



# P31P / P32P Series

Electronic Proportional Regulator

0 to 10 volt, 4 to 20 mA



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**Man-Machine Interface**

High Visibility LED Display  
Easy to Read Characters  
All Controls on the Same Face

**Energy Saving**

Low Watt Power Consumption  
No Unnecessary Loss of Air in Steady State

**Total Flexibility**

User Friendly and Easily Accessible Software Controls  
One Basic Unit Suits All Customer Requirements -  
0-10V Control Signal Standard  
4-20mA Control Signal Software Selectable  
Modular Mounting  
10 bar & 2 bar Version

**Special Applications**

Clean Line Design  
Suitable for Washdown: IP65  
Forced Exhaust Option Available  
4 Output Signal Versions Available

**Compact and Light Weight**

40 & 60 mm Body Sizes  
Light Weight Aluminum Bodies

**Flexible Mounting Options**

Stand-alone or Modular Mounting  
Foot Bracket Mounting  
DIN-Rail Mounting

**Outstanding Performance**

Very Fast Response Times  
Full Flow Exhaust  
Excellent Linearity  
High Flow



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## Generic Industries



The new Proportional Regulator is designed to quickly and accurately adjust and maintain a set output pressure.

The unit will operate regardless of flow, in response to an electronic control signal. The media can be compressed air or an inert gas.

Applications for this technology are virtually unlimited; from paint spray control, paper manufacturing and printing to weaving and laser cutting control; in fact anywhere that requires accurate remote pressure control.

## Automation

In the field of general automation, the need to control processes or movement via electronic signals is of paramount importance. The Proportional Regulator unit provides the facility to incorporate pressure control into a fully integrated control system.



## Packaging and Food

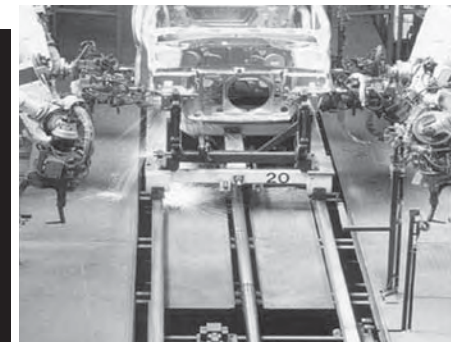


The Packaging and Food industry provides another ideal area for application of the Electronic Proportional Regulator, where fine control of tension on wrapping foils and paper is required. The degree of control and the ability to manually change parameters makes this unit ideally suited to the varying requirements of this industry.

## Automotive

Applications for this innovative product in the Automotive industry can be seen in major manufacturers' "body-in-white" lines.

The control of clamping and welding forces during panel assembly is an ideal application, also accurate control in paint dipping and spraying can be achieved.



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## Why Proportional Technology?

### The Difference Between Open or Closed Circuit Control

Standard pressure regulators go a long way towards meeting customers needs. In most cases these regulators work well in general pneumatic and automation applications. However, sometimes the application calls for more precise pressure control. The effects of time, cycling, input, back pressure or pressure and flow variation can all cause inconsistencies in pneumatic systems. Proportional Regulators are designed to eliminate those inconsistencies.

### Open Control Circuit

In a normal pressure regulated control system, the inlet pressure ( $p_1$ ) is converted into the output pressure ( $p_2$ ) by the regulator. The set pressure (set value) is usually manually set by adjusting the control knob and in normal circumstances the regulator maintains the output pressure (actual value).

No facility for monitoring the output pressure is provided and there is consequently no way of checking that the set value and the actual value are the same. Also, no account is taken of external influences such as air consumption by the system, which can drastically alter the actual value.

### Closed Loop Control Circuit

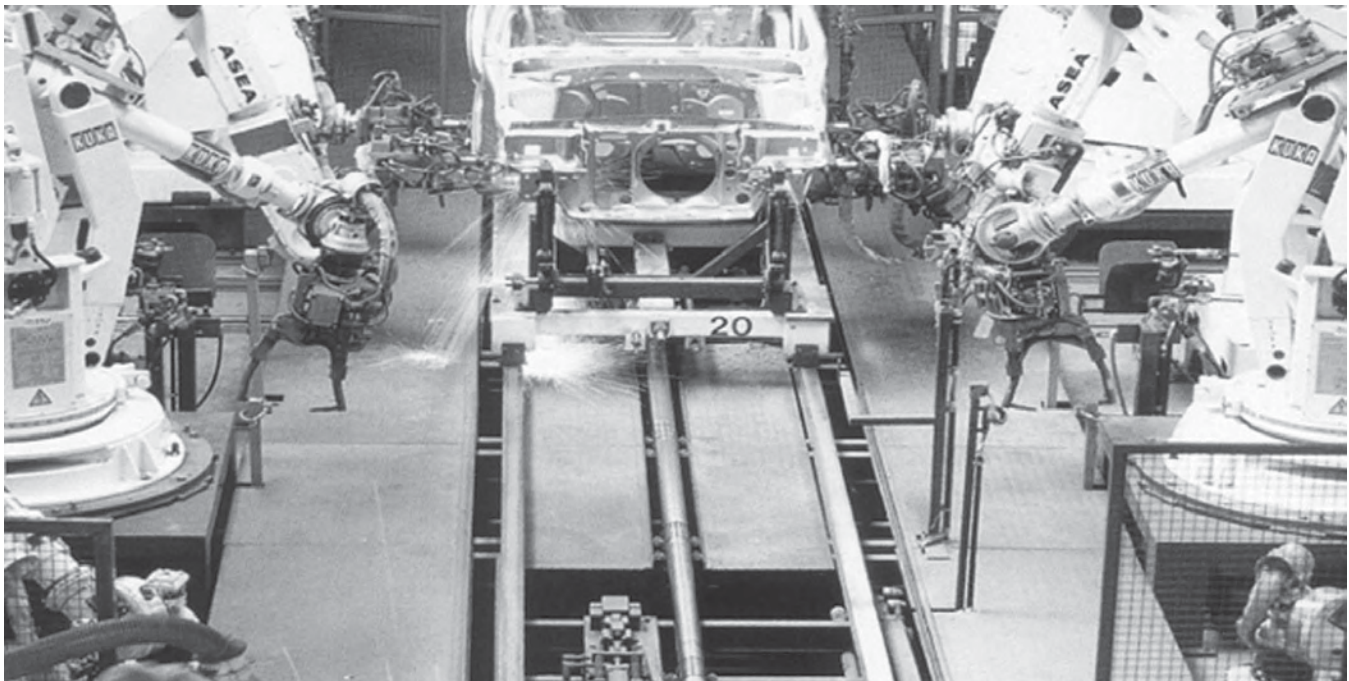
The input signal (Electronic Control Signal) is converted into the output value (P2 Output Pressure). This output value is continuously measured and compared with the input signal. If they are different, the unit adjusts the output value to correspond to the set value, to close the loop.

### Proportional Pressure Regulators

The Proportional Regulators provide all the advantages of a closed circuit regulated system. When a set value is defined via the input signal (e.g. 0-10 V), the pressure regulator sets the corresponding output pressure (e.g. 0-150 PSI/0-10 bar). At the same time the integrated pressure sensor measures the actual pressure at the unit's outlet (actual value).

If the electronic regulation system finds that the actual value has deviated from the set value, it immediately corrects the actual value. This is a continuous process ensuring fast, accurate pressure regulation.

### Typical Application in Automotive Body in White Welding Pressure Control



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PARTS



P31P Series  
 Bottom exhaust



P32P Series  
 Bottom exhaust

**Features**

- Very fast response times
- Accurate output pressure
- Micro parameter settings
- Selectable I/O parameters
- Quick, full flow exhaust
- LED display indicates output pressure
- No air consumption in steady state
- Multiple mounting options
- Protection to IP65
- P31P flows to 19 dm<sup>3</sup>/s (40 scfm)
- P32P flows to 57 dm<sup>3</sup>/s (120 scfm)

**Ordering Information**

<b>P 3</b>	<b>P A</b>	<b>1</b>	<b>A</b>
------------	------------	----------	----------

Body size	
Global Mini (1/4")	1
Global Compact (1/2")	2

Thread type	
BSPP	1
BSPT	2
NPT	9

Port size	
Global Mini (1/4")	2
Global Compact (1/2")	4

Version	
Bottom ported exhaust (NC)	A
Bottom ported forced exhaust (NO)*	E

Pressure Range	
0 - 2 bar (0-29 psig)	Z
0 - 10 bar (0-145 psig)	D

Power supply	
24 volts	2

Control Signal	
0-10 V <sup>†</sup>	V

<sup>†</sup> Factory setting is 0-10 V control signal. 4-20 mA control signal available via parameter 4 on keypad.

Output Signal	
Digital, PNP	D
PNP or 0-10V	P
NPN or 0-10V	N
4-20mA fixed	M

D) Digital PNP output only, no analog output selectable  
 P) Digital PNP and analogue 0-10V outputs selectable, by means of parameter 6. (Factory default 0-10V)  
 N) Digital NPN and analog 0-10 V outputs selectable by means of parameter 6. (Factory default 0-10V)  
 M) Analog 4-20mA output only.  
 Note: On all analog outputs the F.S. value can be adjusted by means of parameter 8

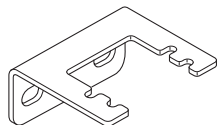
  

Input connector	
M12 (4 pin)	1

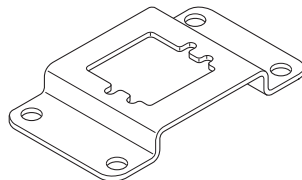
\* When the supply voltage is lost the unit will automatically exhaust the regulated pressure to 0 bar (atmospheric pressure)

**P31P Mounting Brackets**

Order Code	Description
<b>P3HKA00ML</b>	L-Bracket mounting kit
<b>P3HKA00MC</b>	Foot bracket mounting kit



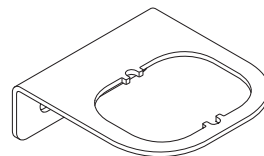
L-Bracket



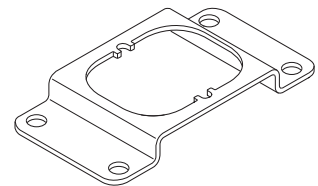
Foot Bracket

**P32P Mounting Brackets**

Order Code	Description
<b>P3KKA00ML</b>	L-Bracket mounting kit
<b>P3KKA00MC</b>	Foot bracket mounting kit



L-Bracket



Foot Bracket

**Cables**

Order Code	Description
<b>CB-M12-4P-2M</b>	2 mtr. cable with moulded straight M12x1 connector

**Note:**

These brackets fit both Proportional Regulators and Combined Soft Start & Dump Valves.



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**Technical Information**

**Working media**

Compressed air or inert gasses, filtered to Min. 40µ, lubricated or non-lubricated, dried or un-dried, pressure dewpoint 3-5°C.

**Operating pressure**

Max. Operating Pressure

2 bar unit.....3 bar (43.5 PSI)  
 10 bar unit .....10.5 bar (152 PSI)  
 Min. Operating Pressure ..... P2 Pressure + 0.5 bar

**Pressure control range**

Available in three pressure ranges, 0-2 bar, 0-7 bar or 0-10 bar. Pressure range can be changed through the software at all times. (parameter 19)

**Temperature range**

32°F to 122°F (0°C to 50°C)

**Weight**

P31P = 0.291 kg (0.64 lbs)  
 P32P = 0.645 kg (1.42 lbs)

**Air consumption**

No consumption in stable regulated situation.

**Display**

The regulator is provided with a digital display, indicating the output pressure, either in PSI or bar. The factory setting is as indicated on the label, can be changed through the software at all times (parameter 14).

**Supply voltage**

24 VDC +/- 10%

**Power consumption**

Max. 1.1W with unloaded signal outputs

**Control signals**

The electronic pressure regulator can be externally controlled through an analogue control signal of either 0-10V or 4-20mA. (parameter 4).

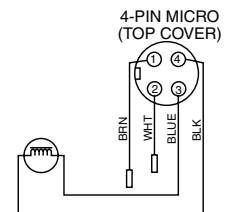
**Output signals**

As soon as the output pressure is within the signal band a signal is given of 24V DC, PNP Ri = 1 kOhm Outside the signal band this connection is 0V.

**Connections**

(In case of output signal (Option D)  
 Central M12 connector 4-pole

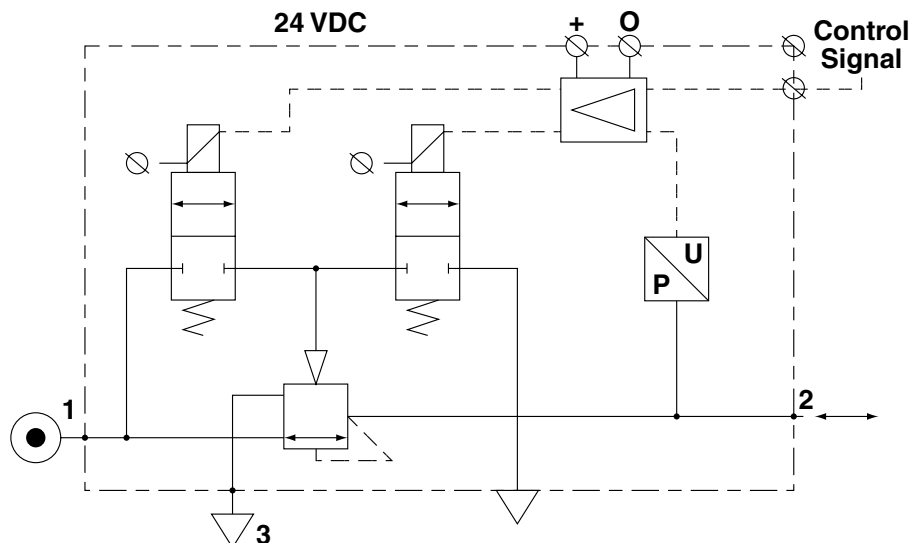
ISO 20401



The electrical connections are as follows:

Pin No.	Function	Color	
1	24 V	Supply	Brown
2	0 to 10 V	Control Signal Ri = 100k Ω	White
	4 to 20mA	Control Signal Ri = 500 Ω	
3	0 V (GND)	Supply	Blue
4	24 V	Alarm Output Signal	Black

**Schematic**



**P**  
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 PART 15

## Technical Information

### Dead Band

The dead band is preset at 1.3% of Full Scale\*, adjustable via parameter 13.

### Accuracy

Linearity: = < 0.3% of Full Scale.\*

### Proportional Band

The proportional band is preset at 10% of Full Scale.\*

### Fail Safe Operation

- If the P31P / P32P unit has an "0" or "A" in the 12th digit of the model number

- When the supply voltage drops, the electronic control reverts to the fail safe mode. The last known output pressure air consumption. The digital display indicates the last known pressure setting.

- When the supply voltage is reinstated to the correct level, the valve moves from the fail safe mode and the output pressure immediately follows the control signal requirement. The display indicates the actual output pressure.

- Note: In the event of loss of both power and inlet pressure the unit will exhaust downstream pressure.

- If the P31P / P32P unit has an "E" in the 12th digit of the model number

- When the supply voltage drops, the electronic control reverts to "Forced Exhaust Mode" and will automatically exhaust the downstream (regulated) pressure.

- When the supply voltage is reinstated to the correct level the unit will return to normal operation and follows the control signal requirement. The display indicates the actual pressure.

- If the unit has been programmed in manual mode (not with a control signal) the unit will EXHAUST and the regulator will need to be reset when power is applied.

### Full Exhaust

Complete exhaust of the regulator is defined as  $P_2 \leq 1\%$  Full Scale

### \* Full Scale (F.S.)

For 2 bar (29 psig) versions this will be 2 barr (29 psig), for the 10 bar (145 psig) version full scale will be 10 bar (145 psig).

### Degree of Protection

IP65

### EU Conformity

CE: standard

EMC: according to directive 89/336/EEC

The new pressure regulator is in accordance with:

EN 61000-6-1:2001

EN 61000-6-2:2001

EN 61000-6-3:2001

EN 61000-6-4:2001

These standards ensure that this unit meets the highest level of EMC protection.

### Mounting Position

Preferably vertical, with the cable gland on top.

### Materials: P31P & P32P

- Magnet Core .....Steel
- Solenoid Valve Poppet ..... FPM
- Solenoid Valve Housing ..... Techno Polymer
- Regulator Body (P31P & P32P versions) ..... Aluminium
- Regulator Top Housing .....Nylon
- Valve Head .....Brass & NBR
- Remaining Seals ..... NBR

## Advanced Functionality

### Pilot valve protection

When the required output pressure can not be achieved because of a lack of input pressure the unit will open fully and will display NoP. Approximately every 10 seconds the unit will retry. The output pressure will then be approximately equal to the inlet pressure. As soon as the input pressure is back on the required level, the normal control function follows.

### Safety exhaust

Should the **control signal** fall below 0.1 volts the valve will automatically dump downstream system pressure .

### Input protection

The unit has built-in protection against failure and burnout resulting from incorrect input value, typically:

The 24VDC supply is incorrectly connected to the setpoint input, the display will show 'OL', as an overload indication. The unit will need to be rewired and when correctly connected will operate normally.

The overload indicator 'OL' will also appear should the wrong input value be applied or the wrong input value be programmed: 4 - 20m instead of 0 - 10V. To correct this a different set point value should be input or the unit reprogrammed to correct the set point value acceptance. (via parameter 4).

Response time	P31P	P32P
2 to 4 bar	25 msecs	35 msecs
1 to 6 bar	55 msecs	135 msecs
4 to 2 bar	70 msecs	85 msecs
6 to 1 bar	80 msecs	225 msecs

To fill volume of:

100cm<sup>3</sup> - P31P

330cm<sup>3</sup> - P32P

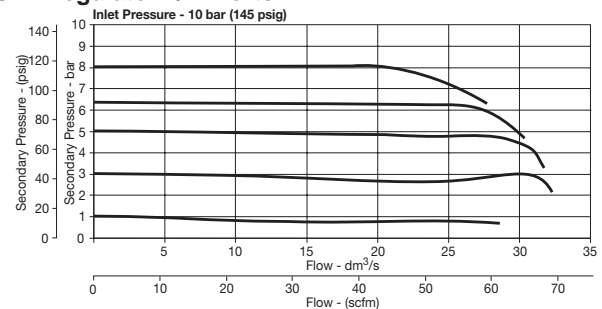
connected to the outlet of the regulator.

### Settings

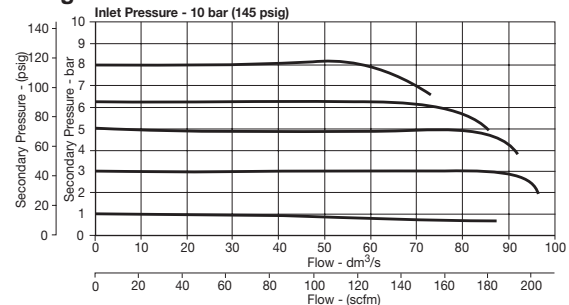
The regulator is pre-set at the factory. If required, adjustments can be made.

## Flow Charts

### P31P Regulator 1/4" Ports



### P32P Regulator 1/2" Ports



## How to Change Parameters

Pressing the Accept key “acc” for more than 3 seconds, will activate parameter change mode. The user can then select the parameters by pressing up or down key. (display will show Pxx). When parameter number is correct, pressing accept again will enter parameter number.(display will show parameter value).

Pressing the up or down key will change the parameter itself. (display will flash indicating parameter editing mode). Pressing the accept key will accept the new parameter value. (all digits will flash whilst being accepted).

After releasing all keys , the next parameter number will be presented on the display. (you may step to the next parameter). When no key is pressed, after 3 seconds the display will show the actual output pressure.

When the unit is initially powered up allow approximately 10 seconds for the unit to “boot-up” before changing parameter settings.

Only parameter numbers 0, 4, 6, 8, 9, 14, 18, 19, 20, 12, 13 and 21 are accessible to edit. All other parameters are fixed.

### Manual mode:















When keys DOWN and UP are pressed during startup, (connecting to the 24V power supply) manual mode is activated. This means that the user is able to in/decrease the output pressure of the regulator, by pressing the UP or DOWN key. During this action the display will blink, indicating that the manual mode is activated. After powering up again, the unit will revert back to normal mode.

## Back to Factory Setting

After start up. (Power is on)

Entering this value in parameter 0 will store the calibrated factory data into the working parameters. (Default calibration data is used)















### Parameter Number 0 – Reset Back to Factory Settings

Step	1	2	3	4	5	
Press 	 3-6 seconds	 or 		 or 		
Until Display Reads			 Flashing Decimal	 Flashing Decimal	 Flashing	
Description	Accesses changeable parameters.	Accesses parameter no. 0.	Displays current parameter value.	Edits parameter. 3 = standard factory settings. If other than 3, use Up or Down Arrow and accept 3	Accepts and saves new parameter setting.	Sequences to next parameter.

## Set Control Signal

The unit is factory set for 0-10 V control signal. If 4-20 mA control signal is required, change parameter 4.

### Parameter Number 4 – Set Control Signal in Volts or Milliamps

Step	1	2	3	4	5	
Press 	 3-6 seconds	 or 		 or 		
Until Display Reads			 Flashing Decimal	 Flashing Decimal	 Flashing	
Description	Accesses changeable parameters.	Accesses parameter no. 4.	Displays current parameter value. 1 = V 0 = mA	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.



### Set Output Signal

Parameter 6 is used to set the type of output signal to your PLC.  
 This parameter is used as follows:



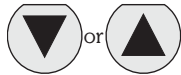

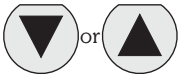







- Output Signal option "0" = Digital Output – PNP
- Factory set at "0" Non Adjustable

- Output Signal option "P" = Digital PNP or Analog 1-10V
- Factory set at "1" for Analog Signal
  - Convert to Digital PNP by changing parameter to "0" setting

- Output Signal option "N" = Digital NPN or Analog 1-10V
- Factory set at "1" Analog Signal
  - Convert to Digital NPN by changing parameter to "0"

- Output Signal option "M" = Analog 4-20 mA
- Factory set at "2" Non Adjustable

### Parameter Number 6 – Set Output Signal

Step	1	2	3	4	5	
 Press	 3-6 seconds					
Until Display Reads			 Flashing Decimal	 Flashing Decimal (Value 0, 1 or 2)	 Flashing	
Description	Accesses changeable parameters.	Accesses parameter no. 6.	Displays current parameter value. 1 = m factory default for P3H with analog options	Edits parameter. 0 = digital (NPN or PNP) 1 = analog 0..10V 2 = analog 4..20 mA	Accepts and saves new parameter setting.	Sequences to next parameter.

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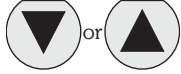







### Adjust Span Analog Output Signal

Set value is a % of Full Analog range. As an example for a 0-10V output signal, the original factory setting of 100% will give you an adjustment of 0-10V. If you reset Parameter 8 to 50%, the new output range would be 0-5V or 50% of the full range.

In the event that the output signal is to low, in a certain application, you can adjust it by increasing Parameter 8 to a maximum value of 130% of scale.

Note that all values are nominal and that an actual measurement may be required to ensure signal strength.













### Parameter Number 8 – Adjust Span Analog Output Signal

Step	1	2	3	4	5	
 Press	 3-6 seconds					
Until Display Reads			 Flashing Decimal (For 2 bar versions value = 92)	 Flashing Decimal (Value between 0 and 130)	 Flashing	
Description	Accesses changeable parameters.	Accesses parameter no. 8.	Displays current parameter value.	Edits parameter.	Accepts and saves new parameter setting and implements the new analog signal span.	Sequences to next parameter.

### Adjust Digital Display

If necessary, adjustments can be made to the digital display when using an external pressure sensor.

#### Parameter Number 9 – Adjust Digital Display Value (Pressure Calibration)

Step	1	2	3	4	5	
<b>Press</b> 	 3-6 seconds					
<b>Until Display Reads</b>			 Flashing Decimal	 Flashing Decimal	 Flashing	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 9.	Displays current digital display	Use up or down arrows and accept to adjust the display value if using an external pressure sensor.	Accepts and saves new parameter setting.	Sequences to next parameter.

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### Set Pressure Scale

Units with NPT port threads are supplied with a factory set psig pressure scale. Use parameter 14 to change scale to bar.



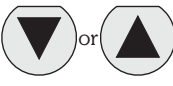

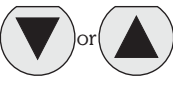







#### Parameter Number 14 – Set Pressure Scale in psig or bar

Step	1	2	3	4	5	
<b>Press</b> 	 3-6 seconds					
<b>Until Display Reads</b>			 Flashing Decimal	 Flashing Decimal	 Flashing	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 14.	Displays current parameter value. 1 = psig 0 = bar 2 = MPA	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.

**Preset Minimum Pressure**

If there is a need for a pre-set Minimum pressure, use parameter 18. (Note: preset pressure is affected by % P19.)

**Parameter Number 18 – Set Minimum Preset Pressure**

Step	1	2	3	4	5	
<b>Press</b> 	 3-6 seconds					
<b>Until Display Reads</b>			 Flashing Decimal	 Flashing Decimal (value between 0 and 200)	 Flashing	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 18.	Displays current parameter value. Incremental value is: 2 bar unit: x 2 mbar x % P19 10 bar unit: x 10 mbar x % P19	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.

**Set Pressure Correction**



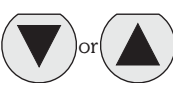

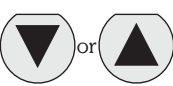







Pressure correction allows the user to set a Maximum pressure as a percentage of secondary pressure F.S.

Example: If F.S. is 10 bar, set parameter 19 to 50 for Maximum preset pressure of 5 bar.

Pressure correction also affects the Minimum preset pressure in parameter 18.

Example: If F.S. is 10 bar and parameter 18 is set to a value of 100 (1 bar), and parameter 19 is set to 50%, then the actual Minimum preset pressure seen is 0.5 bar.



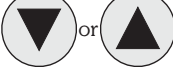

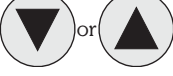







**Parameter Number 19 – Set Maximum Preset Pressure**

Step	1	2	3	4	5	
<b>Press</b> 	 3-6 seconds					
<b>Until Display Reads</b>			 Flashing Decimal	 Flashing Decimal (value between 0 and 100)	 Flashing	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 19.	Displays current parameter value. Incremental value is: % of F.S.	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.

**Behavior Control**

The regulation speed of the pressure regulator can be modified by means of one parameter. (P 20)  
 The value in this parameter has a range from 0-5. A higher value indicates slower regulation speed, but will be more stable.

**Parameter Number 20 – Set Behavior Control**

Step	1	2	3	4	5	
<b>Press</b> 	 3-6 seconds					
<b>Until Display Reads</b>			 Flashing Decimal	 Flashing Decimal (value between 0 and 5)	 Flashing	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 20.	Displays current parameter value.	Edits parameter 0 = custom set* 1 = fastest (narrow proportional band) 2 = fast 3 = normal 4 = slow 5 = slowest (proportional band is broad)	Accepts and saves new parameter setting.	Sequences to next parameter.

\* When the value 0 is entered, you are able to create your own custom settings true parameters 12, 13 and 21.

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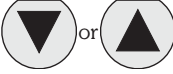

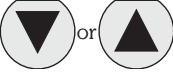







PART 15

**Fine Settings**

**Set Proportional Band**

Proportional band is used for setting the reaction sensitivity of the regulator. The displayed value is X 10 mbar and has a range between 50 (0.5 bar) and 250 (2.5 bar).



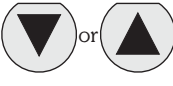

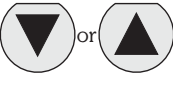



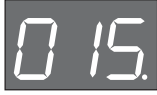


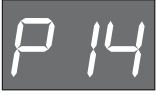
**Parameter Number 12 – Set Proportional Band (P20 Must be Set to 0)**

Step	1	2	3	4	5	
<b>Press</b> 	 3-6 seconds					
<b>Until Display Reads</b>			 Flashing Decimal	 Flashing Decimal (value between 50 and 250)	 Flashing	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 12.	Displays current parameter value. Incremental value is: x 10 mbar	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.

**Set Deadband**



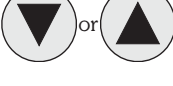

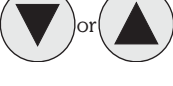


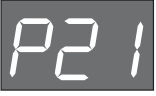




Deadband is the Minimum limit of accuracy at which the regulator is set for normal operation. The displayed value is X 10 mbar and has a range between 4 (40 mbar) and 40 (400 mbar).

**Parameter Number 13 – Set Deadband (P20 Must be Set to 0)**



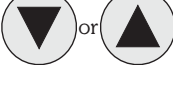




Step	1	2	3	4	5	
<b>Press</b> 	 3-6 seconds					
<b>Until Display Reads</b>			 Flashing Decimal	 Flashing Decimal (value between 4 and 40)	 Flashing	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 13.	Displays current parameter value. Incremental value is x 10 mbar	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.

**Proportional Effect**

**Parameter Number 21 – Set Proportional Effect (P20 Must be Set to 0)**

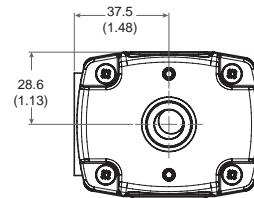
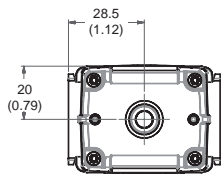
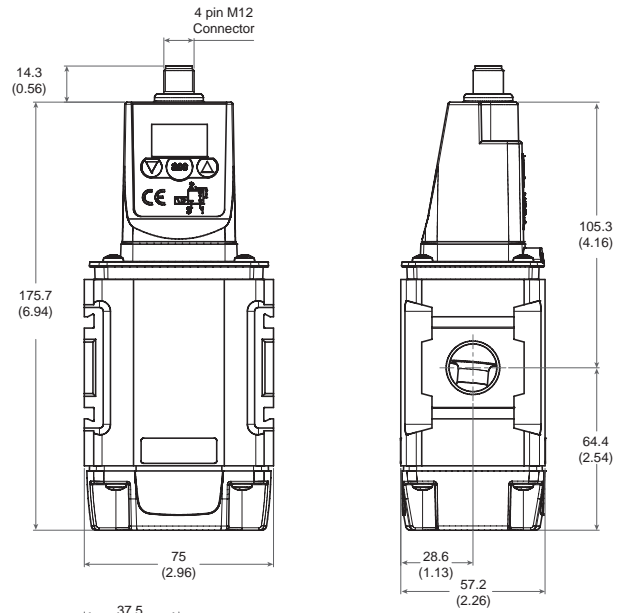
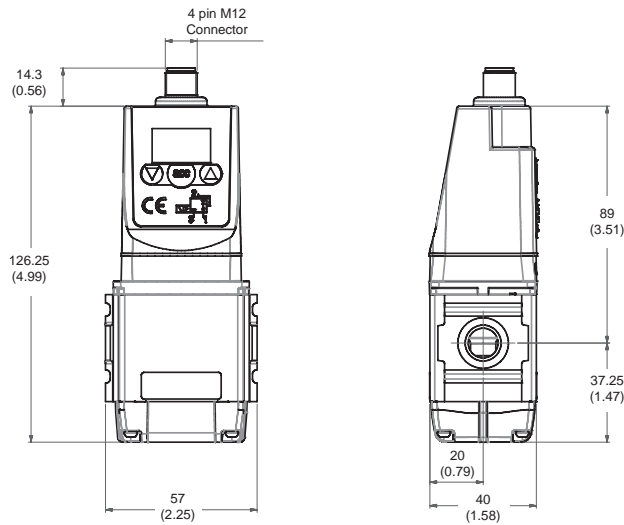
Step	1	2	3	4	5	
<b>Press</b> 	 3-6 seconds					
<b>Until Display Reads</b>			 Flashing Decimal	 Flashing Decimal (value between 5 and 100)	 Flashing	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 21.	Displays current parameter value.	Edits parameter. 5 = fastest regulation 100 = slowest regulation.	Accepts and saves new parameter setting.	Sequences to next parameter.

**Parameter Number 39 – Displays Current Software Version**

Step	1	2	3	
<b>Press</b> 	 3-6 seconds			
<b>Until Display Reads</b>			 Flashing Decimal	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 39.	Displays current parameter value. XXX = current software version	

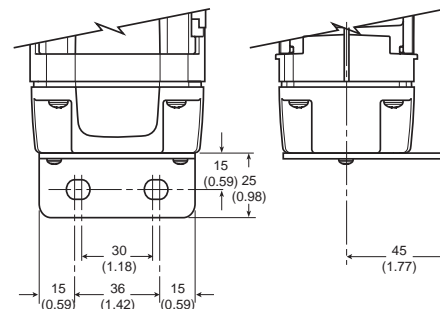
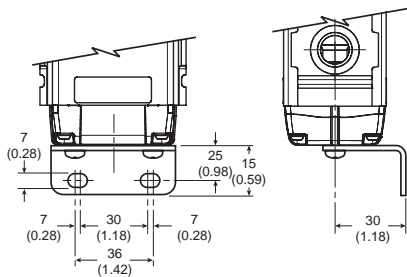
**P31P Bottom Exhaust Version**

**P32P Bottom Exhaust Version**



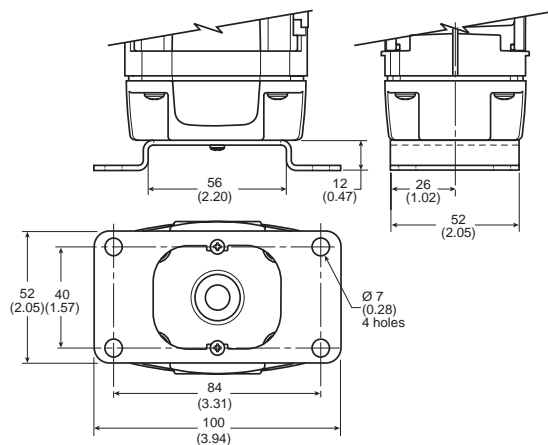
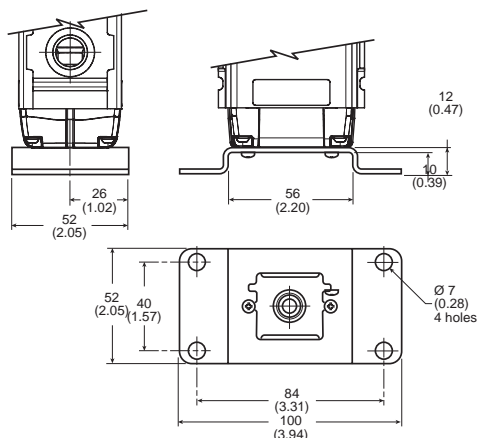
**L-Bracket**

**L-Bracket**



**Foot Bracket**

**Foot Bracket**



Dimensions are in mm (Inches)

**F**

**P31P / P32P**

**PARTS**

<b>Problem</b>	<b>Possible Reason</b>	<b>Solution</b>
Display will not light up	No 24 volts power supply	Check if the wiring is connected according to the schematic wiring diagram
Unit will not, or not correctly respond to given setpoint	Wrong current applied ( I.e. Volt instead of mA or mA instead of Volt)  Setpoint signal is not stable enough	Change setpoint current or re configure the setpoint current through the software by changing parameter 4  Check wiring if the setpoint signal lead is connected to the right pin within the male M12 connector ( should be pin 2)  Stabilize setpoint signal input
Display shows NoP.	Unit detects that required output pressure is higher than the supplied pressure  No inlet pressure at all	Adjust the inlet pressure to a higher value, preferably 0,5 bar higher than requested output pressure  Give lower setpoint value which corresponds to a output pressure lower than the inlet pressure  Connect port 1 to the supply pressure
Unit behavior is not considered normal	Faulty settings made in the parameters	Reset the unit to factory settings by using the green key function under parameter 0
Desired pressure can not be reached	Setpoint value to low  Pre-set pressure limit has been changed to a lower max. outlet pressure  Supply pressure is to low	Increase setpoint value  Change max. outlet pressure back to required pressure by changing parameter 19  Increase supply pressure
Secondary side stays pressurized	Setpoint value is higher than 0,1 Volt  Pre-set pressure has been enabled to a certain pressure	Lower your setpoint value, preferably to 0 Volts  Reset parameter 18 to 0
Display shows unrealistic value	Display maybe configured in the wrong value ( bar instead of psi)	Check through parameter 14, if the display value is set on either psi or bar, if necessary change it to the required setting
Unit response time too slow or too quick	Volume behind the unit is either too big or too small	Adjust the regulating speed of the unit through parameter 20
Unit gives too much overshoot	Relation between volume and response me is out of balance	Adjust response time to a higher value through parameter 20, to achieve more accurate behavior
Unit is adjusting/regulating constantly	Air leakage in the system behind the unit  Constant changing volume behind the unit  "Deadband "area is set too small	Resolve leakage  Unit needs to regulate to keep required pressure at the same level  Try to minimize the volume changes  Enlarge deadband setting through parameter 13 in the software ( parameter 20 has to be set to 0 before changing parameter 13)
Can not enter software through touchpad	Unit is currently working/processing  Activating time is too short	Make sure that the unit is in steady state while activating the software  Hold the accept button for at least 3 seconds
Display indicates 'OL'	Wiring not according to diagram (24 volt connected on the setpoint connection pin)  Wrong setpoint value given in relation to programmed setpoint value acceptance	Rewire so that on the setpoint connection pin will be either 0-10v or 4-20mA  Change over setpoint value to either V or mA or Reprogram the unit to the correct setpoint value via parameter 4
Any other problem	Please consult factory	

**F**  
P31P / P32P  
PAR15

## Glossary

**Hysteresis** – The mechanical limits of accuracy of the unit. The regulator cannot be adjusted within the inherent mechanical limits of the design.

**Dead Band** – The minimum limit of accuracy at which the regulator is set for normal operation. This band must be equal to, or exceed, the inherent design limits of the regulator or the hysteresis band.

**Proportional Band** – The band used for setting reaction sensitivity of the regulator. The regulator senses the excursion from the set pressure and adjusts response in relation to the degree of excursion beyond the dead band. This band must exceed the dead band of the unit.

**Proportional Effect** – The speed at which the unit approaches P2 (secondary pressure).

**Sensitivity** – The smallest change in the control signal, or feedback signal, to cause a change in regulated output pressure.

**Repeatability** – a measurement of how consistently the unit can reproduce an output pressure in relation to a specific set pressure.

**Linearity** – A measure of how closely the relationship of output pressure vs. the control signal deviates from a straight line function.

**PNP Output** – Referred to as a “Sourcing” open collector transistor output where the voltage sources towards 24VDC when activated.

**NPN Output** – Referred to as a “Sinking” open collector transistor output. The output sinks towards 0VDC when activated.

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P31P / P32P

PARTS