

PS1E Series Electro-pneumatic Interface Valves

Catalog PS1E-1/USA November, 2009





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PS1E Series

Electro-pneumatic Interface Valves

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Compact, easy to install, reliable...

Easy to meet system design needs

- Full flow capacity allows direct operation of small cylinders (single or double acting) or pneumatic piloting of larger control valves (pneumatic or hydraulic).
- Valve configurations in 3/2 or 4/2 (single or double acting).
- Outlet fittings (push-in) for 5/32" or 1/4" tubing.
- System modification or expansion simplified by easily adding modules to stack.
- Wide range of voltages available.
- Multiple pressures possible in one assembly.

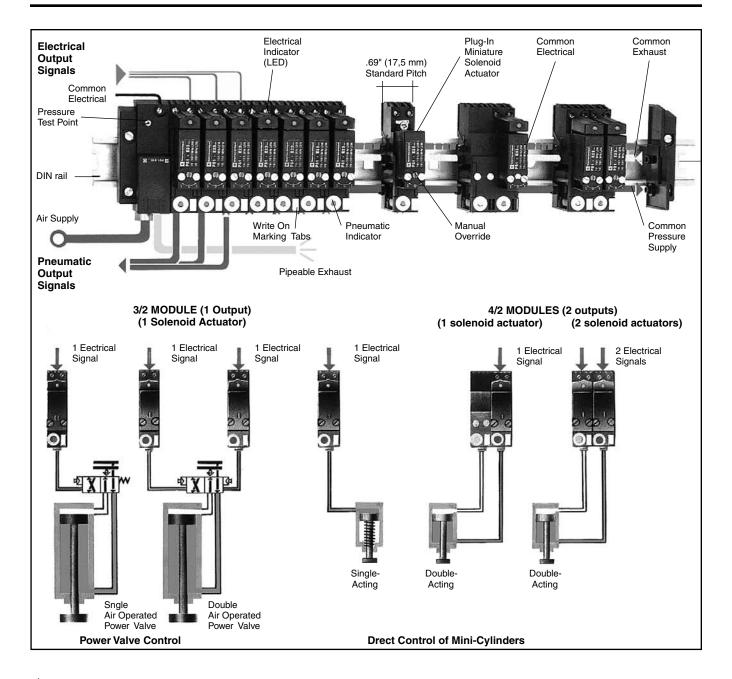
Easy to install in your system

- Modules snap together and mount on 35mm (DIN) rail.
- Micro-valve stack and PLC may be mounted in the same enclosure.
- Common air supply, exhaust, and electrical supply reduce connections to 1 wire and 1 tube per module.
- Supply and exhaust air can be piped with only one tube for each.
- Fast hook-up with captive wire clamp connections and push-in fittings.
- Compatible pneumo-electric module provides integrated feedback capability for the PLC.
- Eliminates cumbersome electrical connections on machine mounted solenoid valves.

Easy to maintain system operation

- Manual override for setup and troubleshooting.
- Poppet design for long, trouble free life (lubricated or non-lubricated air).
- Integrated diagnostics (main air test point, output pneumatic indicator, optional suppressor/LED) provide system status at a glance.
- All electrical connections are in a protected enclosure.
- · Modular design and easy connection aid in module replacement or system expansion.

Electro-pneumatic Interface Valves



⚠ Caution: Because these are poppet valves, the common air supply pressure must be built up rapidly (never use a slow start valve 2/2 on the air supply for the interfaces).

When pressure is applied, the 4/2 valve takes up a predetermined position (unactuated) when no electrical signal is present.

- Output 2 (yellow indicator) passing.
- Output 4 (red indicator) non-passing.

PS1E21102••

PS1E29102 ••

Electro-pneumatic Interface Valves

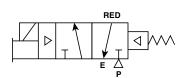
Assembled Units

All units include pop-up indicator for pneumatic output. Red indicates NNP / NC function. Yellow indicates NP / NO function.

All model numbers shown include non-locking manual override.

(For other voltages, use component parts shown on page 5).

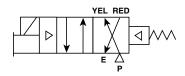
Single Solenoid - Spring Return 3/2 -Normally Non-Passing (NNP) / Normally Closed (NC)



Voltage	Output Port Push-In Connection Size			
	5/32" (4 mm) Tube	1/4" Tube		
12V DC	PS1E21102J	PS1E216702J		
24V DC	PS1E21102B	PS1E216702B		
24V AC	PS1E21101B	PS1E216701B		
120V AC	PS1E21101F	PS1E216701F		

Weight: 0.21 lb (0.095 kg)

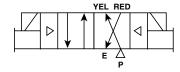
Single Solenoid - Spring Return 4/2



Voltage	Output Port Push-In Connection Size			
	5/32" (4 mm) Tube	1/4" Tube		
12V DC	PS1E28102J	PS1E286702J		
24V DC	PS1E28102B	PS1E286702B		
24V AC	PS1E28101B	PS1E286701B		
120V AC	PS1E28101F PS1E286701F			

Weight: 0.36 lb (0.165 kg)

Double Solenoid 4/2



Voltage	Output Port Push-In Connection Size			
	5/32" (4 mm) Tube	1/4" Tube		
12V DC	PS1E29102J	PS1E296702J		
24V DC	PS1E29102B	PS1E296702B		
24V AC	PS1E29101B	PS1E296701B		
120V AC	PS1E29101F	PS1E296701F		

Weight: 0.45 lb (0.205 kg)

O BUTTON BE

PS1E1027

Head and Tail Sets

Used to mount valves to DIN rail and provide supply and exhaust ports. All hardware is included.

Single supply type supplys from one end of the manifold assembly with the other end blocked.

Double supply type provides pressure and exhaust ports on both ends of the assembly.

Push-In Connection Ports				
1/4" Tube PS1E1017 PS1E1027				
6mm Tube PS1E101		PS1E102		
	Wt: 0.22 lb (0.100 kg)	Wt: 0.28 lb (0.125 kg)		

Intermediate Supply Module - PS1E10387

1/8" Pipe port for supply and exhaust ports.

Allows replenishment or isolation of the supply and / or exhaust ports using included plugs.

Weight: 0.28 lb (0.125 kg)

1/8" Pipe Supply & Exhaust		
NPT	PS1E10387	
BSP	PS1E1038	

Shaded Items: Consult factory for availability.



PS1F10387



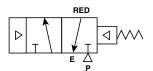
Component Parts

Valves Without Solenoid Operators (1)

All valve units include pop-up indicator for pneumatic output. Red indicates NNP / NC function. Yellow indicates NP / NO function.

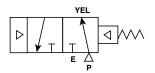
 $^{(1)}$ To obtain a complete assembled unit, i.e. PS1E21102J, order valve PS1E111 + solenoid PS1E2302J.

Single Acting - Spring Return 3/2 - Normally Non-Passing (NNP) / Normally Closed (NC)



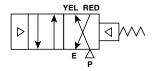
Output Port Push-in Connection Size						
5/32" (4 mm) Tube 6 mm Tube 1/4" Tube 10-32 UNI						
PS1E111	PS1E116	PS1E1167	PS1E115			

Single Acting - Spring Return 3/2 - Normally Passing (NP) / Normally Open (NO)



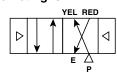
Output Port Push-in Connection Size						
5/32" (4 mm) Tube 6 mm Tube 1/4" Tube 10-32 UNF						
PS1E121 PS1E126 PS1E1267 PS1E125						

Single Acting - Spring Return 4/2



Output Port Push-in Connection Size						
5/32" (4 mm) Tube 6 mm Tube 1/4" Tube 10-32 UN						
PS1E181	PS1E186	PS1E1867	PS1E185			

Double Acting 4/2



Output Port Push-in Connection Size					
5/32" (4 mm) Tube	6 mm Tube	1/4" Tube	10-32 UNF		
PS1E191	PS1E196	PS1E1967	PS1E195		



PS1E19●

Line Mounted Pressure Switch

Includes pop-up indicator to show presence of pressure.

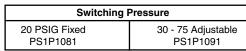
Includes Clip for mounting on 35mm DIN Rail.

1 SPDT Contact.

5A 250V

5/32 (4 mm) Push-In Tubing Port

Shaded Items: Consult factory for availability.



Wt: 0.11 lb (0.050 kg)



PS1P10●●



Valve Specifications

Body Material:

Glass filled polyamide

Electrical Connection:

Captive wire clamp

LED / Noise Suppressor*:

Combination LED (green) and zener

diode

Life Expectancy:

10 million operations

Maximum operating frequency:

10 Hz

Medium Quality:

Standard shop air, lubricated or non-lubricated, 50µ filtered

Mounting:

35mm (DIN) rail

*120/240VAC LED only (No noise suppressor)

Operating Medium:

Compressed air

Operating Pressure Range:

40 to 120 PSI (3 to 8 bar)

Operating Principal:

Solenoid pilot operated

poppet valve

Operating Temperature Range:

5° to 140°F (-15° to 60°C)

Response Time:

10-15 ms (electronic signal to pneumatic output

Seal Material:

Poppet - polyurethane Seals - Nitrile (Buna N)

Supply and Exhaust Ports:

1/4"

Outlet port:	5/32"	1/4"
Flow rate:		
(SCFM @ 90 PSI)	7.1	9.2
Cv	.14	.16

Tube Connections:

Push-in (instant) fittings

Voltage Tolerance:

+10 to -15% of rated voltage @ 70°F

Wire Size:

14 - 22 AWG

Caution: Memory in double acting (Bistable) 4/2 modules is input dependent. Either air supply or electrical command signal must be maintained or memory may be lost.

Pressure Switch Specifications

Body Material:

Glass filled polyamide

Contact Material:

Silver

Contact Rating:

10A / 250VAC

Maximum Operating Frequency:

10 Hz

Mechanical Life:

30 million operationsOperating Pressure Range:

Fixed pressure:

19 to 120 PSI (1.3 to 8 bar)

Adjustable pressure:

30 to 120 PSI (2 to 8 bar)

Operating Temperature Range:

5° to 140°F (-15° to 60°C)

Operating Principal:

Pressure operated micro switch

Seal Material:

Poppet - polyurethane

Seals - Nitrile (Buna N)

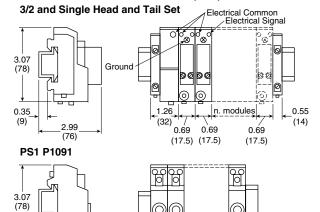
Switch Pressure:

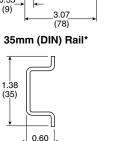
Fixed pressure: >19 PSI (>1.3 bar) Adjustable pressure:

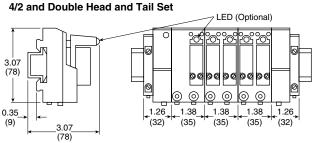
30 to 75 PSI (2 to 5 bar)

		AC				DC		
Contact life		24V	48V	120V	240V	12V	24V	48V
1 Million	Inductive	25	56	115	140	17	24	37
Operations	Resistive	86	190	370	440	42	58	88
2 Million	Inductive	_	_	-	-	10	14	25
Operations	Resistive	_	_	_	_	30	43	70
5 Million	Inductive	10	14	19	21	_	_	_
Operations	Resistive	35	82	160	200	_	_	_

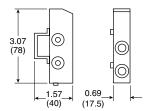
Dimensions shown in inches (mm)







Intermediate Module



n. modules

0.69 (17.5) 0.69

(17.5)

0.69

(17.5)

^{*}Rail at less than 0.6" does not allow enough room for mounting clips and may cause air leaks.

Parts and Accessories



Suppressor and LED Indicators

Mount between Solenoid Valve and the Interface Module

Characteristics	Circuit Diagram	Voltage	Part Number	We	eight
				lb	kg
Indication by LED		24 VDC and 50/60 Hz	PS1E1620B	.022	0.010
Sold in Lots of 5		48 VDC and 50/60 Hz	PS1E1620E	.022	0.010
		120 V / 60 Hz 115 V / 50 Hz	PS1E1511F	.028	0.012
	\wedge \wedge	240 V / 60 Hz 230 V / 50 Hz	PS1E1511M	.028	0.012

0.59 (15mm) 1.38 (35mm) 0.06 (1.5mm) I = 15mm (0.6") H = 35mm (1.38") e = 1.5mm (0.06")

Mounting Rail 35mm (DIN)

Material	Length	Part Number
Steel	6'	AM1 DE200

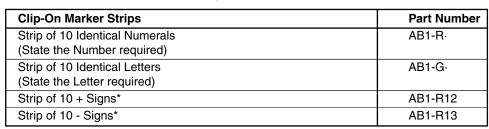
AM1 DE200

Spare Parts

Description	Part Number
1 lot of 100 O-ring seals	PPR-L12
Between Modules (Pressure - Exhaust)	
1 lot of 50 seals Between Modules 3/2 or 4/2 and Coil PS1-E23 - 25 Seals (Type A) for Modules 3/2 and 4/2 Bistable	PPR-L13
- 25 Seals (Type B) for Modules 4/2 Monostable and Bistable	

Marking Accessories

To be used in place of Write-On Marking Tabs











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- 9. Taxes: Unless otherwise indicated on the face hereof, all prices and charges are exclusive of excise, sales, use, property, occupational or like taxes which may be imposed by any taxing authority upon the manufacture, sale or delivery of the items sold hereunder. If any such taxes must be paid by Seller or if Seller is liable for the collection of such tax, the amount thereof shall be in addition to the amounts for the items sold. Buyer agrees to pay all such taxes or to reimburse Seller therefore upon receipt of its invoice. If Buyer claims exemption from any sales, use or other tax imposed by any taxing authority, Buyer shall save Seller harmless from and against any such tax, together with any interest or penalties thereon which may be assessed if the items are held to be taxable.
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