DADINTERNATIONAL



1. TECHNICAL SPECIFICATIONS

1.1 FILTER HOUSING Construction

The filter housings are designed in accordance with international regulations. The SF filters consist of a filter housing and a bolt-on cover plate. The SFM and SFF filters consist of a filter head with filter bowl and bolt-on cover plate (on the SFF there is a foot valve in the base of the filter bowl). Standard equipment:

- bypass valve
- connection for a clogging indicator

1.2 FILTER ELEMENTS

HYDAC filter elements are validated and their quality is constantly monitored according to the following standards:

- ISO 2941
- ISO 2942
- ISO 2943
- ISO 3724
- ISO 3968
- ISO 11170
- ISO 16889

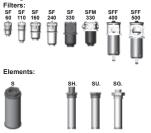
The suction elements S are designed to be screwed into the suction line on pumps or inside tanks. The suction filter elements S.. are designed to be mounted simply onto the outside of the tank. Hoses and fittings must be supported to avoid any load on the connection. Elements can be changed very simply. It is essential that suction filter elements are always installed well below the minimum oil level. Standard equipment:

without bypass valve

Filter elements are available with the following pressure stability values:

• •	•
Paper (P):	5 bar
Wire mesh (W):	5 bar





1.3 FILTER SPECIFICATIONS

	Quetien en enstien
Nominal pressure	Suction operation
Temperature range	-10 °C to +100 °C
Material of SF filter	Cover plate: aluminium Housing: aluminium
Material of SFM filter	
	Cover plate: aluminium Filter head: aluminium
	Filter bowl: polyamide
Material of SFF filter	Cover plate: GGG40
	Filter head: aluminium
	Filter bowl: steel
Material of S elements	Filter mesh: wire mesh
	End caps: polyamide
	Central tube: steel, zinc-plated
Material of S elements	Filter mesh: wire mesh
	End caps: on request Central tube: on request
Turne of elegration indicator	
Type of clogging indicator	VR Connection thread G ½ V1/4 Conn. thread NPT (only SFF)
Pressure setting of the clogging indicator	0.2 to 2 bar (others on request)
Bypass cracking pressure	0.25 bar (SFF filter)
Bypass clacking pressure	0.3 bar (SF and SFM filter)
	(others on request)
Cracking pressure of bypass valve for	0.2 bar
suction filter elements S (optional)	
 1.4 SEALS NBR (= Perbunan) 1.5 INSTALLATION As tank-top or inline filter. 1.6 SPECIAL MODELS AND ACCESSORIES 	 1.10 IMPORTANT INFORMATION Filter housings must be earthed. When using electrical clogging indicators, the electrical power supply to the system must be switched off before removing the clogging indicator connector.
On request	Symbol for hydraulic systems
1.7 SPARE PARTS	SF, SFM, SFF
See Original Spare Parts List	
1.8 CERTIFICATES AND APPROVALS	
On request	
1.9 COMPATIBILITY WITH	
HYDRAULIC FLUIDS ISO 2943	↓i Y ; }
• Hydraulic oils H to HLPD DIN 51524	
• Lubrication oils DIN 51517, API,	B
ACEA, DIN 51515, ISO 6743	S elements
Compressor oils DIN 51506	· - · - · - ^A - · - · ¬
Biodegradable operating fluids VDMA	, i i = = =] ;
24568 HETG, HEES, HEPG • Fire-resistant fluids HFA, HFB, HFC	
and HFD	; ₹ <u>\</u>
 Operating fluids with high water 	V I I I
content (>50% water content) on request	VA = clogging indicator

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2. MODEL CODE (also order example) 2.1 COMPLETE FILTER Filter type SF, SFM, SFF Filter material P paper (not for SFF) W stainless steel wire mesh Size of filter or element SF: 60, 110, 160, 240, 330 SFM: 330 SFF: 400, 500 Operating pressure	SF W 330 W L 10 UE 1 . X /-V
W suction operation Type and size of connection	
Type Connection Filter size SF SF	
Filtration rating	
Type of clogging indicator A steel blanking plug in indicator port E pressure gauge UE vacuum gauge UF vacuum switch Type code 1 Modification number Y the lettert version is obvious gunplied	
X the latest version is always supplied Supplementary details KB without bypass valve V FPM seals W suitable for HFA and HFC emulsions	
2.2 REPLACEMENT ELEMENT FOR SF / SFM / SFF FILTERS	<u>0330</u> <u>RS</u> 075 W <u>/-V</u>
Size	
RS Filtration rating in μm P: 010, 020 (not for SFF) W: 075, 125	
P, W	
Supplementary details SFF must be added to model code for SFF filter V, W (for descriptions, see Point 2.1)	
2.3 REPLACEMENT CLOGGING INDICATOR Type VR connection thread G ½ (only for SF and SFM filter) V1/4 connection thread NPT (only for SFF filter)	<u>VR</u> 1 <u>UE</u> .X <u>/-V</u>
Pressure setting 2 2 bar (for type E) 1 1 bar (for type UE) 0.2 0.2 bar (for type UF)	
Type of clogging indicator (see Point 2.1) Modification number	
X the latest version is always supplied Supplementary details V (for descriptions, see point 2.1)	

2.4 SUCTION FILTER ELEMENT S 0050 S 125 W /-B0.2 Size 0015, 0025, 0050, 0100, 0180	 3. FILTER CALCULATION / SIZING S AND S 3.1 △P-Q-GRAPHS FOR SUCTION FILTER ELEMENTS S (AT 30 MM²/S)
S Filtration rating in μm 075, 125 Filter material W Supplementary details B0.2 special cracking pressure of bypass 0.2 bar; no details = standard	75 μm 0.008 0.007 0050 S 0100 S 0.005 0025 S 0.005 0025 S 0.004 0180 S 0180 S
2.5 SUCTION FILTER ELEMENT S 0070 SGD 125 W Size 0040, 0060, 0070, 0110 Type SHB* suction filter element hose connection (38.1 and 32) SUI* suction filter element UN thread (1 1/16-12 UN and 1 6/16-12UN) SG.* suction filter element thread (G ³ / ₄ , G 1, G 1 ¹ / ₂) Filtration rating in µm 125 Filter material W *for further details on the designation, please see point 5	
	$\frac{1}{100} + \frac{1}{100} + \frac{1}{100} + \frac{1}{200} + \frac{1}{250} + \frac{1}{300} + \frac{1}{350} + \frac{1}{400}$ $Q [l/min]$ 3.2 AP-Q-GRAPHS FOR SUCTION FILTER ELEMENTS S FOR MOUNTING ON OUTSIDE OF TANK $\frac{0.9}{0.8} + \frac{1}{0.7} + \frac{1}{290} \text{ mm}^{2/s} + \frac{1}{0.6} + \frac{1}{0.50} \text{ mm}^{2/s} + \frac{1}{0.6} + \frac{1}{0.50} \text{ mm}^{2/s} + \frac{1}{0.6} + \frac$

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4. FILTER CALCULATION / SIZING SF, SFM, SFF

The total pressure drop of a filter at a certain flow rate Q is the sum of the housing Δp and the element Δp and is calculated as follows:

$$\begin{array}{ll} \Delta p_{total} & = \Delta p_{housing} + \Delta p_{element} \\ \Delta p_{housing} & = (see \ Point \ 4.1) \end{array}$$

 $\Delta p_{element} = Q \cdot \frac{SK^*}{1000} \cdot \frac{viscosity}{30}$ (*see point 4.2)

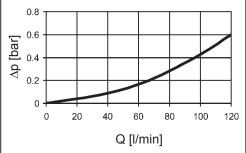
For ease of calculation, our Filter Sizing Program is available on request free of charge.

NEW: Sizing online at <u>www.hydac.com</u> 4.1 △p-Q HOUSING CURVES BASED

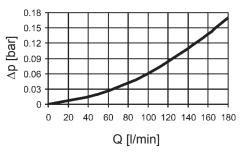
ON ISO 3968

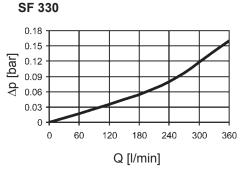
The housing curves apply to mineral oil with a density of 0.86 kg/dm³ and a kinematic viscosity of 30 mm²/s. In this case, the differential pressure changes proportionally to the density.

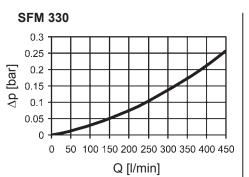




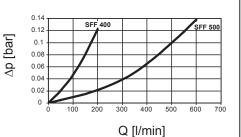








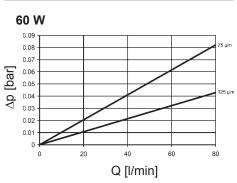


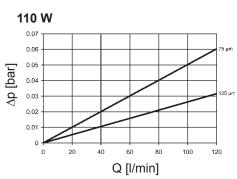


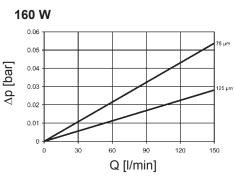
4.2 GRADIENT COEFFICIENTS (SK) FOR FILTER ELEMENTS (FOR SF/SFM/SFF FILTERS)

(I/min) apply to mineral oils with a kinematic viscosity of 30 mm²/s. The pressure drop changes proportionally to the change in viscosity.

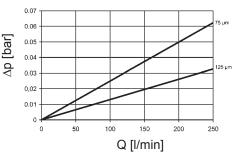
RS	W								
	75 µm	125 µm							
60	1.03	0.54							
110	0.52	0.26							
160	0.36	0.19							
240	0.25	0.13							
330	0.19	0.10							
400	0.20	0.16							
500	0.20	0.16							



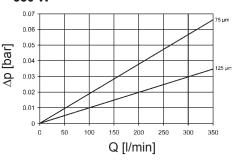




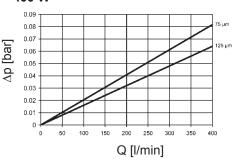




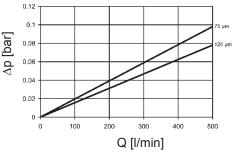




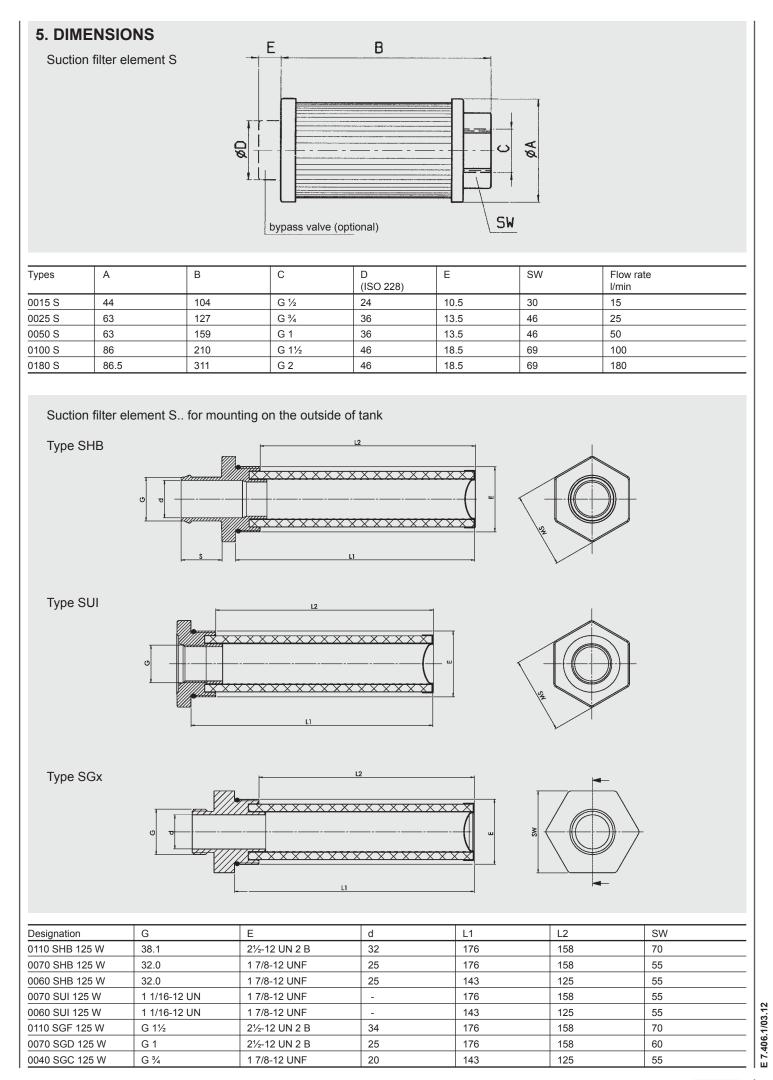






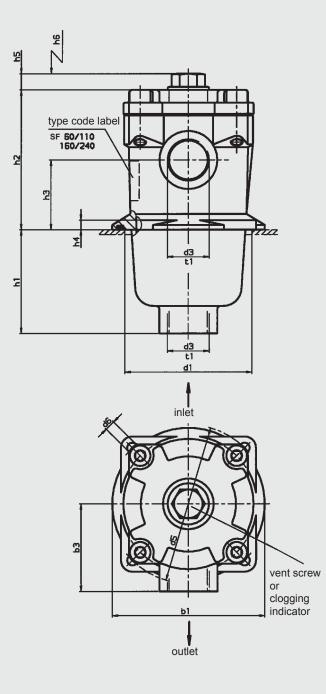


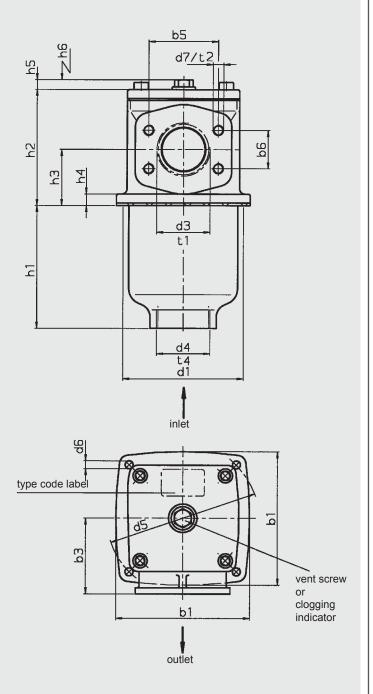
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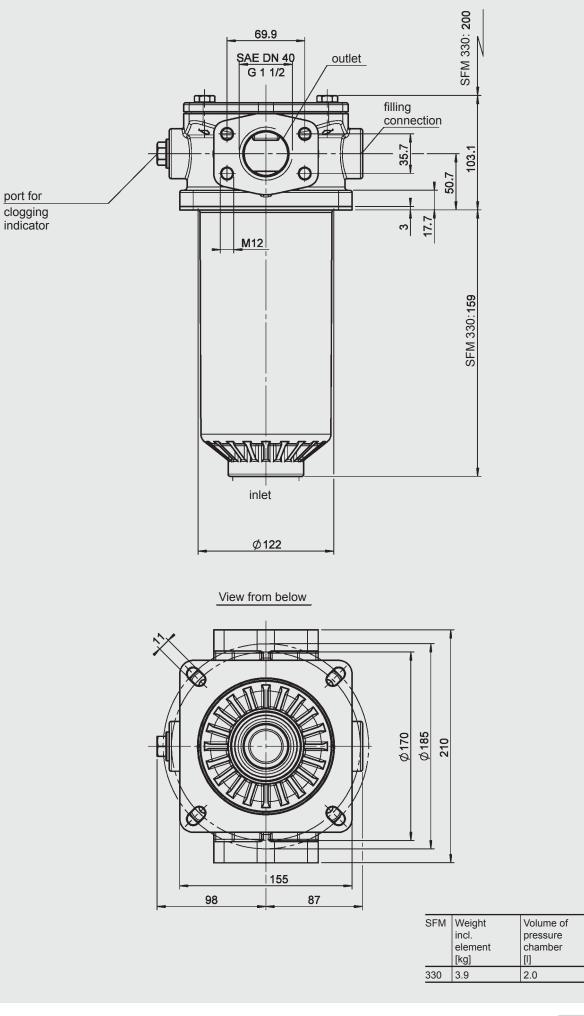
SF 330

SF	b1	b3	b5	b6	d1	d31)	d4	d5	d6 ²⁾	d7	h1	h2	h3	h4	h5	h6	t1	t2	t4	Weight incl. element [kg]	Volume of pressure chamber [I]
60	96	55	-	-	80	G ¾	-	100	M5	-	63	88	44	6	12	80	17	-	-	0.9	0.4
110	96	55	-	-	80	G ¾	-	100	M5	-	130	88	44	6	12	145	17	-	-	1.1	0.6
160	126	72	-	-	106	G 1¼	-	135	M6	-	89	108	54	6	12	120	20	-	-	1.8	1.0
240	126	72	-	-	106	G 1¼	-	135	M6	-	150	108	54	6	12	180	20	-	-	2.2	1.4
330	150	85	- 77.8	- 42.9	135	G2 SAE DN 50	G2	170	M8	- M12	138	131	63	13	12	180	27	- 23	27	4.1	2.0

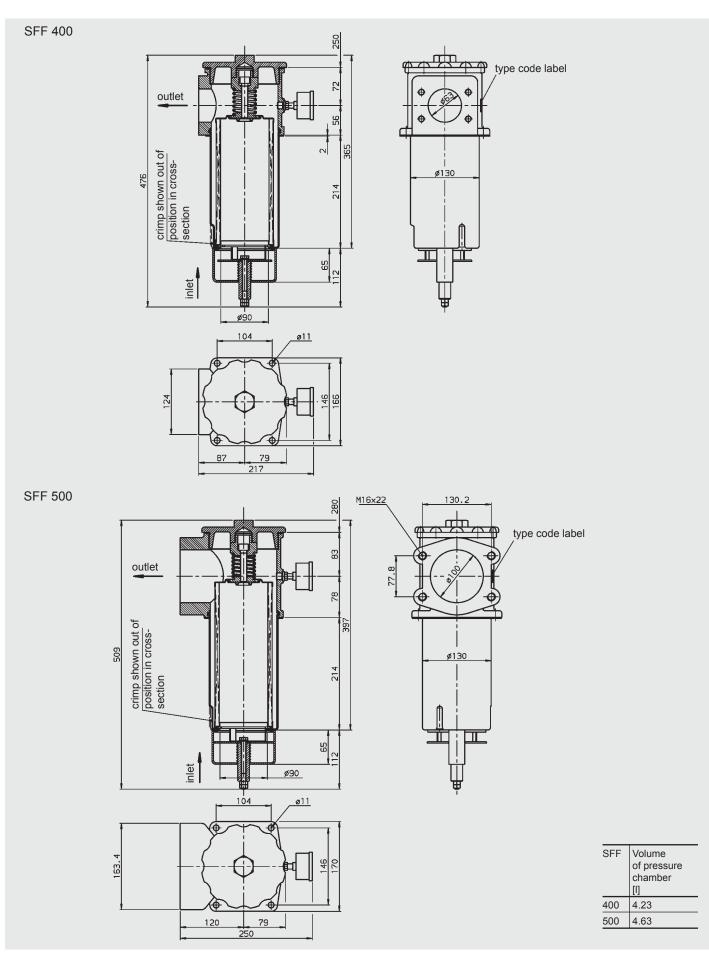
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¹⁾ Threaded port to ISO 228 / ²⁾ Mounting hole for screw

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NOTE

The information in this brochure relates to the operating conditions and applications described. For applications or operating conditions not described, please contact the relevant

technical department. Subject to technical modifications.

HYDAC FILTERTECHNIK GMBH Industriegebiet D-66280 Sulzbach/Saar, Germany Tel.: 0 68 97 / 509-01 Fax: 0 68 97 / 509-300 Internet: www.hydac.com E-mail: filter@hydac.com

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(FYDAC) INTERNATIONAL



1. TECHNICAL SPECIFICATIONS

1.1 FILTER HOUSING Construction

The filter housings are designed in accordance with international regulations. They consist of a cover plate, filter head and housing tube. The element is top-removable. These filters can be installed horizontally below the oil level. Standard equipment:

- mounting holes on the filter head
- magnetic core built into cover plate
 foot valve
- connection for a clogging indicator in filter head
- **1.2 FILTER ELEMENTS**

HYDAC filter elements are validated and their quality is constantly monitored according to the following standards:

- ISO 2941
- ISO 2942
- ISO 2943
- ISO 3724
- ISO 3968
- ISO 11170
- ISO 16889

Contamination retention capacities in g

	Polyester (F	PE)								
SFAR	nal)									
100 70.4										
150	150 105.6									
	lements are availating pressure stability									
Polyes Wire m	6 bar 6 bar									

Other filtration ratings on request.

Suction Filter SFAR

Element flow direction from in to out up to 150 l/min



1.3 FILTER SPECIFICATIONS

Temperature range	-30 °C to +100 °C
Material of housing tube	PA6 – GF30
Material of filter head	Die-casting EN AC 43300 - F
Material of cover plate	PA6 – GF30
Type of clogging indicator	VMFR – Connection thread G 1/8
Pressure setting of the clogging indicator	-0.25 bar (others on request)

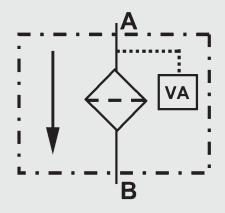
1.4 SEALS

- NBR (= Perbunan)
- 1.5 INSTALLATION Tank-top filter
- 1.6 SPECIAL MODELS AND ACCESSORIES
- without port, no clogging indicator
- without magnetic core
- **1.7 SPARE PARTS**
- See Original Spare Parts List
- **1.8 CERTIFICATES AND APPROVALS** Test certificate 2.2 Other approvals on request
- 1.9 COMPATIBILITY WITH HYDRAULIC FLUIDS ISO 2943
- Hydraulic oils H to HLPD DIN 51524
- Lubrication oils DIN 51517, API, ACEA, DIN 51515, ISO 6743
- Compressor oils DIN 51506
- Biodegradable operating fluids VDMA 24568 HETG, HEES, HEPG

| 1.10 IMPORTANT INFORMATION

- Filter housings must be earthed.
- When using electrical clogging indicators, the electrical power supply to the system must be switched off before removing the clogging indicator connector.

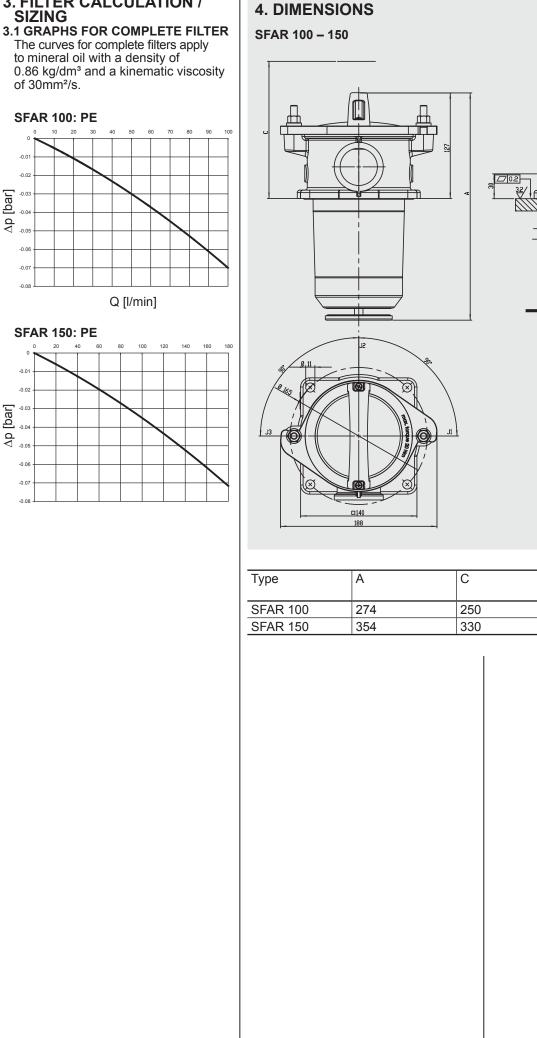
Symbol for hydraulic systems



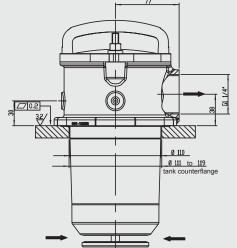
VA = clogging indicator

2. MODEL CODE (also order example) 2.1 COMPLETE FILTER	<u>SFAR PE 100</u> W E <u>10</u> W 1.0 <u>/-V</u>
Filter type	
Filter material PE Polyester WR Wire mesh	
Size of filter or element SFAR: 100, 150	
Operating pressure W suction operation	
Type and size of connection	
TypeConnection typeFilter size100150EG 1 1/4•	
Filtration rating in μm	
Type of clogging indicator W without port, no clogging indicator A steel blanking plug in indicator port UE vacuum gauge UF vacuum switch	
Type code 0 without indicator port, no clogging indicator 1-4 see Point 2.4	
Modification number X the latest version is always supplied	
Supplementary details V FPM seals OM without magnetic core	
2.2 REPLACEMENT ELEMENT	0100 RS 010 PE /-V
Size 0100, 0150	
Type RS	
Filtration rating in μm PE : 010 WR : 100	
Filter material PE, WR	
Supplementary details V (for descriptions, see point 2.1)	
2.3 REPLACEMENT CLOGGING INDICATOR	<u>VMFR</u> 0.25 UE . X /-V
Type VMFR connection thread G ¹ / ₈	
Pressure setting 0.25 0.25 bar (standard)	
Type of clogging indicator (see Point 2.1)	
Modification number X the latest version is always supplied	
Supplementary details V (for descriptions, see point 2.1)	
2.4 TYPE CODE	3x -2.x
Type Mounting position code of clogging indicator	3.x 2.x
1.x To right of filter outlet	
2.x Opposite filter outlet 3.x To left of filter outlet	1.x
3.x To left of lifter outlet 4.x All positions drilled and with blanking plug in ports	outlet

E 7.412.0/03.12



3. FILTER CALCULATION /



Weight incl. element [kg]

1.8

2.1



E 7.412.0/03.12

NOTES

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NOTE

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For applications or operating conditions not described, please contact the relevant technical department.

Subject to technical modifications.

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(FYDAC) INTERNATIONAL



1. TECHNICAL SPECIFICATIONS

1.1 FILTER HOUSING Construction

The filter housings are designed in accordance with international regulations. They consist of a cover plate, filter head and housing tube. The element is top-removable. These filters can be installed horizontally below the oil level. Standard equipment:

- mounting holes on the filter head
- magnetic core built into cover plate
- foot valve

1.2 FILTER ELEMENTS

HYDAC filter elements are validated and their quality is constantly monitored according to the following standards:

- ISO 2941
- ISO 2942
- ISO 2943
- ISO 3724
- ISO 3968
- ISO 11170
- ISO 16889

Contamination retention capacities in g

	Polyester (PE)
SFFR	10 µm (nominal)
100	70.4
160	112.0
240	163.2
300	198.4
360	211.2
400	224.0

Filter elements are available with the
following pressure stability values:Polyester (PE):6 barWire mesh (WR):6 bar

Other filtration ratings on request.

Suction Filter SFFR

Element flow direction from in to out up to 400 l/min



1.3 FILTER SPECIFICATIONS

Temperature range	-30 °C to +120 °C
Material of housing tube	Steel
Material of filter head	Aluminium
Material of cover plate	Aluminium
Type of clogging indicator	VMFR – Connection thread G ¹ / ₈
Pressure setting of the clogging indicator	-0.25 bar (others on request)

1.4 SEALS

- NBR (= Perbunan)
- 1.5 INSTALLATION Tank-top
- 1.6 SPECIAL MODELS AND ACCESSORIES
- connection for a clogging indicator in filter head
- without magnetic core

1.7 SPARE PARTS

request

- See Original Spare Parts List
- **1.8 CERTIFICATES AND APPROVALS**

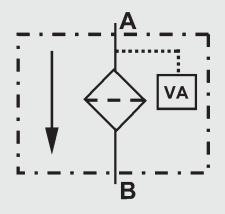
Test certificate 2.2 Other approvals on request

- 1.9 COMPATIBILITY WITH HYDRAULIC FLUIDS ISO 2943
- Hydraulic oils H to HLPD DIN 51524
- Lubrication oils DIN 51517, API,
- ACEA, DIN 51515, ISO 6743 • Compressor oils DIN 51506
- Operating fluids with high water content (>50% water content) on

1.10 IMPORTANT INFORMATION

- Filter housings must be earthed.
- When using electrical clogging indicators, the electrical power supply to the system must be switched off before removing the clogging indicator connector.

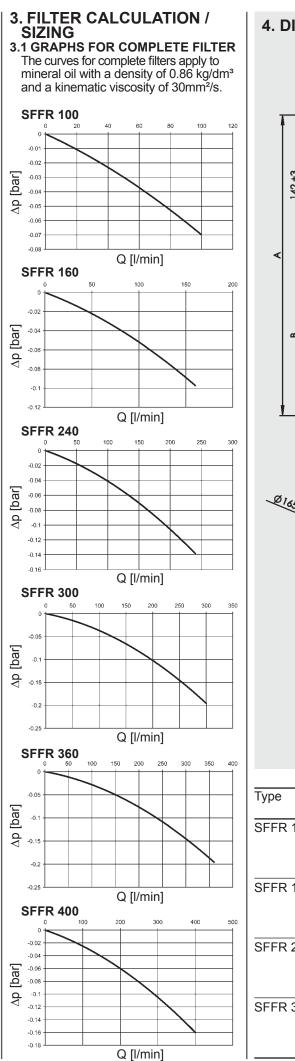
Symbol for hydraulic systems



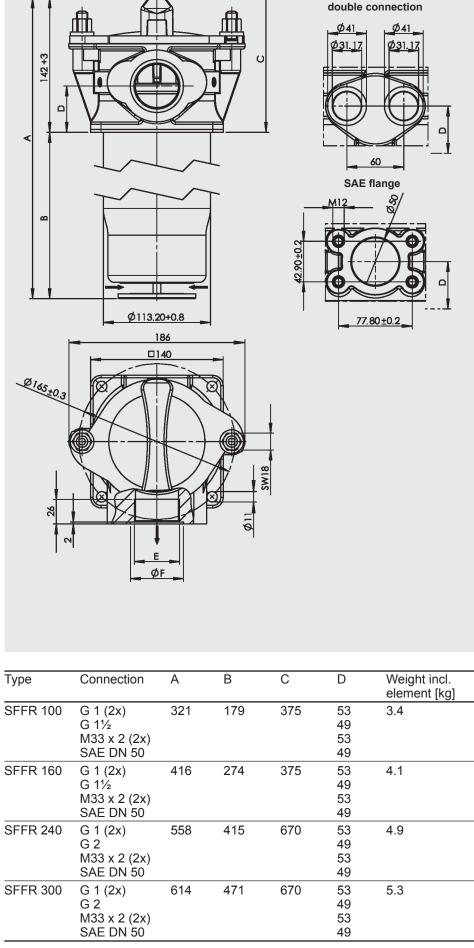
VA = clogging indicator

	ODEL CODE	E (also or	der	exa	mple	e)						<u>SF</u>	<u> </u>	<u>Έ 1</u>	<u>60</u> \		<u>10</u> V	V1.	0 <u>/-V</u>
2.1 C	OMPLETE FILT	•																	$ \top$
Filter SFFR	type]						
	material ——																		
PE	Polyester																		
WR	Wire mesh																		
	of filter or eleme		0]				
	: 100, 160, 240		0																
W	 ating pressure - suction operation 															-			
Tuna																			
Туре	and size of con		Filtor	size															
Type	Connection		100	160	240	300	360	400											
D F	G 1 + G1		•	•	•	•													
F	G 1½		•	•					-										
G I	G 2				•	•			-										
J	M33 x 2 + M33 M48 x 2 + M48		•	•	•	•		•	-										
<u> </u>	SAE DN 50	X 2 · 02	•	•	•	•			-										
N	SAE DN 80								-										
	tion rating in µn	n																	
PE :	: 10 : 25, 40, 60																		
	of clogging indi	icator																	
	without port, no c		ator																
A s	steel blanking plu			t] f	or oth	er cloc	aina i	ndicato	ors							
	vacuum gauge vacuum switch						5	see bro	chure	e no. 7	.050/								
Type of							_												
0 \	without indicator	port, no clogo	ging i	indicat	tor														
1-4 s	see Point 2.4																		
	ication number the latest versior																		-
VF	l ementary detai FPM seals without magnetic																		
	EPLACEMENT														<u>(</u>	<u>)160</u>	<u>RS</u> 0	10 F	<u>e /-v</u>
Size -	EPLACEMENT 0160, 0240, 030	ELEMENT)												<u>C</u>	<u>)160</u>	<u>RS 0</u>	10 F	<u>PE /-V</u>
Size – 0100, Type -	0160, 0240, 030	ELEMENT													<u>C</u>	0160	<u>RS 0</u>	10 F	<u>PE /-V</u>
Size – 0100, Type – RS	0160, 0240, 030	ELEMENT													<u>(</u>	<u>)160</u>	<u>RS</u> 0	10 F	<u>e /-v</u>
Size – 0100, Type – RS Filtrat	0160, 0240, 030	ELEMENT													<u>C</u>	0160	<u>RS</u> 0	<u>10</u> F	<u>PE</u> <u>/-V</u>
Size – 0100, Type – RS Filtrat PE : WR :	0160, 0240, 030 tion rating in μn : 010 : 025, 040, 060	ELEMENT													<u>c</u>	0 <u>160</u>	<u>RS</u> 0	10 F	<u>PE</u> /-V
Size – 0100, Type – RS Filtrat PE : WR : Filter	0160, 0240, 030 ion rating in μn 010 025, 040, 060 material	ELEMENT													<u>c</u>	<u>0160</u>		10 F	<u>PE /-V</u>
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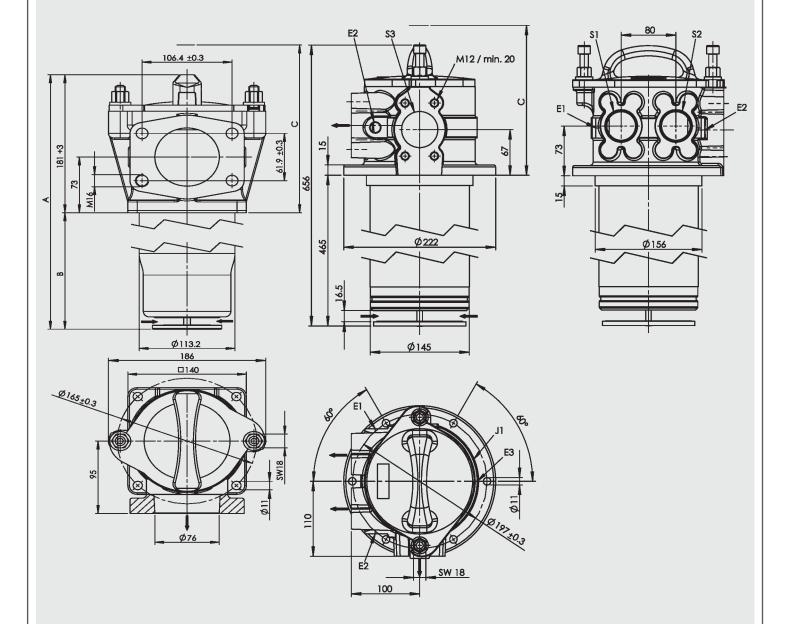


4. DIMENSIONS



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Туре	Connection	A	В	С	Weight incl. element [kg]
SFFR 360	SAE DN 80	613	431	680	7.6
SFFR 400	M48x2 (S1); M48x2 (S2); G2 (S3)	-	-	730	14.3

NOTE

The information in this brochure relates to the operating conditions and applications described. For applications and operating conditions not described, please contact the relevant technical department.

Subject to technical modifications.

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