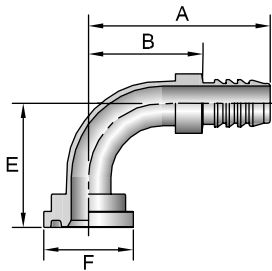
# Part Number	Flange inch	Hose I.D. inch	A		E		F inch	B	
			inch	mm	inch	mm		inch	mm
1788-16-16	1	1	3.55	90	1.06	27	1-3/4	2.17	55
1788-20-20	1-1/4	1-1/4	3.90	99	1.13	29	2	2.31	59
1788-24-24	1-1/2	1-1/2	4.15	105	1.11	28	2-3/8	2.41	61
1788-32-32	2	2	4.58	116	1.25	32	2-13/16	2.75	70
1788-40-40	2-1/2	2-1/2	5.17	131	1.41	36	3-1/8	3.34	85
1788-48-40	3	2-1/2	5.21	132	1.45	37	4	3.38	86

B

1988

SAE Code 61 Flange Head - 90° Elbow

ISO 12151-3 - E90S - L (1 Piece: ISO 12151-3 - E90M - L)



# Part Number	Flange inch	Hose I.D. inch	A		E		F inch	B	
			inch	mm	inch	mm		inch	mm
1988-16-16	1	1	3.35	85	2.37	60	1-3/4	1.97	50
1988-20-20	1-1/4	1-1/4	3.80	97	2.50	64	2	2.21	56
1988-24-24	1-1/2	1-1/2	4.20	107	2.74	70	2-3/8	2.46	62
1988-32-32	2	2	4.86	123	3.19	81	2-13/16	3.03	77
1988-40-40	2-1/2	2-1/2	5.52	140	3.75	95	3-1/8	3.69	94
1988-48-40	3	2-1/2	5.52	140	3.81	97	4	3.69	94

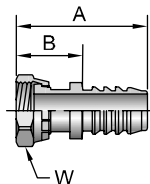
C

D

JS88

Female Seal-Lok® - Swivel - Long

ISO - 12151-1 - SWSB



# Part Number	Thread inch	Hose I.D. inch	A		W inch	B		
			inch	mm		inch	mm	
JS88-20-20	1-1/4	1-11/16x12	1-1/4	3.21	82	1-7/8	1.15	29
JS88-24-24	1-1/2	2x12	1-1/2	3.47	88	2-1/4	1.73	44

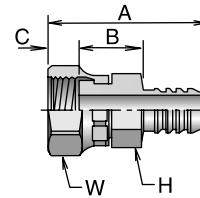
E

See page B-201 for 81 Series crimp shells and clamps for 88 Series fittings.
See Equipment Section for assembly and crimping instructions.
See Accessories Section for O-Rings and Flange Kits.

JC88

Female Seal-Lok - Swivel - Short
 ISO 12151- 1 - SWSA

# Part Number	Thread		Hose I.D. inch	A		C inch	H W		B	
	inch	inch		inch	mm		inch	inch	inch	mm
JC88-12-12	3/4	1-3/16x12	3/4	2.80	71	0.57	1-1/8	1-3/8	1.70	43
JC88-16-12	1	1-7/16x12	3/4	2.82	72	0.58	1-3/8	1-5/8	1.69	43
JC88-16-16	1	1-7/16x12	1	3.07	78	0.59	1-3/8	1-5/8	1.69	43
JC88-20-16	1-1/4	1-11/16x12	1	3.08	78	0.59	1-7/8	1-5/8	1.70	43
JC88-20-20	1-1/4	1-11/16x12	1-1/4	3.29	84	0.59	1-7/8	1-7/8	1.70	43

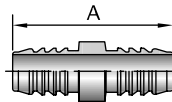


When measuring overall length to the end of the nut, B+C dimensions must be used to calculate cut-off allowance.

8888

Union (Hose Splicer)

# Part Number	Hose I.D. inch	A	
		inch	mm
8888-12-12	3/4	2.70	67
8888-16-16	1	3.21	82
8888-20-20	1-1/4	3.61	92
8888-24-24	1-1/2	3.92	100
8888-32-32	2	4.04	103



88HC

Hose Clamp (Worm Gear)

# Part Number	Hose I.D. inch
88HC-12	3/4
88HC-16	1
88HC-20	1-1/4
88HC-24	1-1/2
88HC-32	2



10081

Crimp Shell

# Part Number	Hose I.D. inch
10081-12	3/4
10081-16	1
10081-20	1-1/4
10081-24	1-1/2
10081-32	2



81 Series consists of a 10081 crimp shell and is completed by adding any 88 Series Fittings. See Equipment Section for complete 81 Series Assembly and Crimping instructions.

88HC-H

Hose Clamp (High Torque Worm Gear)

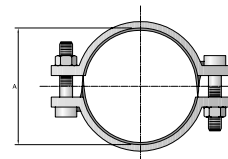
# Part Number	Hose I.D. inch
88HC-12H	3/4
88HC-16H	1
88HC-20H	1-1/4
88HC-24H	1-1/2
88HC-32H	2



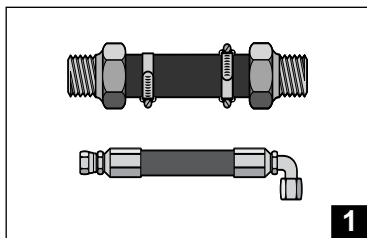
88DB

Heavy Hose Clamp (Double Bolt)

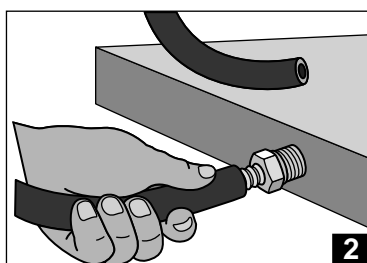
# Part Number	Hose I.D. inch
88DB-12	3/4
88DB-16	1
88DB-20	1-1/4
88DB-24	1-1/2
88DB-32	2



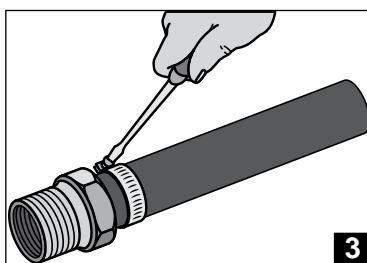
A



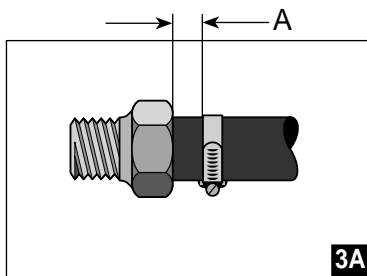
B



C



D



E

88 Series

Hose Assembly Instructions

1. Identify Over All Length (OAL) of hose assembly and the Cut Off Allowance (COA) length of fitting(s) by use of the fitting data table. Properly measure and mark hose. Cut hose cleanly and squarely to length. Trim any exposed wire reinforcement to prevent injury in service.
 2. Slide clamp(s) onto hose and lubricate hose. Push hose onto fitting until hose bottoms against stop ring or hex.
 3. Position hose clamp(s) as shown and secure with a screwdriver or wrench. Maintain "A" dimensions as shown below for proper clamp positioning of both HC clamps and HC-H clamps.
- 3A. Evenly attach double bolt clamps for maximum grip.

Hose I.D. inch	A	
	inch	mm
-12	1/4	6.35
-16	3/8	9.53
-20	3/8	9.53
-24	1/2	12.70
-32	1/2	12.70

Note: For permanent installation of 88 Series Fittings, an 81 Series Crimp Shell must be added. See Equipment Section for assembly and crimping instructions.

IF YOU HAVE QUESTIONS CONCERNING THE PRODUCTS OR APPLICATION OF THE PRODUCTS CONTAINED IN THIS CATALOG, PLEASE CALL:

PARKER HOSE PRODUCTS DIVISION
TECHNICAL SERVICES DEPARTMENT
PHONE: 440-943-5700
FAX: 440-943-3129
<http://www.parkerhose.com>