

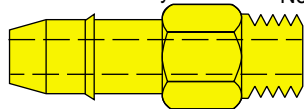


F Series Brass Barbed Fittings

Single barb allows tubing to flow around it.

Tapers facilitate assembly.

No Undercut



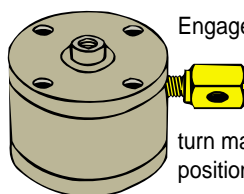
Sharp edge "bites" into tubing

High Strength

MEM-CO's unique single barb design provides superior resistance to "Tubing Pull-Off". Additionally, the threaded fittings are produced without any undercut at the thread base. This results in a fitting with superior strength. The fittings can be locked firmly in place using a thread sealant and can be removed, if necessary, without heating or breakage.

Thread Sealant-No Gasket Assembly

Any "L", "T", or "X" fitting can be aimed in the needed direction, rather than chancing a broken gasket from over-tightening or leakage from under-tightening.



Engage the fitting 1/2 to 1 turn.

Apply a drop of Loctite® at junction. Tighten fully by hand then back off (1 full turn max.) if needed for desired position. Allow the Loctite® to cure.

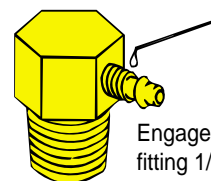
Recommended Loctite® anaerobic sealants

Number	Color	Approximate Cure time
RC/609	Green	1 – 6 hours
290 (wicking)	Green	1 – 2 hours

Note: It is recommended that Loctite® Primer be used on the male thread before installing. This shortens handling and cure time. Low temperature heat, such as sunshine or heat from a light bulb can also be used to speed curing.

Loctite® is a registered trademark of Loctite Corp.

Use wire or similar object to apply a drop of Loctite®.

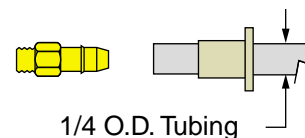


Engage the barbed fitting 1/2 to 1 turn. Apply a drop of Loctite® at junction. Finish threading the fitting into the hole. Allow the Loctite® to cure.

Flanged Locking Sleeves - Sleeves are packed 100 per package



Sleeves quickly and firmly lock 1/4" O.D. tubing to barbed fittings. Eliminates maintenance problems caused by tubing stretch and enlargement. To install, place sleeve over tubing as shown. Install hose over fitting as usual. Slide sleeve over hose until it covers barbed area of fitting.

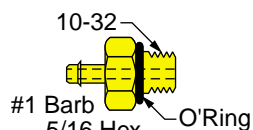


1/4 O.D. Tubing

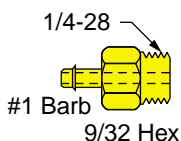
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#1 and #3 Barbed Fittings

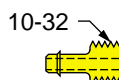


Buna-N O'Ring face seal, installed.



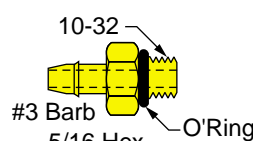
Use Thread Sealant. No Gasket Assembly.

Hexless™ Barb



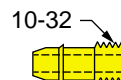
#1 Barb

Use Thread Sealant. No Gasket Assembly.



Buna-N O'Ring face seal, installed.

Hexless™ Barb



#3 Barb

Use Thread Sealant. No Gasket Assembly.

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B1-O (Old No. 1016-O)

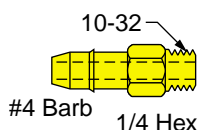
4-28 B1 (Old No. 1416)

BA1 (Old No. 3216)

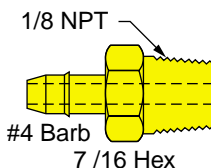
B3 (Old No. 1017)

BA3 (Old No. 3217)

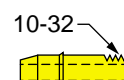
#4 Barbed Fittings



Includes GA-10 gasket.



Hexless™ Barb



#4 Barb

Use Thread Sealant. No Gasket Assembly.

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B4 (Old No. 1014 & 1014-1)

1/8 B4 (Old No. 1814)

BA4 (Old No. 3214 & 3214-1)