

SC SERIES STOPPER CYLINDERS

Common Features

Nason's SC series stopper cylinders were designed for today's demanding conveyor systems. With more power in a smaller package, the SC series stopper cylinder is offered in seven different mounting styles with three different rod end configurations to fit into almost any design situation.

Compact Size

Nason's SC series cylinders were designed with todays conveyor systems in mind. Five bore sizes with a variety of strokes and rod end options ensure a perfect fit for each application. Nason is able to fit a larger bore size into the same package as comparable competitive products.

Rugged Construction

The SC series incorporates 60,000 PSI tensile strength bearings with an oversized 100,000 PSI yield strength rod for maximum stopping power.

Versatile Design

The SC series stopper cylinders are metric in design (bore & rod size). They are offered in inch or metric mounting and porting. Five different threaded mounting options and two different flange mounting options ensure an exact fit into today's tight space requirements. Due to their 100% machined design they are easily customized by Nason.

Rebuildable

All SC series cylinders are field rebuidable.

SC SERIES STOPPER CYLINDERS

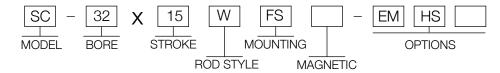
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How to Order

Example:

Part Number: SC-32X15WFS-EMHS



MODEL	
SC - Stopper Cylinder	

BORE
20 - 20mm (.79")
25 - 25mm (.98")
32 - 32mm (1.26")
40 - 40mm (1.58")
50 - 50mm (1.97")

MOUNTING
MF - Threads on Front Face (Rod End)
MR - Threads on Rear Face (Opposite Rod)
MB - Threads on Both Faces
MT - Drilled Through and Counterbored for Bolt Clearance
MS - Threads on Side of Cylinder Body
FR - Flange on Rear Face (Opposite Rod)
FS - Flange on Side of Cylinder Body

STROKE			
20mm Bore	10 - 10mm Stroke		
20mm Bore	15 - 15mm Stroke		
	10 - 10mm Stroke		
25mm Bore	15 - 15mm Stroke		
	20 - 20mm Stroke		
32mm Bore	10 - 10mm Stroke		
	15 - 15mm Stroke		
	20 - 20mm Stroke		
	20 - 20mm Stroke		
40mm Bore	25 - 25mm Stroke		
	30 - 30mm Stroke		
50mm Bore	20 - 20mm Stroke		
	25 - 25mm Stroke		
	30 - 30mm Stroke		

ROD STYLE
BLANK (No Code) - Round Rod
F - Flat Rod
W - Flat Rod with Roller

MAGNETIC
BLANK (No Code) - Standard "NO MAGNET" Piston
M - Magnetic Piston and Sensor Mounting

OPTIONS
EM - InchThreads (Mounting and Ports)
HS - High Temperature Seals -10 C to 150 C
(0 F to 302 F)
UR - Urethane Shock Pad Rear (Opposite Rod)

Operating Media: Air (Clean, Dry or Lubricated)

Maximum Operating Pressure: 17 Bar (250 PSI)

Operating Temperature: -10 C to 95 C (0 F to 200 F)

Packing: Buna N

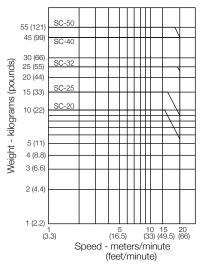
Lubrication: PTFE impregnated grease

Stroke Tolerance: +1,0mm/-0mm (+0.04"/-0")

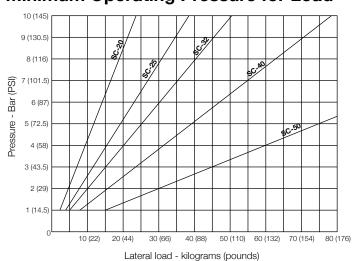
Unit Weights kg (lbs)

BORE	STROKE				
DOME	10	15	20	25	30
20	0.15 (.34)	0.16 (.36)			
25	0.21 (.47)	0.23 (.50)	0.24 (.53)		
32	0.43 (.94)	0.45 (1.0)	0.48 (1.06)		
40			0.74 (1.67)	0.79 (1.75)	0.83 (1.83)
50			1.10 (2.43)	1.15 (2.53)	1.19 (2.63)

Operating Ranges



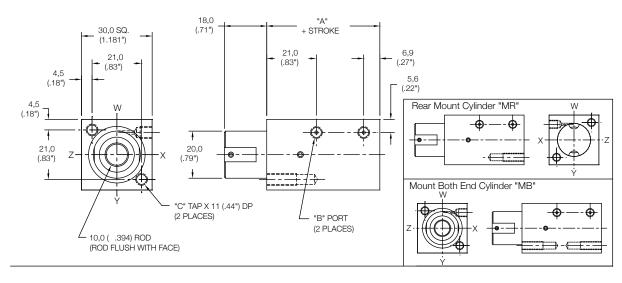
Minimum Operating Pressure for Load



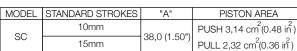
Non Magnetic Front Mount Cylinder "MF"

MODEL	STANDARD STROKES	"A"	PISTON AREA
00	10mm	38.0 (1.50")	PUSH 3,14 cm ² (0.48 in ²)
SC	15mm		PULL 2,32 cm ² (0.36 in ²)

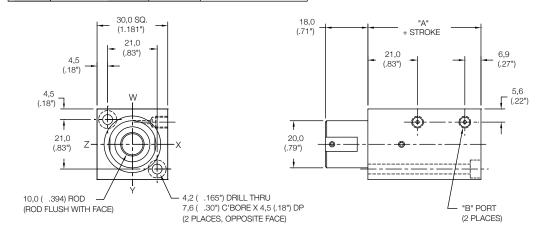
	Standard Threads	"EM" Option
"B"	M5X0,8	#10-32
"C"	M5X0,8	#10-32

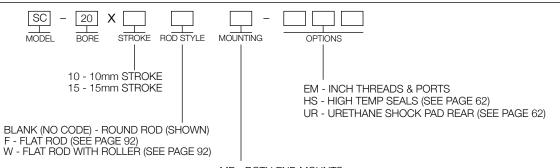


Non Magnetic Thru Mount Cylinder "MT"



	Standard Threads	"EM" Option
"B"	M5X0,8	#10-32





MB - BOTH END MOUNTS MF - FRONT MOUNT MR - REAR MOUNT

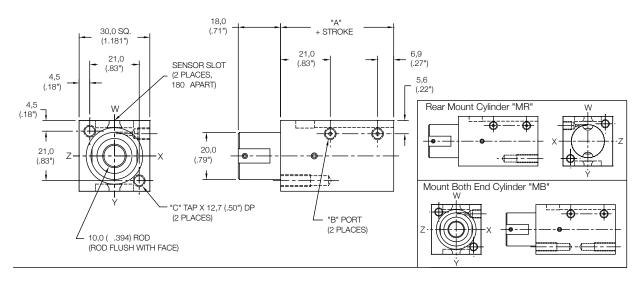
MT - THRU MOUNT
ER - FLANGE ON REAR FACE (SEE PAGE 93)

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Magnetic Front Mount Cylinder "MF"

	MODEL	STANDARD STROKES	"A"	PISTON AREA
	SC -	10mm	00 0 (4 5011)	PUSH 3,14 cm ² (0.48 in ²)
		15mm	38,0 (1.50")	PULL 2,32 cm ² (0.36 in ²)

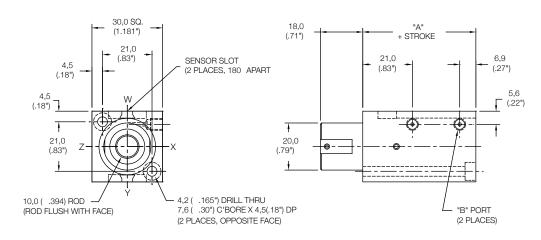
	Standard Threads	"EM" Option
"B"	M5X0,8	#10-32
"C"	M5X0,8	#10-32

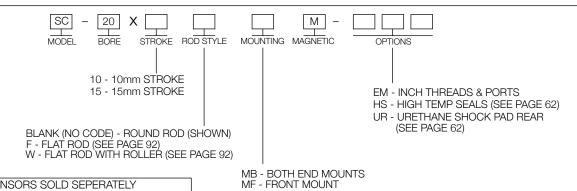


Magnetic Thru Mount Cylinder "MT"

MODEL	STANDARD STROKES	"A"	PISTON AREA
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SC	15mm	38,0 (1.50")	PULL 2,32 cm ² (0.36 in ²)

	Standard Threads	"EM" Option
"B"	M5X0,8	#10-32



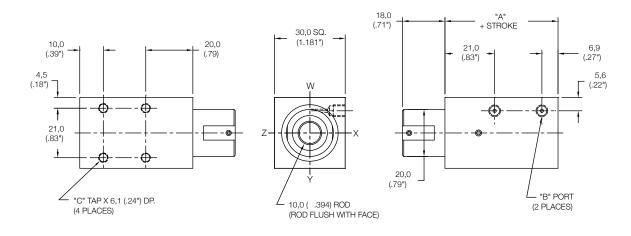


SENSORS SOLD SEPERATELY SKS, SKP, SCS, SCP - SOLID STATE LIMIT SENSORS (SEE PAGE 54 FOR DETAILS)

MR - REAR MOUNT
MT - THRU MOUNT
MT - THRU MOUNT
FR - FLANGE ON REAR FACE (SEE PAGE 93)
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MODEL	STANDARD STROKES	"A"	PISTON AREA
SC	10mm	38,0 (1.50")	PUSH 3,14 cm ² (0.48 in ²)
	15mm	38,0 (1.50)	PULL 2,32 cm ² (0.36 in ²)

	Standard Threads	"EM" Option
"B"	M5X0,8	#10-32
"C"	M4X0,7	#8-32

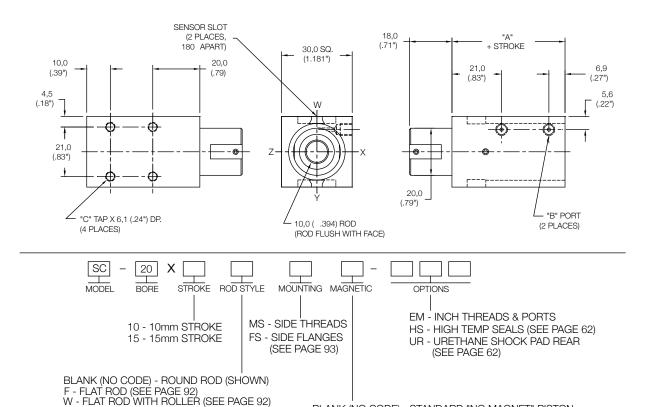


Magnetic Side Mount Cylinder "MS"

MODEL	STANDARD STROKES	"A"	PISTON AREA
SC	10mm	00 0 (4 5011)	PUSH 3,14 cm ² (0.48 in ²)
50	15mm	38,0 (1.50")	PULL 2,32 cm ² (0.36 in ²)

	Standard Threads	"EM" Option
"B"	M5X0,8	#10-32
"C"	M4X0,7	#8-32

BLANK (NO CODE) - STANDARD "NO MAGNET" PISTON M - MAGNETIC PISTON AND SENSOR MOUNTING SLOTS

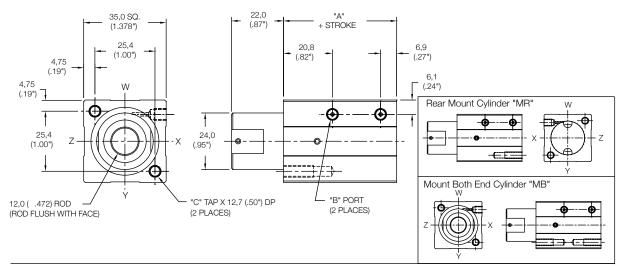


SENSORS SOLD SEPERATELY SKS, SKP, SCS, SCP - SOLID STATE LIMIT SENSORS (SEE PAGE 54 FOR DETAILS)

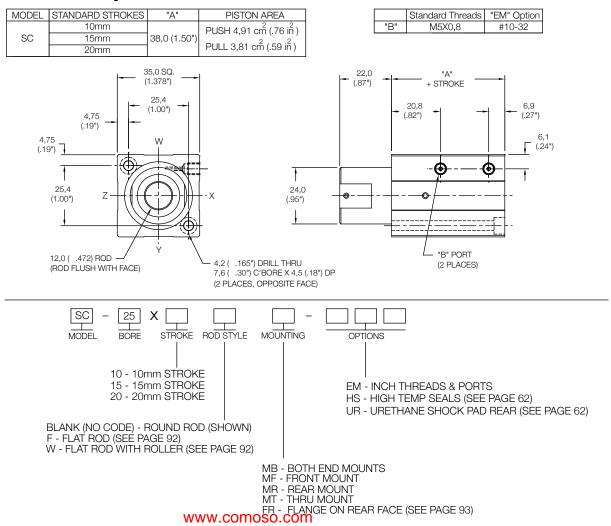
Non Magnetic Front Mount Cylinder "MF"

MODEL	STANDARD STROKES	"A"	PISTON AREA
	10mm		PUSH 4,91 cm ² (0.76 in ²)
SC	15mm	38,0 (1.50")	0 0
	20mm		PULL 3,81 cm ² (0.59 in ²)

	Standard Threads	"EM" Option
"B"	M5X0,8	#10-32
"C"	M5X0,8	#10-32



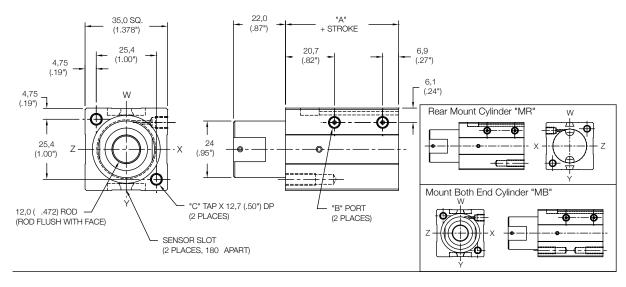
Non Magnetic Thru Mount Cylinder "MT"



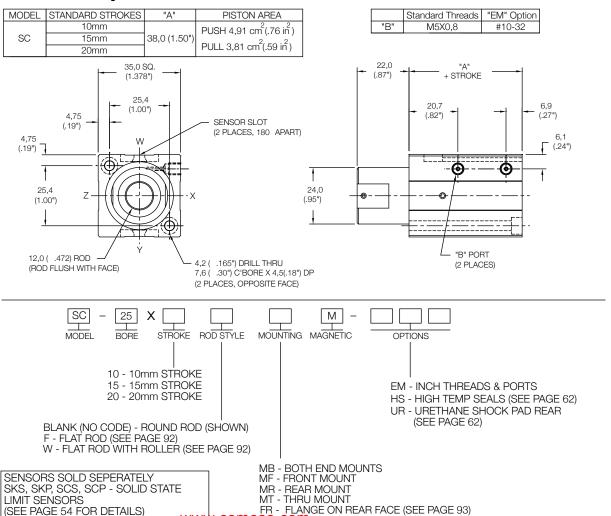
Magnetic Front Mount Cylinder "MF"

MODEL	STANDARD STROKES	"A"	PISTON AREA
	10mm		PUSH 4,91 cm ² (0.76 in ²)
SC	15mm	38,0 (1.50")	
	20mm		PULL 3,81 cm ² (0.59 in ²)

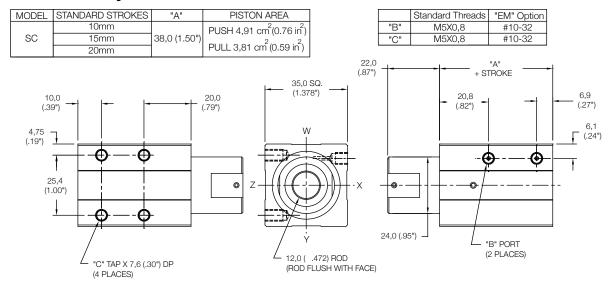
	Standard Threads	"EM" Option
"B"	M5X0,8	#10-32
"C"	M5X0,8	#10-32



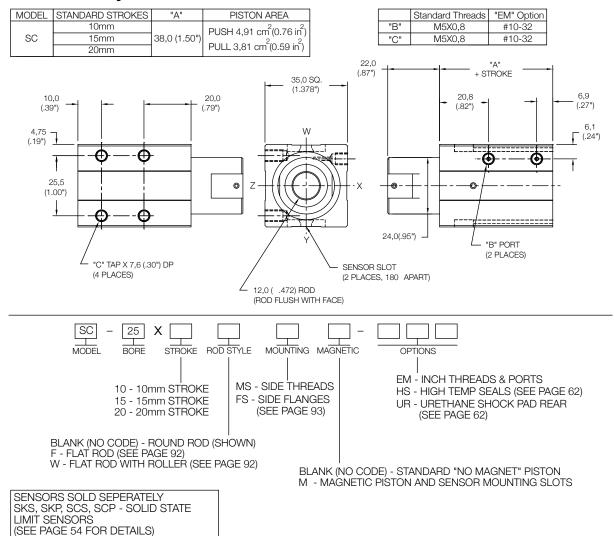
Magnetic Thru Mount Cylinder "MT"



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Magnetic Side Mount Cylinder "MS"

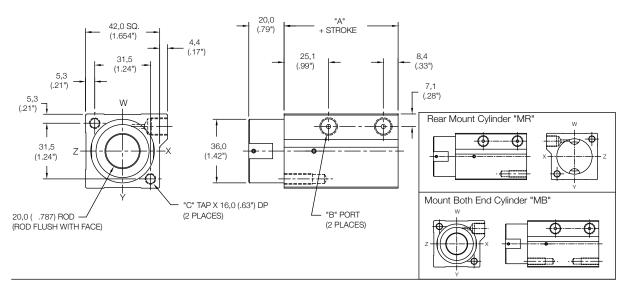


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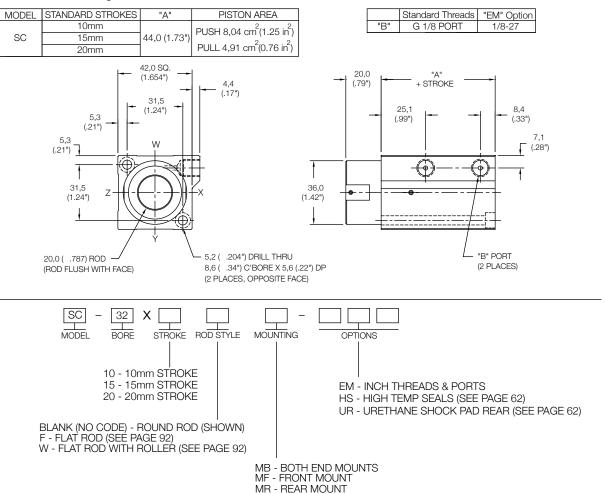
Non Magnetic Front Mount Cylinder "MF"

MOD	EL	STANDARD STROKES	"A"	PISTON AREA
SC	10mm	44,0 (1.73")	PUSH 8,04 cm ² (1.25 in ²)	
	15mm			
		20mm		PULL 4,91 cm ² (0.76 in ²)

	Standard Threads	"EM" Option
"B"	G 1/8 PORT	1/8-27
"C"	M6X1,0	1/4-20



Non Magnetic Thru Mount Cylinder "MT"

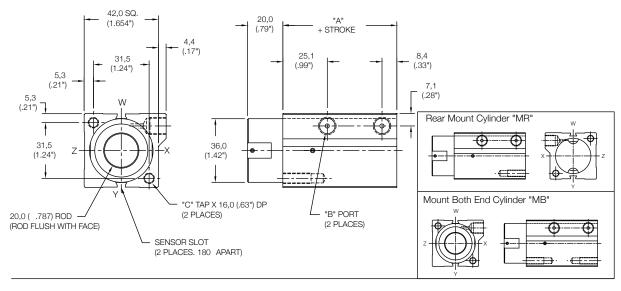


MT - THRU MOUNT FR - FLANGE ON REAR FACE (SEE PAGE 93) WWW.COMOSO.COM

Magnetic Front Mount Cylinder "MF"

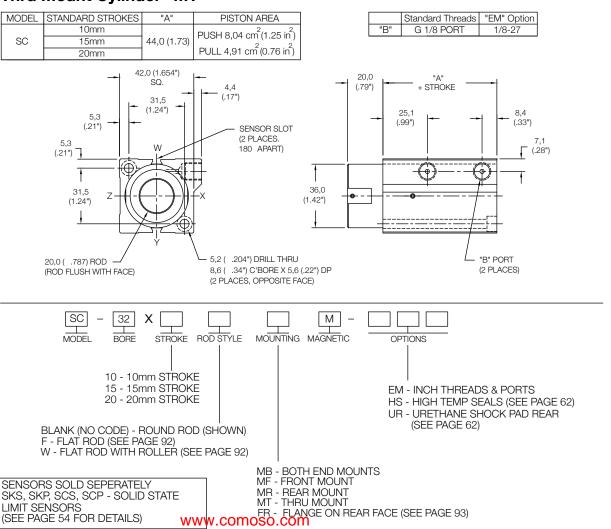
MODEL	STANDARD STROKES	"A"	PISTON AREA
	10mm		PUSH 8,04 cm ² (1.25 in ²)
SC	15mm	44,0 (1.73")	
	20mm		PULL 4,91 cm ² (0.76 in ²)

	Standard Threads	"EM" Option
"B"	G 1/8 PORT	1/8-27
"C"	M6X1,0	1/4-20



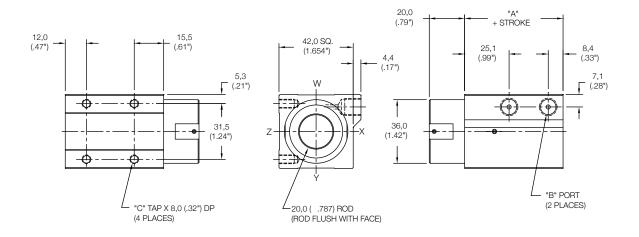
Magnetic Thru Mount Cylinder "MT"

(SEE PAGE 54 FOR DETAILS)

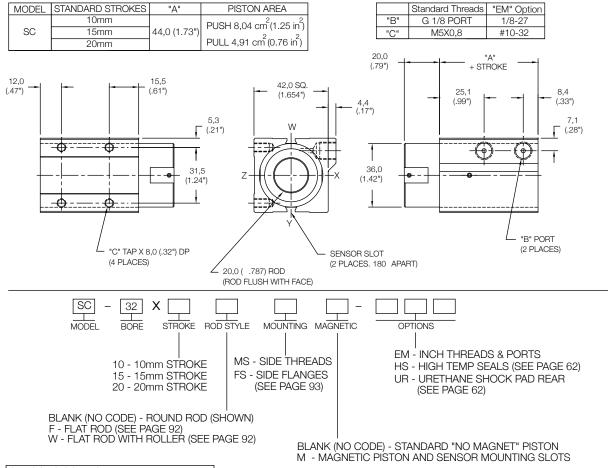


MODEL	STANDARD STROKES	"A"	PISTON AREA
	10mm		PUSH 8,04 cm ² (1.25 in ²)
SC	15mm	44,0 (1.73")	0 0
	20mm		PULL 4,91 cm (0.76 in)

	Standard Threads	"EM" Option
"B"	G 1/8 PORT	1/8-27
"C"	M5X0,8	#10-32



Magnetic Side Mount Cylinder "MS"

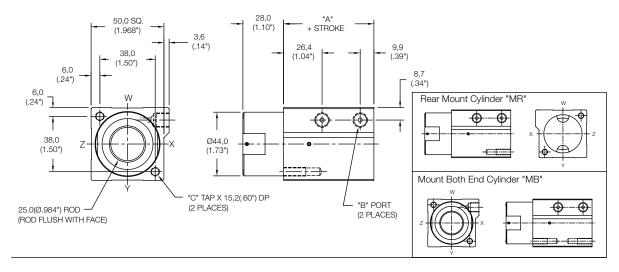


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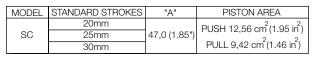
Non Magnetic Front Mount Cylinder "MF"

MODEL	STANDARD STROKES	"A"	PISTON AREA
	20mm		PUSH 12,56 cm ² (1.95 in ²)
SC	25mm	47,0 (1.85")	
	30mm		PULL 9,42 cm ² (1.46 in ²)

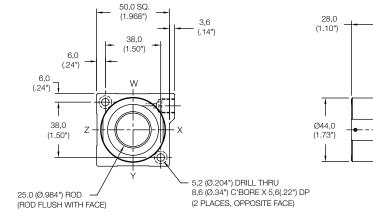
	Standard Threads	"EM" Option
"B"	G 1/8 PORT	1/8-27
"C"	M6X1,0	1/4-20

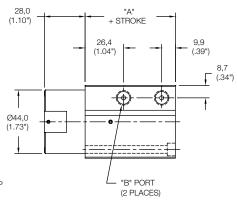


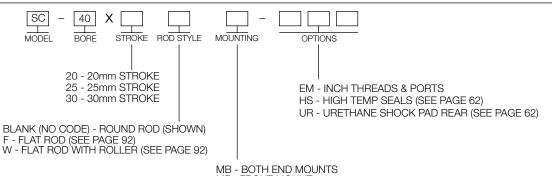
Non Magnetic Thru Mount Cylinder "MT"



	Standard Threads	"EM" Option
"B"	G 1/8 PORT	1/8-27







MB - BOTH END MOUNTS MF - FRONT MOUNT MR - REAR MOUNT

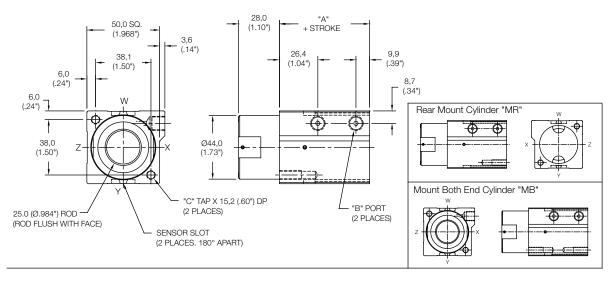
MT - THRU MOUNT

FR - FLANGE ON REAR FACE (SEE PAGE 93)

Magnetic Front Mount Cylinder "MF"

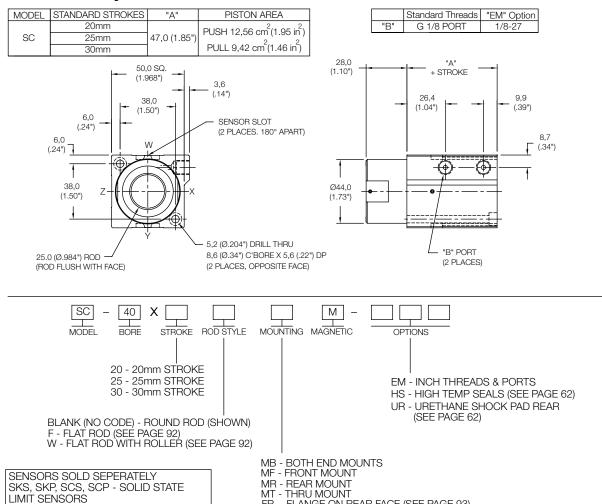
MODEL	STANDARD STROKES	"A"	PISTON AREA
	20mm		PUSH 12,56 cm ² (1.95 in ²)
SC	25mm	47,0 (1.85")	2 2
	30mm		PULL 9,42 cm (1.46 in)

	Standard Threads	"EM" Option
"B"	G 1/8 PORT	1/8-27
"C"	M6X1,0	1/4-20



Magnetic Thru Mount Cylinder "MT"

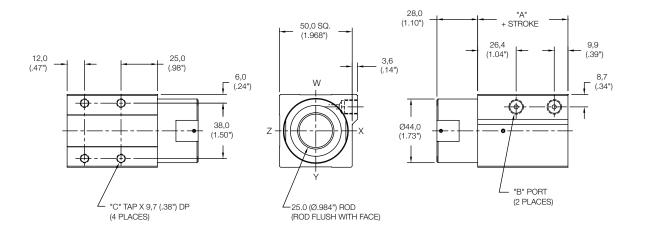
(SEE PAGE 54 FOR DETAILS)



FR - FLANGE ON REAR FACE (SEE PAGE 93)

MODEL	STANDARD STROKES	"A"	PISTON AREA
SC	20mm	47,0 (1.85")	PUSH 12,56 cm ² (1.95 in ²)
	25mm		l ' ' ' ' ' '
	30mm		PULL 9,42 cm ² (1.46 in ²)

	Standard Threads	"EM" Option
"B"	G 1/8 PORT	1/8-27
"C"	M6X1,0	1/4-20

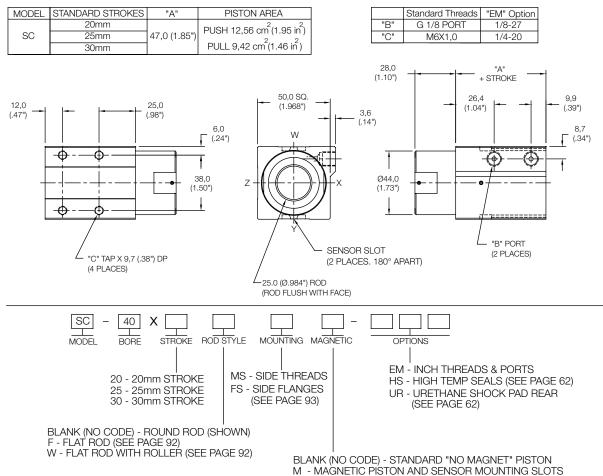


Magnetic Side Mount Cylinder "MS"

SENSORS SOLD SEPERATELY SKS, SKP, SCS, SCP - SOLID STATE

(SEE PAGE 54 FOR DETAILS)

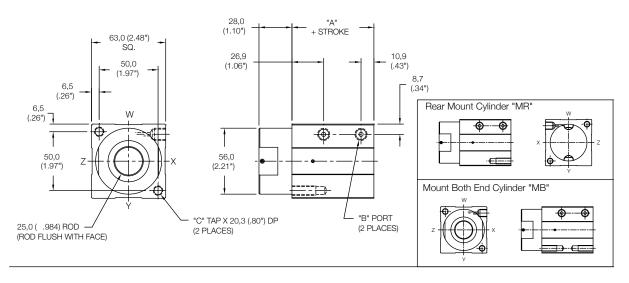
LIMIT SENSORS



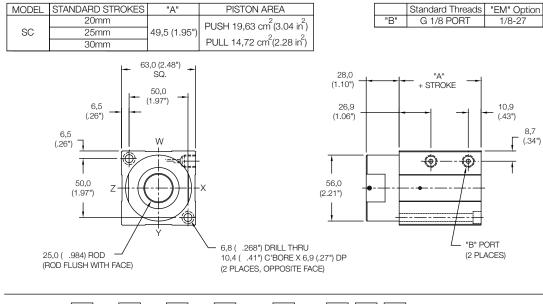
Non Magnetic Front Mount Cylinder "MF"

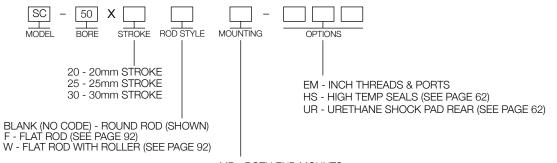
MODEL	STANDARD STROKES	"A"	PISTON AREA
SC	20mm		PUSH 19,63 cm ² (3.04 in ²)
	25mm	49,5 (1.95")	
	30mm		PULL 14,72 cm ² (2.28 in ²)

	Standard Threads	"EM" Option
"B"	G 1/8 PORT	1/8-27
"C"	M8X1,25	5/16-18



Non Magnetic Thru Mount Cylinder "MT"





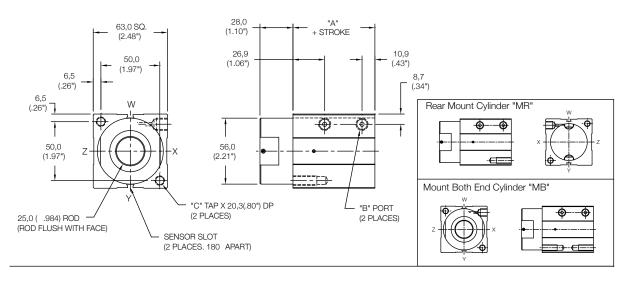
MB - BOTH END MOUNTS MF - FRONT MOUNT MR - REAR MOUNT

MT - THRU MOUNT FR - FLANGE ON REAR FACE (SEE PAGE 93) WWW.COMOSO.COM

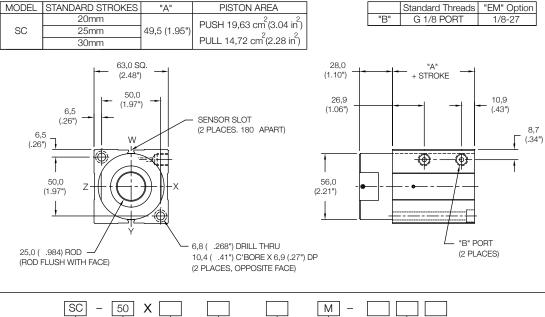
Magnetic Front Mount Cylinder "MF"

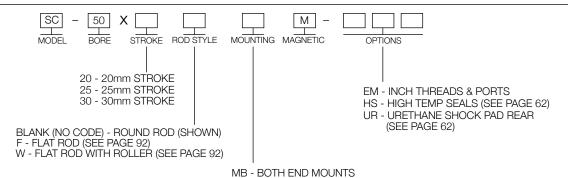
	MODEL	STANDARD STROKES	"A"	PISTON AREA		
	SC	20mm		PUSH 19,63 cm ² (3.04 in ²		
		25mm	49,5 (1.95")			
		30mm		PULL 14,72 cm ² (2.28 in ²)		

	Standard Threads	"EM" Option
"B"	G 1/8 PORT	1/8-27
"C"	M8X1,25	5/16-18



Magnetic Thru Mount Cylinder "MT"





SENSORS SOLD SEPERATELY
SKS, SKP, SCS, SCP - SOLID STATE
LIMIT SENSORS
(SEE PAGE 54 FOR DETAILS)

MF - FRONT MOUNT

MR - REAR MOUNT

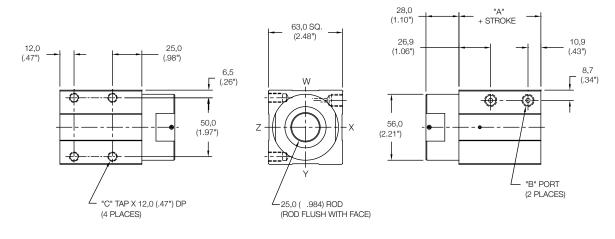
MT - THRU MOUNT

FR - FLANGE ON REAR FACE (SEE PAGE 93)

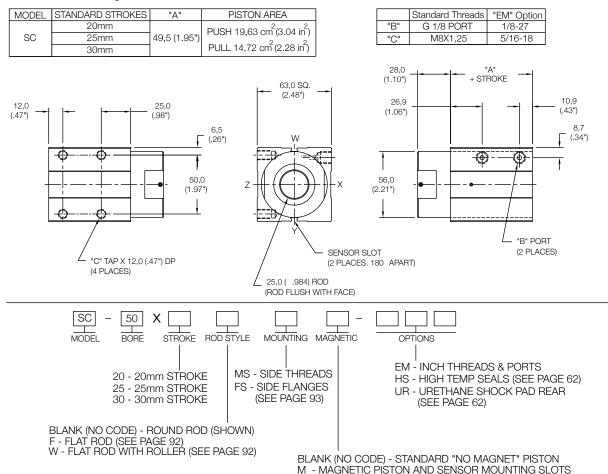
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MODEL	STANDARD STROKES	"A"	PISTON AREA
SC	20mm		PUSH 19,63 cm ² (3.04 in ²)
	25mm	49,5 (1.95")	
	30mm		PULL 14,72 cm ² (2.28 in ²)

	Standard Threads	"EM" Option
"B"	G 1/8 PORT	1/8-27
"C"	M8X1,25	5/16-18

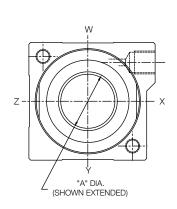


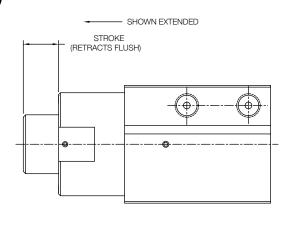
Magnetic Side Mount Cylinder "MS"



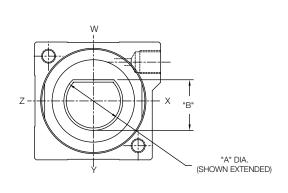
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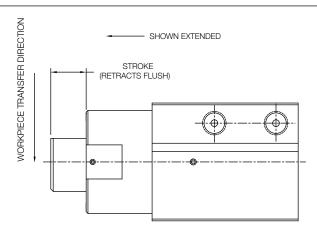
Round Rod - Rod Code Blank (No Code)





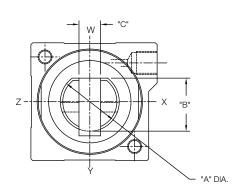
Flat Rod - Rod Code"F"

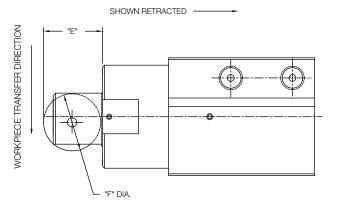




Standard orientation for flat is side "W". Flat can be reoriented to any position.

Flat Rod With Roller - Rod Code - "W"



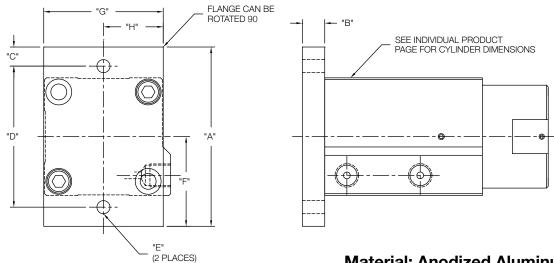


Standard orientation for flat is side "W". Flat can be reoriented to any position.

	Bore	"A"	"B"	"C"	"D"	"E"	"F"
	20	10,0(0.394")	8,0(0.315")	3,5 (.14")	6,35(0.25")	8,5 (0.33")	8,0 (0.32")
	25	12,0(0.472")	10,0(0.394")	4,0(.16")	8,6(0.34")	11,0 (.43")	10,0 (0.39")
ĺ	32	20,0(0.787")	18,0(0.709")	8,0 (.32")	17,0(0.67")	19,0 (.75")	18,0 (0.71")
	40	25,0(0.984")	22,5(0.886")	9,0 (.35")	20,6(0.81")	25,0 (.98")	24,0 (0.95")
	50	25,0(0.984")	22,5(0.886")	9,0 (.35")	20,6(0.81")	25,0 (.98")	24,0 (0.95")

- Rod shown extended on Round Rod and Flat Rod Styles

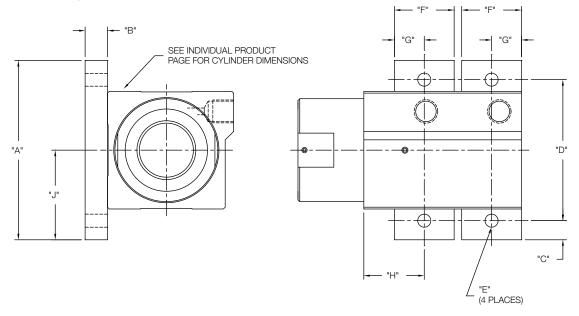
Rear Face Flange Mount - "FR"



Material: Anodized Aluminum

Bore	"A"	"B"	"C"	"D"	"E"	"F"	"G"	"H"
20	50,8 (2.0")	9,5 (.38")	5,4 (.21")	40,0 (1.58")	4 E (10")	25,4 (1.0")	31,8 (1.25")	15,9 (.63")
25	30,0 (2.0)		3,9 (.15")	43,0 (1.69")	4,5 (.18")		38,1 (1.50")	19,05 (.75")
32	63,5 (2.5")	9,5 (.38")	5,75 (.23")	52,0 (2.05")	5 5 (OO!!)	31,8 (1.25")	44,5 (1.75")	22,25 (.88")
40	76,2 (3.0")	9,0 (.30)	8,1 (.32")	60,0 (2.36")	5,5 (.22")	38,1 (1.50")	50,8 (2.00")	25,4 (1.00")
50	93,0 (3.66")	12,7 (.50")	7,5 (.30")	78,0 (3.07")	8,5 (.33")	46,5 (1.83")	63,5 (2.50")	31,8 (1.25")

Side Flange Mount - "FS"



Material: Anodized Aluminum

Bore	"A"	"B"	"C"	"D"	"E"	"F"	"G"	"H"	" J"
20	50,8 (2.00")	9,5 (.38")	5,4 (.21")	40 (1.58")	4,5 (.18")	19 (.75")	9,5 (.38")	19.5 (.77")	25,4 (1.0")
25	30,8 (2.00)	9,5 (.56)	3,9 (.15")	43 (1.69")	4,0 (.10)	19 (.75)	9,5 (.56)	19.5 (.77)	25,4 (1.0)
32	63,5 (2.50")	9,5 (.38")	5,75 (.23")	52 (2.05")	5,5 (.22")			16,25 (.64")	31,8 (1.25")
40	76,2 (3.00")	9,5 (.36)	8,1 (.32")	60 (2.36")	3,3 (.22)	25,4 (1.00")	12,7 (.50")	25 75 (1 01")	38,1 (1.50")
50	93 (3.66")	12,7 (.50")	7,5 (.30")	78 (3.07")	8,5 (.33")			25,75 (1.01")	46,5 (1.83")

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