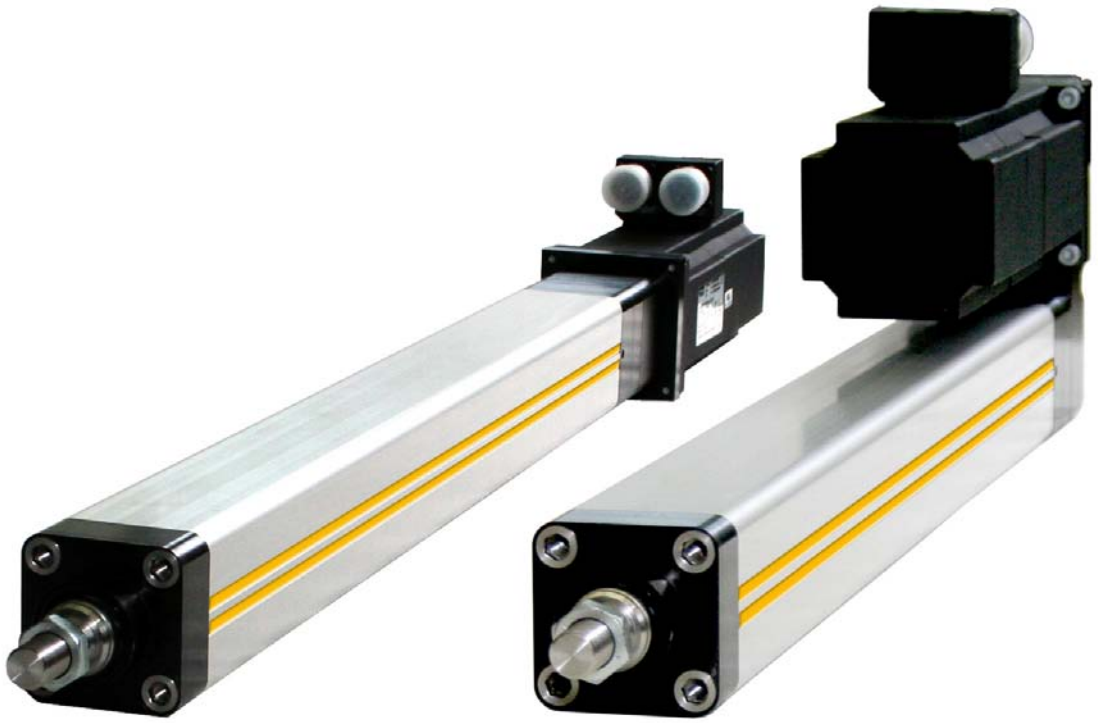
Mounting instructions

ETH Manual - Installation, Commissioning, Maintenance and Repair

ETH - Electro Cylinder
Parker High Force Electro Thrust Cylinder



192-550002N3 ETH Mounting instructions

September 2012

www.comoso.com

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Worldwide sales
http://divapps.parker.com/divapps/eme/EME/Contact_sites/Sales%20Channel_Parker-EME.pdf

nonwarranty clause

We checked the contents of this publication for compliance with the associated hard and software. We can, however, not exclude discrepancies and do therefore not accept any liability for the exact compliance. The information in this publication is regularly checked, necessary corrections will be part of the subsequent publications.

Further information:

Our product on the Internet: http://www.parker.com/eme/eth

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Inhalt Montageanleitung

Contents of catalog section:

High Force Electro Thrust Cylinder - ETH

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1. Introduction

In this chapter you can read about:

1.1 Device assignment

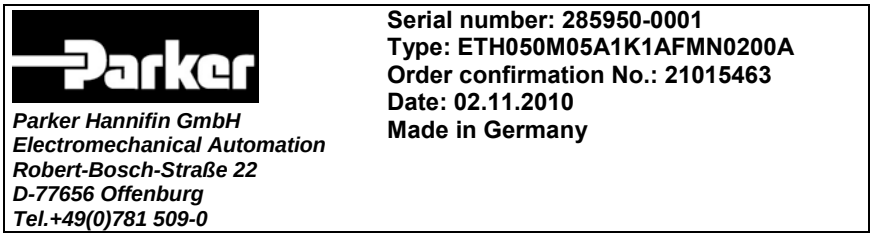
This manual is valid for the following devices:

Electro cylinder for motors and gearboxes:

- ETH032
- ETH050
- ETH080

1.2 Type specification plate

Type specification plate (example)



Type specification plate explanation

Left:		Manufacturer address
Right:	Serial number:	Unambiguous identification number
	Type:	Order code
	Order confirmation No.:	Customer Order No.:
	Date:	Delivery date

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1.3 Mounting explanation

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EINBAUERKLÄRUNG

DECLARATION OF INCORPORATION

ACCORDING TO EC DIRECTIVE 2006/42/EC (ANNEX II, PART 1, SECTION B) FOR PARTLY COMPLETED MACHINERIES

Dokumenten Nr. *Declaration No.:*	**DoI001-R 1.0**
Firma / *Manufacturer:* Bevollmächtigter / *Authorized person:*	**Parker Hannifin GmbH** **Jürgen Killius**
Anschrift *Address:*	**Robert-Bosch-Straße 22** **77656 Offenburg** **Deutschland**
Produkt *Product:*	**ETH: Parker High Force Electro Thrust Cylinder**
Serien- / Typenbezeichnung *Model / Type:*	**ETH032; ETH050; ETH080**
Seriennummer *Serial No.:*	**Ab 284356-0001** ***From 284356-0001***
Baujahr *Year of manufature:*	**Ab November 2010** ***From November 2010***

Der oben genannte Hersteller / Bevollmächtigte erklärt, dass das Produkt den folgenden grundlegenden Anforderungen der Richtlinie Maschinen (2006/42/EG) entspricht:
The above mentioned Manufacturer / authorized person declare that the product is complying with the following essential requirements of the machinery directive 2006/42/EC:
Anhang I, Artikel / *Annex I, Article*: 1.1.1. 1.1.2, 1.1.3, 1.1.5, 1.3.1, 1.3.2, 1.3.3, 1.3.4, 1.3.7, 1.4.1, 1.5.4, 1.5.8 & 1.6.1.

Norm / *Standard*	Titel / *Title*	Ausgabe / *Edition*
EN ISO 12100-1	Sicherheit von Maschinen – Grundlegende, allgemeine Gestaltungsleitsätze Teil 1: Grundsätzliche Terminologie, Methodologie *Safety of Machinery – basic concepts. Part 1: fundamental terminology, methodology*	2003
EN ISO 12100-2	Sicherheit von Maschinen – Grundlegende, allgemeine Gestaltungsleitsätze Teil 2:Technische Leitsätze *Safety of Machinery – basic concepts, general design guideline, Part 2: Technical guidelines and specifications*	2003
EN ISO 14121-1	Sicherheit von Maschinen – Risikobeurteilung Teil 1: Leitsätze *Safety of Machinery – Risk assessment Part 1: Principle*	2007

Den im Produkthandbuch beschriebenen Sicherheits-, Installations- und Bedienungshinweisen muss Folge geleistet werden.
These products must be installed and operated with reference to the instructions in the Product Manual.
All instructions, warnings and safety information of the Product Manual must be adhered to.

Die unvollständige Maschine darf erst dann in Betrieb genommen werden, wenn festgestellt wurde, dass die Maschine, in die die unvollständige Maschine eingebaut werden soll, den Bestimmungen der Richtlinie Maschine 2006/42/EG entspricht.
The partly completed machinery must not be put into service until the final machinery, into which it is to be incorporated, has been declared in conformity with the provisions of directive 2006/42/EC on machinery.

Die zur Maschine gehörenden speziellen technischen Unterlagen nach Anhang VII Teil B wurden erstellt.
The machinery related special technical documentation according annex VII B has been created.

Der Hersteller verpflichtet sich, die speziellen Unterlagen zur unvollständigen Maschine einzelstaatlichen Stellen auf Verlangen elektronisch zu übermitteln. Die gewerblichen Schutzrechte des Herstellers der unvollständigen Maschine bleiben hiervon unberührt.
The manufacturer commits to transmit, in response to a reasoned request by the market surveillance authorities, relevant documents on the partly completed machinery electronically by our documentation department.
The intellectual rights of the manufacturer of the incomplete machine are not affected.

Offenburg, 28.10.2010
Jürgen Killius, *Operations Manager* ppa.

Parker Hannifin GmbH
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USt.-IdNr.: DE 122 802 922
Steuernummer: 5349 5747 1543

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BIC/Swift-Code: COBADEFF
IBAN DE95 6644 0084 0450 1912 00

Geschäftsführung:
Dr. Gerd Scheffel, Günter Schrank, Christian Stein, Kees Veraart
Vorsitzender des Aufsichtsrates: Hansgeorg Greuner

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1.4 Safety instructions

1.4.1. General hazards

General Hazards on Non-Compliance with the Safety Instructions

The subsystem has been designed in accordance with state-of-the-art technical developments and is operationally reliable. If it is not operated by qualified or at least trained personnel or if it is operated improperly or not in accordance with the operating instructions, however, the unit may bear the risk of hazards.

Electronic, moving and rotating components can

- Danger for life and limb of the operator or third persons and / or
- cause material damage

If the linear actuator is installed in a machine plant, the safety requirements noted in the operating instructions for that machine must be combined with those described in this manual.

1.4.2. Intended use

The linear actuator has a number of uses including:

Positioning, transporting, feeding, removing, pallet handling, loading, unloading, processing and manipulating as well as testing work pieces or tools.

Since the component can be used in a very wide range of applications, the user is responsible for its use in specific applications.

Please make sure that the mounting of parts or tools will not pose a threat to persons or cause damages to any parts or devices. This also applies, for example, to the case of a broken toothed belt (if existing).

The linear actuator must only be used in areas that are not accessible to persons during operation.

If the linear actuator is used in areas accessible to people, it must be installed in such a manner that no one can be endangered during operation.

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1.4.3. Identifying Residual Dangers and Hazardous Areas

If there are still residual dangers present to persons or property from the linear actuator in spite of operating it in a safe manner, the user must make reference to these residual dangers through signs and written rules requiring appropriate procedures.

The following safety signal words are used:

Danger! Indicates that an imminent hazardous situation may lead to death or serious bodily harm if not prevented using appropriate safety measures.

Warning! Indicates a potentially hazardous situation which, if not avoided using appropriate safety measures, could result in serious or minor injury.

Caution! Indicates a potentially hazardous situation which, if not avoided using appropriate safety measures, may result in minor injury or material damage.

Hint Provides important information about the product, how to handle the product or about the part of the manual to which particular attention must be paid.

1.4.4. Working safely

Heed the Instructions

The information (such as instructions and notes) contained in this manual must be heeded for all work involved in installing, commissioning, setting up, operating, changing operating conditions and modes, servicing, inspecting and repairing the unit.

The manual must be available close to the linear module during the performance of all tasks.

It is impermissible to operate the liner module if it is not in perfectly functional condition.

Operating personnel

The following jobs must only be performed by appropriately trained and authorized personnel:

- Installation and set-up tasks on the linear actuator
- Attaching safety limit switches (initiators)
- Connecting the drive and testing the motion direction

Instructions for Special Hazards

The linear module must be fixed or supported in accordance with the indications in this manual.

The operator must ensure that operation of the linear module does not cause any danger.

If the linear module moves in hazardous areas, these areas can be safeguarded with safety transmitter switches.

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1.4.5. Safety Instructions for the Company Using the System

Supervisors must also become familiar with the entire chapter entitled "Safety" and handling required on the linear actuator.

Supervisors must ensure that installation and operating personnel have read and understand the chapter entitled "Safety" and the description of how to work with the machine, and that they observe the instructions.

The manual must be available close to the linear module during the performance of all tasks.

It is impermissible to operate the liner module if it is not in perfectly functional condition.

Depending on the application, the operating company must provide for a suitable separating safety fence. Access to the motion range during operation must be prevented.

The user must make sure that the work area is protected by appropriate safety devices.

1.4.6. Safety Instructions for Operating Personnel

Any work step that has a negative effect on the operating safety of the linear motor module must be omitted.

Operating and supervisory personnel are required to check the linear actuator or machine at least once per shift for externally visible damage or defects. Changes that have occurred (including the operating behavior) that could have a negative effect on the operating safety must be reported immediately.

Components and accessories are designed especially for this product. When purchasing spare and wearing parts, use only original Parker parts. We note here explicitly that we are unable to check or release spare parts or accessories that were not provided by us. Installing and/or using such products may cause negative changes in the required design properties in some circumstances, which in turn could negatively effect the active and/or passive operating safety of the product.

The manufacturer is unable to accept any liability for damage caused by using non-original parts and accessories.

Safety and protection devices are strictly NOT to be removed or bypassed or set out of order.

Applicable requirements and national accident prevention regulations must always be observed when installing and operating our linear motor module.

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1.5 Packaging, storage, transport

First check

- Check the packaging for damages.
- Remove the packaging.
  Do not discard the packaging; it is strongly recommended to use the original packaging material for return deliveries.
- Depending on the storage location, metal surfaces may have a temperature of 0 °C or below. Please provide appropriate worker protection (e.g. protective gloves).
- Please ensure that the consignment does correspond to your order.
- Check the product for damages. Do never use a device which seems damaged.
- Please read the installation manual carefully before installing or commissioning the device.

Packaging material

The packaging material is inflammable, if it is disposed of improperly by burning, lethal fumes may develop.

Transport

Make sure to transport the linear module always in a safe manner and with the aid of suitable lifting equipment (Means of transport).

Storage

The linear module must be stored evenly and without any mechanical load.

The stated storage temperature must be adhered to.

Disposal

We recommend to dispose of the respective materials in accordance with the respectively valid environmental laws. The following table states the materials suitable for recycling and the materials which have to be disposed of separately.

Material	suitable for recycling	Disposal
Metal	yes	no
Plastic materials	yes	no

1.5.1. Special notes on transport

Special notes on transport

Use only transport equipment with sufficient lifting capacity. When using ropes, make certain they are not twisted or knotted. If you are using more than one rope, all the ropes should be equally taut.

When transporting the ETH with a forklift, establish a condition of equilibrium and secure the load if necessary.

Never step under overhead loads - danger of being injured!
Moving parts must always be secured against slipping or moving.

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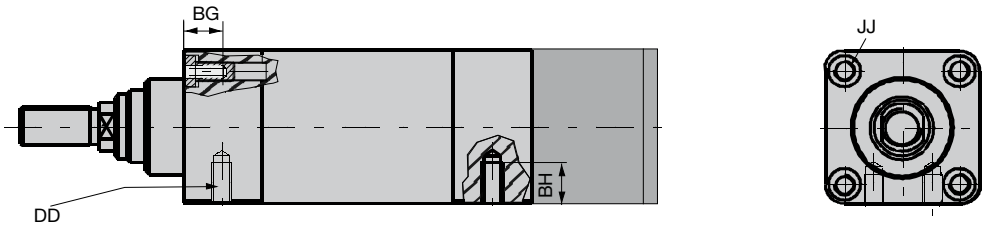
Required minimum load bearing capacity of the means of transport:

ETH032	ETH050	ETH080
130 kg	300 kg	750 kg

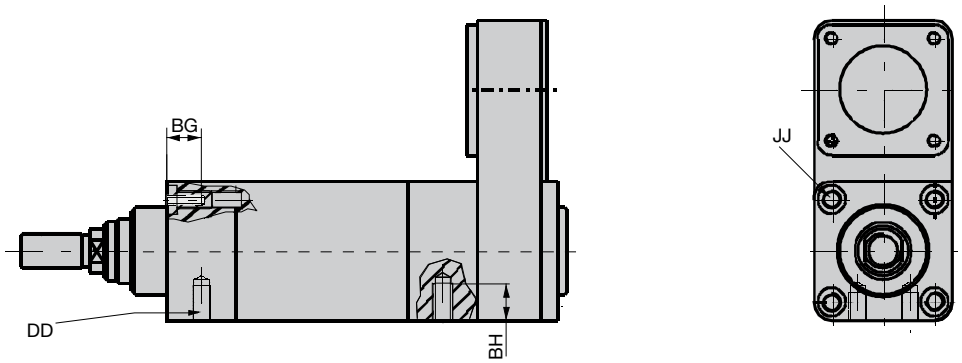
In these table values, a safety factor of S=8 is taken into consideration (motor and gearbox weight included). This means that it does **not** represent the cylinder weight.

The following threads on the cylinder can be used to mount transport or mounting equipment (for example eye bolts):

Motor inline:



Motor parallel



	Unit	ETH032	ETH050	ETH080
DD [1]	mm	M6x1.0	M8x1.25	M12x1.75
JJ	mm	M6x1.0	M8x1.25	M10x1.5
BH	mm	9	12.7	18.5
BG	mm	16	25	26

[1] Thread "DD" is only mandatory for mounting method "F".

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1.6 Warranty conditions

User Conversions and Changes are Not Permitted

The linear actuator must not be changed in its design or in terms of safety without our approval. Any change as defined here made by the user excludes any liability on our part.

1.7 Conditions of utilization

General introductory notes

With the ETH electro cylinder you bought a product which was manufactured and tested before delivery with the utmost care.

Please take your time to read the following notes which you ought to follow closely during setup and operation.

The operation of the electro cylinder is only permitted within the limit values stated in this manual.

Unless, all claims under the warranty will become void and a reduced service life or even damages must be expected.

Please compare the operating data with the stated limit values especially with reference to:

- Stroke length and setting of the limit switches, those must be set so that there is a sufficient safety travel at both ends of the travel stroke

Even if the limit switches were already mounted at our premises, they must be adapted according to suitable values before operation!

- Thrust and traction force in the effective direction
- Lateral force (e.g. as a component of the effective force, but also due to own weight on horizontal mounting, especially with parallel motor mounting and long travel strokes)
- Speed
- Acceleration
- Environmental conditions (e.g. temperature, contamination)
- Please do take possible pulses caused by moved masses into consideration for the operating data. (Even small abrupt loads can cause damage, especially if they occur rather often at the same place.)

The limit values for the thrust and traction force, lateral force, speed and acceleration are partly influenced by several factors and can change depending on:

- The size of the electro cylinder
- Screw lead
- Direct or parallel drive via toothed belt transmission
- Mounting method
- Mounting orientation vertical or horizontal resp. inclined
- Travel Stroke

Note on cylinder mounting

Do always use all available mounting possibilities and respect the requirements listed in chapter "**Screw tightening torques for the mounting of the ETH cylinder by the customer** (see on page 16)"

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If the motor used with the electro cylinder should be able to exceed individual limit values of the cylinder, the respective values for the motor must be limited in the control by appropriate parameterization. The parameterization should even be reduced down to the values necessary for operation.
This would, for example provide a hint to a possible damage or to preventive maintenance if wear-induced extensive friction of the machine or cylinder would trigger an error message of the controller.

The internal end stops of the electro cylinder may under no circumstances be accessed during operation. The internal end positions may only be accessed by the cylinder in setup mode and only for determining the end positions with a low force of a few N (torque limitation if possible below 10 %) and very slowly (max. 2 % of the nominal speed).

The lifetime of the electro cylinder depends strongly on the degree of power exploitation and on impermissible operating states occurring - even if only for a short time.

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2. Set-up

In this chapter you can read about:

The linear module is furnished completely mounted and mechanically ready-to-operate.

If no Parker drive is provided, attach your motor-gearbox combination according to the instructions of the respective supplier.

The technical data must be respected.
Technical data: See in the catalog section (following the mounting instructions).

2.1 Mounting

Caution!

Please use only the parts offered in the Parker ETH catalog for the following mounting components:

- Rear Eye Mounting (order code E)
- Rear Clevis (order code C) with bearing pedestal

Standard parts in accordance with the ISO flange standard cannot be used for these accessories, as they are not sufficiently stable.

Please Note:

- The cylinder housing must be mounted without tension or contorsion.
- The cylinder housing must be precisely aligned to the load direction of motion.
- Occurring lateral forces on the cylinder must be taken into consideration.

2.1.1. Mounting with mounting threads on the cylinder

The easiest and most economic method of mounting is using the available mounting threads on the cylinder body. Make sure that the mounting surface is level and that the cylinder is mounted without tension and contortion. This method of mounting is only possible, if the lower side of the mounting surface is accessible.

Dimensions: see in the catalog section (following the mounting instructions).

2.1.2. Mounting with mounting accessories

Cylinder mounting with mounting plates or foot mounting brackets

If the underside of the mounting surface is not accessible, mounting plates or foot mounting brackets are available as accessories.

Mounting methods: see in the catalog section (following the mounting instructions).

Dimensions: see in the catalog section (following the mounting instructions).

The rear mounting plate cannot be fixed with inline motor configuration.

If you fix the cylinder only at the rear end (e.g. also with a rear clevis) please respect the effective direction of the known forces. Critical are above all lateral forces in horizontal or vertical direction.

Permissible side load: See in the catalog section (following the mounting instructions).

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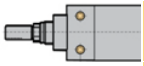
2.1.2.1 Screw tightening torques for the mounting of the ETH cylinder by the customer

In order to simplify the calculation of the mounting screws for fixing the cylinder in your application, the following table gives an overview of the required screw quality resp. the required tightening torque (including additional boundary conditions). The data apply under the assumption that 100 % of the permissible axial force are required. If these values are not adhered to, the screw joint might fail.

		ETH032			ETH050			ETH080			
		M05	M10	M16	M05	M10	M20	M05	M10	M32	
Option F*		M6 - 12.9			M8 - 12.9			M12 - 12.9			Screw
		15.5 (3)			47 (3)			160 (3)	160 (3)(4)	160 (3)	Screw tightening torque (1) [Nm]
		6			8			12			Minimum screw-in depth [mm]
Option F		M6 - A2-70			M8 - A2-70			M10 - A2-70			Screw
		7.5			16			34			Screw tightening torque (1) [Nm]
		9			9			15			Minimum screw-in depth [mm]
Option F		M6 - 8.8			M8 - 8.8			M10 - 8.8			Screw
		9			19			39			Screw tightening torque (1) [Nm]
		9			9			16			Minimum screw-in depth [mm]
Option E Option C		M6 - A2-70			M8 - A2-70			M10 - A2-70			Screw
		7.5			16			34			Screw tightening torque (1) [Nm]
		8			11			14			Minimum screw-in depth (2) [mm]
Option E Option C		M6 - 8.8			M8 - 8.8			M10 - 8.8			Screw
		8.5			19			37			Screw tightening torque (1) [Nm]
		9			12			15			Minimum screw-in depth (2) [mm]
Option H Option J Option N		M6 - A2-70			M8 - A2-70			M10 - A2-70			Screw
		7			16			31			Screw tightening torque (1) [Nm]
		8			11			14			Minimum screw-in depth (2) [mm]
Option H Option J Option N		M6 - 8.8			M8 - 8.8			M10 - 8.8			Screw
		7.5			18			35			Screw tightening torque (1) [Nm]
		9			12			15			Minimum screw-in depth (2) [mm]
Option B*		M6 - 12.9			M8 - 12.9			M12 - 12.9			Screw
		16.5			47			160 (3)	160 (3)(4)	160 (3)	Screw tightening torque (1) [Nm]
		12			12			25			Minimum screw-in depth (2) [mm]
Option G*		M6 - 12.9			M8 - 12.9			M12 - 12.9			Screw
		16.5			47			160 (3)	160 (3)(4)	160 (3)	Screw tightening torque (1) [Nm]
		12			12			25			Minimum screw-in depth (2) [mm]

* For protection classes "B" and "C", we recommend for instance a GEOMET coated screw (thin layer corrosion protection), which must be in strength class 12.9

(1) torque controlled tightening

(2) when screwing into S235 JRG1 grade steel

(3) provide suitable washer under the screw head

(4) Safety factor against slipping is 1.6 in this case, otherwise at least 1.8

For all mounting options applies:

- Joint area must be dry and free of grease
- We recommend to secure the screws with a liquid bolt retaining compound (e.g. Loctite 242).

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2.1.2.2 Accessory mounting - bearing block

When mounting the bearing blocks, customers should respect the following tightening torques.

ETH032	ETH050	ETH080	
			
0112.039	0122.039	0132.039	Part number
M8-12.9	M10-12.9	M12-12.9	Screw
37	66	83	Screw tightening torque (1) [Nm]
15	21	27	Minimum screw-in depth (2) [mm]

(1) torque controlled tightening
(2) when screwing into S235 JRG1 grade steel

Boundary conditions:

- provide suitable washer under the screw head
- Joint area must be dry and free of grease
- We recommend to secure the screws with a liquid bolt retaining compound (e.g. Loctite 242).

2.1.3. Mounting notes

2.1.3.1 Side Load

Please respect the maximum permissible side loads depending on the vertical or horizontal mounting position.

Permissible side load: See in the catalog section (following the mounting instructions).

2.1.3.2 Mounting of the payload

When mounting the payload, please make sure that no torque is applied to the thrust rod. Solution: On the cylinder rod there are spanner flats for locking, see dimension "SW" (width across flat) "Thrust rod version": see in the catalog section (following the mounting instructions).

Connect the payload always with the end of the thrust rod so that occurring lateral forces are minimized. If the payload is separately guided, even minimal deviations between this guiding system and the cylinder length axis can generate high lateral forces and reduce the service life of the electro cylinder considerably.

There are two possibilities to avoid this problem:

- Use a flexible coupling at the thrust rod end.
  This coupling can compensate up to 3 mm axial offset and up to 10° angular offset.
- Use other thrust rod connection elements (accessories), which are able to compensate certain deviations such as for example rod clevis or spherical rod eye
- Use a flexible cylinder fixing device (accessories) such as for example rear clevis or center trunnion.

"Thrust rod version": see in the catalog section (following the mounting instructions).

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2.2 Electric installation

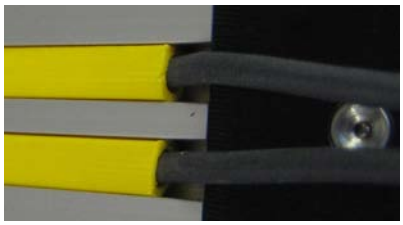
2.2.1. Sensors

All electro cylinders feature a permanent magnet in the spindle nut. It activates the limit switches which are mounted in the special mounting grooves on one side of the cylinder.

Sensors and limit switches: see in the catalog section (following the mounting instructions).

2.2.2. Sensor mounting

- Sensors can be inserted in all grooves on the ETH electro cylinder.
- If no sensors are mounted by the manufacturer (on customer request), please remove the groove protection covers. Use a pointed screwdriver to lever the ends of the covers off the grooves. Pull the entire covers out manually.
- Install the magnetic cylinder sensors. The sensors can be inserted into the grooves from above. The cable ends should lead into the drive direction. Push the sensors to their approximate positions in the grooves of the cylinder body. Tighten the fixing screws on the limit switches slightly and lead the cable along the profile groove.
- If **sensors are used as end limits** (see on page 19), do set them.
  - You can use the formerly removed protective covers in order to fix the sensor cables. Please cut the covers to the desired length with the aid of a pair of scissors. Please cut off an additional 5 to 10 mm, where the cables are to be lead out of the profile.



- Insert the cables into the grooves of the plastic covers and push the cover into the groove together with the cable.
- Connect the sensors to the controller.
  Sensors and limit switches: see in the catalog section (following the mounting instructions).

Sensor mounting example: 2 end limits with machine zero

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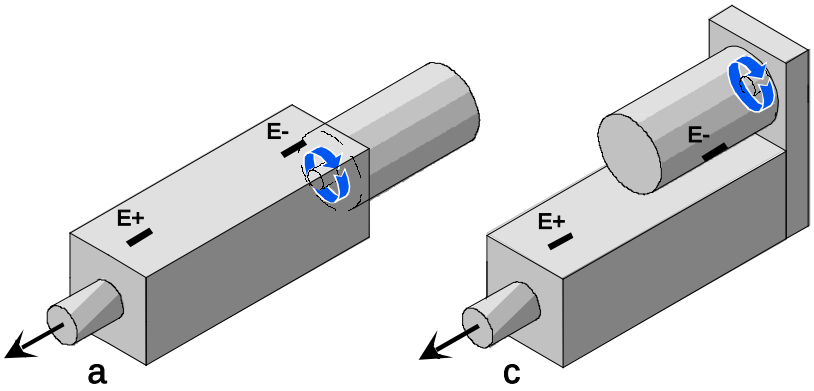
2.2.3. Direction of the motor during extension of the cylinder



With parallel drive (drawing c), the turning direction of the motor is reversed in comparison with the direct drive configuration!

2.2.4. Setting the end limits

The steps described below can be best executed with energized drive. Therefore, they may only be performed by trained and authorized personnel.

Do only travel at very low speed (<10 mm/s) and reduce the drive torque to a minimum.

Ensure that there are no persons in the hazardous area.

The setting of the end limits depends on the application.

No sensor is to be mounted in the area of the central lubrication port (option).

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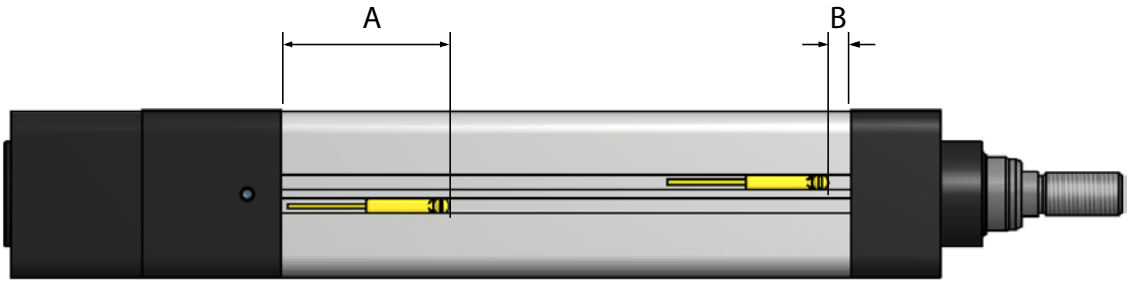
The following activation positions at the mechanical end limits result from the initiators recommended in the catalog.



ETH		A [mm]	B [mm]
032	M05	68	0
	M10	77	0
	M16	81	0
050	M05	71	0
	M10	77	0
	M20	89	0
080	M05	85	0
	M10	103	0
	M32	133	0

Caution!

Please add the respective safety travels to the values mentioned above!

Stroke, usable stroke and safety travel: see in the catalog section (following the mounting instructions).

Sensors and limit switches: see in the catalog section (following the mounting instructions).

Adjusting the machine zero proximity switch

The correct position for the home switch (machine zero switch) depends on the application

It is recommended to set the machine zero at or near the end of the travel - this saves time, as it minimizes the chance that the machine zero is searched for in the wrong direction. In some cases it is possible to use one of the limit switches as machine zero, this method provides however a reduced precision, as the resulting position can normally not be and-linked with the encoder index pulse.

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2.3 Motor and feedback mounting

In this chapter you can read about:

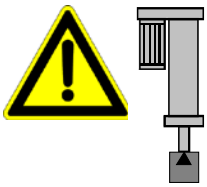
Notes on motor wiring

In order to adhere to the EMC directive, it is necessary to mount the motor if ever possible unchanged. If you require a longer cable, the entire line should be replaced with the same or a similar cable.

If you mount a connector on the new cable, please make sure that the 360 ° motor cable shielding is maintained and that there is no connection to earth via the connector housing.

The motor must be grounded with a separate PE protective lead (green/yellow, cross-section at least 2.5 mm²).

This cable must be connected to the available motor-ground connector or - if there is non available - with a mounting screw. In the latter case, the coloring under the head of the screw must be removed.



If the axis is mounted upright, it must be secured against moving out!

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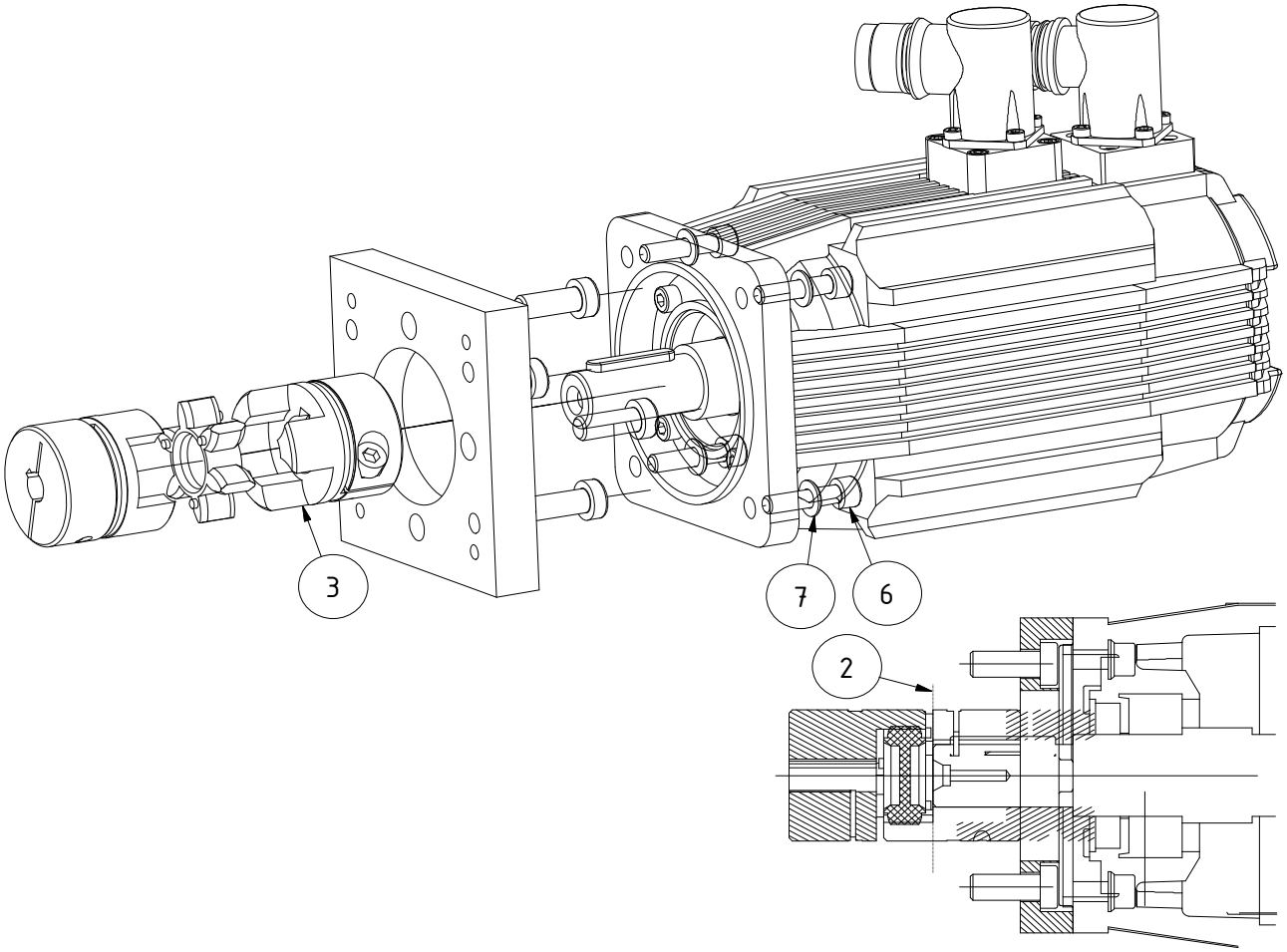
2.3.1. Motor / gearbox mounting with inline motor configuration



Motor / gearbox dismantling

- Remove motor connector
  ATTENTION: Respect the safety instructions!
- If you use a gearbox, we recommend to dismount the motor from the gearbox first for reasons of weight.
- Loosen screws (Pos. 6).
- Remove motor / gearbox including mounted coupling half with caution.
- Loosen clamping screw of the coupling half (Pos. 3).
- Remove coupling half from the motor / gearbox shaft.

Mount motor / gearbox

- Loosen clamping screw of the coupling half (Pos. 3).
- Slip the coupling half onto the motor / gearbox shaft and align to be flush with the shaft if not stated otherwise by Parker (Pos. 2).
- Tighten clamping screw of the coupling half:

Coupling size	Tightening torque
GS12 (Outer diameter: 25 mm)	1.4 Nm
GS14 (Outer diameter: 30 mm)	1.4 Nm
GS19 (Outer diameter: 40 mm)	10.5 Nm

- Slip motor / gearbox onto the mounted flange.
  Attention: Slip on motor / gearbox with a slight pivoting movement, so that the coupling halves interlock.
- Arm screws (Pos. 6) with washers (Pos. 7) and tighten.

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2.3.2. Motor / gearbox mounting with parallel motor configuration

In this chapter you can read about:

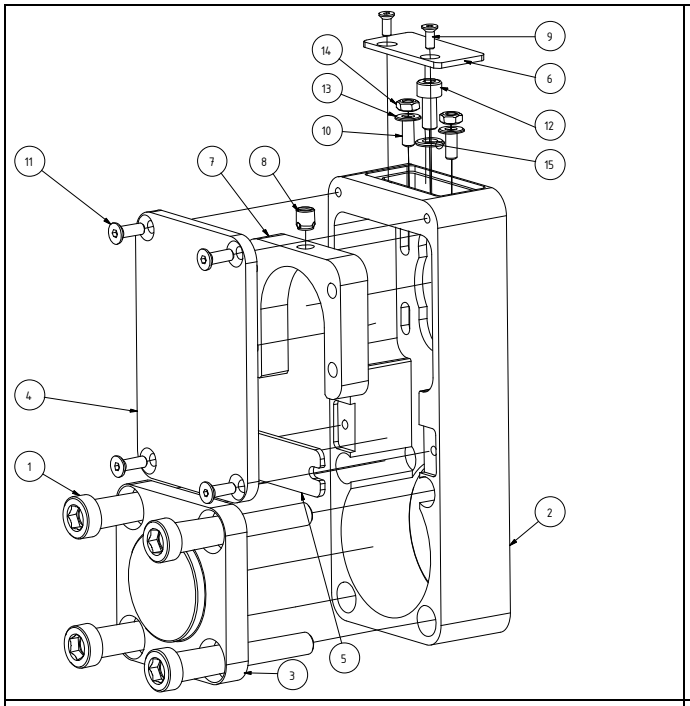


Figure 1: Parallel housing

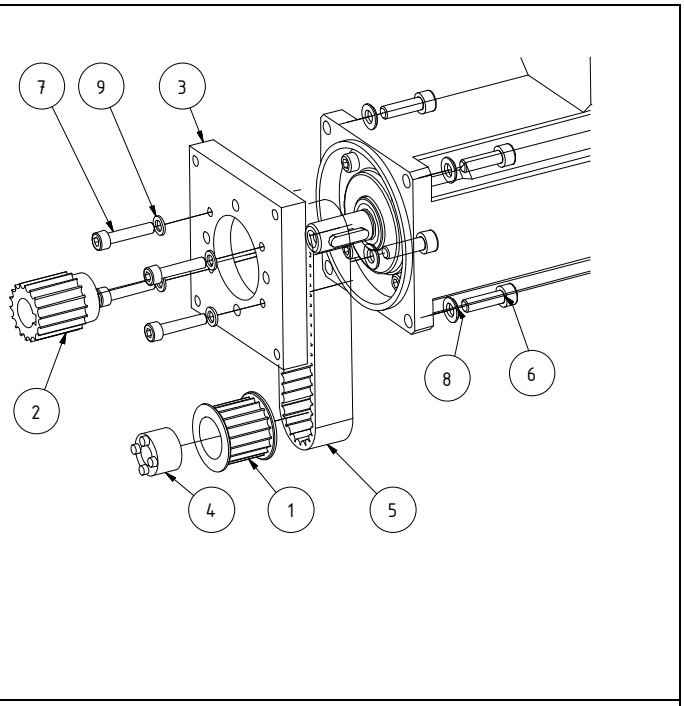


Figure 2: Parallel motor

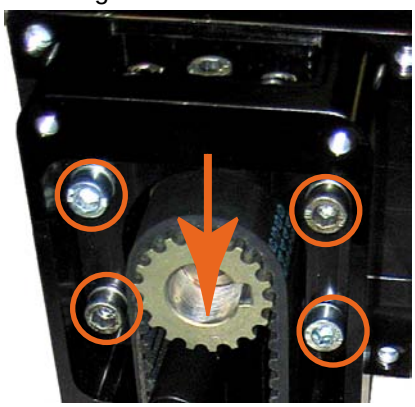
Motor / gearbox dismantling

- Remove motor connector

Caution!

Respect the safety instructions!

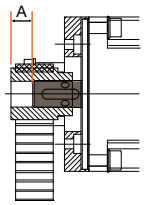
- Remove lid (Fig. 1 Pos. 6) and screws (Fig. 1 Pos. 9).
- Remove lid (Fig. 1 Pos. 4) and screws (Fig. 1 Pos. 11).
  ATTENTION: Keep all screws and lids for later mounting.
  - Release toothed belt tension:
    - Slightly loosen 4 screws (Fig. 2 Pos. 7) by 1 or 2 turns (see figure on the right).
      ATTENTION: Do not remove the screws entirely!
    - Loosen central toothed belt tensioning screw (Fig. 1 Pos. 12).
      The drive unit must lower slightly when the tensioning screw is loosened.
    - Loosen tightening screw (Fig. 1 Pos. 12) until the drive unit is not lowered any further.



- Remove 4 screws (Fig. 2 Pos. 7) completely. First at the bottom, then at the top.

Caution!

Secure drive unit against dropping. We recommend to place a support pad between motor and cylinder profile.
Make sure not to insert your fingers between motor / gearbox and electro cylinder!



- Remove drive unit with mounted toothed pulley from the parallel housing with caution.
  ATTENTION: Make sure that the toothed belt is not stuck in the parallel housing.
- Dismount motor / gearbox flange (Fig. 2 Pos. 3) by loosening the screws (Fig. 2 Pos. 6).
- Measure and note depth “A” from toothed pulley to motor / gearbox shaft before dismounting the toothed pulley (see figure on the right).
- Remove threaded pin(s) from the toothed pulley.
- Pull off toothed pulley with the aid of a pull-off tool,

Motor / gearbox mounting

- Fit toothed pulley and set dimension “A”.
  Dimension “A” is provided by Parker. If the drive was exchanged, please set the dimension “A” noted before.
- Screw in the toothed pulley threaded pins.
- Mount motor / gearbox flange (Fig. 2 Pos. 3) with the screws (Fig. 2 Pos. 6 and Pos. 8).
- Insert drive unit with mounted toothed pulley into the parallel housing with caution. We recommend to place a support pad between motor and cylinder profile.
  ATTENTION: Please make sure that the toothed belt is correctly geared in the pulley toothing.
- Screw in 4 screws (Fig. 2 Pos. 7) until the motor flange fits. Do not yet tighten.

Caution!

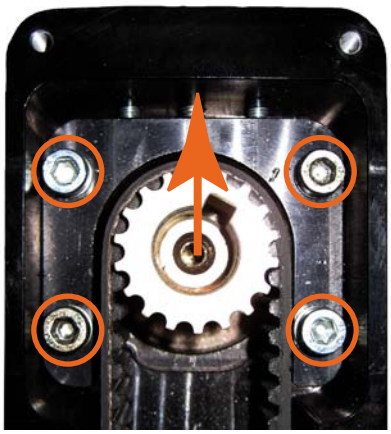
Make sure not to insert your fingers between motor /gearbox and electro thrust cylinder!

- Setting the toothed belt pre-tension:
  - For **the used toothed belt** (see on page 24).
  - For **a new toothed belt** (see on page 25).
- Mount lid (Fig. 1 Pos. 6) with screws (Fig. 1 Pos. 9).
- Mount lid (Fig. 1 Pos. 4) with screws (Fig.. 1 Pos. 11).

2.3.2.1 Re-apply toothed belt pre-tension (reinsert the same toothed belt)

If the motor / gearbox is exchanged and the toothed belt is still in good condition, the pre-tension can be reset without measuring device:

- First check, if the belt toothing is geared into the upper and lower toothed pulley.
- The screws (Fig. 2 Pos. 7) must be inserted (but not tightened), so that the drive unit can be lifted.
- Tighten central toothed belt tensioning screw (Fig. 1 Pos. 12).
  The drive unit must lift when tightening the screw. Lift the unit until it touches the 2 internal stops (fig. 1 Pos. 10). This is made by tightening the central tightening screw.



- Tighten 4 screws (Fig. 2 Pos. 7) with the given tightening torque.

ETH032	ETH050	ETH080
3 Nm	5 Nm	10 Nm

- Refix both lids (Fig. 1 Pos. 4 & 6) with the respective screws (Fig. 1 Pos. 11 & 9).

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2.3.2.2 Resetting the toothed belt pre-tension (new toothed belt)

For a new toothed belt, we recommend to re-set the toothed belt pretension:

- Check, if the belt toothing is geared into the upper and lower toothed pulley.
- The screws (Fig. 2 Pos. 7) must be inserted (but not tightened), so that the drive unit can be lifted.
- Loosen both lock nuts (Fig. 1 Pos. 14) (do not remove entirely).
- Unscrew both threaded pins (Fig. 1 Pos. 10) until they are almost level with the inside of the parallel housing.
- Tighten central toothed belt tensioning screw (Fig. 1 Pos. 12) until the toothed belt is noticeably pretensioned.
- Measure toothed belt tension with a suitable device.
  We recommend: Gates: „Sonic 507c" or Hilger&Kern: „Trummeter"
- Tighten screw lightly and repeat measurement.
- Repeat this procedure until the required **toothed belt pretension** (see on page 25, see on page 27) is set.

Caution! Only a correctly set toothed belt pretension ensures fail-safe operation of the cylinder.

- Screw in both threaded pins (Fig. 1 Pos. 10) until they touch the inner bracket. Tighten pins slightly.
- Retighten lock nuts (Fig. 1 Pos. 14).
- Tighten 4 screws (Fig. 2 Pos. 7) with the given tightening torque.

ETH032	ETH050	ETH080
3 Nm	5 Nm	10 Nm

- Refix both lids (Fig. 1 Pos. 4 & 6) with the respective screws (Fig. 1 Pos. 11 & 9).

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2.4 Exchanging the toothed belt

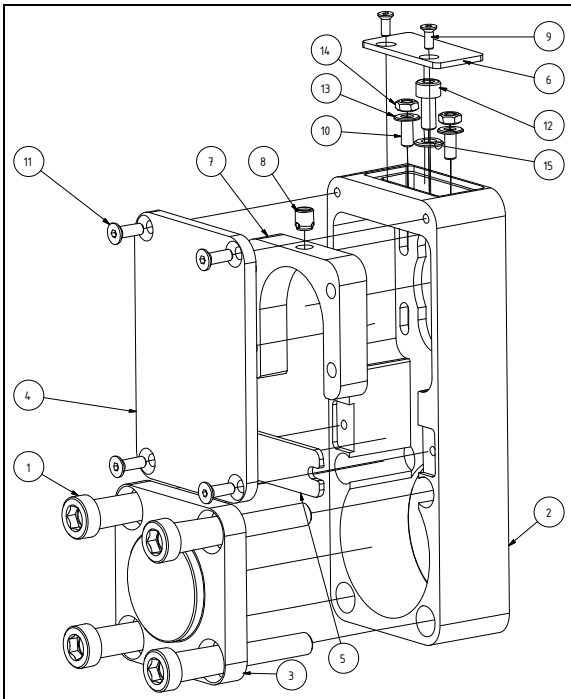

Figure 1: Parallel housing

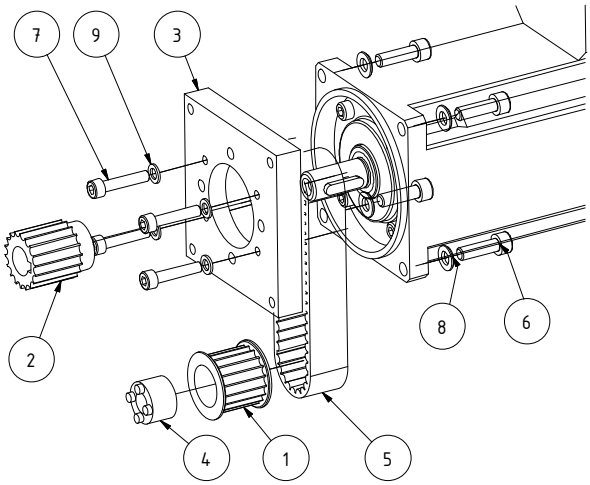

Figure 2: Parallel motor

Dismounting the motor (see on page 21)

- Loosen and remove 4 screws (Fig. 1 Pos. 1).
- Remove lid (Fig. 1 Pos. 3).
- Remove bar (Fig. 1 Pos. 5).
- Remove old toothed belt and insert new belt.
  ATTENTION: Please make sure that the toothed belt is correctly geared in the pulley toothing.
- Insert bar (Fig. 1 Pos. 5).
- Fit lid (Fig. 1 Pos. 3).
- Apply screw adhesive "Wiko 02K43 medium" to 4 screws (Fig. 1 Pos. 1) and tighten slightly.
- Align housing (Fig. 1 Pos. 2) with the electro cylinder.
- Tighten 4 screws (Fig. 1 Pos. 1) with the given tightening torque.

ETH032	ETH050	ETH080
9 Nm	20 Nm	40 Nm

- **Mounting the motor** (see on page 21)
- Setting the toothed belt pre-tension:
  - For **the used toothed belt** (see on page 24).
  - For **a new toothed belt** (see on page 25).
- Mount lid (Fig. 1 Pos. 6) with screws (Fig. 1 Pos. 9).
- Mount lid (Fig. 1 Pos. 4) with screws (Fig.. 1 Pos. 11).

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2.5 Belt / belt tensions

	ETH032	ETH050	ETH080
Art. No. Belt	0111.013	0121.013	0131.013
Belt pre-tension	210 N ±7 N	230 N ±7 N	450 N ± 14 N
Trum Frequency	438 Hz ± 14 Hz	306 Hz ± 10 Hz	236 Hz ± 8 Hz
Belt mass	0.060 kg/m	0.080 kg/m	0.120 kg/m
Belt width	15 mm	20 mm	30 mm
Center distance	67.5 mm	87.5 mm	130 mm

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3. Maintenance

In this chapter you can read about:

The ballscrew drive must be relubricated within given intervals.

The lubrication intervals depend on the operating conditions (nominal size, pitch, speed, acceleration, loads, etc.) and the ambient conditions (e.g. temperature). Ambient influences such as high loads, impacts and vibrations shorten the lubrication intervals.

In short-stroke applications, a lubrication run must be performed after max. 10 000 movement cycles.
Service life: see in the catalog section (following the mounting instructions).

In the event of small loads and if the application is impact and vibration free, the lubrication intervals can be increased. Under normal operating conditions, the given lubrication intervals apply. If the total travel per year is shorter than the given intervals, **the cylinder must be relubricated at least once per year**.

3.1 Lubricating intervals and amount of lubricant

	Screw	Interval	Amount of lubricant
ETH032	**M05**	300 km	1.3 cm^3
	M10	600 km	1.6 cm^3
	M16	960 km	2.1 cm^3
ETH050	**M05**	300 km	1.6 cm^3
	M10	600 km	1.9 cm^3
	M20	1200 km	2.7 cm^3
ETH080	**M05**	300 km	3.1 cm^3
	M10	600 km	4.4 cm^3
	M32	1500 km	7.8 cm^3

Lubricant

Do only use "Klüber NBU15" lubricating grease for standard cylinders!

For applications in food related areas, "Klübersynth UH1 64-62" grease is used (customized version).

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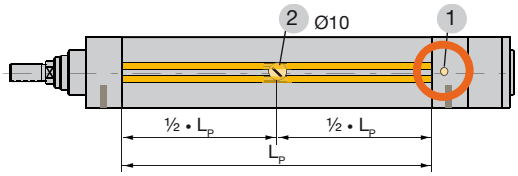
3.2 Greasing via central lubrication port (standard)



1: Central lubrication (standard)

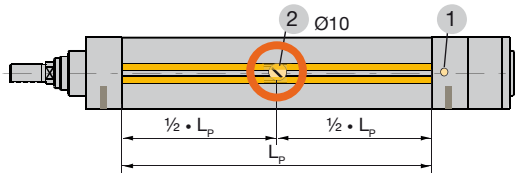
2: Central lubrication (Option)

- Make sure that all external stops are removed.
- Retreat thrust rod completely so that it touches the rear stop.
- Pass internal buffer by 0.5 mm.

ATTENTION!
Ensure by means of control, that the internal buffer is not passed by more than 0.5 mm!

- This is the lubricating position.
- Use a suitable pipe for the funnel type lubricating nipple, Type D1a4 DIN3405: Beaked nozzle.
- Place the pipe orthogonally onto the lubricating nipple and press.
- Use the **defined amount of lubricant** (see on page 28).
- The amount of lubricant applied can be defined by the number of pump strokes. Pump the stated amount of grease onto a balance, while counting the pump strokes.

3.3 Relubrication via central lubrication port (option)



1: Central lubrication (standard)

2: Central lubrication (Option)

- Loosen lubrication port screw.
- Move the cylinder slowly to the lubricating position until the lubricating port becomes visible.
- The lubricating ports have a diameter of 2.5 mm. Therefore you need a beaked nozzle insert for your lubricating gun.
- Use a stable pipe (no hose).
- Insert the nozzle into the hole in the cylinder profile and place it orthogonally onto the lubricating port.
- Use the **defined amount of lubricant** (see on page 28).
- The amount of lubricant applied can be defined by the number of pump strokes. Pump the stated amount of grease onto a balance, while counting the pump strokes.

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4. Repair

In the event of a damage or a mechanical defect, the entire unit must be returned for repair (**Parker Hannifin** (see on page 2)). The repair must be made by trained Parker personnel.

User Conversions and Changes are Not Permitted

The linear actuator must not be changed in its design or in terms of safety without our approval. Any change as defined here made by the user excludes any liability on our part.

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5. Index

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6. Further information

Our product on the Internet: http://www.parker.com/eme/eth

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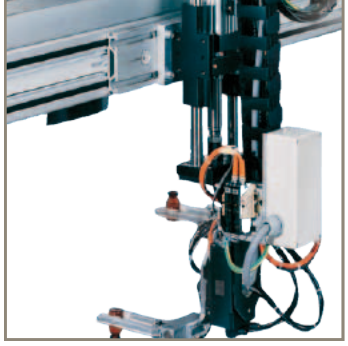
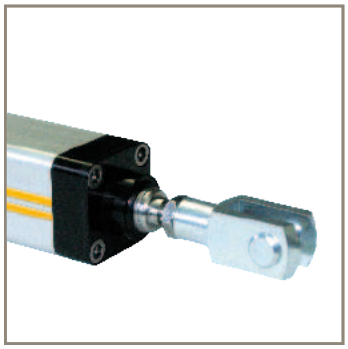
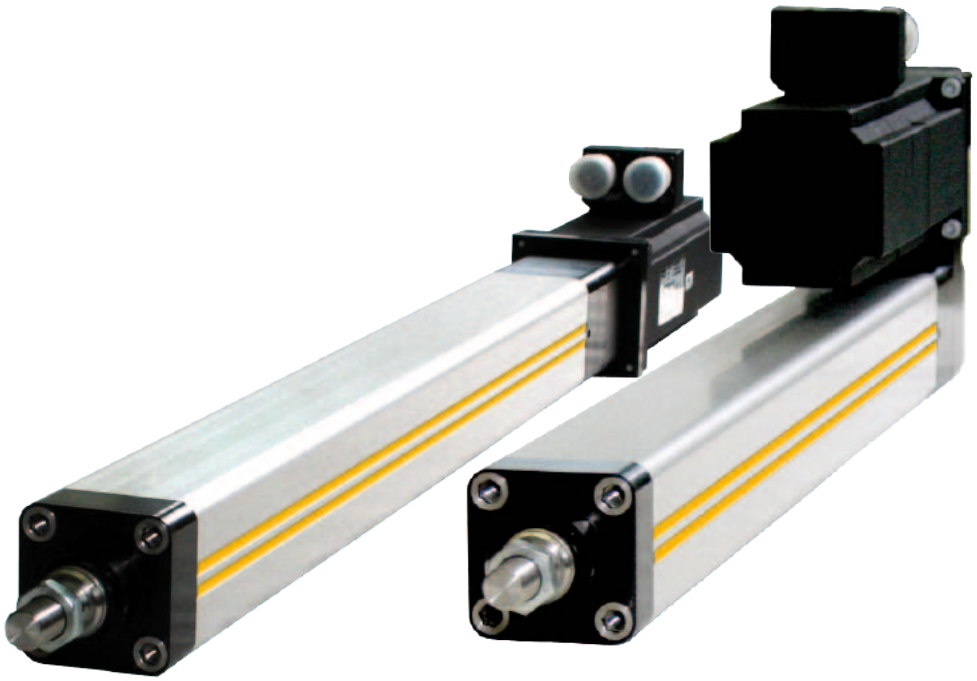


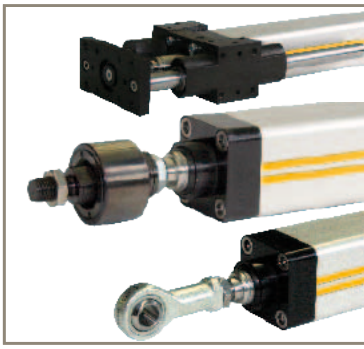
aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding





ETH Electro Cylinder

Parker High Force Electric Thrust Cylinder



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WARNING — USER RESPONSIBILITY

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- The user, through its own analysis and testing, is solely responsible for making the final selection of the system and components and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application, follow applicable industry standards, and follow the information concerning the product in the current product catalog and in any other materials provided from Parker or its subsidiaries or authorized distributors.
- To the extent that Parker or its subsidiaries or authorized distributors provide component or system options based upon data or specifications provided by the user, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the components or systems.

Parker Hannifin

The global leader in motion and control technologies

A world class player on a local stage

Global Product Design

Parker Hannifin has more than 40 years experience in the design and manufacturing of drives, controls, motors and mechanical products. With dedicated global product development teams, Parker draws on industry-leading technological leadership and experience from engineering teams in Europe, North America and Asia.

Local Application Expertise

Parker has local engineering resources committed to adapting and applying our current products and technologies to best fit our customers' needs.

Manufacturing to Meet Our Customers' Needs

Parker is committed to meeting the increasing service demands that our customers require to succeed in the global industrial market. Parker's manufacturing teams seek continuous improvement through the implementation of lean manufacturing methods throughout the process. We measure ourselves on meeting our customers' expectations of quality and delivery, not just our own. In order to meet these expectations, Parker operates and continues to invest in our manufacturing facilities in Europe, North America and Asia.

Electromechanical Worldwide Manufacturing Locations

Europe
Littlehampton, United Kingdom
Dijon, France
Offenburg, Germany
Filderstadt, Germany
Milan, Italy

Asia
Wuxi, China
Chennai, India

North America
Rohnert Park, California
Irwin, Pennsylvania
Charlotte, North Carolina
New Ulm, Minnesota

Offenburg, Germany

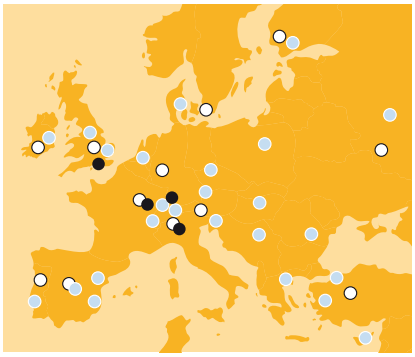
Local Manufacturing and Support in Europe

Parker provides sales assistance and local technical support through a network of dedicated sales teams and authorized technical distributors throughout Europe.

For contact information, please refer to the Sales Offices on the back cover of this document or visit www.parker.com

Milan, Italy

Littlehampton, UK



Electromechanical Manufacturing
Parker Sales Offices
Distributors

Dijon, France

www.comoso.com

High Force Electro Thrust Cylinder - ETH

Overview

Description

The ETH electro cylinder closes the gap between pneumatic and hydraulic drives; it is suitable to replace those in many applications and simultaneously increase the reliability of the production process. Taking the costs for air and oil into consideration, you will find that in most cases an electromechanical system such as the ETH electro cylinder offers the more economical solution. Combined with a wide choice of accessories, it offers many possibilities in a wide variety of fields.

Typical areas of application

- Material handling and feed systems
  - wood and plastic working industry
  - vertical actuators for loading machine tools
  - in the textile industry for tensioning / gripping textile fabrics
  - in the automotive industry for transporting and feeding components
- Testing equipment and laboratory applications
- Valve and flap actuation
- Pressing
- Packaging machinery
- Process automation in the food and beverage industry

Features

- Unrivaled power density - high forces and small frame sizes
- Cabling can be concealed in the profile
- Accessories with integrated force sensors help to allot and even to control forces precisely.
- Optimized for safe handling and simple cleaning
- High service life
- Reduced maintenance costs thanks to lubricating access in the cylinder flange
- Easy replacement due to pneumatic ISO flange norm (DIN ISO 15552:2005-12) conformity
- Integrated anti-rotation device
- Reduced noise emission
- All from one source
  We offer the complete drive train: Drive controllers, motors and gearboxes to match the Electro Cylinder

Technical Characteristics - Overview

Type	ETH Electro Cylinder
Frame sizes	ETH032 / ETH050 / ETH080
Screw lead	5...32 mm
Stroke	up to 1600 mm
Traction/thrust force	up to 25100 N
Speed	up to 1.7 m/s
Acceleration	up to 15 m/s²
Equivalent dynamic axial force at a service life of 2500 km	up to 7500 N
Efficiency	up to 90 %
Repeatability	up to ± 0.03 mm
Protection classes	IP54 IP54 with stainless screws IP65
Drive	Toothed belt drive (for parallel motor mounting)
Directives	Conform to RoHS

We also offer customized solutions:

If your application requires a special version of the ETH cylinder, please contact your local Parker Sales Office.

- Oil splash lubrication
- Customized mountings and rod ends
- Mounting of customer motors
- Preparation of the cylinder for use under aggressive environmental conditions
- Extended thrust rod
- Polished thrust rod
- Thrust rod hard-chrome plated
- .....

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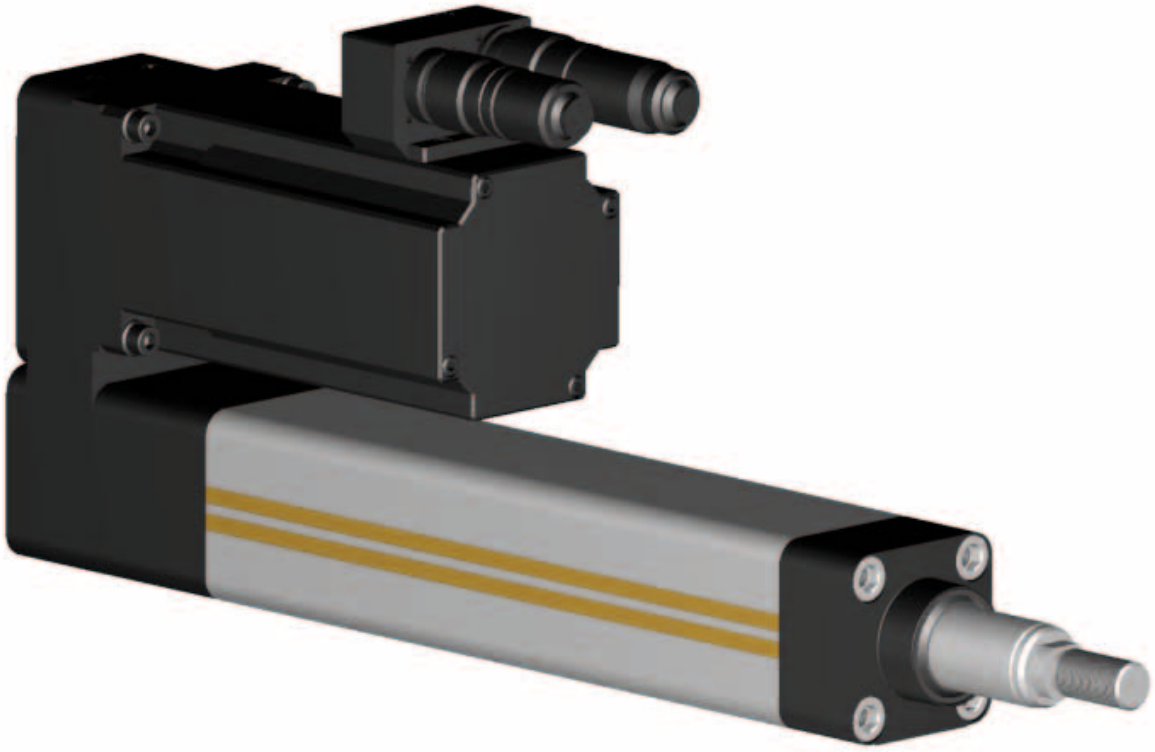
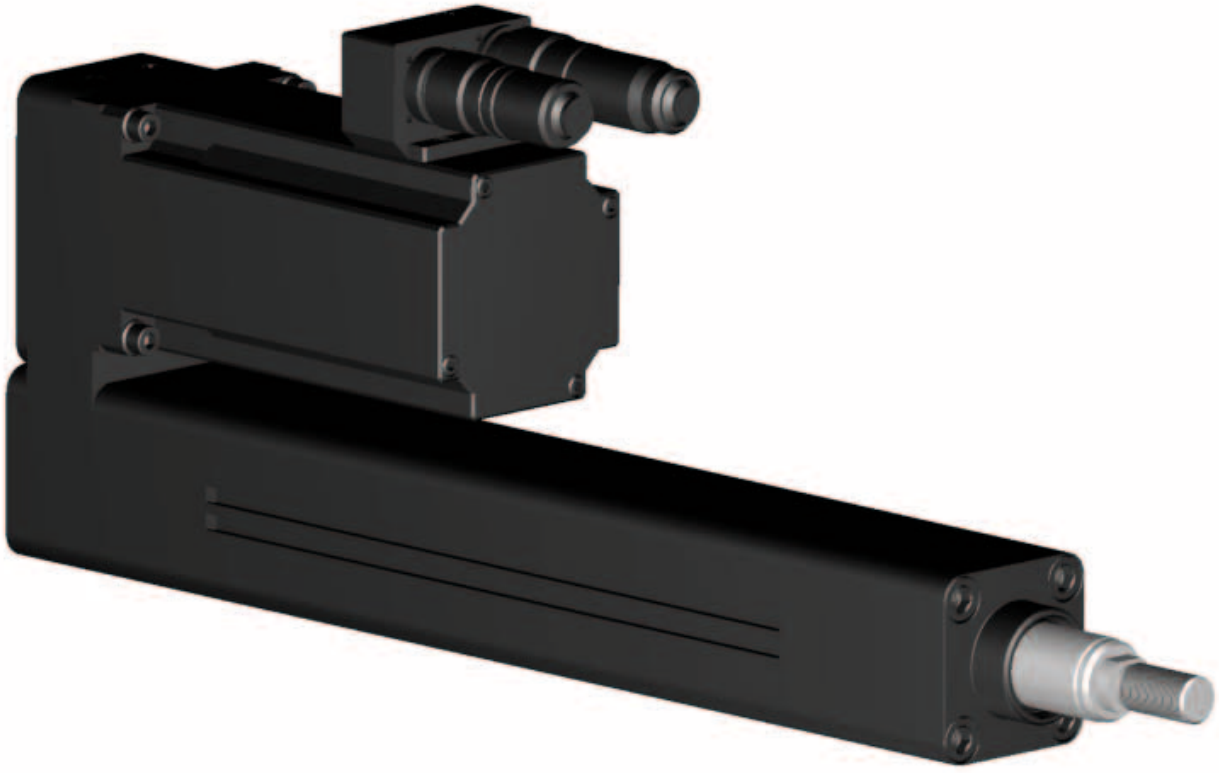
Parker High Force Electro Thrust Cylinder



ETH IP54 (Standard)



ETH IP65

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Product Design

Ballscrew
A high-quality precision class 7 ballscrew in accordance with ISO 3408 is used. The ball bearings between screw and nut ensure a low frictional resistance. This ensures an especially smooth operation over the entire speed range, high service life and excellent efficiency.

Screw support bearing (front end)
The front screw support bearing is supported by a polymer sliding bearing. This eliminates vibration and run-out. The result is quieter, smoother motion with better precision, longer screw life, and increased dynamic performance.

Piston Rod Anti-rotation Guidance
One of the unique design changes in the ETH is a new anti-rotation device. The high quality, maintenance free polymer bushing offers robust guidance preventing the piston rod from twisting as the rod extends and retracts.

Extruded cylinder body
The extrusion design reduces the number of slots or grooves for a cleaner overall design. The only slots are there for sensor mounting and are easily covered to eliminate any area for debris to be trapped. The result is a cleaner, more environmentally friendly design

Screw Support Bearing (motor end)
A double stacked set of angular contact bearings allows for high thrust forces in both the extend and retract directions. The result is a design with high force density and minimal clearance when changing directions of motion.

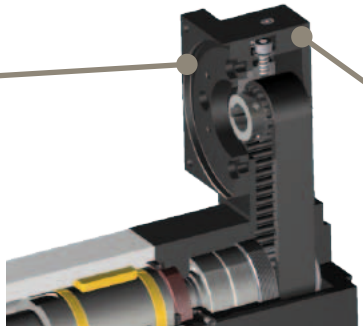
Easy Lubrication Port
The integrated lubrication fitting allows quick, simple and easy access to regrease the ball screw. In the event the rear is inaccessible the port can be located in the center of the extrusion (optional) The result is reduced down time for product maintenance yielding a higher ROI and a longer product life.

Piston Rod Support Bearing & Protection
The extra long cylinder rod bearing allows high lateral load forces. A wiper ring prevents the ingress of external contamination under normal conditions. In the event of fine dust, a high amount of dirt as well as muds and liquids, special sealing is required, which is available on request.

Sensors
The sensors are directly integrated into the profile; avoiding projecting edges. Cabling is neatly hidden under the yellow cover (fitting sensors available as accessories).

Permanent magnet
All electric cylinders are equipped with several permanent magnets integrated into the screw nut. The permanent magnets actuate the sensors, which can be mounted in the longitudinal grooves of the cylinder body.

Toothed belt transmission:
The slip and wear free toothed belt transmission for parallel drive cylinders (motor mounted parallel to the cylinder) features a high efficiency and a transmission ratio of 1:1.



Belt tensioning device
A sophisticated belt tensioning device for parallel motor mounting allows the toothed belt to be pre tensioned precisely.

Technical Characteristics

Cylinder size type		Unit	ETH032			ETH050			ETH080		
			M05	M10	M16	M05	M10	M20	M05	M10	M32
Screw lead		[mm]	5	10	16	5	10	20	5	10	32
Screw diameter		[mm]		16			20			32	
Travels, speeds and accelerations											
Available strokes [1]		[mm]	continuous from 50-1000 & standard strokes			continuous from 50-1200 & standard strokes			continuous from 50-1600 & standard strokes		
Max. permissible speed at stroke =											
50-400 mm		[mm/s]	333	667	1067	333	667	1333	267	533	1707
600 mm		[mm/s]	286	540	855	333	666	1318	267	533	1707
800 mm		[mm/s]	196	373	592	238	462	917	267	533	1707
1000 mm		[mm/s]	146	277	440	177	345	684	264	501	1561
1200 mm		[mm/s]	-	-	-	139	270	536	207	394	1233
1400 mm		[mm/s]	-	-	-	-	-	-	168	320	1006
1600 mm		[mm/s]	-	-	-	-	-	-	140	267	841
Max. Acceleration		[m/s²]	4	8	12	4	8	15	4	8	15
Forces											
Max. axial traction/thrust force motor inline		[N]	3600	3700	2400	9300	7000	4400	17800	25100	10600
Max. axial traction/ thrust force depending on the motor speed n of parallel motor	n < 100 min⁻¹	[N]		3280	2050		4920	2460		11620	3630
	100 < n < 300 min⁻¹	[N]		2620	1640	7870	3930	1960			
	n > 300 min⁻¹	[N]		1820	1140	5480	2740	1370		10720	3350
Equivalent dynamic axial force at a service life of 2500 km		[N]	1130	1700	1610	2910	3250	2740	3140	7500	6050
Transmissible torque / thrust force factor											
Transmissible torque depending on the motor speed n of parallel motor	n < 100 min⁻¹	[Nm]		6.5			9.7			22.8	
	100 < n < 300 min⁻¹	[Nm]		5.2			7.7			22.8	
	n > 300 min⁻¹	[Nm]		3.6			5.4			21.1	
Thrust force factor motor inline		[N/Nm]	1131	565	353	1131	565	283	1131	565	177
Force constant motor parallel		[N/Nm]	1018	509	318	1018	509	254	1018	509	159
Mass											
Mass of base unit with zero stroke (incl. Cylinder rod)		[kg]	1.2	1.2	1.3	2.2	2.3	2.5	6.9	7.6	8.7
Mass of additional stroke (incl. Cylinder rod)		[kg/m]		4.8			8.6			18.7	
Weight of cylinder rod with zero stroke		[kg]		0.06			0.15			0.59	
Weight of cylinder rod - additional length		[kg/m]		0.99			1.85			4.93	
Mass moments of inertia											
Motor parallel without stroke		[kgmm²]	8.3	8.8	14.1	30.3	30.6	38.0	215.2	213.6	301.9
Motor inline without stroke		[kgmm²]	7.1	7.6	12.9	25.3	25.7	33.1	166.2	164.5	252.9
Parallel/inline motor per meter		[kgmm²/m]	41.3	37.6	41.5	97.7	92.4	106.4	527.7	470.0	585.4
Accuracy: Bidirectional Repeatability (ISO230-2)											
Motor inline		[mm]	±0.03								
Motor parallel		[mm]	±0.05								
Efficiency											
Motor inline	the efficiency includes all friction torques	[%]	90								
Motor parallel		[%]	81								
Ambient conditions											
Operating temperature		[°C]	-10 ... +70								
Ambient temperature		[°C]	-10 ... +40								
Storage temperature		[°C]	-20 ... +40								
Humidity		[%]	0 ... 95 % (non-condensing)								
Location height range		[m]	max. 3000								

[1] "Order Code" (page 52)

Technical Data apply under normal conditions and only for the individual operating and load modes. In the case of compound loads, it is necessary to verify in accordance with normal physical laws and technical standards whether individual ratings should be reduced. In case of doubt please contact Parker.

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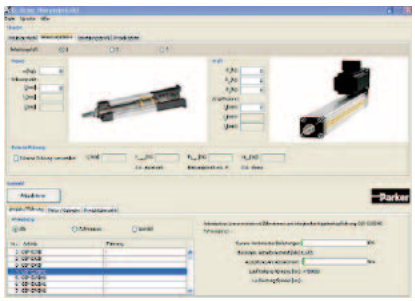
Step by Step Selection Process

The following sizing steps help you to find the suitable electro cylinder.
Select an electro cylinder using estimated application data. Calculate the actual application data using the sizing steps described below.
If your application's requirements exceed a maximum value, please choose a larger electro cylinder and recheck the maximum values. Perhaps, a smaller electro cylinder can also meet the requirements.



Automated dimensioning with the help of the "EL Sizing Tool"
A dimensioning tool simplifies the dimensioning process. Download under:
www.parker.com/eme/eth

Step	Application data	Selection	With the aid of ...
1	Accuracy, ambient conditions	Check the basic conditions for the use of the ETH in your application.	"Technical Characteristics" (page 8)
2	Required space	Check the space available in your application and choose the motor mounting option: inline or parallel.	"Dimensions" (page 18)
3	Axial forces	Calculation of the axial forces in the individual segments of the application cycle.	"Calculating Required Axial Force" (page 10)
4	Maximum force required	Determination of the maximum required axial force (traction and thrust force)	Determination of the maximum required axial force (page 11)
		Selection of the cylinder via the maximum axial traction/ thrust force (please use the characteristics of your desired motor mounting option: inline or parallel).	"Technical Characteristics" (page 8)
5	Maximum velocity	Selection of the screw lead for the desired cylinder.	"Technical Characteristics" (page 8)
6	Maximum Acceleration	Please check if the maximum acceleration is sufficient.	"Technical Characteristics" (page 8)
7	Select stroke	Selection of the desired stroke: Determine required stroke from usable stroke and safety travels select the desired stroke from the list of standard strokes or, if the desired stroke is not listed: Define the length of the usable stroke in steps of one mm. Caution! Please respect the minimum and the maximum possible stroke	"Stroke, Usable Stroke and Safety Travel" (page 16) "Order Code" (page 52) "Technical Characteristics" (page 8)
8	Permissible thrust force taking the buckling risk into consideration	Check the maximum thrust force depending on the stroke and the mounting variant. Maybe your application can also be realized with a different mounting variant allowing to attain the maximum thrust force.	"Permissible Axial Thrust Forces" (page 14)
9	Service life	Determining the service life with the aid of an equivalent axial force, the operational environment (application factor) and the service life diagrams.	"Service life" (page 12)
10	Permissible side load	Determine the lateral forces of your application and compare them to the permissible lateral forces (depending on the stroke).	Lateral force (page 15) Diagrams (page 15)
11	Relubricating cycle	Please check, if the required relubricating cycle is suitable for your production environment.	"Relubrication" (page 17)
12	Motor / gearbox	Calculation of the necessary torque to generate the required force at the ETH. Selection of a suitable motor.	"Motor and Gearbox Selection" (page 21)
13	Motor mounting flange	Selection of a suitable motor mounting flange.	"Motor Mounting Options" (page 19)
14	Mounting type	Selection of the electro cylinder mounting method.	"Mounting Methods" (page 22)
15	Cylinder rods	Selection of the cylinder rod end for load mounting.	"Cylinder Rod Version" (page 27)

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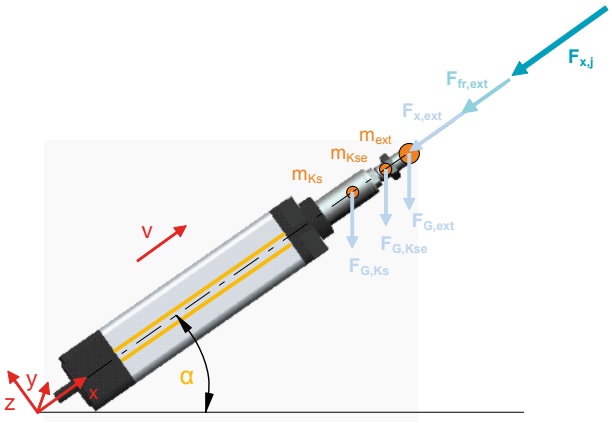
Calculating Required Axial Force

Formulas 1 & 2 below give the mathematical equation for calculating the thrust required to extend or retract the piston rod.
With the aid of the axial forces, it is possible to check if the electro cylinder is able to provide the required forces and if the maximum buckling load is respected. The axial forces are also used as the calculation basis for the service life.



Service loading

Formula symbols (Formula 1-2)

$F_{x,a,j}$	=	Axial forces during extension in N
$F_{x,e,j}$	=	Axial forces during retraction in N
$F_{x,ext}$	=	External axial force in N
$F_{G,ext}$	=	Weight force caused by an additional mass in N
$F_{G,Kse}$	=	Weight force caused by the cylinder rod end in N
$F_{G,Ks}$	=	Weight force caused by the cylinder rod in N
m_{ext}	=	Additional mass in kg
m_{Kse}	=	Mass of the cylinder rod end in kg (see "cylinder rod versions" page 27)
$m_{Ks,0}$	=	Mass of the cylinder rod at zero stroke in kg (see table "Technical Data" page 8)
$m_{Ks,Stroke}$	=	Mass of the cylinder rod per mm of stroke in kg (see table "Technical Data" page 8)
Stroke	=	Selected stroke in m
$a_{K,j}$	=	Acceleration at the cylinder rod in m/s²
α	=	Alignment angle in °
$F_{x,max}$	=	Maximum permissible axial force in N
$F_{fr,ext}$	=	External friction force in N

Index "j" for the individual segments of the application cycle

Calculating Required Axial Force

Determine the axial forces occurring during each individual segment of the application cycle.

Cylinder rod extending:

$$F_{x,a,j} = F_{x,ext} + F_{fr,ext} + (m_{ext} + m_{Kse} + m_{Ks,0} + m_{Ks,Stroke} \bullet Stroke) \bullet (a_{K,j} + \sin\alpha \bullet 9.81 \frac{m}{s^2})$$

Formula 1

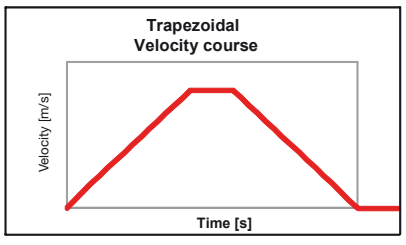
Cylinder rod retracting:

$$F_{x,e,j} = F_{x,ext} - F_{fr,ext} + (m_{ext} + m_{Kse} + m_{Ks,0} + m_{Ks,Stroke} \bullet Stroke) \bullet (-a_{K,j} + \sin\alpha \bullet 9.81 \frac{m}{s^2})$$

Formula 2

Sample calculation:

Vertical mounting
- ETH050
- Stroke = 500 mm = 0.5 m
- Pitch = 5 mm
- Rod End: External thread
- Trapezoidal velocity course
- Acceleration a_K = 4 m/s²
- m_{ext} = 150 kg
- $F_{x,ext}$ = 1000 N
- m_{Kse} = 0.15 kg
- $m_{Ks,0}$ = 0.15 kg
- $m_{Ks,Stroke}$ = 1.85 kg/m
- Alignment angle α = -90°
- External friction force = 30 N



Thrust rod moving forth: Mass is moved downwards

Load case: Acceleration

$$F_{x,a,1} = 1000N + 30N + \left(150kg + 0{,}15kg + 0{,}15kg + 1{,}85\frac{kg}{m} \cdot 0{,}5m\right) \cdot \left(4\frac{m}{s^2} + \sin(-90°) \cdot 9{,}81\frac{m}{s^2}\right) = 151N$$

Load case: Constant Velocity

$$F_{x,a,2} = 1000N + 30N + \left(150kg + 0{,}15kg + 0{,}15kg + 1{,}85\frac{kg}{m} \cdot 0{,}5m\right) \cdot \left(0\frac{m}{s^2} + \sin(-90°) \cdot 9{,}81\frac{m}{s^2}\right) = -454N$$

Load case: Deceleration

$$F_{x,a,3} = 1000N + 30N + \left(150kg + 0{,}15kg + 0{,}15kg + 1{,}85\frac{kg}{m} \cdot 0{,}5m\right) \cdot \left(-4\frac{m}{s^2} + \sin(-90°) \cdot 9{,}81\frac{m}{s^2}\right) = -1058N$$

Thrust rod moving back: Mass is moved upwards

Load case: Acceleration

$$F_{x,e,4} = 1000N - 30N + \left(150kg + 0{,}15kg + 0{,}15kg + 1{,}85\frac{kg}{m} \cdot 0{,}5m\right) \cdot \left(-4\frac{m}{s^2} + \sin(-90°) \cdot 9{,}81\frac{m}{s^2}\right) = -1118N$$

Load case: Constant Velocity

$$F_{x,e,5} = 1000N - 30N + \left(150kg + 0{,}15kg + 0{,}15kg + 1{,}85\frac{kg}{m} \cdot 0{,}5m\right) \cdot \left(0\frac{m}{s^2} + \sin(-90°) \cdot 9{,}81\frac{m}{s^2}\right) = -514N$$

Load case: Deceleration

$$F_{x,e,6} = 1000N - 30N + \left(150kg + 0{,}15kg + 0{,}15kg + 1{,}85\frac{kg}{m} \cdot 0{,}5m\right) \cdot \left(4\frac{m}{s^2} + \sin(-90°) \cdot 9{,}81\frac{m}{s^2}\right) = 91N$$

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Selection of the Size and Screw Lead

Required maximum axial force

Determine the maximum axial force (page 10) that the electro cylinder must provide.

Preselection of the electro cylinder

Using the calculated force required from page , compare the actual ETH specifications (page 8) to determine which profile size will produce enough force.
Once you have determined a profile size, determine that the unit will physically fit in the space allowed by the application (including parallel or in-line motor mounts).

Required maximum velocity

The maximum velocity of the electro cylinder depends on the stroke.
With the profile size selected, refer to the critical speed information (page 8) to determine which screw lead works best for the application at the needed stroke length.
When the precise stroke is defined, the velocity must again be verified.

Required maximum acceleration

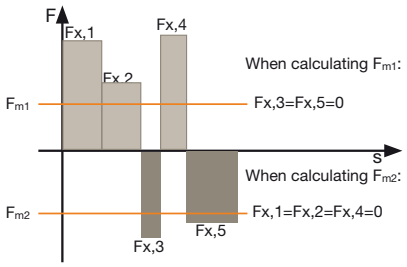
The maximum acceleration depends on the screw lead and serves as an additional selection criterion for the suitable electro cylinder. It is listed in the "Technical Data" (page 8).

Service life

Nominal service life[1]

The nominal service life of the electro cylinder can be determined with the aid of the diagrams page 13.
The forces calculated for each individual segment of the application cycle must be summarized into an equivalent axial force Fm "Calculating Required Axial Force" (page 10). If axial forces with different signs apply, two equivalent axial forces must be calculated:

- F_{m1} for all positive forces. The negative forces will convert to zero.
- F_{m2} for all negative forces. The positive forces will convert to zero.



Calculation

$$F_{m1,2} = \sqrt[3]{\frac{1}{s_{total}} (F^3_{x,1} \bullet s_1 + F^3_{x,2} \bullet s_2 + F^3_{x,3} \bullet s_3 + ...)}$$

Formula 3

With the equivalent axial forces, the nominal service life L in km can be read off the diagrams on page 12.

With **load on both sides**, the nominal service life is:

$$L = (L_1^{-1.11} + L_2^{-1.11})^{-0.9}$$

Formula 3.1

Actual service life

The actual service life can only be approximated due to a variety of different effects. The nominal service life L calculation does, for instance, not take insufficient lubrication, impacts and vibrations into consideration. These effects can however be estimated with the aid of the application factor fw.

The actual service life is calculated as follows:

$$L_{fw} = \frac{L}{f_w^3}$$

Formula 4

Application factor f_w

Movement cycle	Shocks/vibrations			
	none	light	medium	heavy
More than 2.5 screw rotations	**1.0**	**1.2**	**1.4**	**1.7**
1.0 to 2.5 screw rotations* (short stroke applications)	1.8	2.1	2.5	3.0

* After max. 10 000 movement cycles, a lubrication run must be performed (see lubrication run intervals).

Boundary conditions for application factor f_w:

- Externally guided electro cylinders
- Accelerations <10 m/s²
- Application factor <1.5

These are common application factors - for detailed calculations or if the given boundary conditions are different, please contact Parker.

Lubrication run lengths for short stroke applications

Lubrication run lengths		ETH032			ETH050			ETH080		
		M05	M10	M16	M05	M10	M20	M05	M10	M32
	[mm]	>45	>54	>58	>40	>46	>58	>47	>65	>95

Abbreviations used (formula 3-4)

F_m	=	Equivalent axial force in N
$F_{x,j}$	=	Resulting axial force in N (see formula 1 & formula 2, page 10)
s_j	=	Travel given a defined force $F_{x,a,j}$ in mm
s_{total}	=	Total travel in mm
L	=	Nominal service life in km (see "service life" diagrams page 12)
L_{fw}	=	Service life respecting the application factor in km
f_w	=	Application factor (see table "application factor" page 12)

Index "j" for the individual segments of the application cycle

If you need the service life as the number of possible cycles, just divide the service life in kilometers by twice the stroke traveled. i.e. Standstill times are not taken into consideration when determining the equivalent axial force (F_m), as s_j=0. Caution, do always consider the stroke as well as the return stroke.

[1]The nominal service life is the service life reached by 90 % of a sufficient number of similar electro cylinders until the first signs of material fatigue occur.

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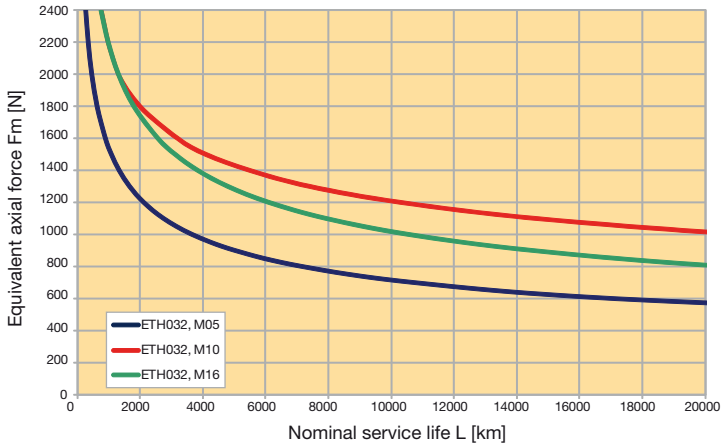
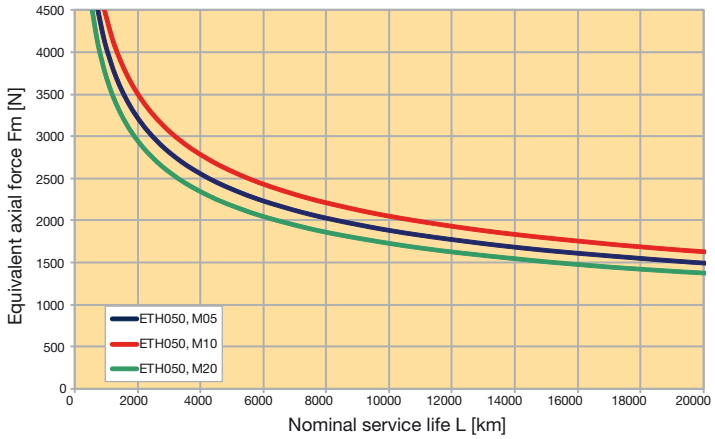
Diagrams

The given values apply when adhering to the recommended lubrication intervals (see relubrication). The diagrams were established in accordance with DIN ISO 3408-5

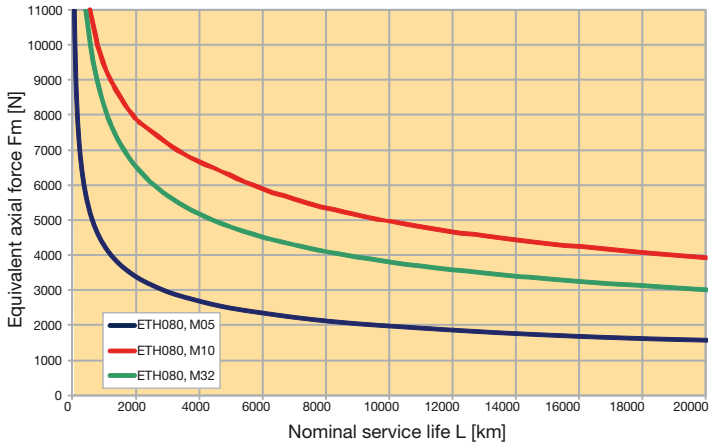
ETH032



ETH050



ETH080



Prerequisites for nominal service life

- Bearing and screw temperature between 20 °C and 40 °C.
- No impairment of the lubrication, for example by external particles.
- Relubrication in accordance with the specifications.
- The given values for thrust force, speed and acceleration must be adhered to at any rate.
- No approaching the mechanical end stops (external or internal), no other abrupt loads, as the given maximum force of the cylinder may never be exceeded.
- The given lateral forces applied to the cylinder rod must always be respected.
- No high exploitation of several power features at a time (for example maximum speed or thrust force).
- No regulating oscillation at standstill.

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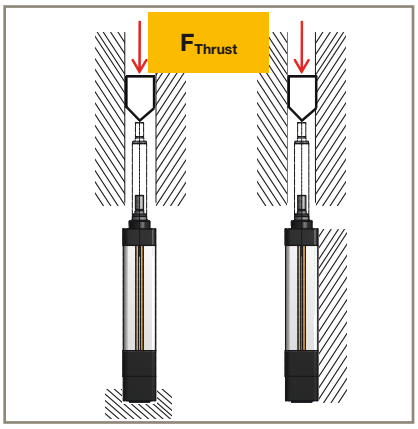
Permissible Axial Thrust Forces

Limited by the risk of buckling, depending on the stroke and the mounting method; traction forces do not pose any buckling risk.
Please check if the maximum axial force (page 10) is possible with the planned mounting method and for the desired stroke

Diagrams

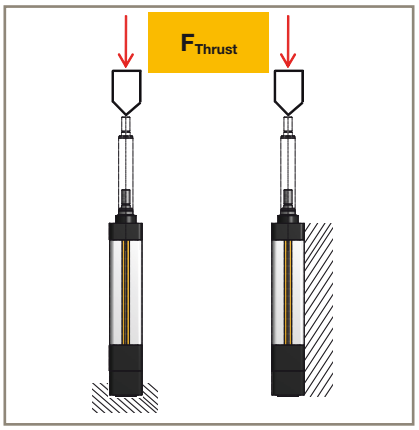
Case 1

Cylinders fixed with mounting flanges, foot mounting or mounting plates.
Thrust rod with axial guiding



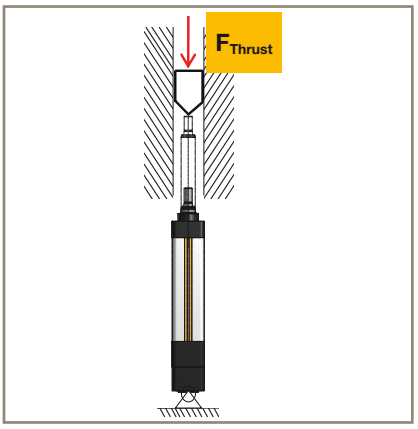
Case 2

Cylinders fixed with mounting flanges, foot mounting or mounting plates.
Thrust rod without axial guiding.

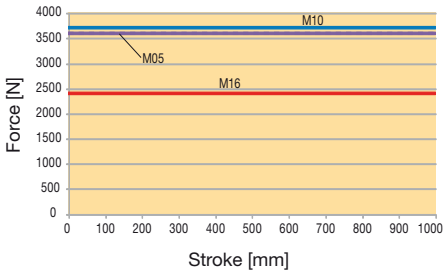


Case 3

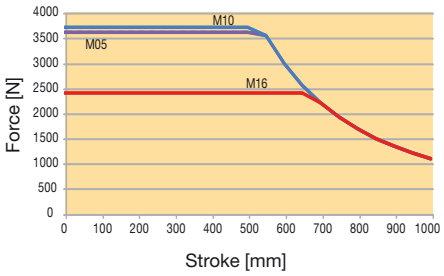
Cylinders mounted via centre trunnion mounting or rear clevis.
Thrust rod with axial guiding



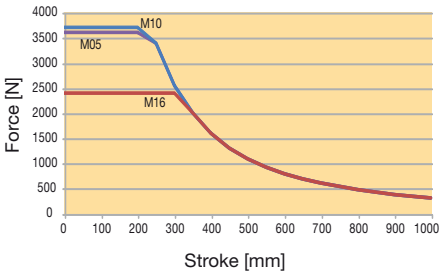
ETH032 - Case 1



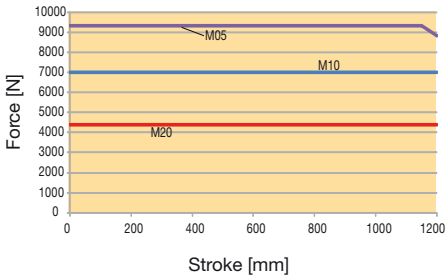
ETH032 - Case 2



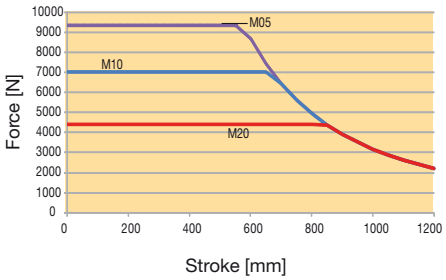
ETH032 - Case 3



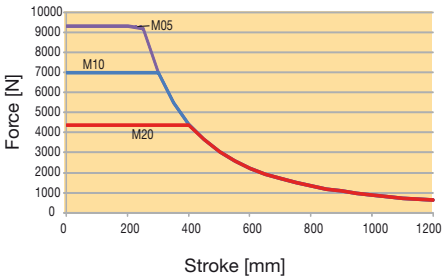
ETH050 - Case 1



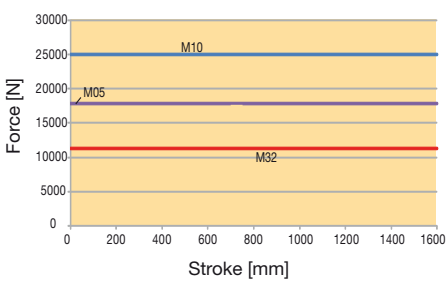
ETH050 - Case 2



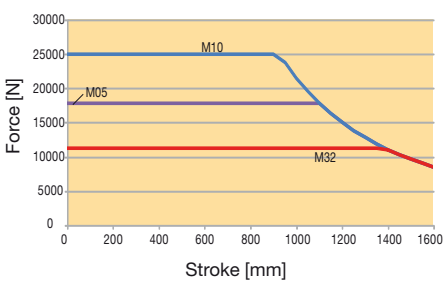
ETH050 - Case 3



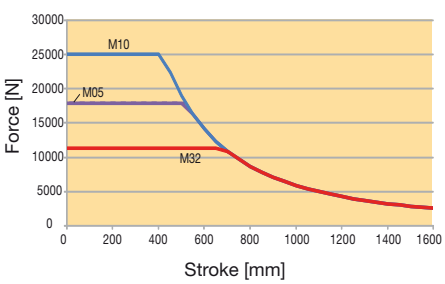
ETH080 - Case 1



ETH080 - Case 2



ETH080 - Case 3



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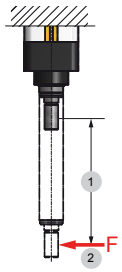
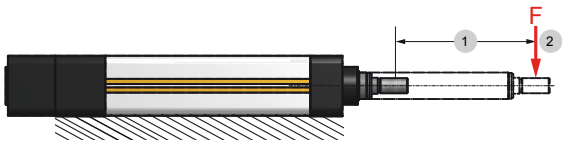
Permissible Side Load

The electro cylinder features a generously dimensioned cylinder rod and screw nut bearing in the form of high-quality plastic sliding bushings to absorb the lateral force. Please note that electro cylinders with a longer stroke permit a higher lateral force at the same extension length. It may therefore be useful to choose a longer stroke than required for the application in order to increase the permissible lateral force.
If the permissible lateral forces are exceeded or if the maximum axial force occurs at the same time, the optional outrigger bearing (option R) must be used.

Permissible lateral forces in vertical mounting position

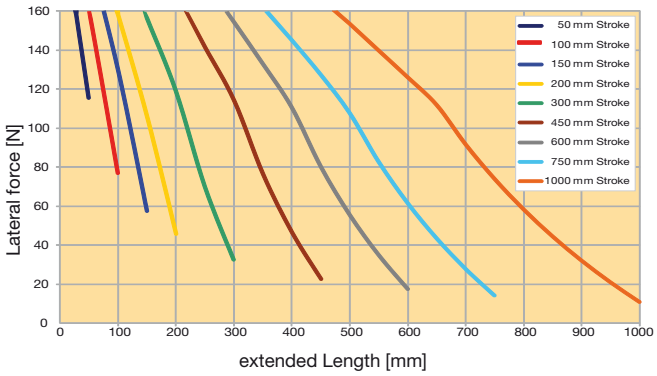


Permissible lateral forces in horizontal mounting position

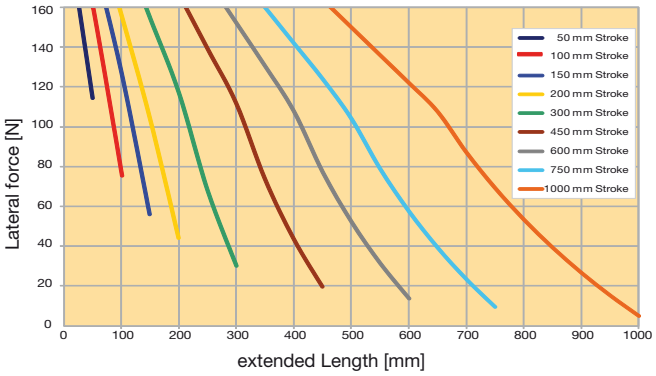


1: extended length
2: Force application - at the middle of the cylinder rod thread

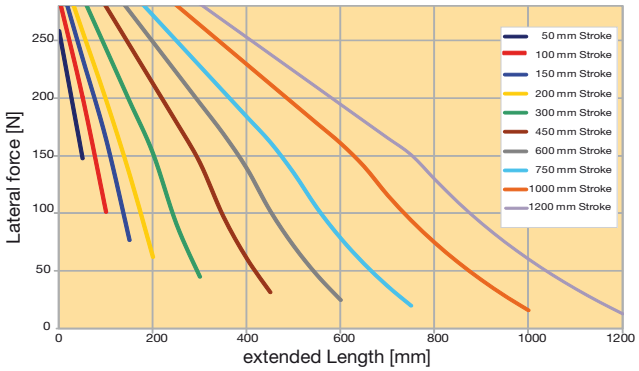
ETH032



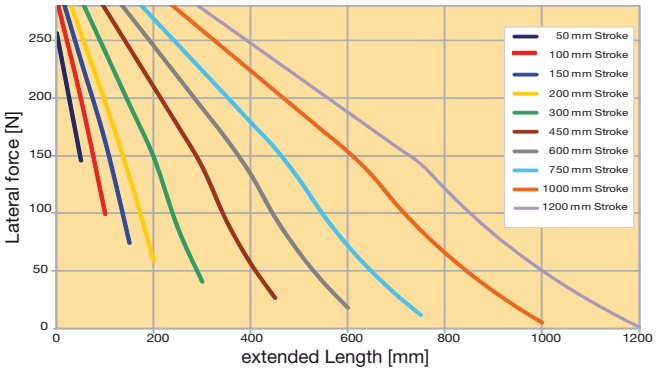
ETH032



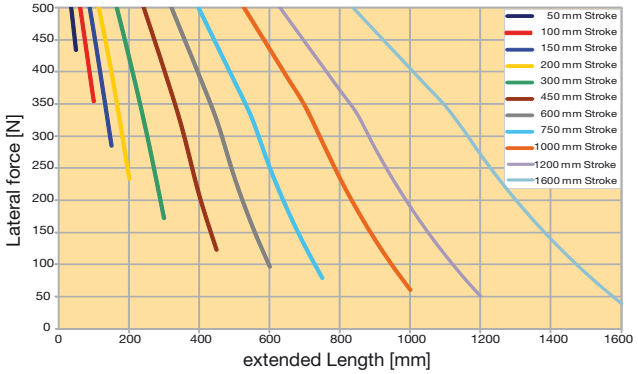
ETH050



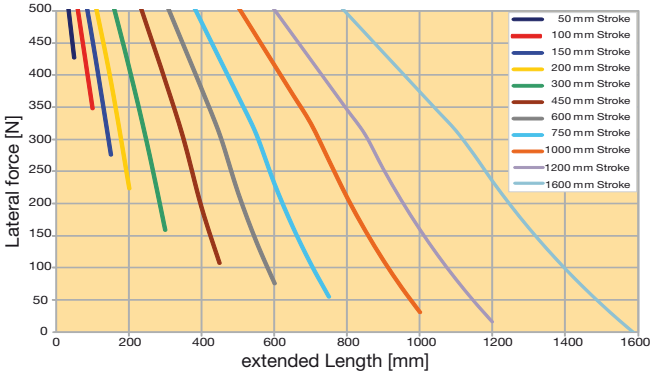
ETH050



ETH080



ETH080



The diagrams apply for a medium travel speed of 0.5 m/s, an ambient temperature of 20 °C and all housing orientations.

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Stroke, Usable Stroke and Safety Travel

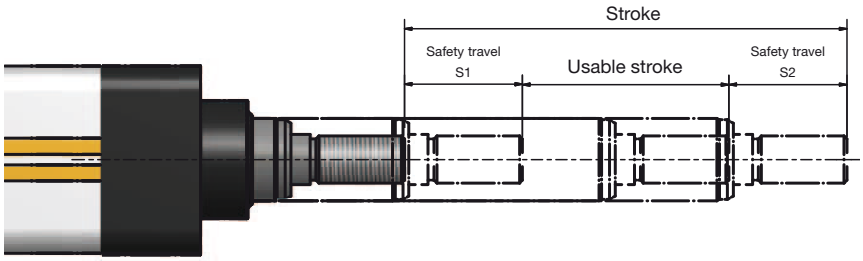
Calculation

Stroke:

The stroke to be indicated in the order code is the mechanically maximal possible stroke between the internal end stops.

Usable stroke:

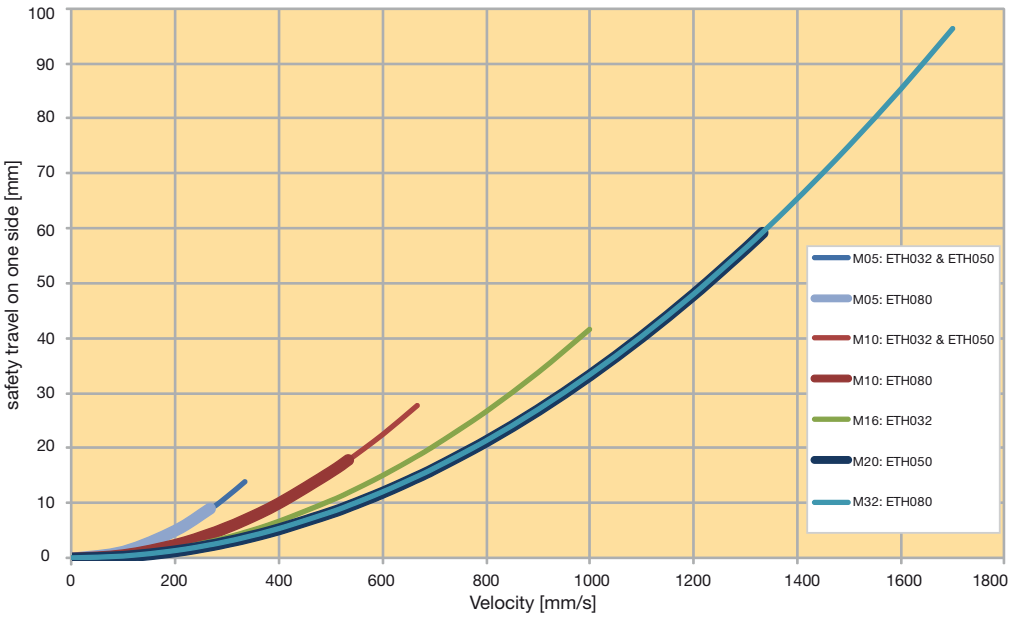
The usable stroke is the distance which you need to move in your application. It is always shorter than the stroke.



Safety travel (S1 & S2):

The safety travels are required to slow down the cylinder after it has passed a limit switch, Emergency stop in order to avoid contact with the mechanical limit stops.
Depending on the screw lead and the maximum speed, the following diagram recommends a minimum safety travel, which is sufficient for most applications according to experience.
With demanding applications (great masses and high dynamic), the safety travel has to be calculated and enlarged accordingly (dimensioning on demand).

Diagram



Information: The safety travel taken from the diagram applies for one side. I.e. the diagram value must be multiplied by factor 2 in order to get the total safety travel. The diagram is based on the maximum screw acceleration / deceleration

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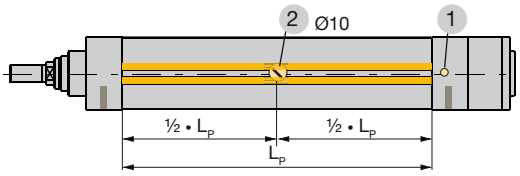
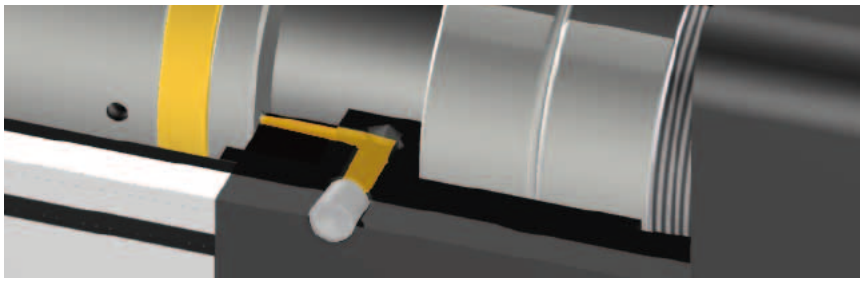
Relubrication

All frame sizes include a standard Easy lubrication port for lubricating the screw nut (designation "1" in the order code page 52).



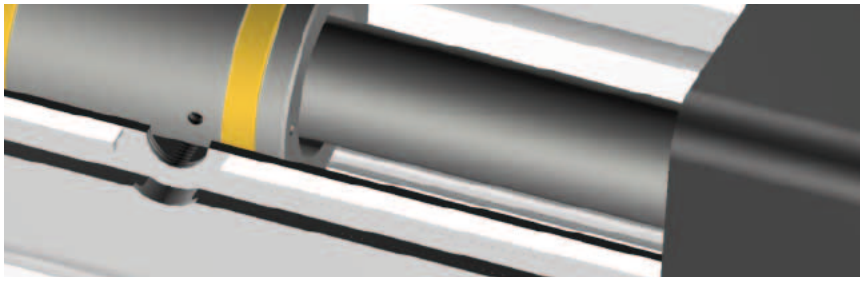
1: Central lubrication (standard)
2: Optional lubrication (possible on all 4 sides).
L_P: Length of profile

Option 1: Central lubrication (standard)



Relubrication is simple with the easy access port. Users simply perform a controlled retract of the cylinder approaching the end stop under slow speed and grease the cylinder. The standard easy access port is always at the 3 o'clock position.

Option 2...5: Middle lubrication via an opening in the profile



If a space constraint does not allow easy access to the standard lubrication port, other options in the part number configuration allow for a port at the center of the extrusion. Free access to this bore even after integration of the cylinder into a system can be ensured by choosing the corresponding profile orientation (see order code page 52). The bore is located exactly in the middle of the aluminum profile.

Lubrication intervals

The lubrication intervals depend on the operating conditions (nominal size, pitch, speed, acceleration, loads, etc.) and the ambient conditions (e.g. temperature). Ambient influences such as high loads, impacts and vibrations shorten the lubrication intervals. In the event of small loads and if the application is impact and vibration free, the lubrication intervals can be increased. Under normal operating conditions, the given lubrication intervals apply. If the total travel per year is shorter than the given intervals, the cylinder must be relubricated at least once per year. The lubricant used is supplied by Klüber; it is available worldwide.

Normal operating conditions:

- Medium screw velocity 2000 min^{-1}
- Operating factor fw=1.0
- No impacts and vibrations

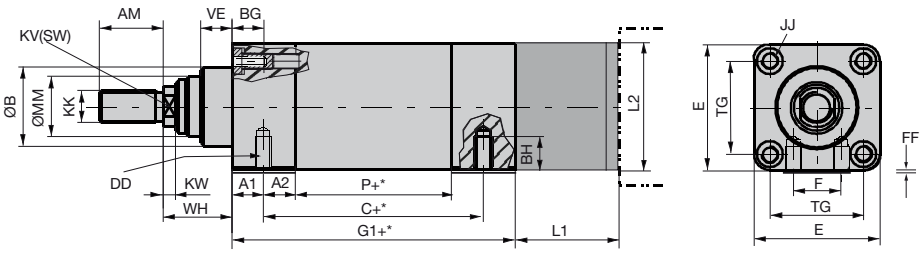
ETH032			ETH050			ETH080		
M05	M10	M16	M05	M10	M20	M05	M10	M32
300 km	600 km	960 km	300 km	600 km	1200 km	300 km	600 km	1500 km

Different operating conditions will shorten the lubrication intervals. In the event of small loads and if the application is impact and vibration free, the lubrication intervals can be increased. Under normal operating conditions, the given lubrication intervals apply. If the total travel per year is shorter than the given intervals, the cylinder must be relubricated at least once per year.

Dimensions

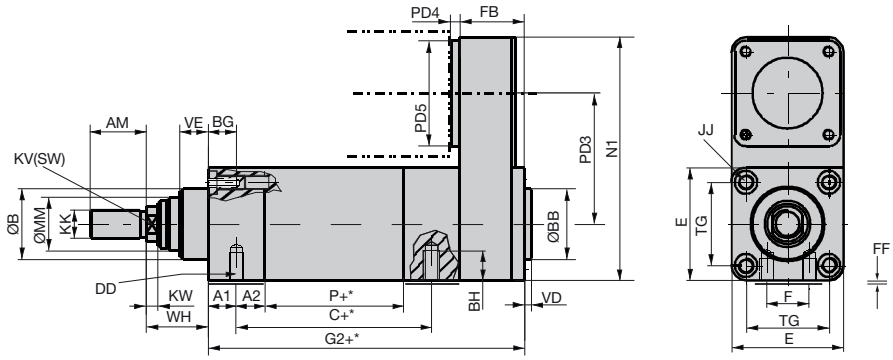
Electric Cylinder

prepared for inline motor mounting



Electric Cylinder

prepared for parallel motor mounting



+* =Measure + length of desired stroke.

Dimensions Standard (IP-Version)

Cylinder size	Unit	ETH032			ETH050			ETH080		
Screw lead		M05	M10	M16	M05	M10	M20	M05	M10	M32
C	[mm]	93.5 (94.5)	103 (103.5)	106.5 (107.5)	99.5 (100.5)	105.5 (106.5)	117.5 (118.5)	141.5 (142.5)	159.5 (160.5)	189.5 (190.5)
G1	[mm]	133 (180.5)	142 (189.5)	146 (193.5)	154 (198.5)	160 (204.5)	172 (216.5)	197 (259.5)	215 (277.5)	245 (307.5)
G2	[mm]	180.5 (228.5)	189.5 (237.5)	193.5 (241.5)	194 (239)	200 (245)	212 (257)	257 (320)	275 (338)	305 (368)
P	[mm]	66	75	79	67	73	85	89	107	137
A1	[mm]	14 (60)			15.5 (58.5)			21 (82)		
A2	[mm]	17			18.5			32		
AM	[mm]	22			32			40		
BG	[mm]	16			25			26		
BH	[mm]	9			12.7			18.5		
DD mounting thread (1)	[mm]	M6x1.0			M8x1.25			M12x1.75		
E	[mm]	46.5			63.5			95		
F	[mm]	16			24			30		
FF	[mm]	0.5			0.5			1.0		
JJ	[mm]	M6x1.0			M8x1.25			M10x1.5		
KK	[mm]	M10x1.25			M16x1.5			M20x1.5		
KV	[mm]	10			17			22		
ØMM	[mm]	22			28			45		
TG	[mm]	32.5			46.5			72		
KW	[mm]	5			6.5			10		
N1	[mm]	126			160			233.5		
FB	[mm]	47.5 (48)			40 (40.5)			60 (60.5)		
VD	[mm]	4			4			4		
ØBB	[mm]	30			40			45		
VE	[mm]	12			16			20		
WH	[mm]	26			37			46		
ØB	[mm]	30 d11			40 d11			60 d11		

(1) Thread "DD" is only mandatory for mounting method "F".

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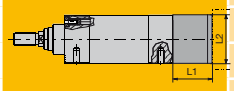
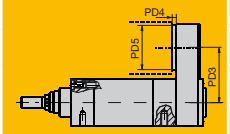
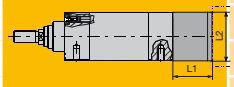
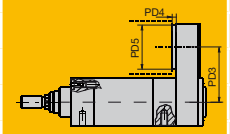
Motor Mounting Options

Dimensions [mm]

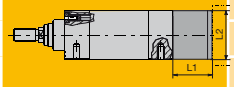
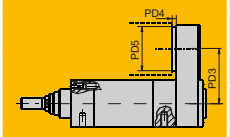
				Motor dimensions				Motor mounting options		
ETH032	inline	Code	Motor / gearbox	Pilot	Bolt circle	∅ Shaft	Shaft length	L1	L2	
		K1A	SMH60-B08/9	40	63	9	20	60.0	60.0	
		K1A	MH56-B05/9	40	63	9	20			
		K1B	SMH60-B05/11	60	75	11	23	60.0	70.0	
		K1B	MH70-B05/11	60	75	11	23			
		K1B	NX3	60	75	11	23			
		K1C	SMH82-B08/14	80	100	14	30	67.0	82.0	
		P1A	PS60	50	70	16	40	77.0	63.5	
		P1G	PE3	40	52	14	35	72.0	63.5	
	parallel	Code	Motor / gearbox	Pilot	Bolt circle	∅ Shaft	Shaft length	PD3	PD4	PD5
		K1A	SMH60-B08/9	40	63	9	20	67.5	9.0	60.0
		K1A	MH56-B05/9	40	63	9	20			
		K1B	SMH60-B05/11	60	75	11	23		9.0	70.0
		K1B	MH70-B05/11	60	75	11	23			
		K1B	NX3	60	75	11	23			
		K1C	SMH82-B08/14	80	100	14	30		14.0	82.0
		P1A	PS60	50	70	16	40		22.0	63.5
		P1G	PE3	40	52	14	35		16.0	63.5

				Motor dimensions				Motor mounting options		
ETH050	inline	Code	Motor / gearbox	Pilot	Bolt circle	∅ Shaft	Shaft length	L1	L2	
		K1B	SMH60-B05/11	60	75	11	23	59	70	
		K1B	MH70-B05/11	60	75	11	23	59	70	
		K1B	NX3	60	75	11	23	59	70	
		K1C	SMH82-B08/14	80	100	14	30	63	82	
		K1E	SMH82-B05/19	95	115	19	40	84	100	
		K1E	SMH100-B5/19	95	115	19	40	84	100	
		K1E	MH105-B5/19	95	115	19	40	84	105	
		K1D	MH105-B9/19	80	100	19	40	84	105	
		K1D	SMH82-B08/19	80	100	19	40	84	82	
		K1D	NX4	80	100	19	40	84	82	
		P1A	PS60	50	70	16	40	74	63.5	
		P1G	PE3	40	52	14	35	69	63.5	
	parallel	Code	Motor / gearbox	Pilot	Bolt circle	∅ Shaft	Shaft length	PD3	PD4	PD5
		K1B	SMH60-B05/11	60	75	11	23	87.5	9	70
		K1B	MH70-B05/11	60	75	11	23		9	70
		K1B	NX3	60	75	11	23		9	70
		K1C	SMH82-B08/14	80	100	14	30		13	82
		K1F	SMH100-B5/14*	95	115	14	30		13	100
		P1A	PS60	50	70	16	40		24	63.5
		P1G	PE3	40	52	14	35		16	63.5

* Order Code SMH100-B5/14: " SMH100⎵⎵⎵ET... " (the motor shaft diameter is replaced by the term "ET")
(not in the motors catalog) only with feedback: Resolver, G5, A7

Motors always with key groove on the output shaft. Additional motor mounting options on request

Dimensions [mm]

				Motor dimensions				Motor mounting options		
ETH080	inline	Code	Motor / gearbox	Pilot	Bolt circle	∅ Shaft	Shaft length	L1	L2	
		K1E	SMH82-B05/19	95	115	19	40	94.5	100	
		K1E	SMH100-B5/19	95	115	19	40	94.5	100	
		K1E	MH105-B5/19	95	115	19	40	94.5	100	
		K1D	MH105-B9/19	80	100	19	40	94.5	96	
		K1D	SMH82-B08/19	80	100	19	40	94.5	96	
		K1D	NX4	80	100	19	40	94.5	96	
		K1K	MH145-B5/24	130	165	24	50	104.5	145	
		K1K	SMH142-B5/24	130	165	24	50	104.5	145	
		K1J	MH105-B6/24	110	130	24	50	104.5	116	
		K1J	SMH115-B7/24	110	130	24	50	104.5	116	
		K1J	NX6	110	130	24	50	104.5	116	
		P1B	PS90	80	100	22	52	106.5	95	
		P1H	PE4	80	100	20	40	94.5	95	
	parallel	Code	Motor / gearbox	Pilot	Bolt circle	∅ Shaft	Shaft length	PD3	PD4	PD5
		K1E	SMH82-B05/19	95	115	19	40		15	100
		K1E	SMH100-B5/19	95	115	19	40		15	100
		K1E	MH105-B5/19	95	115	19	40		15	100
		K1D	MH105-B9/19	80	100	19	40		15	96
		K1D	SMH82-B08/19	80	100	19	40		15	96
		K1D	NX4	80	100	19	40		15	96
		K1K	MH145-B5/24	130	165	24	50	130	15	145
		K1K	SMH142-B5/24	130	165	24	50		15	145
		K1J	MH105-B6/24	110	130	24	50		15	116
		K1J	SMH115-B7/24	110	130	24	50		15	116
		K1J	NX6	110	130	24	50		15	116
		P1B	PS90	80	100	22	52		30	95
		P1H	PE4	80	100	20	40		12	95

Motors always with key groove on the output shaft. Additional motor mounting options on request

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Motor and Gearbox Selection

Drive torque calculation

The torques to be produced by the motor result from the acceleration, the load and the friction torque. The drive torques must be calculated for all segments of the application cycle (represented by index "j").

Calculation of the **acceleration torque** with respect to the rotary moments of inertia:

$$M_{B,j} = \left((J_{i/p,0} + J_{i/p,Stroke} \bullet \text{Stroke}) \bullet \frac{1}{\eta_{ETH}} \bullet \frac{1}{i_G^{\,2} \bullet \eta_G} + J_G + J_M \right) \bullet 10^{-3} \bullet \frac{6.28 \bullet a_{K,j}}{P_h}$$

only with gearbox

Formula 5

The acceleration forces due to the translatory moved masses are taken into consideration in the calculation of the axial forces on (page 10).

The **load torques** result from the occurring axial forces:

$$M_{L,j} = \frac{F_{x,a\,/\,e,j}}{\text{Thrust force factor}} \bullet \frac{1}{i_G \bullet \eta_G}$$

only with gearbox

Formula 6

The motor must therefore generate the following drive torques:

$$M_{M,j} = M_{B,j} + M_{L,j}$$

Formula 7

The **effective torque** can be deduced from the drive torques for all segments of the application cycle (formula 7):

$$M_{eff} = \sqrt[2]{\frac{1}{t_{total}} \bullet (M_{M1}^{\,2} \bullet t_1 + M_{M2}^{\,2} \bullet t_2 + \ldots)}$$

Formula 8

Motor dimensioning

- The nominal torque of the motor must exceed the calculated effective torque (formula 8).
- The peak torque of the motor must exceed the maximum occurring drive torque (formula 7).

With the aid of the "motor mounting options" chart you can check if the respective motor is mechanically compatible to the corresponding electro cylinder.

Abbreviations used (formula 5-8)

$M_{B,j}$	= Variable acceleration torque in Nm
$J_{i/p,0}$	= Red. rot. mass moment of inertia at zero stroke for inline/parallel motor configuration in kgmm² (see "Technical Data" page 8)
$J_{i/p,\,Stroke}$	= Red. rot. mass moment of inertia per mm of stroke for inline/parallel motor configuration in kgmm² (see "Technical Data" page 8)
Stroke	= Selected stroke in mm
η_{ETH}	= Efficiency of the electro cylinder 0.9 (inline drive configuration) 0.81 (parallel motor)
i_G	= Gearbox ratio
η_G	= Efficiency of the gearbox (see gearbox manufacturer specifications)
J_M	= Motor mass moment of inertia in kgmm² (see motor manufacturer specifications)
J_G	Gearbox mass moment of inertia in kgmm² (see gearbox manufacturer specifications)
$a_{K,j}$	= Acceleration at the cylinder rod in m/s²
P_h	= Screw pitch in mm
$M_{L,j}$	= Load torque in Nm
$F_{x,a/e,j}$	= Loads in x direction in N (see page 10)
$M_{M,j}$	= Drive torque in Nm
M_{eff}	= Effective value - motor in Nm
t_{total}	= Total cycle time in s
t_j	= Amount of time in the cycle in s

Force constant: "Technical Characteristics" see page 8. .
Index "j" for the individual segments of the application cycle

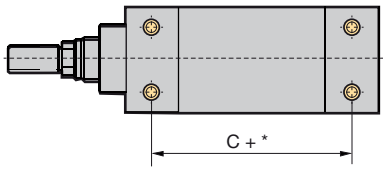
Mounting Methods

Please respect the notes in the ETH Manual (19x-550002) on the permissible screws and tightening torques.

Standard

Order code

F

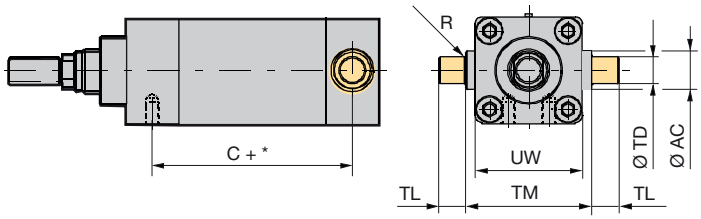


Mounting with 4 mounting threads on the cylinder ("Dimensions" see page 18)

Center Trunnion Mounting

Order code

D



	UW	ØTD**	R	TL	TM	ØAC
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
ETH032	46.5	12	1	12	50	18
ETH050	63.5	16	1	16	75	25
ETH080	95.3	25	2	25	110	35

+* =Measure + length of desired stroke ("Dimensions" see page 18).
**: ØTD in accordance with ISO tolerance zone h8
Note: For relubrication option"1" (central lubrication port) please see mounting method with option "D" center trunnion always on 6 o'clock!

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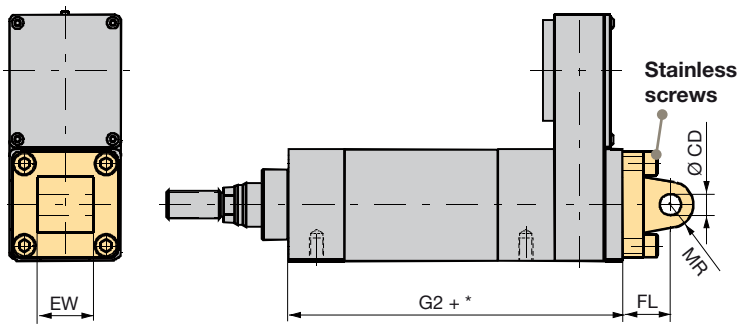
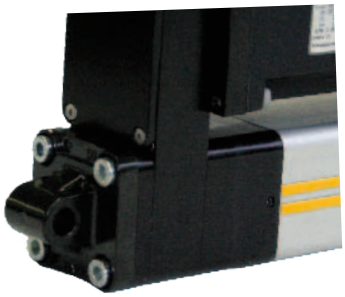
Rear Eye Mounting

Order code

E





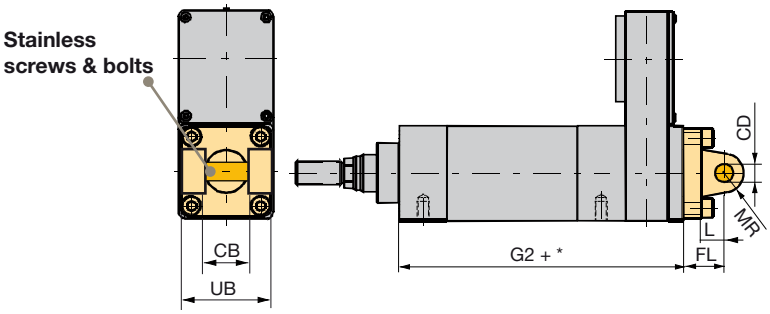
	Order no.	EW	ØCD	MR (H9)	FL ±0.2
		[mm]	[mm]	[mm]	[mm]
ETH032	0112.033	26	10	11	22
ETH050	0122.033	32	12	13	27
ETH080	0132.033	50	16	17	36

+* =Measure + length of desired stroke ("Dimensions" see page 18).
Listed in the order code of the cylinder; the order number applies only for ordering spare parts. Spare parts delivery is including screws for cylinder mounting.

Rear Clevis

Order code

C



	Order no.	UB (h13)	CB (H14)	ØCD (H9)	MR	L	FL ±0.2
		[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
ETH032	0112.031	46.5	26	10	9.5	13	22
ETH050	0122.031	63.5	32	12	12.5	16	27
ETH080	0132.031	95	50	16	17.5	22	36

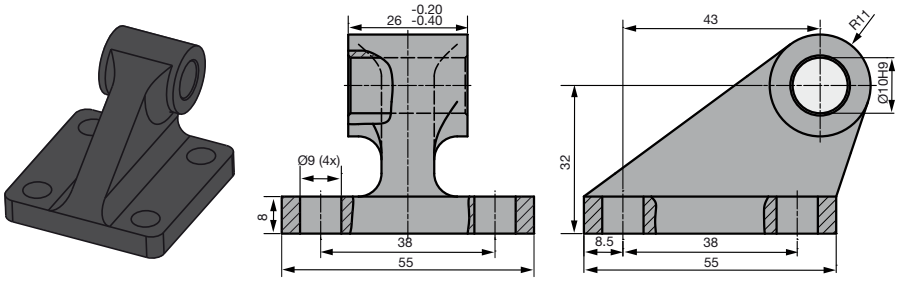
+* =Measure + length of desired stroke ("Dimensions" see page 18).
Listed in the order code of the cylinder; the order number applies only for ordering spare parts. Spare parts delivery is including screws for cylinder mounting.

Bearing Block

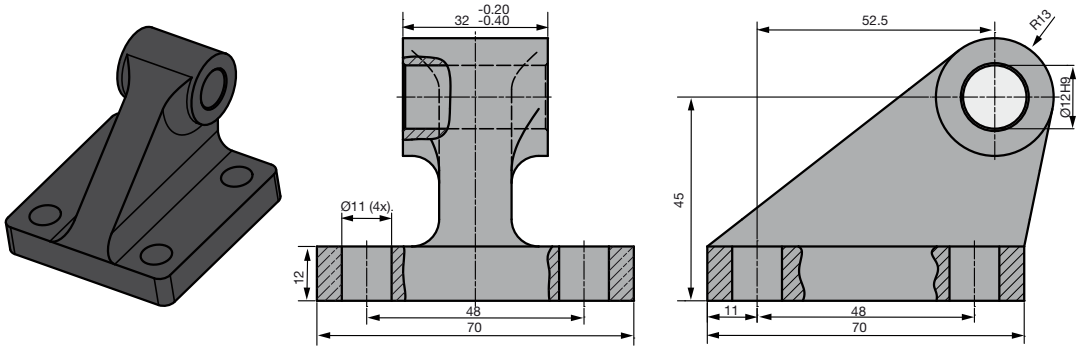
Counter piece of rear clevis
Please order separately with order no., if required

Dimensions [mm]

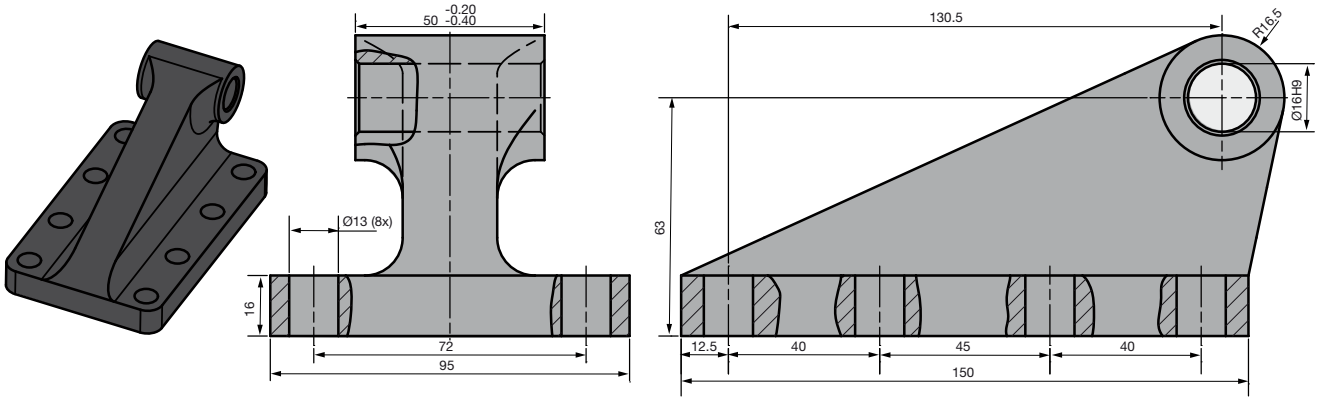
Bearing block for ETH032, Part No. 0112.039



Bearing block for ETH050, Part No. 0122.039



Bearing block for ETH080, Part No. 0132.039



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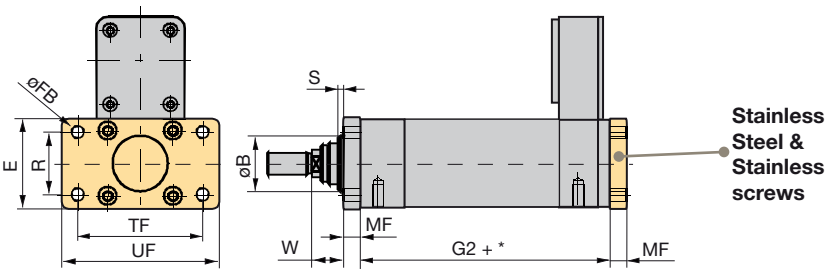
Rear Plate

Order code **H**



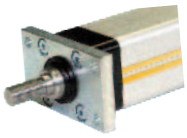
Front plate dimensions

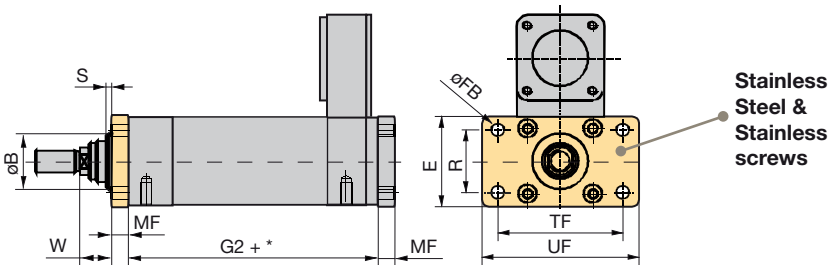
	Order no. (1 piece)	UF	E	TF	ØFB	R	W	MF	ØB	S
		[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
ETH032	0112.918	80	48	64	7	32	16	10	30	2
ETH050	0122.918	110	65	90	9	45	25	12	40	4
ETH080	0132.918	150	95	126	12	63	30	16	45	4

+* =Measure + length of desired stroke ("Dimensions" see page 18).
Listed in the order code of the cylinder; the order number applies only for ordering spare parts. Spare parts delivery is including screws for cylinder mounting.

Front Plate

Order code **J**





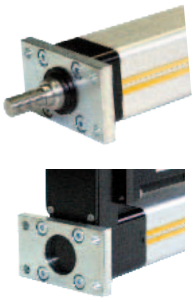
Front plate dimensions

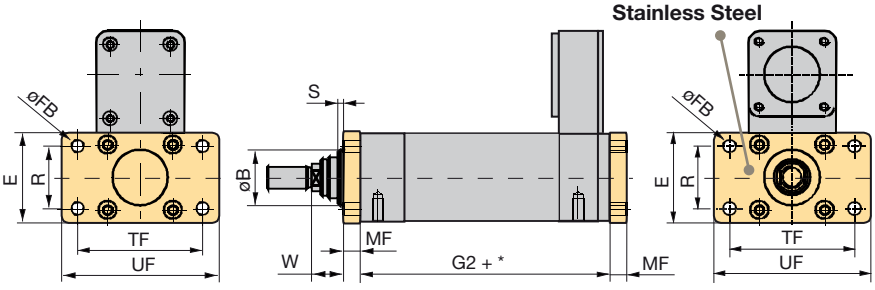
	Order no. (1 piece)	UF	E	TF	ØFB	R	W	MF	ØB	S
		[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
ETH032	0112.918	80	48	64	7	32	16	10	30	2
ETH050	0122.918	110	65	90	9	45	25	12	40	4
ETH080	0132.919	150	95	126	12	63	30	16	60	4

+* =Measure + length of desired stroke ("Dimensions" see page 18).
Listed in the order code of the cylinder; the order number applies only for ordering spare parts.
Spare parts delivery is including screws for cylinder mounting.

Front and Rear Plate

Order code **N**





Listed in the cylinder order code.
Please note that front and rear plate as spare parts must be ordered separately.

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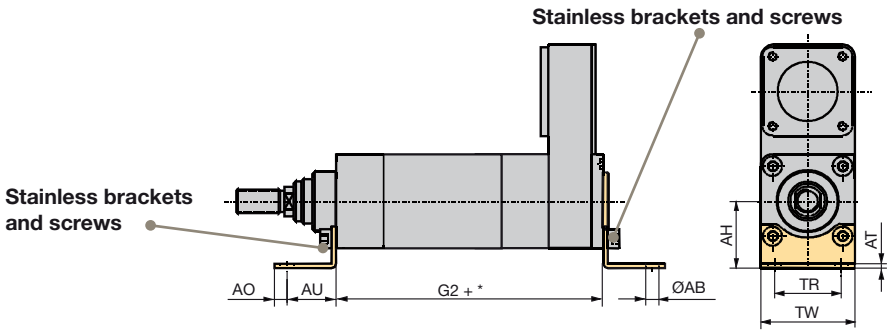
Foot Mounting

Order code

B



	Order no. Front & Terminal bracket	AH	AT	TR	ØAB (H14)	AO	AU	TW
		[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
ETH032	0112.916	32	4	32	7	8	24	48
ETH050	0122.916	45	4	45	9	12	32	65
ETH080	0132.916	63	6	63	13.5	15	41	95

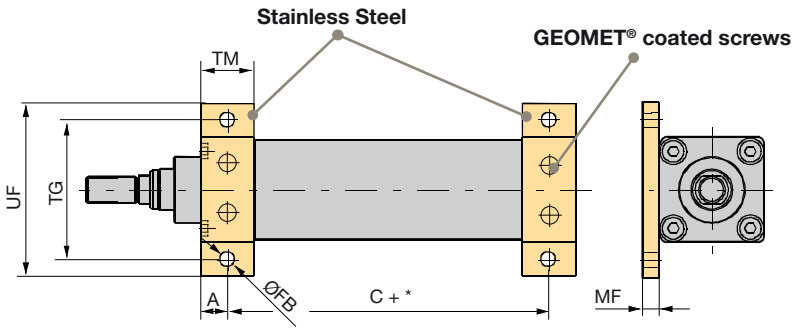
+* =Measure + length of desired stroke ("Dimensions" see page 18).
Listed in the order code of the cylinder; the order number applies only for ordering spare parts. Spare parts delivery is including screws for cylinder mounting.

* For protection classes "B" and "C", we recommend GEOMET® coated screws (thin layer corrosion protection).

Mounting Flanges

Order code

G



	Order no. (1 piece)	TG	UF	ØFB	TM	MF	A
		[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
ETH032	0112.917	62	78	6.6	25	8	14
ETH050	0122.917	84	104	9	30	10	16
ETH080	0132.917	120	144	13.5	40	12	21

+* =Measure + length of desired stroke ("Dimensions" see page 18).
Listed in the order code of the cylinder; the order number applies only for ordering spare parts. Spare parts delivery is including screws for cylinder mounting.

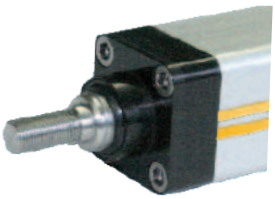
* For protection classes "B" and "C", we recommend GEOMET® coated screws (thin layer corrosion protection)

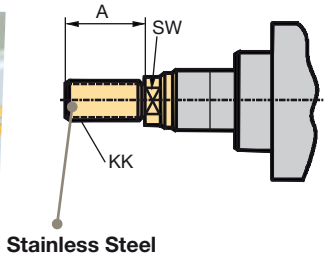
Cylinder Rod Version

External Thread

Order code

M





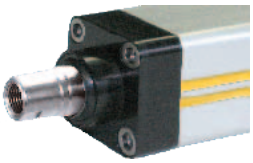
External Thread (upon delivery)				
	Mass	**A**	**KK**	**SW***
	[kg]	[mm]	[mm]	[mm]
ETH032	0.06	22	M10x1.25	10
ETH050	0.15	32	M16x1.5	17
ETH080	0.48	40	M20x1.5	22

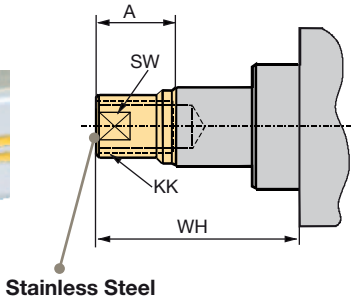
* SW: Width across flat (position of the the flat is not fixed)

Internal Thread

Order code

F





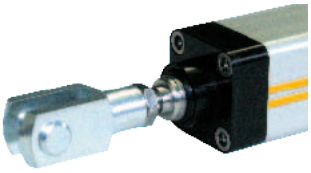
Internal Thread					
	Mass	**A**	**KK**	**WH**	**SW***
	[kg]	[mm]	[mm]	[mm]	[mm]
ETH032	0.04	14	M10x1.25	32	12
ETH050	0.14	24	M16x1.5	50	20
ETH080	0.42	29	M20x1.5	59	26

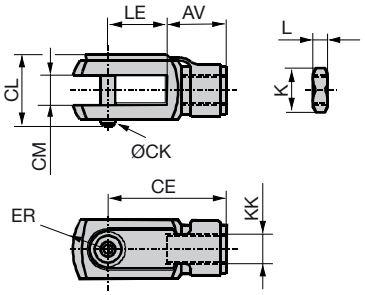
* SW: Width across flat (position of the the flat is not fixed)

Rod Clevis

Order code

C





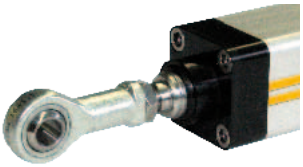
	Order no.		Mass	KK	CL	CM		LE	CE	AV	ER	ØCK (h11/E9)	K	L
	Standard	Stainless												
			[kg]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
ETH032	4309	P1S-4JRD	0.09	M10x1.25	26.0	10.2	+0.13 -0.05	20	40	20	14	10	17	5
ETH050	4312	P1S-4MRD	0.34	M16x1.5	39.0	16.2	+0.13 -0.05	32	64	32	22	16	24	8
ETH080	4314	P1S-4PRD	0.69	M20x1.5	52.5	20.1	+0.02 -0.0	40	80	40	30	20	30	10

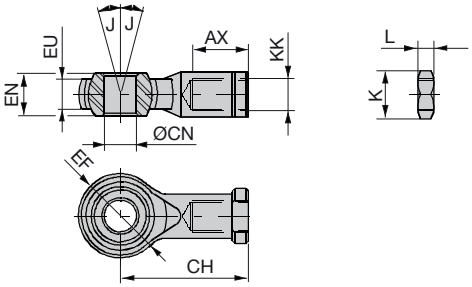
Listed in the order code of the cylinder; the order number applies only for ordering spare parts. Prerequisite is a cylinder rod with external thread.

Spherical Rod Eye

Order code

S





	Order no.		Mass	KK	ØCN (H9)	EN (h12)	EU	AX	CH	ØEF	J°	K	L
	Standard	Stainless											
			[kg]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
ETH032	4078-10	P1S-4JRT	0.07	M10x1.25	10	14	10.5	20	43	28	13	17	5
ETH050	4078-16	P1S-4MRT	0.23	M16x1.5	16	21	15.0	28	64	42	15	24	8
ETH080	4078-20	P1S-4PRT	0.41	M20x1.5	20	25	18.0	33	77	50	14	30	10

Listed in the order code of the cylinder; the order number applies only for ordering spare parts. Prerequisite is a cylinder rod with external thread.

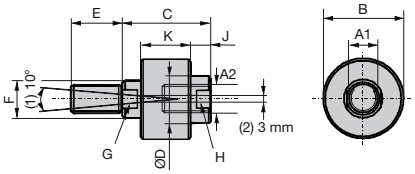
Alignment Coupler

Order code

L

For mounting at the extremity of the cylinder rod

- Balances misalignments
- Enlarges the mounting tolerance
- Simplifies the cylinder mounting
- Increases the service life of the cylinder guidings
- Compensates the offset between components and relieves the guiding from lateral force influences
- The traction/thrust force bearing capacity remains



(1): Angle offset
(2): Axial offset
A2: Thread depth=E

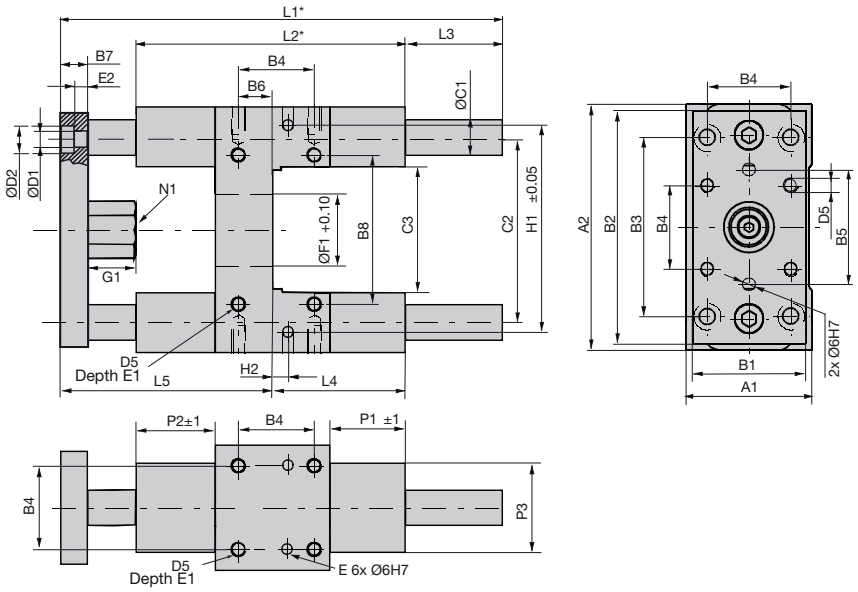
	Order no.	Mass	A1	A2	B	C	ØD	E	F	G	H	J	K
		[kg]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
ETH032	LC32-1010	0.26	M10x1.25	M10x1.25	40	51	19	19	16	13	16	13	26
ETH050	LC50-1616	0.64	M16x1.5	M16x1.5	54	59	32	29	25	22	29	14	33
ETH080	LC80-2020	1.30	M20x1.5	M20x1.5	54	59	32	29	25	22	29	14	33

Listed in the order code of the cylinder; the order number applies only for ordering spare parts. Prerequisite is a cylinder rod with external thread.
Only available in protection option A (IP54 with galvanized screws).

Outrigger Bearing

Order code **R**

Order code **T**



Function of outrigger bearing:

- Additional stability and precision
- Anti-rotation device for higher torques
- Absorption of lateral forces

Versions

Option R:
Outrigger bearing with ball bushings
(available only in protection class option A, "Order Code" see page 52)

- Main casting extruded aluminum
- 2 hardened steel guiding rods, surface hard-chrome plated
- Linear ball bearings

Option T:
Outrigger bearing with ball bushings
(for all protection options, standard with options B & C, "Order Code" see page 52)

- Main casting extruded aluminum
- 2 guiding rods stainless steel
- Sliding guides

When sizing the drive train of an ETH electro cylinder with outrigger bearing and sliding bushings, increased friction losses in the sliding bushings must be taken into consideration

+* =Measure + length of desired stroke ("Dimensions" see page 18).

For the ETH080, the standard pneumatic outrigger bearing modules cannot be used.

	Unit	ETH032	ETH050	ETH080
Order No.			on request	
A1	[mm]	50	70	105
A2	[mm]	97	137	189
B1	[mm]	45	63	100
B2	[mm]	90	130	180
B3	[mm]	78	100	130
B4	[mm]	32.5	46.5	72
B5	[mm]	50	72	106
B6	[mm]	4	19	21
B7	[mm]	12	15	20
B8	[mm]	61	85	130
ØC1	[mm]	12	20	25
C2	[mm]	73.5	103.5	147
C3	[mm]	50	70	105
ØD1	[mm]	6.6	9	11
ØD2	[mm]	11	14	17
D5	[mm]	M6	M8	M10
E (Depth)	[mm]	10	10	10
E1 (Depth)	[mm]	12	16	20
E2 (Depth)	[mm]	7	9	11
ØF1	[mm]	30	40	60
G1	[mm]	17	27	32
H1	[mm]	81	119	166
H2	[mm]	11.7	4.2	15
L1+*	[mm]	150	192	247
L2	[mm]	120	150	200
L3+*	[mm]	15	24	24
L4	[mm]	71	79	113
L5	[mm]	64	89	110
N1	[mm]	17	24	30
P1	[mm]	36	42	50
P2	[mm]	31	44	52
P3	[mm]	40	50	70
Total mass with zero stroke	[kg]	0.97	2.56	6.53
Moving mass zero stroke	[kg]	0.60	1.84	4.36
Additional mass	[kg/m]	1.78	4.93	7.71

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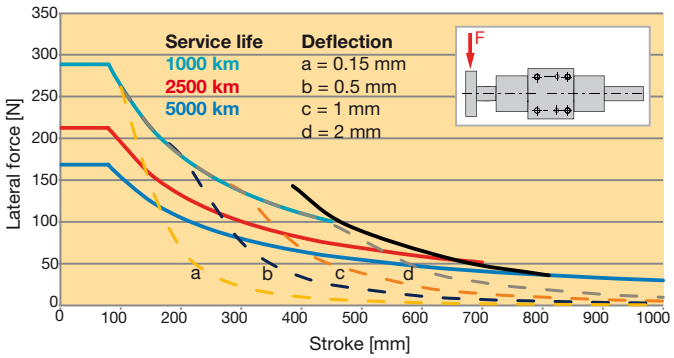
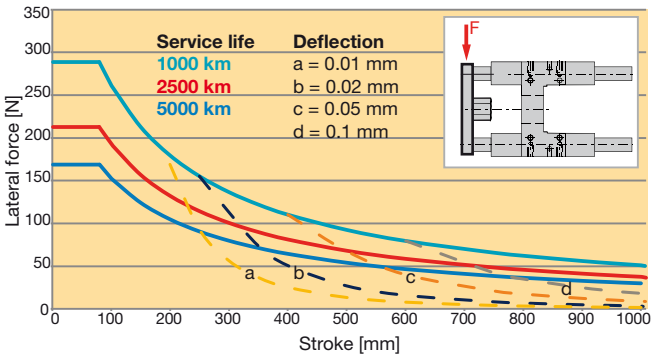
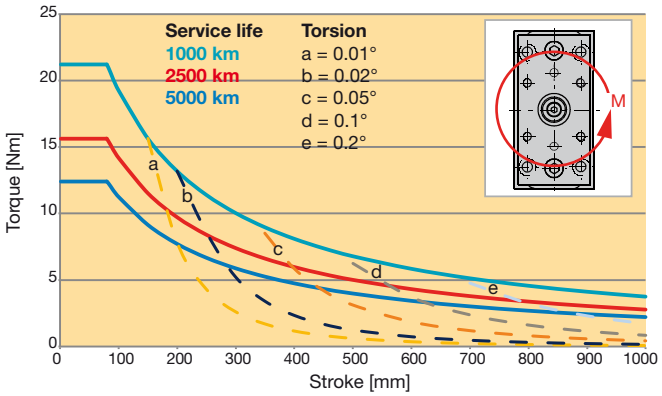
Permitted load / lifetime / deformation of the parallel guiding

Outrigger bearing with ball bushings (Option R)

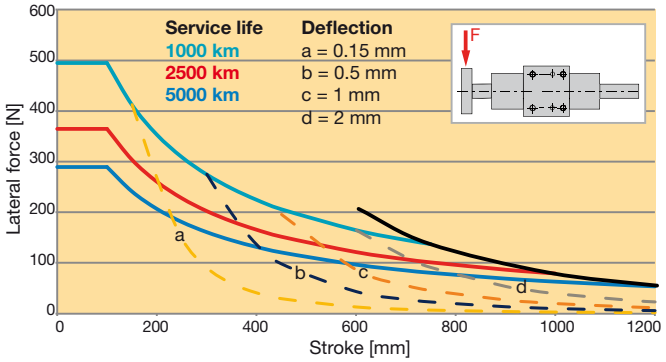
ETH032

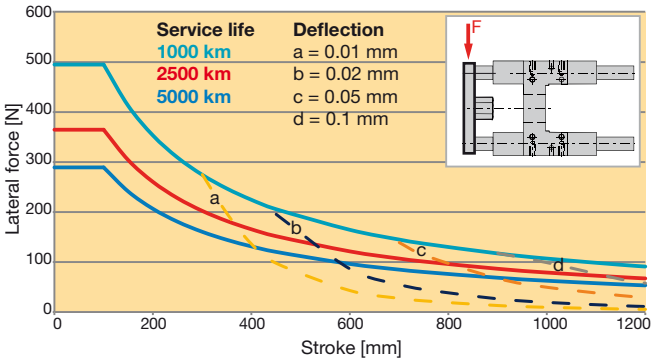


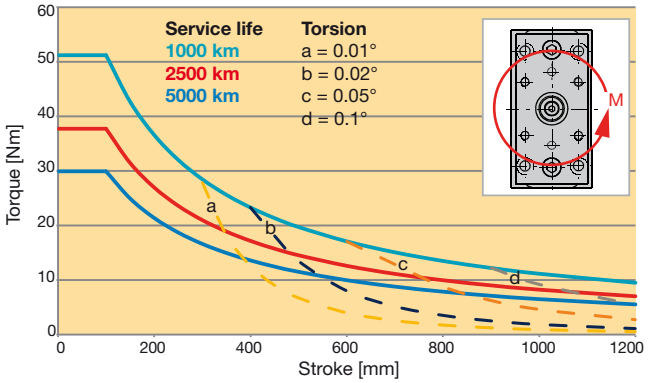




ETH050



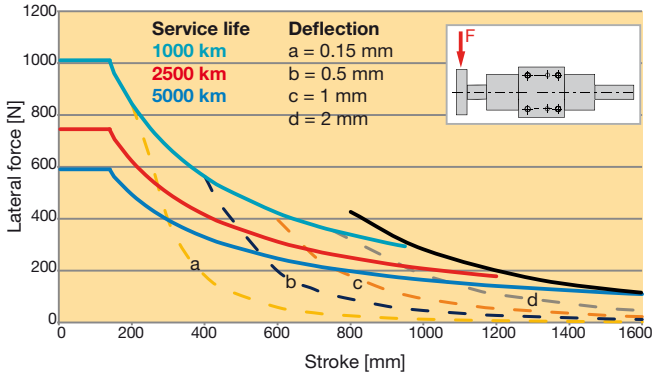


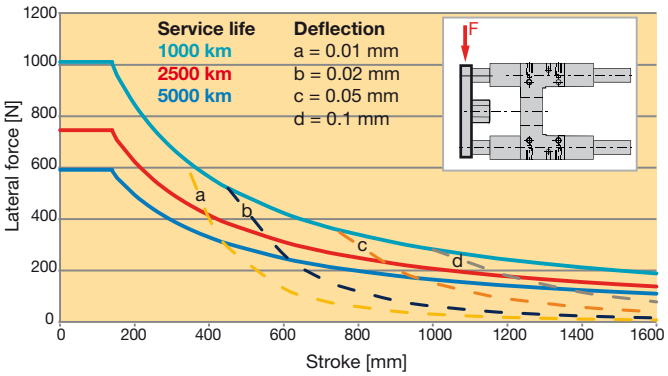


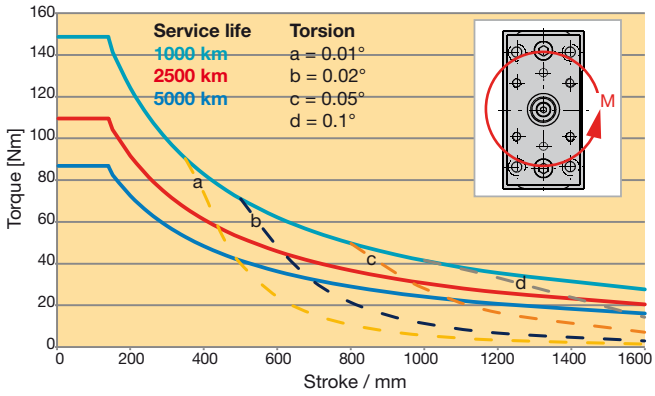
The diagrams apply for a medium travel speed of 0.5 m/s, an ambient temperature of 20 °C.

Outrigger bearing with ball bushings (Option R)

ETH080

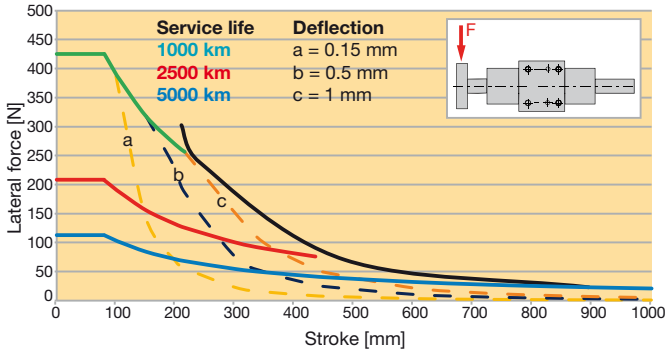


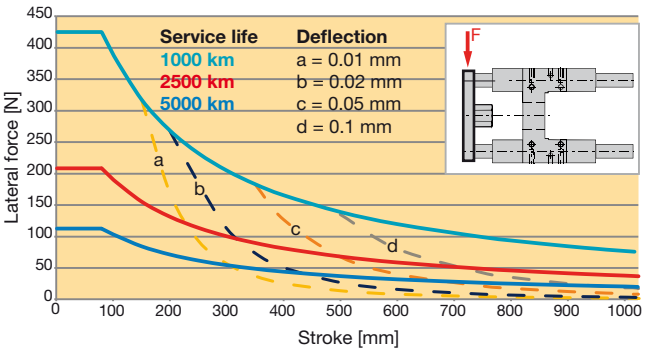


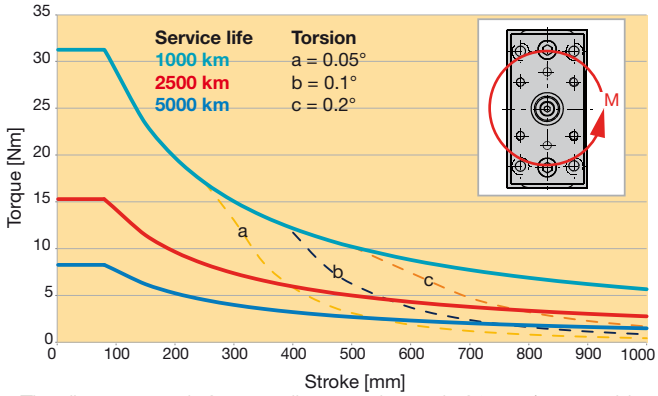


Outrigger Bearing with sliding guide (option T)

ETH032



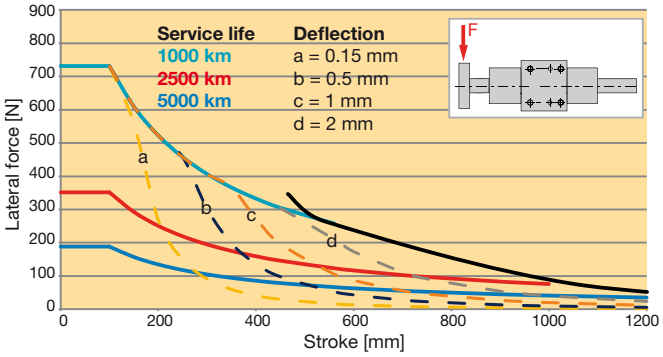


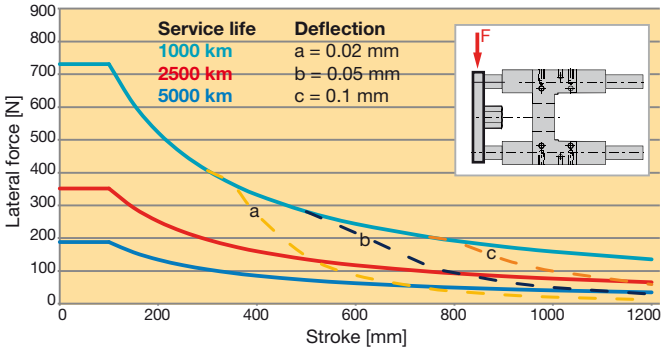


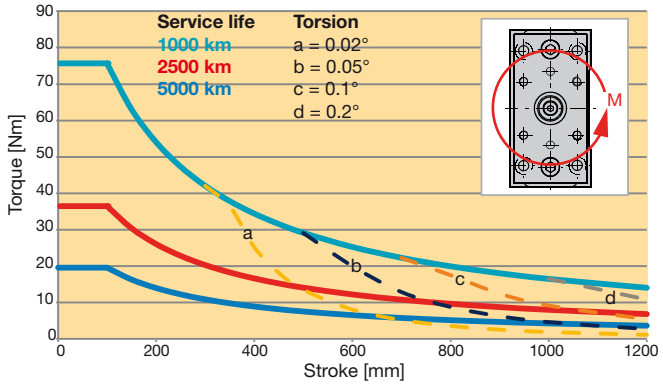
The diagrams apply for a medium travel speed of 0.5 m/s, an ambient temperature of 20 °C.

Outrigger Bearing with sliding guide (option T)

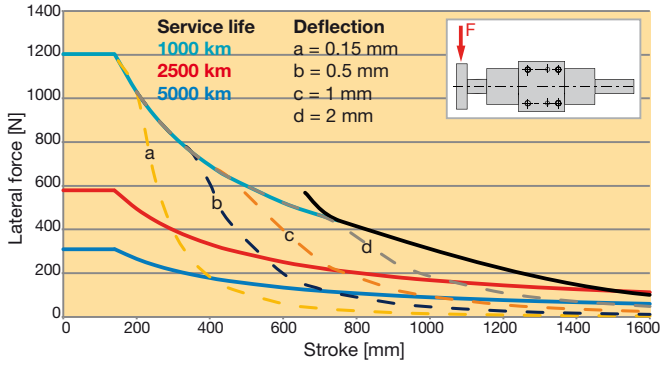
ETH050

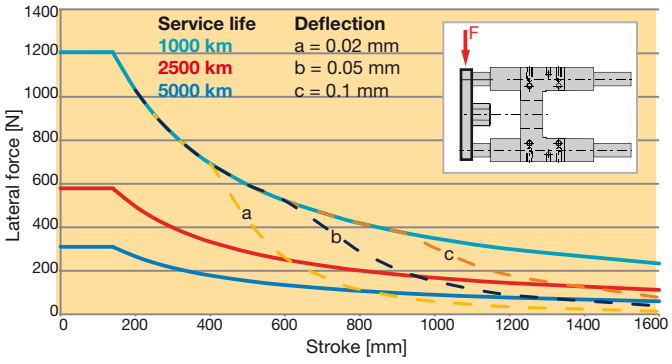


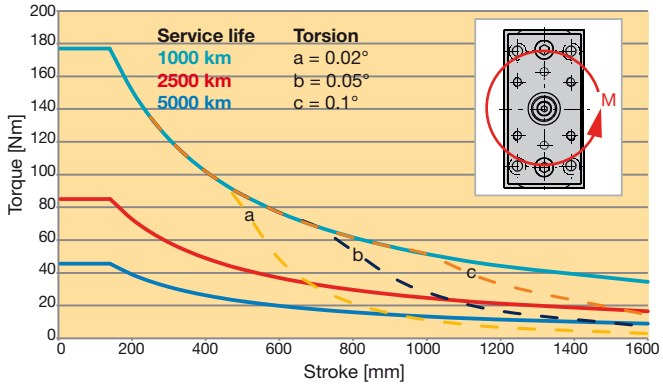




ETH080



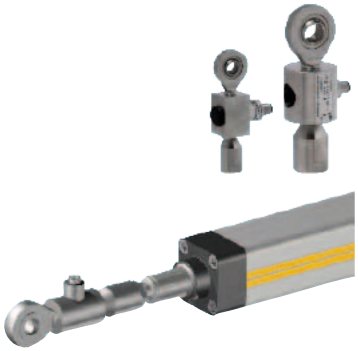




The diagrams apply for a medium travel speed of 0.5 m/s, an ambient temperature of 20 °C.

Accessories

Force sensors - Joint head with integrated force sensor



Swivel heads are important construction components with respect to rotary, pivoting and tilting movements. Force measurements are more and more frequently required in those applications.
The force transducers are suitable for direct mounting on the cylinder rod. They can, for example, be used to measure contact forces or overloads. Thanks to the thin film technology, the swivel head force transducers are very robust and long time stable. An integrated amplifier emits an output signal of 4 ... 20 mA.
The sensors correspond to the EN 61326 standard for electromagnetic compatibility (EMC) and are sized to pick up traction/ thrust forces.

Features

- Measuring range: Traction/thrust forces up to ±25 kN
- Thin film implants (instead of conventional bonded foil strain gauges)
- Corrosion resistant stainless steel version
- Integrated amplifier
- Small temperature drift
- High long term stability
- High shock and vibration resistance
- For dynamic or static measurements
- Good repeatability
- Simple mounting

Connection of the force sensors to Compax3 is possible on request

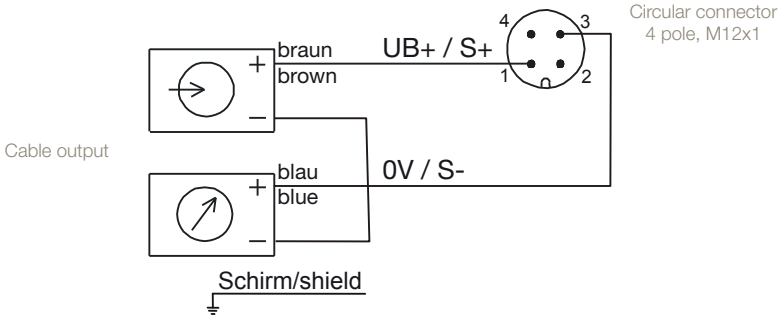
Technical Data

Joint head with integrated force sensor ETH...										
	Unit	ETH032			ETH050			ETH080		
		M05	M10	M16	M05	M10	M20	M05	M10	M32
Accuracy	[%]	0.2								
Material	-	Stainless steel								
Protection class	-	IP67								
Calibration to	[kN]	±3.7	±3.7	±2.4	±9.3	±7.0	±4.4	±17.8	±25.1	±10.6
Accuracy	[N]	14.8	14.8	9.6	37.2	28.0	17.6	71.2	100.4	42.4
Part No.	-	0111.916		0111.917	0121.916	0121.917	0121.918	0131.916	0131.917	0131.918

Only possible with cylinder rod end "M" (external thread)

Electrical connection

Analog output 4...20 mA (two-wire technology)



Order no.	Cable for force sensor
080-900446	Force sensor cable (PUR), straight connector, M12 with flying leads, 2 m
080-900447	Force sensor cable (PUR), straight connector, M12 with flying leads, 5 m
080-900456	Force sensor cable (PUR), angle connector, M12 with flying leads, 2 m
080-900457	Force sensor cable (PUR), angle connector, M12 with flying leads, 5 m

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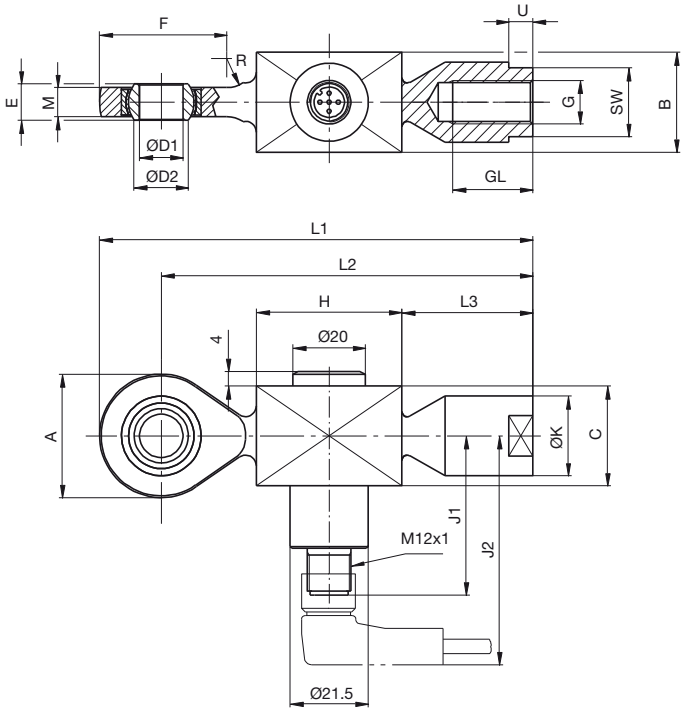
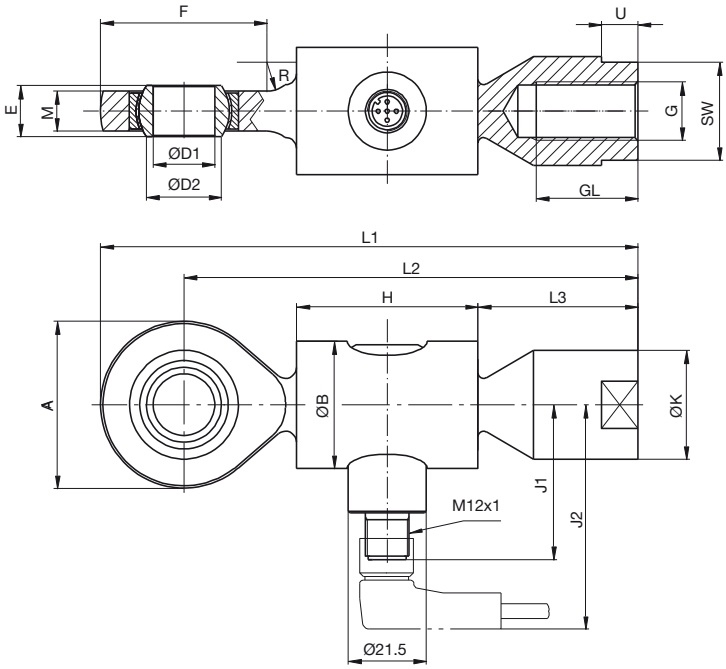
Version for ETH032



Version for ETH050 & ETH080



Dimensions [mm]

Dimensions

	A	B	ØB	C	ØD1	ØD2 0.008	E	F	G	GL	H	J1	J2	ØK	L1	L2	L3	M	SW*	U
for ETH032	34	27	-	27	12	15	10	35	M10x1.25	21	40	44	63	22	119	102	36	8	19	8
for ETH050	46	-	35	-	17	20.7	14	46	M16x1.5	28	50	43	62	30	148	125	44	11	27	12
for ETH080	53	-	54	-	20	24.2	16	54	M20x1.5	33	54	44	63	35	171	144.5	54	13	32	13

*SW: Width across flat

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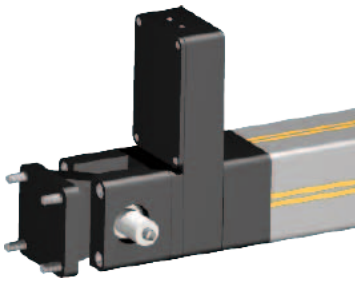
Force sensors - Rear clevis with force sensor

In some force measurement applications, a force sensor on the cylinder rod is not possible or will affect the application's scope. For this case, we developed a special variant of the ETH cylinder, where the force sensor is integrated into the rear end of the cylinder. The advantage is that the sensor cable does not move with the rod.
All force sensors are configured as traction/thrust sensors.
Analog standard output signals 4...20 mA are available. The sensors correspond to the EN 61326 standard for electromagnetic compatibility (EMC).



Features

- Measuring range: Traction/thrust forces up to ±25 kN
- Thin film implants (instead of conventional bonded foil strain gauges)
- Corrosion resistant stainless steel version
- Integrated amplifier
- Small temperature drift
- High long term stability
- High shock and vibration resistance
- For dynamic or static measurements
- Good repeatability
- Simple mounting

Connection of the force sensors to Compax3 is possible on request.

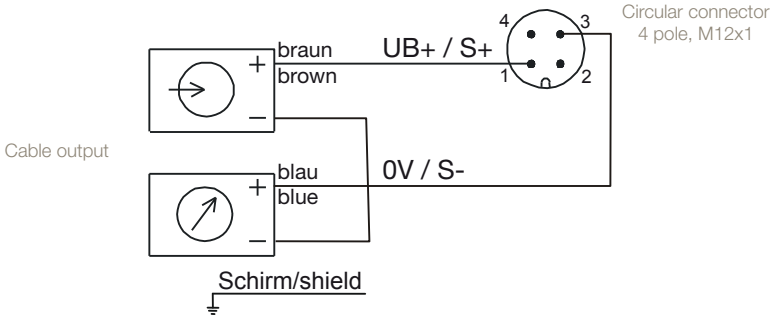
Technical Data

Rear clevis with force sensor for ETH...										
	Unit	ETH032			ETH050			ETH080		
		M05	M10	M16	M05	M10	M20	M05	M10	M32
Accuracy	[%]	1								
Material	-	Stainless steel								
Protection class	-	IP67								
Measuring range	[kN]	±3.7	±3.7	±2.4	±9.3	±7.0	±4.4	±17.8	±25.1	±10.6
Accuracy	[N]	74.0	74.0	48.0	186.0	140.0	88.0	356.0	502.0	212.0
Part No.	-	0112.034-01		0112.034-02	0122.034-01	0122.034-02	0122.034-03	0132.034-01	0132.034-02	0132.034-03

Only for parallel configuration and cylinders with "F" mounting option (mounting thread on the cylinder body)

Electrical connection

Analog output 4...20 mA (two-wire technology)



Order no.	Cable for force sensor
080-900446	Force sensor cable (PUR), straight connector, M12 with flying leads, 2 m
080-900447	Force sensor cable (PUR), straight connector, M12 with flying leads, 5 m
080-900456	Force sensor cable (PUR), angle connector, M12 with flying leads, 2 m
080-900457	Force sensor cable (PUR), angle connector, M12 with flying leads, 5 m

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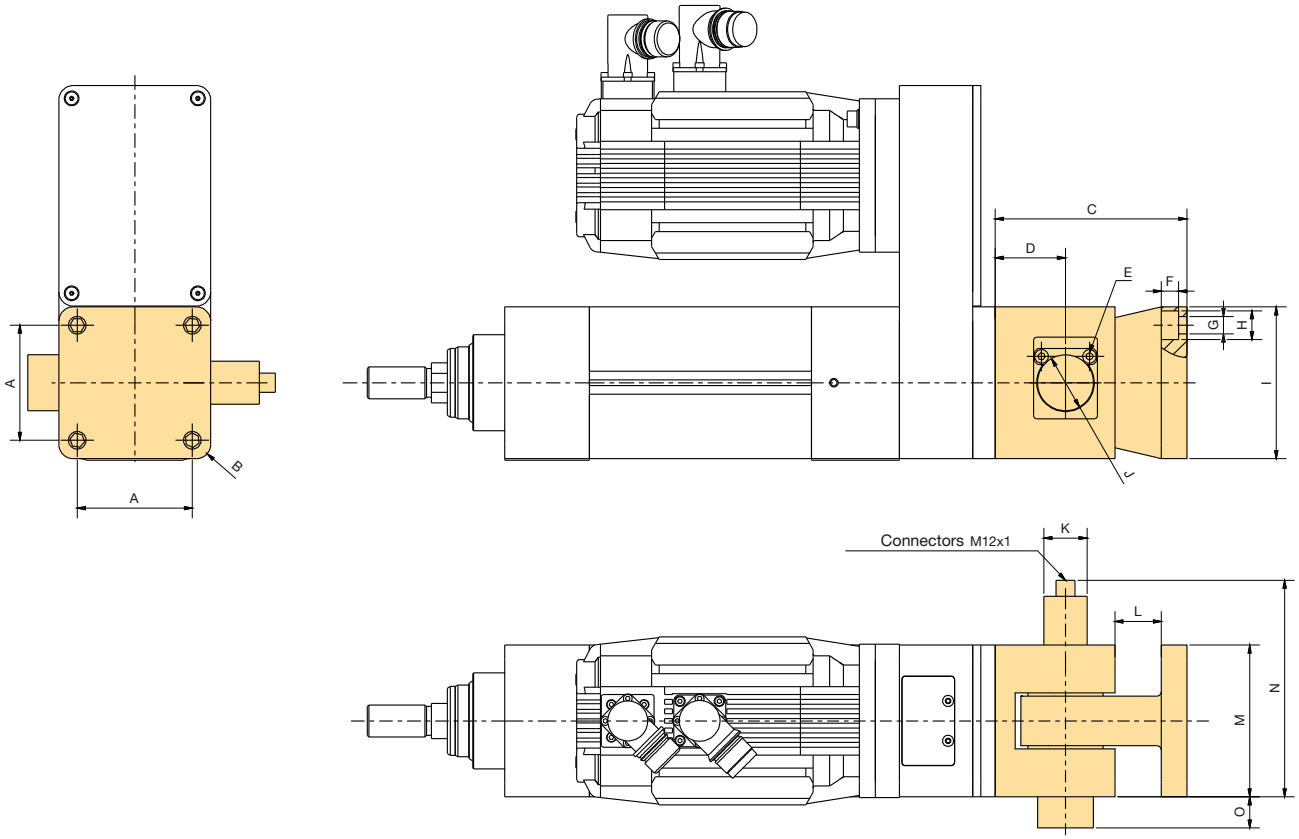
Version with fixing flange for ETH cylinder



Dimensions [mm]

Dimensions

	A	B	C	D	E*	F	G	H	I	ØJ	ØK	L	M	N	O
for ETH032	32.5	R7	72	27	SW3	6.4	6.6	11	46.5	20	27	12	46.5	98.25	6.75
for ETH050	46.5	R8.5	89	32	SW3	8.8	9	15	63.5	25	27	17	63.5	111.75	3.25
for ETH080	72	R9	123	47	SW4	10.8	11	18	95	35	27	29	95	135.5	0

*SW: Width across flat

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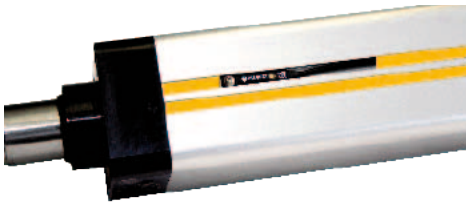
Initiators / Limit Switches

Sensors

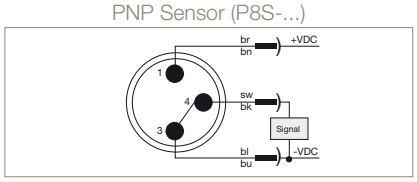
The position sensors can be mounted in the longitudinal grooves of the cylinder body and are directly immersible in the profile; projecting edges are thus avoided. The initiator cable is hidden under the yellow cover. The permanent magnet integrated into the screw nut actuates the sensors. Fitting sensors available as accessories.



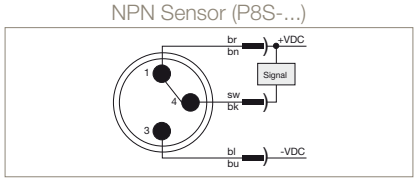
ETH032, ETH050 2 grooves each on 2 opposite sides.
ETH080 2 grooves each on all sides.

The following initiator types are available for the ETH cylinder series:

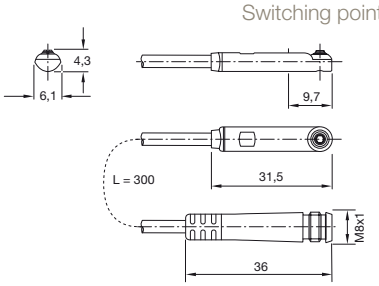
PNP Sensor (P8S-...)



NPN Sensor (P8S-...)



Switching point



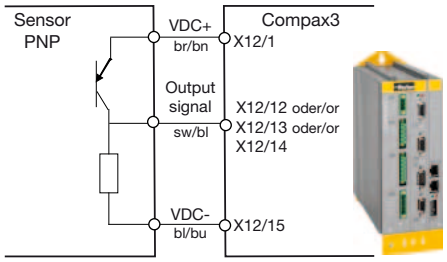
Info: Do only use PNP types for ETH with Compax3.

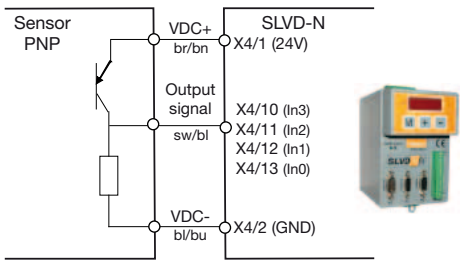
Magnetic cylinder sensors

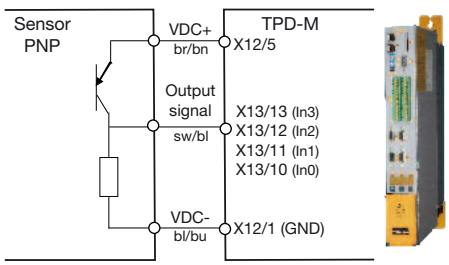
Dimensions [mm]

Type	Function	LED	Logic	Cable	Continuous current	Current consumption	Supply voltage	Switching frequency	compatible with Compax3, SLVD-N, TPD-M
P8S-GPFLX	N.O.	yes	PNP	3 m	max. 100 mA	max. 10 mA	10-30 VDC	5 kHz	yes
P8S-GNFLX			NPN						No
P8S-GPSHX			PNP	0.3 m cable with M8 connector					yes
P8S-GNSHX			NPN						No
P8S-GQFLX	N.C.		PNP	3 m					yes
P8S-GMFLX			NPN						No
P8S-GQSHX			PNP	0.3 m cable with M8 connector					yes
P8S-GMSHX			NPN						No

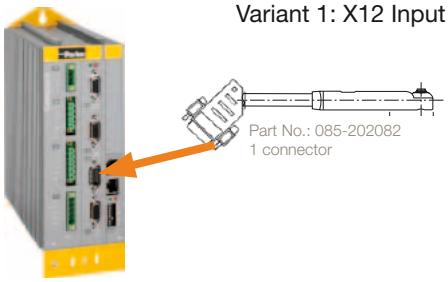
ETH with Compax3, SLVD-N, TPD-M



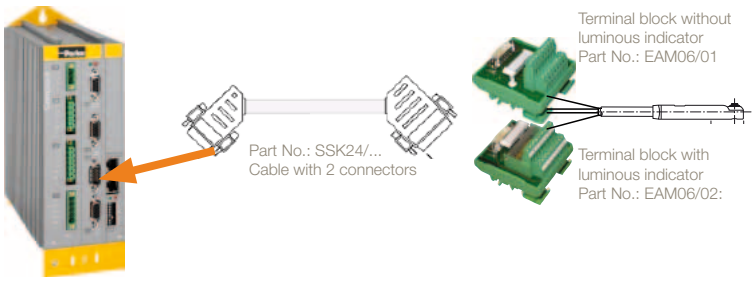




Variant 1: X12 Input - direct

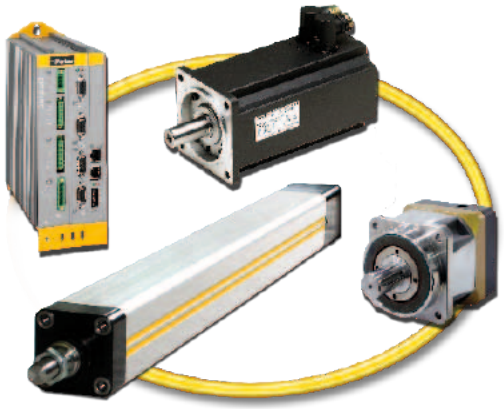


Variant 2: X12 Input - via digital I/Os



Drive Train Selection

Example for Sizing with Predefined Drive Trains



In order to simplify the dimensioning process for a complete drive train, We have prepared an overview of predefined electro cylinders, gearboxes, motors and servo drives, which can be found on the following pages.
With a few parameters you are able to determine the ordering information (code) of the component.
Note the boundary conditions!

The following application parameters are required:

- The equivalent axial force.
  (Calculation page 12 formula 3 with the forces determined as described on page 10).
- The maximum speed.

Working with the drive train table

- Select the drive trains providing the required axial force (e.g. by drawing a vertical line).
- Then select from this choice the drive trains, that are able to travel at the required speed (e.g. by drawing a second vertical line).
- The suitable drive train can then be selected from the remaining range, if necessary by comparing additional characteristics.

Please check if all given characteristics (such as max. acceleration, supply voltage etc.) are suitable for your application.

Example:
Required data
Equivalent axial force: 5000 N
Speed: 300 mm/s

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Predefined Motion Packages ETH032 with Compax3

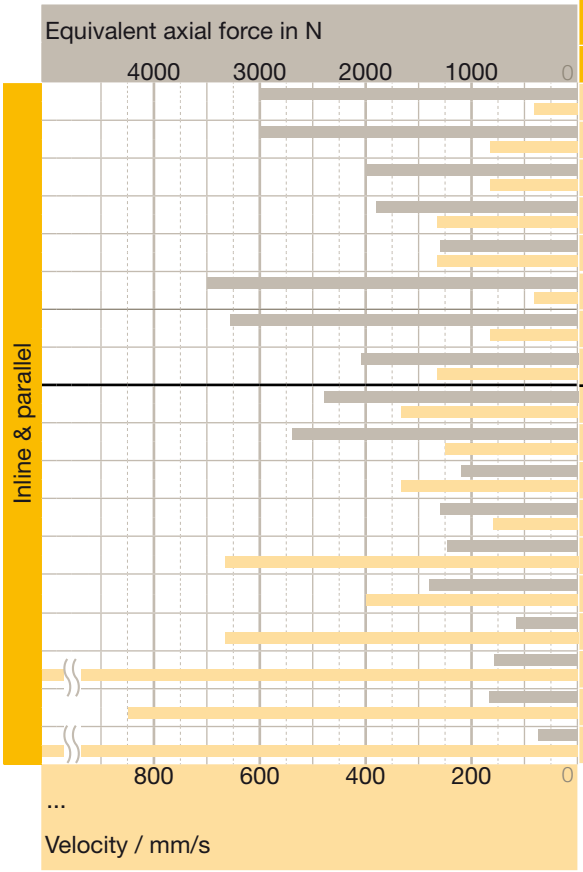
In order to simplify the representation, we assumed boundary conditions which must be adhered to without exception in your application, otherwise the product combinations suggested here might not work. In this case, the application must be dimensioned conventionally.

Basic Application Assumptions:

- Stroke from 50 to 400 mm
- Horizontal movement
- The characteristics of the individual components are not to be exceeded
  - with parallel motor: respect transmissible torque depending on the motor speed n
  - permissible axial thrust forces must be respected
  - Ambient conditions
  - ...
- Linear acceleration
- Maximum acceleration given = deceleration times
- Application factor = 1.0
- The calculation is based on the assumption: without standstill time (i.e. if there are standstill times in the application, only the power reserve is increased)
- 40 °C ambient temperature, with gearbox 20 °C ambient temperature
- up to 1000 m above sea level

Predefined Motion Packages

Cylinder / gearbox / motor / drive controller / cable



	Max. Speed	Equivalent axial force	Max. Acceleration	Service life
	mm/s	N	m/s²	km
01	83	3000	1	135
02	165	3000	6	270
03	165	2000	8	1300
04	265	1900	8	1540
05	265	1300	12	4800
06	83	3500	4	75
07	165	3280	8	190
08	265	2050	12	1225
09	333	2400	4	265
10	250	2700	4	185
11	333	1100	4	2740
12	160	1300	4	1660
13	667	1230	8	9300
14	400	1400	8	5500
15	667	580	8	>20000
16	1067	790	12	>20000
17	850	840	12	17780
18	1067	370	12	>20000

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Screw lead	Supply voltage	Order Codes				Motor cable	Feedback cable
		Cylinder	Gearbox	Motor	Drive		
mm	V						
5	230	**ETH032M05**A1**P1A**FM**N**0200A	**PS60-003-S2/MU60-001**	**SMH60601,4511***2ID65G44*	**C3S025V2F***11***I**xx**T**xx**M**xx	**MOK55/...** (standard) **or MOK54/...** (cable chain compatible)	**GBK 24/...** (cable chain compatible)
10	230	**ETH032M10**A1**P1A**FM**N**0200A	**PS60-003-S2/MU60-321**	**SMH826003814***2ID65G54*	**C3S025V2F***11***I**xx**T**xx**M**xx		
10	230						
16	230	**ETH032M16**A1**P1A**FM**N**0200A					
16	230						
5	400	**ETH032M05**A1**P1A**FM**N**0200A	**PS60-003-S2/MU60-001**	**SMH60601,4511***2ID65G44*	**C3S015V4F***11***I**xx**T**xx**M**xx		
10	400	**ETH032M10**A1**P1A**FM**N**0200A	**PS60-003-S2/MU60-321**	**SMH826003814***2ID65G54*	**C3S038V4F***11***I**xx**T**xx**M**xx		
16	400	**ETH032M16**A1**P1A**FM**N**0200A					
5	230	**ETH032M05**A1**K1C**FM**N**0200A	without gearbox	**SMH824503814***2ID65G52*	**C3S063V2F***11***I**xx**T**xx**M**xx		
5	230			**SMH826003814***2ID65G54*			
5	230	**ETH032M05**A1**K1B**FM**N**0200A		**SMH60451,4511***2ID65G42*	**C3S025V2F***11***I**xx**T**xx**M**xx		
5	230			**SMH60601,4511***2ID65G44*			
10	230	**ETH032M10**A1**K1C**FM**N**0200A		**SMH824503814***2ID65G52*	**C3S063V2F***11***I**xx**T**xx**M**xx		
10	230			**SMH826003814***2ID65G54*			
10	230	**ETH032M10**A1**K1B**FM**N**0200A		**SMH60451,4511***2ID65G42*	**C3S025V2F***11***I**xx**T**xx**M**xx		
16	230	**ETH032M16**A1**K1C**FM**N**0200A		**SMH824503814***2ID65G52*	**C3S063V2F***11***I**xx**T**xx**M**xx		
16	230			**SMH826003814***2ID65G54*			
16	230	**ETH032M16**A1**K1B**FM**N**0200A		**SMH60451,4511***2ID65G42*	**C3S025V2F***11***I**xx**T**xx**M**xx		

Order codes:
bold: **mandatory so that the package is combinable.**
italics: *recommended/standard*
blue: must be selected depending on the application.
Hint: The examples shown here are meant to help with the dimensioning process. As many parameters interact in this kind of drive package, the examples make no claim to be complete.

Predefined Motion Packages ETH032 with SLVD-N / TPD-M

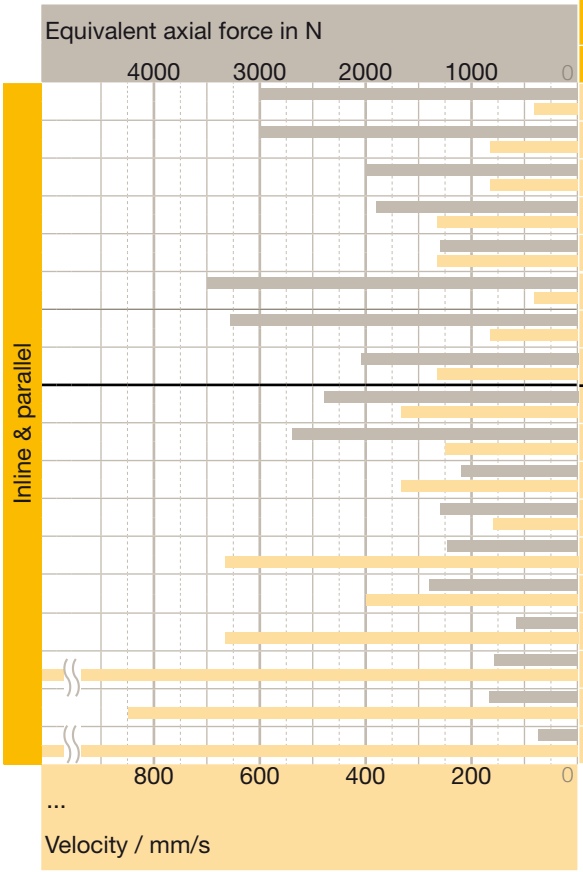
In order to simplify the representation, we assumed boundary conditions which must be adhered to without exception in your application, otherwise the product combinations suggested here might not work. In this case, the application must be dimensioned conventionally.

Basic Application Assumptions:

- Stroke from 50 to 400 mm
- Horizontal movement
- The characteristics of the individual components are not to be exceeded
  - with parallel motor: respect transmissible torque depending on the motor speed n
  - permissible axial thrust forces must be respected
  - Ambient conditions
  - ...
- Linear acceleration
- Maximum acceleration given = deceleration times
- Application factor = 1.0
- The calculation is based on the assumption: without standstill time (i.e. if there are standstill times in the application, only the power reserve is increased)
- 40 °C ambient temperature, with gearbox 20 °C ambient temperature
- up to 1000 m above sea level

Predefined Motion Packages

Cylinder / gearbox / motor / drive controller / cable



	Max. Speed	Equivalent axial force	Max. Acceleration	Service life
	mm/s	N	m/s²	km
01	83	3000	1	135
02	165	3000	6	270
03	165	2000	8	1300
04	265	1900	8	1540
05	265	1300	12	4800
06	83	3500	4	75
07	165	3280	8	190
08	265	2050	12	1225
09	333	2400	4	265
10	250	2700	4	185
11	333	1100	4	2740
12	160	1300	4	1660
13	667	1230	8	9300
14	400	1400	8	5500
15	667	580	8	>20000
16	1067	790	12	>20000
17	850	840	12	17780
18	1067	370	12	>20000

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Screw lead	Supply voltage	Order Codes				Motor cable	Feedback cable
		Cylinder	Gearbox	Motor	Drive		
mm	V						
5	230	**ETH032M05**A1**P1A**FM**N**0200A	**PS60-003-S2/MU60-001**	**SMB60601,4511***2ID65G44*	**SLVD2N...**	CAVOMOT...	CAVORES...
10	230	**ETH032M10**A1**P1A**FM**N**0200A	**PS60-003-S2/MU60-321**	**SMB826003814***2ID65G54*	**SLVD2N...**		
10	230						
16	230	**ETH032M16**A1**P1A**FM**N**0200A					
16	230						
5	400	**ETH032M05**A1**P1A**FM**N**0200A	**PS60-003-S2/MU60-001**	**SMB60601,4511***2ID65G44*	**TPDM020202....**		
10	400	**ETH032M10**A1**P1A**FM**N**0200A	**PS60-003-S2/MU60-321**	**SMB826003814***2ID65G54*	**TPDM05...**		
16	400	**ETH032M16**A1**P1A**FM**N**0200A					
5	230	**ETH032M05**A1**K1C**FM**N**0200A	without gearbox	**SMB824503814***2ID65G52*	**SLVD5N...**		
5	230			**SMB826003814***2ID65G54*			
5	230	**ETH032M05**A1**K1B**FM**N**0200A		**SMB60451,4511***2ID65G42*	**SLVD2N...**		
5	230			**SMB60601,4511***2ID65G44*			
10	230	**ETH032M10**A1**K1C**FM**N**0200A		**SMB824503814***2ID65G52*	**SLVD5N...**		
10	230			**SMB826003814***2ID65G54*			
10	230	**ETH032M10**A1**K1B**FM**N**0200A		**SMB60451,4511***2ID65G42*	**SLVD2N...**		
16	230	**ETH032M16**A1**K1C**FM**N**0200A		**SMB824503814***2ID65G52*	**SLVD5N...**		
16	230			**SMB826003814***2ID65G54*			
16	230	**ETH032M16**A1**K1B**FM**N**0200A		**SMB60451,4511***2ID65G42*	**SLVD2N...**		

Order codes:
bold: **mandatory so that the package is combinable.**
italics: *recommended/standard*
blue: must be selected depending on the application.
Hint: The examples shown here are meant to help with the dimensioning process. As many parameters interact in this kind of drive package, the examples make no claim to be complete.

Predefined Motion Packages ETH050 with Compax3

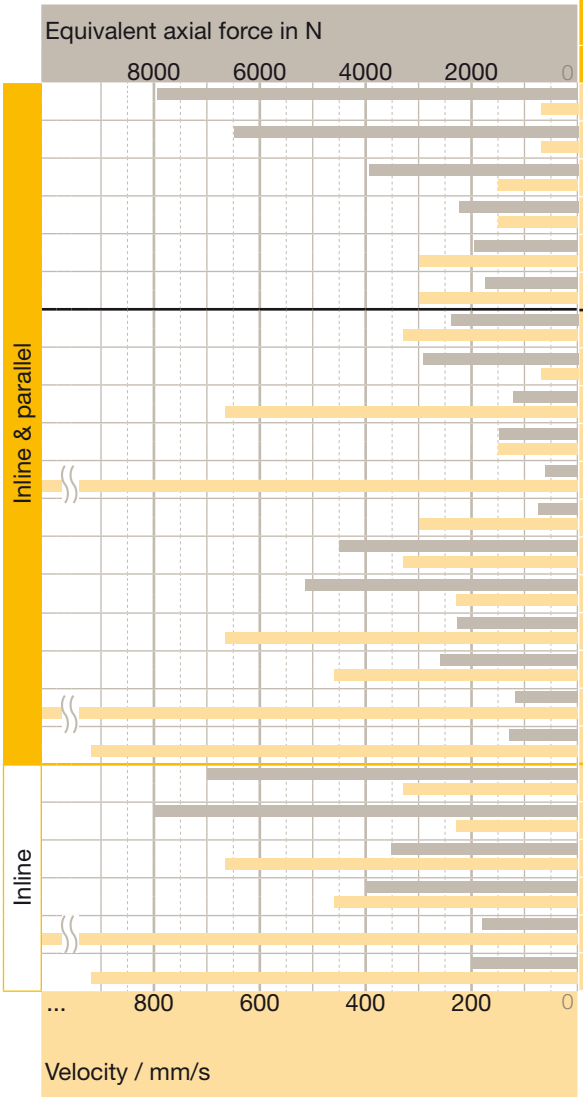
In order to simplify the representation, we assumed boundary conditions which must be adhered to without exception in your application, otherwise the product combinations suggested here might not work. In this case, the application must be dimensioned conventionally.

Basic Application Assumptions:

- Stroke from 50 to 600 mm
- Horizontal movement
- The characteristics of the individual components are not to be exceeded
  - with parallel motor: respect transmissible torque depending on the motor speed n
  - permissible axial thrust forces must be respected
  - Ambient conditions
  - ...
- Linear acceleration
- Maximum acceleration given = deceleration times
- Application factor = 1.0
- The calculation is based on the assumption: without standstill time (i.e. if there are standstill times in the application, only the power reserve is increased)
- 40 °C ambient temperature, with gearbox 20 °C ambient temperature
- up to 1000 m above sea level

Predefined Motion Packages

Cylinder / gearbox / motor / drive controller / cable



	Max. Speed	Equivalent axial force	Max. Acceleration	Service life
	mm/s	N	m/s²	km
01	70	7950	0.5	130
02	70	6500	4.0	240
03	150	3950	1.0	1400
04	150	2250	8.0	7570
05	300	1950	8.6	6940
06	300	1750	15.0	9600
07	330	2400	4.0	4820
08	70	2950	4.0	2520
09	666	1220	8.0	>20 000
10	150	1480	8.0	>20 000
11	1333	620	15.0	>20 000
12	300	740	15.0	>20 000
13	330	4500	4.0	730
14	230	5150	4.0	490
15	666	2280	8.0	7270
16	460	2600	8.0	4900
17	1333	1180	15.0	>20 000
18	920	1300	15.0	>20 000
19	330	7000	4.0	200
20	230	8000	4.0	130
21	666	3520	8.0	1980
22	460	4000	8.0	1350
23	1333	1800	15.0	8820
24	920	2020	15.0	6240

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Screw lead	Supply voltage	Order Codes				Motor cable	Feedback cable
		Cylinder	Gearbox	Motor	Drive		
mm	V						
5	230	**ETH050M05**A1**P1A**FM**N**0300A	**PS60-003-S2/MU60-321**	**SMH825603814***2ID65G54*	**C3S063V2F***11***I**xx**T**xx**M**xx	**MOK55/...** (standard) **or MOK54/...** (cable chain compatible)	**GBK 24/...** (cable chain compatible)
5	230				**C3S025V2F***11***I**xx**T**xx**M**xx		
10	230	**ETH050M10**A1**P1A**FM**N**0300A			**C3S063V2F***11***I**xx**T**xx**M**xx		
10	230				**C3S025V2F***11***I**xx**T**xx**M**xx		
20	230	**ETH050M20**A1**P1A**FM**N**0300A			**C3S063V2F***11***I**xx**T**xx**M**xx		
20	230				**C3S025V2F***11***I**xx**T**xx**M**xx		
5	230	**ETH050M05**A1**K1C**FM**N**0300A	without gearbox	**SMH824503814***2ID65G52*	**C3S063V2F***11***I**xx**T**xx**M**xx		
5	230			**SMH821003814***2ID65G52*	**C3S025V2F***11***I**xx**T**xx**M**xx		
10	230	**ETH050M10**A1**K1C**FM**N**0300A		**SMH824503814***2ID65G52*	**C3S063V2F***11***I**xx**T**xx**M**xx		
10	230			**SMH821003814***2ID65G52*	**C3S025V2F***11***I**xx**T**xx**M**xx		
20	230	**ETH050M20**A1**K1C**FM**N**0300A		**SMH824503814***2ID65G52*	**C3S063V2F***11***I**xx**T**xx**M**xx		
20	230			**SMH821003814***2ID65G52*	**C3S025V2F***11***I**xx**T**xx**M**xx		
5	400	**ETH050M05**A1**K1F**FM**N**0300A		**SMH10056065ET***2ID65G54*	**C3S075V4F***11***I**xx**T**xx**M**xx		
5	400			**SMH10030065ET***2ID65G54*	**C3S038V4F***11***I**xx**T**xx**M**xx		
10	400	**ETH050M10**A1**K1F**FM**N**0300A		**SMH10056065ET***2ID65G54*	**C3S075V4F***11***I**xx**T**xx**M**xx		
10	400			**SMH10030065ET***2ID65G54*	**C3S038V4F***11***I**xx**T**xx**M**xx		
20	400	**ETH050M20**A1**K1F**FM**N**0300A		**SMH10056065ET***2ID65G54*	**C3S075V4F***11***I**xx**T**xx**M**xx		
20	400			**SMH10030065ET***2ID65G54*	**C3S038V4F***11***I**xx**T**xx**M**xx		
5	400	**ETH050M05**A1**K1D**FM**N**0300A	without gearbox	**MH1056008919***2I65A74*	**C3S150V4F***11***I**xx**T**xx**M**xx		
5	400			**MH1053008919***2I65A74*	**C3S075V4F***11***I**xx**T**xx**M**xx		
10	400	**ETH050M10**A1**K1D**FM**N**0300A		**MH1056008919***2I65A74*	**C3S150V4F***11***I**xx**T**xx**M**xx		
10	400			**MH1053008919***2I65A74*	**C3S075V4F***11***I**xx**T**xx**M**xx		
20	400	**ETH050M20**A1**K1D**FM**N**0300A		**MH1056008919***2I65A74*	**C3S150V4F***11***I**xx**T**xx**M**xx		
20	400			**MH1053008919***2I65A74*	**C3S075V4F***11***I**xx**T**xx**M**xx		

Order codes:
bold: **mandatory so that the package is combinable.**
italics: *recommended/standard*
blue: must be selected depending on the application.
Hint: The examples shown here are meant to help with the dimensioning process. As many parameters interact in this kind of drive package, the examples make no claim to be complete.

Predefined Motion Packages ETH050 with SLVD-N / TPD-M

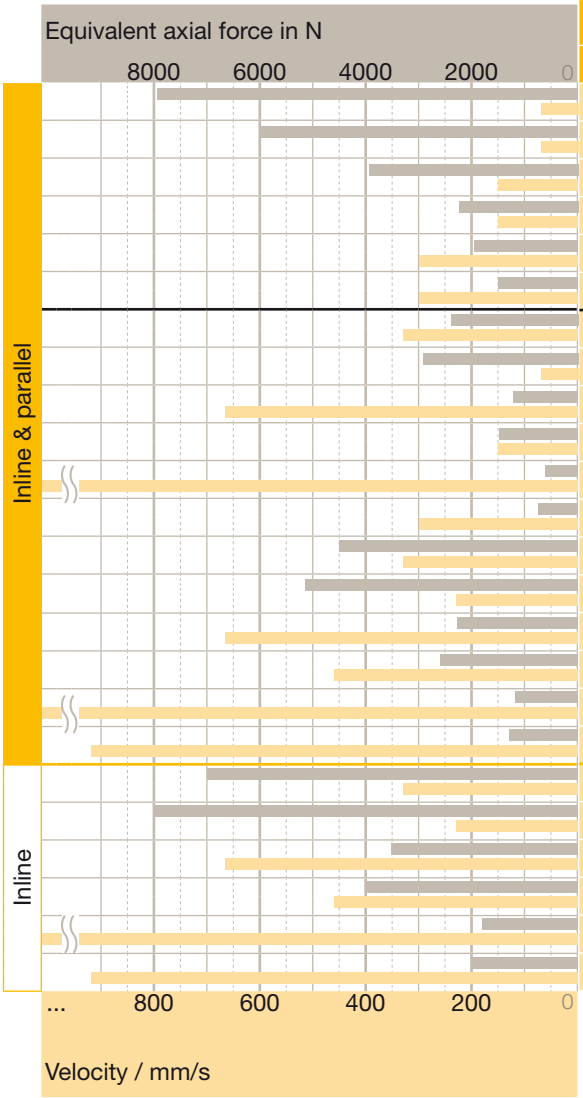
In order to simplify the representation, we assumed boundary conditions which must be adhered to without exception in your application, otherwise the product combinations suggested here might not work. In this case, the application must be dimensioned conventionally.

Basic Application Assumptions:

- Stroke from 50 to 600 mm
- Horizontal movement
- The characteristics of the individual components are not to be exceeded
  - with parallel motor: respect transmissible torque depending on the motor speed n
  - permissible axial thrust forces must be respected
  - Ambient conditions
  - ...
- Linear acceleration
- Maximum acceleration given = deceleration times
- Application factor = 1.0
- The calculation is based on the assumption: without standstill time (i.e. if there are standstill times in the application, only the power reserve is increased)
- 40 °C ambient temperature, with gearbox 20 °C ambient temperature
- up to 1000 m above sea level

Predefined Motion Packages

Cylinder / gearbox / motor / drive controller / cable



	Max. Speed	Equivalent axial force	Max. Acceleration	Service life
	mm/s	N	m/s²	km
01	70	7950	0.5	130
02	70	6000	4.0	240
03	150	3950	1.0	1400
04	150	2250	8.0	7570
05	300	1950	8.6	6940
06	300	1500	15.0	9600
07	330	2400	4.0	4820
08	70	2950	4.0	2520
09	666	1220	8.0	>20 000
10	150	1480	8.0	>20 000
11	1333	620	15.0	>20 000
12	300	740	15.0	>20 000
13	330	4500	4.0	730
14	230	5150	4.0	490
15	666	2280	8.0	7270
16	460	2600	8.0	4900
17	1333	1180	15.0	>20 000
18	920	1300	15.0	>20 000
19	330	7000	4.0	200
20	230	8000	4.0	130
21	666	3520	8.0	1980
22	460	4000	8.0	1350
23	1333	1800	15.0	8820
24	920	2020	15.0	6240

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Screw lead	Supply voltage	Order Codes					
		Cylinder	Gearbox	Motor	Drive	Motor cable	Feedback cable
mm	V						
5	230	**ETH050M05**A1**P1A**FM**N**0300A	**PS60-003-S2/MU60-321**	**SMB825603814***2ID65G54*	**SLVD5N...**	**CAVOMOT...**	**CAVORES...**
5	230				**SLVD2N...**		
10	230	**ETH050M10**A1**P1A**FM**N**0300A			**SLVD5N...**		
10	230				**SLVD2N...**		
20	230	**ETH050M20**A1**P1A**FM**N**0300A			**SLVD5N...**		
20	230				**SLVD2N...**		
5	230	**ETH050M05**A1**K1C**FM**N**0300A	without gearbox	**SMB824503814***2ID65G52*	**SLVD5N...**		
5	230			**SMB821003814***2ID65G52*	**SLVD2N...**		
10	230	**ETH050M10**A1**K1C**FM**N**0300A		**SMB824503814***2ID65G52*	**SLVD5N...**		
10	230			**SMB821003814***2ID65G52*	**SLVD2N...**		
20	230	**ETH050M20**A1**K1C**FM**N**0300A		**SMB824503814***2ID65G52*	**SLVD5N...**		
20	230			**SMB821003814***2ID65G52*	**SLVD2N...**		
5	400	**ETH050M05**A1**K1F**FM**N**0300A		**SMB10056065ET***2ID65G54*	**TPDM05...**		
5	400			**SMB10030065ET***2ID65G54*	**TPDM05...**		
10	400	**ETH050M10**A1**K1F**FM**N**0300A		**SMB10056065ET***2ID65G54*	**TPDM05...**		
10	400			**SMB10030065ET***2ID65G54*	**TPDM05...**		
20	400	**ETH050M20**A1**K1F**FM**N**0300A		**SMB10056065ET***2ID65G54*	**TPDM05...**		
20	400			**SMB10030065ET***2ID65G54*	**TPDM05...**		
5	400	**ETH050M05**A1**K1D**FM**N**0300A	without gearbox	**MB1056008919***2I65A74*	**TPDM10...**		
5	400			**MB1053008919***2I65A74*	**TPDM05...**		
10	400	**ETH050M10**A1**K1D**FM**N**0300A		**MB1056008919***2I65A74*	**TPDM10...**		
10	400			**MB1053008919***2I65A74*	**TPDM05...**		
20	400	**ETH050M20**A1**K1D**FM**N**0300A		**MB1056008919***2I65A74*	**TPDM10...**		
20	400			**MB1053008919***2I65A74*	**TPDM05...**		

Order codes:
bold: **mandatory so that the package is combinable.**
italics: *recommended/standard*
blue: must be selected depending on the application.
Hint: The examples shown here are meant to help with the dimensioning process. As many parameters interact in this kind of drive package, the examples make no claim to be complete.

Predefined Motion Packages ETH080 with Compax3

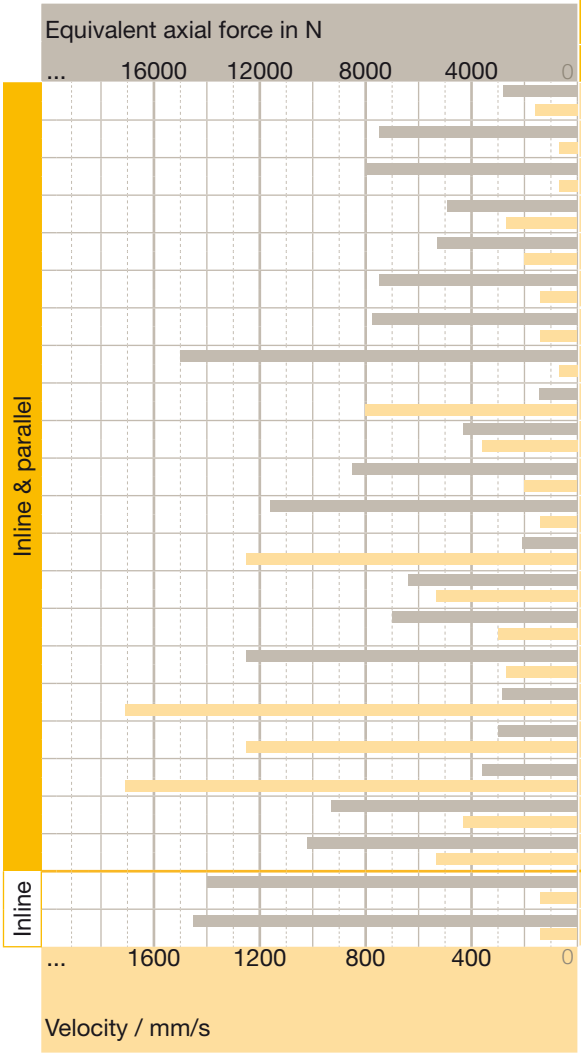
In order to simplify the representation, we assumed boundary conditions which must be adhered to without exception in your application, otherwise the product combinations suggested here might not work. In this case, the application must be dimensioned conventionally.

Basic Application Assumptions:

- Stroke from 50 to 800 mm
- Horizontal movement
- The characteristics of the individual components are not to be exceeded
  - with parallel motor: respect transmissible torque depending on the motor speed n
  - permissible axial thrust forces must be respected
  - Ambient conditions
  - ...
- Linear acceleration
- Maximum acceleration given = deceleration times
- Application factor = 1.0
- The calculation is based on the assumption: without standstill time (i.e. if there are standstill times in the application, only the power reserve is increased)
- 40 °C ambient temperature, with gearbox 20 °C ambient temperature
- up to 1000 m above sea level

Predefined Motion Packages

Cylinder / gearbox / motor / drive controller / cable



	Max. Speed	Equivalent axial force	Max. Acceleration	Service life
	mm/s	N	m/s²	km
01	160	2800	4	3560
02	70	7500	4	185
03	70	8000	0.5	155
04	267	4900	4	670
05	200	5300	4	530
06	139	7500	5	2200
07	139	7750	7.7	1950
08	70	15000	0.5	23
09	800	1450	15	>20000
10	360	4300	8	15540
11	200	8500	4	130
12	139	11620	4.6	400
13	1250	2100	15	>20000
14	533	6400	8	4710
15	300	7000	8	3100
16	267	12500	4	40
17	1707	2850	15	>20000
18	1250	3000	15	>20000
19	1707	3600	15	11920
20	430	9300	8	900
21	533	10200	8	630
22	139	14000	1	190
23	139	14500	7.7	160

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Screw lead	Supply voltage	Order Codes				Motor cable	Feedback cable
		Cylinder	Gearbox	Motor	Drive		
mm	V						
5	400	**ETH080M05**A1**K1E**FM**N**0400A	without gearbox	**SMH823003519***2ID65G54*	**C3S038V4F***11***I**xx**T**xx**M**xx	❶	GBK 24/… (cable chain compatible)
5	400	**ETH080M05**A1**P1B**FM**N**0400A	**PS90-003-S2/MU90-085**	**SMH825603819***2ID65G54*	**C3S038V4F***11***I**xx**T**xx**M**xx		
5	400			**SMH823003819***2ID65G54*	**C3S038V4F***11***I**xx**T**xx**M**xx		
5	400	**ETH080M05**A1**K1E**FM**N**0400A	without gearbox	**SMH1005606519***2ID65G54*	**C3S075V4F***11***I**xx**T**xx**M**xx		
5	400			**SMH1003006519***2ID65G54*	**C3S038V4F***11***I**xx**T**xx**M**xx		
10	400	**ETH080M10**A1**P1B**FM**N**0400A	**PS90-003-S2/MU90-088**	**SMH1003006519***2ID65G54*	**C3S038V4F***11***I**xx**T**xx**M**xx		
10	400			**SMH1005606519***2ID65G54*	**C3S075V4F***11***I**xx**T**xx**M**xx		
5	400	**ETH080M05**A1**P1B**FM**N**0400A		**SMH1003006519***2ID65G54*	**C3S038V4F***11***I**xx**T**xx**M**xx		
32	400	**ETH080M32**A1**K1J**FM**N**0400A	without gearbox	**SMH1153010724***2ID65G54*	**C3S075V4F***11***I**xx**T**xx**M**xx		
10	400	**ETH080M10**A1**K1J**FM**N**0400A			**C3S075V4F***11***I**xx**T**xx**M**xx		
5	400	**ETH080M05**A1**K1J**FM**N**0400A			**C3S075V4F***11***I**xx**T**xx**M**xx		
10	400	**ETH080M10**A1**P1B**FM**N**0400A	**PS90-003-S2/MU90-345**	**SMH1153010819***2ID65G54*	**C3S075V4F***11***I**xx**T**xx**M**xx		
32	400	**ETH080M32**A1**K1K**FM**N**0400A	without gearbox	**SMH1423015524***2ID65G54*	**C3S150V4F***11***I**xx**T**xx**M**xx	❷	
10	400	**ETH080M10**A1**K1K**FM**N**0400A		**SMH1425615524***2ID65G54*	**C3S150V4F***11***I**xx**T**xx**M**xx		
10	400	**ETH080M10**A1**K1K**FM**N**0400A		**SMH1423015524***2ID65G54*	**C3S150V4F***11***I**xx**T**xx**M**xx		
5	400	**ETH080M05**A1**K1K**FM**N**0400A		**SMH1425615524***2ID65G54*	**C3S150V4F***11***I**xx**T**xx**M**xx		
32	400	**ETH080M32**A1**K1K**FM**N**0400A		**MH1454522524***3I65A74*	**C3S300V4F***11***I**xx**T**xx**M**xx		
32	400	**ETH080M32**A1**K1K**FM**N**0400A		**MH1453022524***3I65A74*	**C3S150V4F***11***I**xx**T**xx**M**xx		
32	400	**ETH080M32**A1**K1K**FM**N**0400A		**MH1454528524***3I65A74*	**C3S300V4F***11***I**xx**T**xx**M**xx	❸	
10	400	**ETH080M10**A1**K1K**FM**N**0400A		**MH1453022524***2ID65G54*	**C3S150V4F***11***I**xx**T**xx**M**xx		
10	400	**ETH080M10**A1**K1K**FM**N**0400A		**MH1454528524***3I65A74*	**C3S300V4F***11***I**xx**T**xx**M**xx		
10	400	**ETH080M10**A1**P1B**FM**N**0400A	**PS90-003-S2/MU90-345**	**SMH1153010819***2ID65G54*	**C3S075V4F***11***I**xx**T**xx**M**xx	❶	
10	400			**SMH1155610819***2ID65G54*	**C3S150V4F***11***I**xx**T**xx**M**xx		

❶ **MOK55/… (standard)** or MOK54/… **(cable chain compatible)**
❷ **MOK56/… (standard)** or MOK57/… **(cable chain compatible)**
❸ **MOK59/… (standard)** or MOK64/… **(cable chain compatible)**

Order codes:
bold: **mandatory so that the package is combinable.**
italics: *recommended/standard*
blue: must be selected depending on the application.
Hint: The examples shown here are meant to help with the dimensioning process. As many parameters interact in this kind of drive package, the examples make no claim to be complete.

Predefined Motion Packages ETH080 with TPD-M

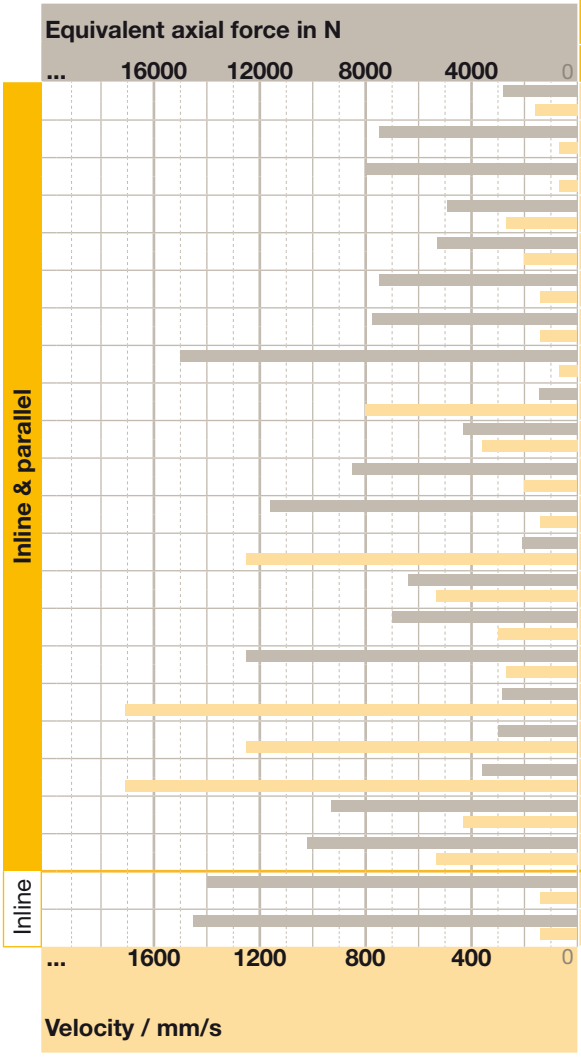
In order to simplify the representation, we assumed boundary conditions which must be adhered to without exception in your application, otherwise the product combinations suggested here might not work. In this case, the application must be dimensioned conventionally.

Basic Application Assumptions:

- Stroke from 50 to 800 mm
- Horizontal movement
- The characteristics of the individual components are not to be exceeded
  - with parallel motor: respect transmissible torque depending on the motor speed n
  - permissible axial thrust forces must be respected
  - Ambient conditions
  - ...
- Linear acceleration
- Maximum acceleration given = deceleration times
- Application factor = 1.0
- The calculation is based on the assumption: without standstill time (i.e. if there are standstill times in the application, only the power reserve is increased)
- 40 °C ambient temperature, with gearbox 20 °C ambient temperature
- up to 1000 m above sea level

Predefined Motion Packages

Cylinder / gearbox / motor / drive controller / cable



	Max. Speed	Equivalent axial force	Max. Acceleration	Service life
	mm/s	N	m/s²	km
01	160	2800	4	3560
02	70	7500	4	185
03	70	8000	0.5	155
04	267	4900	4	670
05	200	5300	4	530
06	139	7500	5	2200
07	139	7750	7.7	1950
08	70	15000	0.5	23
09	800	1450	15	>20000
10	360	4300	8	15540
11	200	8500	4	130
12	139	11620	4.6	400
13	1250	2100	15	>20000
14	533	6400	8	4710
15	300	7000	8	3100
16	267	12500	4	40
17	1707	2850	15	>20000
18	1250	3000	15	>20000
19	1707	3600	15	11920
20	430	9300	8	900
21	533	10200	8	630
22	139	14000	1	190
23	139	14500	7.7	160

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Screw lead	Supply voltage	Order Codes					
		Cylinder	Gearbox	Motor	Drive	Motor cable	Feedback cable
mm	V						
5	400	**ETH080M05**A1**K1E**FM**N**0400A	without gearbox	**SMB823003519***2ID65G54*	**TPDM05...**	**CAVOMOT...**	**CAVORES...**
5	400	**ETH080M05**A1**P1B**FM**N**0400A	**PS90-003-S2/MU90-085**	**SMB825603819***2ID65G54*	**TPDM05...**		
5	400			**SMB823003819***2ID65G54*	**TPDM020202...**		
5	400	**ETH080M05**A1**K1E**FM**N**0400A	without gearbox	**SMB1005606519***2ID65G54*	**TPDM0808...**		
5	400			**SMB1003006519***2ID65G54*	**TPDM05...**		
10	400	**ETH080M10**A1**P1B**FM**N**0400A	**PS90-003-S2/MU90-088**	**SMB1003006519***2ID65G54*	**TPDM05...**		
10	400			**SMB1005606519***2ID65G54*	**TPDM0808...**		
5	400	**ETH080M05**A1**P1B**FM**N**0400A		**SMB1003006519***2ID65G54*	**TPDM05...**		
32	400	**ETH080M32**A1**K1J**FM**N**0400A	without gearbox	**SMB1153010724***2ID65G54*	**TPDM0808...**		
10	400	**ETH080M10**A1**K1J**FM**N**0400A			**TPDM0808...**		
5	400	**ETH080M05**A1**K1J**FM**N**0400A			**TPDM0808...**		
10	400	**ETH080M10**A1**P1B**FM**N**0400A	**PS90-003-S2/MU90-345**	**SMB1153010819***2ID65G54*	**TPDM0808...**		
32	400	**ETH080M32**A1**K1K**FM**N**0400A	without gearbox	**SMB1423015524***2ID65G54*	**TPDM10...**		
10	400	**ETH080M10**A1**K1K**FM**N**0400A		**SMB1425615524***2ID65G54*	**TPDM15...**		
10	400	**ETH080M10**A1**K1K**FM**N**0400A		**SMB1423015524***2ID65G54*	**TPDM10...**		
5	400	**ETH080M05**A1**K1K**FM**N**0400A		**SMB1425615524***2ID65G54*	**TPDM15...**		
32	400	**ETH080M32**A1**K1K**FM**N**0400A		**MB1454522524***3I65A74*	**TPDM30...**		
32	400	**ETH080M32**A1**K1K**FM**N**0400A		**MB1453022524***3I65A74*	**TPDM10...**		
32	400	**ETH080M32**A1**K1K**FM**N**0400A		**MB1454528524***3I65A74*	**TPDM30...**		
10	400	**ETH080M10**A1**K1K**FM**N**0400A		**MB1453022524***2ID65G54*	**TPDM15...**		
10	400	**ETH080M10**A1**K1K**FM**N**0400A		**MB1454528524***3I65A74*	**TPDM30...**		
10	400	**ETH080M10**A1**P1B**FM**N**0400A	**PS90-003-S2/MU90-345**	**SMB1153010819***2ID65G54*	**TPDM0808...**		
10	400			**SMB1155610819***2ID65G54*	**TPDM15...**		

Order codes:
bold: **mandatory so that the package is combinable.**
italics: *recommended/standard*
blue: must be selected depending on the application.
Hint: The examples shown here are meant to help with the dimensioning process. As many parameters interact in this kind of drive package, the examples make no claim to be complete.

Order Code

ETH Series	Ordering example: ETH050M05A1K1AFMN0200A	ETH	050	M05	A	1	K1A

Frame size

ISO 32	032
ISO 50	050
ISO 80	080

Screw lead Mxx in mm

ETH032	ETH050	ETH080	
√	√	√	M05
√	√	√	M10
√			M16
	√		M20
		√	M32

Motor mounting position & profile orientation & groove orientation[1)]

	Inline + groove for initiator 3 & 9 o'clock **(standard)**	A
	Inline + groove for initiator 6 & 12 o'clock	B
	Parallel 12 o'clock / groove for initiator 3 & 9 o'clock	C
	Parallel 12 o'clock / groove for initiator 6 & 12 o'clock	D
	Parallel 3 o'clock / groove for initiator 3 & 9 o'clock	E
	Parallel 3 o'clock / groove for initiator 6 & 12 o'clock	F
	Parallel 6 o'clock / groove for initiator 3 & 9 o'clock	G
	Parallel 6 o'clock / groove for initiator 6 & 12 o'clock	H
	Parallel 9 o'clock / groove for initiator 3 & 9 o'clock	J
	Parallel 9 o'clock / groove for initiator 6 & 12 o'clock	K

1) ETH080 features 2 grooves each on all 4 sides (i.e. Code B=A or D=C), therefore Codes A, C, E, G, J are possible for ETH080.

Relubrication option [2) & 3)]

	Combination with motor mounting position, housing orientation, groove orientation			
	ETH032	ETH050	ETH080	
No additional relubrication hole (standard) (not with 3 o'clock motor mounting)	A, B, C, D, G, H, J, K	A, B, C, D, G, H, J, K	A, C, G, J	1
Relubricating hole centered in the profile 12 o'clock	A, C, E, G, J	B, D, F, H, K	A, C, E, G, J	2
Relubricating hole centered in the profile 3 o'clock	B, D, F, H, K	A, C, E, G, J	A, C, E, G, J	3
Relubricating hole centered in the profile 6 o'clock	A, C, E, G, J	B, D, F, H, K	A, C, E, G, J	4
Relubricating hole centered in the profile 9 o'clock	B, D, F, H, K	A, C, E, G, J	A, C, E, G, J	5

2) With parallel configuration, the motor may block access to the sensors and the lubrication port. This depends on the motor mounting position.
3) When selecting the relubrication options 2-5, the standard lubrication port is without function.

Motor flange[4)]	Motors always with key groove on the output shaft	Pilot	Bolt circle	∅ Shaft	Shaft length	
With motor flange for Parker motor	SMH60-B08/9 or MH56-B05/9	40	63	9	20	K1A
	SMH60-B05/11 or MH70-B05/11 or NX3	60	75	11	23	K1B
	SMH82-B08/14	80	100	14	30	K1C
	SMH82-B08/19 or MH105-B9/19 (formerly HJ96 Motor) or NX4	80	100	19	40	K1D
	SMH82-B05/19 or SMH100-B5/19 or MH105-B5/19 or SMH100-B5/19 or MH105-B5/19	95	115	19	40	K1E
	SMH100-B5/14 ①	95	115	14	30	K1F
	SMH115-B7/24 or MH105-B6/24 or NX6	110	130	24	50	K1J
	SMH142-B5/24 or MH145-B5/24	130	165	24	50	K1K
With gearbox flange for Parker gearbox	PS60	50	70	16	40	P1A
	PS90	80	100	22	52	P1B
	PE3	40	52	14	35	P1G
	PE4	80	100	20	40	P1H
Special flange one-piece (customized)	if you need a flange for a third-party motor, please					1xx
Special flange two-piece (customized)	contact us					2xx

4) Please check cylinder motor/gearbox combination with the aid of the table "Motor Mounting Options" see page 19).

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F	M	N	0200	A	

	Here, a number for customized cylinders is assigned, please contact us
Uxx	Unique Version

Optional: only customized cylinder

Protection class

A	IP54 with galvanized screws
B	IP 54 stainless version with VA screws
C	IP 65 like B + protective lacquer and specially sealed

Stroke in mm

	ETH032	ETH050	ETH080	
0050	√	√		
0100	√	√	√	
0150	√	√	√	
0200	√	√	√	
0300	√	√	√	
0400			√	
0600			√	
1000	√			
1200		√		
1600			√	
XXXX	50...1000	50...1200	50...1600	customized in steps of 1 mm

Option

N	Standard

Place holder

Thrust rod

M	External thread **(standard)**
F	Internal Thread
C	Rod Clevis (stainless steel with protection class "B" and "C"; standard with protection class "A")
S	Spherical rod eye (stainless steel with protection class "B" and "C"; standard with protection class "A")
R	Parallel guiding with ball bushing (available only in protection class option A) (not with motor mounting positions E, F, J, K)
T	Parallel guiding with sliding bushing (not with motor mounting positions E, F, J, K)
L	Flexible coupling (available only in protection class option A)
X	customized - please contact us

Mounting type

F	Thread on the cylinder body **(standard)**
B	Foot Mounting② ③
C	Rear Clevis ②
D	Center trunnion (not with motor mounting positions E, F, J, K), for lubricating option"1", the lubrication port is always in 6 o'clock position
E	Rear Eye Mounting ②
G	Mounting Flanges③
H	Rear Plate②
J	Front plate③
N	Rear Plate & Front Plate ② ③
X	customized - please contact us

① Order Code SMH100-B5/14: " SMH100⎵⎵⎵ET... " (the motor shaft diameter is replaced by the term "ET")
(not in the motors catalog) only with feedback: Resolver, G5, A7
② Not with motor mounting options A & B.
③ Not for thrust rod R

Software & Tools

- Actuator database
  - A special actuator database is available in the Compax3 ServoManager. You can simply enter the ETH type code for automatic controller parameterization.
- CAD configurator
  - Configure your electro cylinder CAD data online.
    www.parker.com/eme/eth
- Dimensioning tool "EL-Sizing"
  - A dimensioning tool simplifies the dimensioning process.
    www.parker.com/eme/eth

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At Parker, we're guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion and control technology need, Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker. For further info call 00800 27 27 5374.

AEROSPACE

Key Markets

- Aircraft engines
- Business & general aviation
- Commercial transports
- Land-based weapons systems
- Military aircraft
- Missiles & launch vehicles
- Regional transports
- Unmanned aerial vehicles

Key Products

- Flight control systems & components
- Fluid conveyance systems
- Fluid metering delivery & atomization devices
- Fuel systems & components
- Hydraulic systems & components
- Inert nitrogen generating systems
- Pneumatic systems & components
- Wheels & brakes

CLIMATE CONTROL

Key Markets

- Agriculture
- Air conditioning
- Food, beverage & dairy
- Life sciences & medical
- Precision cooling
- Processing
- Transportation

Key Products

- CO^2 controls
- Electronic controllers
- Filter driers
- Hand shut-off valves
- Hose & fittings
- Pressure regulating valves
- Refrigerant distributors
- Safety relief valves
- Solenoid valves
- Thermostatic expansion valves

ELECTROMECHANICAL

Key Markets

- Aerospace
- Factory automation
- Food & beverage
- Life science & medical
- Machine tools
- Packaging machinery
- Paper machinery
- Plastics machinery & converting
- Primary metals
- Semiconductor & electronics
- Textile
- Wire & cable

Key Products

- AC/DC drives & systems
- Electric actuators
- Controllers
- Gantry robots
- Gearheads
- Human machine interfaces
- Industrial PCs
- Inverters
- Linear motors, slides and stages
- Precision stages
- Stepper motors
- Servo motors, drives & controls
- Structural extrusions

FILTRATION

Key Markets

- Food & beverage
- Industrial machinery
- Life sciences
- Marine
- Mobile equipment
- Oil & gas
- Power generation
- Process
- Transportation

Key Products

- Analytical gas generators
- Compressed air & gas filters
- Condition monitoring
- Engine air, fuel & oil filtration & systems
- Hydraulic, lubrication & coolant filters
- Process, chemical, water & microfiltration filters
- Nitrogen, hydrogen & zero air generators

FLUID & GAS HANDLING

Key Markets

- Aerospace
- Agriculture
- Bulk chemical handling
- Construction machinery
- Food & beverage
- Fuel & gas delivery
- Industrial machinery
- Mobile
- Oil & gas
- Transportation
- Welding

Key Products

- Brass fittings & valves
- Diagnostic equipment
- Fluid conveyance systems
- Industrial hose
- PTFE & PFA hose, tubing & plastic fittings
- Rubber & thermoplastic hose & couplings
- Tube fittings & adapters
- Quick disconnects

HYDRAULICS

Key Markets

- Aerospace
- Aerial lift
- Agriculture
- Construction machinery
- Forestry
- Industrial machinery
- Mining
- Oil & gas
- Power generation & energy
- Truck hydraulics

Key Products

- Diagnostic equipment
- Hydraulic cylinders & accumulators
- Hydraulic motors & pumps
- Hydraulic systems
- Hydraulic valves & controls
- Power take-offs
- Rubber & thermoplastic hose & couplings
- Tube fittings & adapters
- Quick disconnects

PNEUMATICS

Key Markets

- Aerospace
- Conveyor & material handling
- Factory automation
- Food & beverage
- Life science & medical
- Machine tools
- Packaging machinery
- Transportation & automotive

Key Products

- Air preparation
- Compact cylinders
- Field bus valve systems
- Grippers
- Guided cylinders
- Manifolds
- Miniature fluidics
- Pneumatic accessories
- Pneumatic actuators & grippers
- Pneumatic valves and controls
- Rodless cylinders
- Rotary actuators
- Tie rod cylinders
- Vacuum generators, cups & sensors

PROCESS CONTROL

Key Markets

- Chemical & refining
- Food, beverage & dairy
- Medical & dental
- Microelectronics
- Oil & gas
- Power generation

Key Products

- Analytical sample conditioning products & systems
- Fluoropolymer chemical delivery fittings, valves & pumps
- High purity gas delivery fittings, valves & regulators
- Instrumentation fittings, valves & regulators
- Medium pressure fittings & valves
- Process control manifolds

SEALING & SHIELDING

Key Markets

- Aerospace
- Chemical processing
- Consumer
- Energy, oil & gas
- Fluid power
- General industrial
- Information technology
- Life sciences
- Military
- Semiconductor
- Telecommunications
- Transportation

Key Products

- Dynamic seals
- Elastomeric o-rings
- EMI shielding
- Extruded & precision-cut, fabricated elastomeric seals
- Homogeneous & inserted elastomeric shapes
- High temperature metal seals
- Metal & plastic retained composite seals
- Thermal management

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