# **(FYDAC)** INTERNATIONAL



# 1. TECHNICAL SPECIFICATIONS

### **1.1 FILTER HOUSING**

#### Construction

The filter housings are designed in accordance with international regulations. They consist of a filter head, filter bowl and a bolt-on cover plate.

Standard equipment:

- with bypass valve
- connection for a clogging indicator

#### **1.2 FILTER ELEMENTS**

HYDAC filter elements are validated and their quality is constantly monitored according to the following standards:

- ISO 2941
- ISO 2942
- ISO 2943
- ISO 3724
- ISO 3968
- ISO 11170
- ISO 16889

Filter elements are available with the following pressure stability values: Betamicron® (BN): 10 bar Stainl. steel wire mesh (W/HC): 10 bar Paper (P) 10 bar

# Return Line Filter HF4R up to 450 l/min, up to 10 bar



#### **1.3 FILTER SPECIFICATIONS**

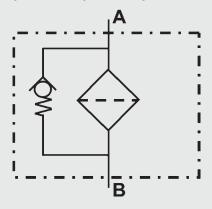
Nominal pressure	10 bar
Fatigue strength	At nominal pressure 10 <sup>6</sup> cycles from 0 to nominal pressure
Temperature range	-30 °C to +100 °C
Material of filter head	Aluminium
Material of filter bowl	Steel
Type of clogging indicator	VMF (return line indication)
Pressure setting of the clogging indicator	2 bar (others on request)
Bypass cracking pressure	3 bar (others on request)

#### 1.4 SEALS

NBR (= Perbunan)

- **1.5 MOUNTING** As inline filter
- 1.6 SPECIAL MODELS AND ACCESSORIES
- Without bypass valve
- Without port (no clogging indicator)
- 1.7 SPARE PARTS
  - See Original Spare Parts List
- **1.8 CERTIFICATES AND APPROVALS** On request
- 1.9 COMPATIBILITY WITH HYDRAULIC FLUIDS ISO 2943
- Hydraulic oils H to HLPD DIN 51524
- Lubrication oils DIN 51517, API, ACEA, DIN 51515, ISO 6743
- Compressor oils DIN 51506
- Biodegradable operating fluids VDMA 24568 HETG, HEES, HEPG
- Fire-resistant fluids HFA, HFB, HFC and HFD
- Operating fluids with high water content (>50% water content) on request

#### Symbol for hydraulic systems



2. MODEL CODE (also order example)H2.1 COMPLETE FILTER	<u>F4R BN 09</u> G 3 C 1 . X <u>/12 V-B6</u>
Filter type         HF4R         Filter material of elements         BN       Betamicron® (BN)         W       Wire mesh         P       Paper         Size of filter or element	
09       9"         18       18"         27       27"         Port         G       threaded port         F       flange port	
Filtration rating in μm	
<ul> <li>W without port (no clogging indicator)</li> <li>A plastic blanking plug in indicator port</li> <li>B visual</li> <li>C electrical</li> <li>J electrical switch (Brad Harrison 5 Pin Mini)</li> <li>J4 electrical switch (Brad Harrison 4 Pin Micro)</li> </ul>	
Type code 1 1 inlet 2 2 inlets Modification number	
Modification number           X         the latest version is always supplied	
Supplementary details         0       BSPP 1¼"         3       NPT 1½"         12       SAE-24-O-ring boss         16       SAE 1½" flange (210 bar)	
<ul> <li>B. bypass cracking pressure (e.g. B1 = 1 bar); no details = without bypass valve</li> <li>L light with appropriate voltage (24, 48, 110, 220 Volt)</li> <li>LED 2 light emitting diodes up to 24 Volt</li> <li>V FPM seals</li> <li>W suitable for HFA and HFC emulsions</li> </ul>	icator
2.2 REPLACEMENT ELEMENT	5.03. <u>09</u> D <u>03</u> <u>BN</u> /-V
Size           09         9"           18         18"           27         27"	
Туре D	
Filtration rating in μm         BN       : 03, 05, 10, 20         W/HC       : 25, 74, 149         P       : 10, 20	
Filter material BN, W/HC, P	
Supplementary details         V, W (for descriptions, see point 2.1)	
2.3 REPLACEMENT CLOGGING INDICATOR	<u>VMF</u> 2 D . X <u>/-L24</u>
Type of indicator           VMF         return line pressure indicator	
Pressure setting         2       standard 2 bar, others on request         Type of clogging indicator	
D (see point 2.1)	
Modification number X the latest version is always supplied	
Supplementary details L, LED, V, W (for descriptions, see point 2.1)	

The total pressure drop of a filter at a certain flow rate Q is the sum of the housing  $\Delta p$  and the element  $\Delta p$  and is calculated as follows:

$$\begin{array}{ll} \Delta p_{\text{total}} &= \Delta p_{\text{housing}} + \Delta p_{\text{element}} \\ \Delta p_{\text{housing}} = (\text{see Point 3.1}) \\ \Delta p_{\text{element}} = Q \bullet \frac{\text{SK}^{\star}}{1000} \bullet \frac{\text{viscosity}}{30} \end{array}$$

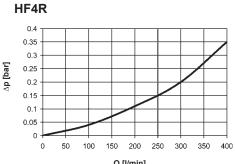
(\*see point 3.2)

For ease of calculation, our Filter Sizing Program is available on request free of charge.

NEW: Sizing online at www.hydac.com

#### 3.1 Ap-Q HOUSING CURVES BASED **ON ISO 3968**

The housing curves apply to mineral oil with a density of 0.86 kg/dm3 and a kinematic viscosity of 30 mm<sup>2</sup>/s. In this case, the differential pressure changes proportionally to the density.

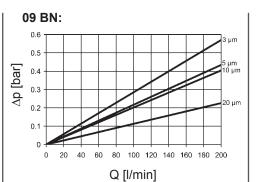


Q [l/min]

#### **3.2 GRADIENT COEFFICIENTS (SK)** FOR FILTER ELEMENTS

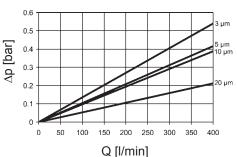
The gradient coefficients in mbar/ (I/min) apply to mineral oils with a kinematic viscosity of 30 mm<sup>2</sup>/s. The pressure drop changes proportionally to the change in viscosity.

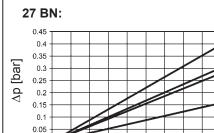
HF4R		W			
	3 µm	5 µm	10 µm	20 µm	-
09	2.85	2.17	2.02	1.13	0.128
18	1.35	1.04	0.97	0.53	0.073
27	0.88	0.67	0.62	0.35	0.036





0





0 50 100 150 200 250 300 350 400 450

Q [l/min]

3 um

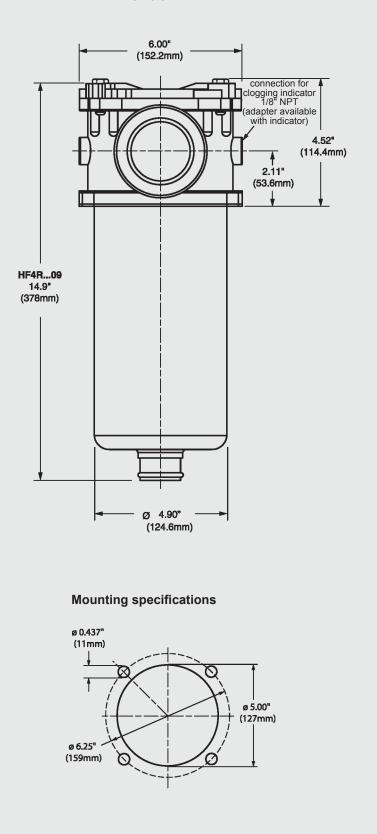
0 um

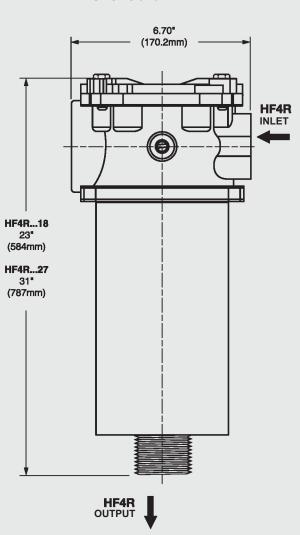


# 4. DIMENSIONS HF4R

Size 9

Size 18 and 27





HF4R	Weight incl. element [kg]
09	4.53
18	6.58
27	8.44

# NOTE

The information in this brochure relates to the operating conditions and applications described.

For applications or operating conditions not described, please contact the relevant technical department.

Subject to technical modifications.

#### HYDAC FILTERTECHNIK GMBH Industriegebiet D-66280 Sulzbach/Saar, Germany Tel.: 0 68 97 / 509-01 Fax: 0 68 97 / 509-300 Internet: www.hydac.com E-mail: filter@hydac.com

#### 402 | **HYDAC**

E 7.121.1/03.12

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# **(FYDAC)** INTERNATIONAL



# 1. TECHNICAL SPECIFICATIONS

# **1.1 FILTER HOUSING**

#### Construction

The filter housings are designed in accordance with international regulations. They consist of a filter head and a screw-in filter bowl.

Standard equipment:

- bypass valve
- connection for a clogging indicator

#### **1.2 FILTER ELEMENTS**

HYDAC filter elements are validated and their quality is constantly monitored according to the following standards:

- ISO 2941
- ISO 2942
- ISO 2943
- ISO 3724ISO 3968
- ISO 3966
  ISO 11170
- ISO 16889

Filter elements are available with the<br/>following pressure stability values:<br/>Betamicron® (BN):20 bar<br/>210 barBetamicron® (BH):210 bar

# Inline Filter or Pressure Filter for Manifold Mounting HF2P up to 100 l/min, up to 280 bar



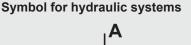
### **1.3 FILTER SPECIFICATIONS**

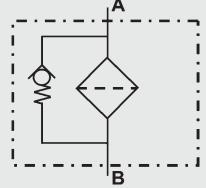
Naminal processo	290 hor
Nominal pressure	280 bar
Fatigue strength	At nominal pressure 10 <sup>6</sup> cycles
	from 0 to nominal pressure
Temperature range	-30 °C to +100 °C
Material of filter head	EN-GJS
Material of filter bowl	Steel
Type of clogging indicator	VD (differential pressure measurement up to 420 bar operating pressure)
Pressure setting of the clogging indicator	5 bar (others on request)
Bypass cracking pressure	6 bar (others on request)

#### 1.4 SEALS

NBR (= Perbunan)

- 1.5 INSTALLATION
- As inline and manifold-mounted filter
- 1.6 SPECIAL MODELS AND ACCESSORIES
- Without bypass valve
- Without port (no clogging indicator)
- **1.7 SPARE PARTS**
- See Original Spare Parts List
- 1.8 CERTIFICATES AND APPROVALS On request
- 1.9 COMPATIBILITY WITH HYDRAULIC FLUIDS ISO 2943
- Hydraulic oils H to HLPD DIN 51524
- Lubrication oils DIN 51517, API, ACEA, DIN 51515, ISO 6743
- Compressor oils DIN 51506
- Biodegradable operating fluids VDMA 24568 HETG, HEES, HEPG
- Fire-resistant fluids HFA, HFB, HFC and HFD
- Operating fluids with high water content (>50% water content) on request





2. MODEL CODE (also order example)       HF2P BN 04 G 3 C 1 . X /12 V-B6         2.1 COMPLETE FILTER       Image: state sta
Filter type
HF2P Filter material of element
BN Betamicron <sup>®</sup> (BN)
BH Betamicron® (BH) Size of filter or element
04 4"
Port
P manifold mounting
Filtration rating in μm
BH : 3, 6, 10, 17
Type of clogging indicator W without port (no clogging indicator)
A plastic blanking plug in indicator port
B visual for other clogging indicators, see brochure no. 7.050/
D visual and electrical
J       electrical switch (Brad Harrison 5 Pin Mini)         J4       electrical switch (Brad Harrison 4 Pin Micro)
Type code
1 Modification number
X the latest version is always supplied
Supplementary details no details = manifold mounting
0 G ¾" BSPP
12       SAE-12-O-ring boss         B.       bypass cracking pressure (z.B. B3 = 3 bar); without details = without bypass valve
L light with appropriate voltage (24, 48, 110, 220 Volt) ] only for clogging
LED 2 light-emitting diodes up to 24 Volt jindicators type "D" J
W suitable for HFA and HFC emulsions
2.2 REPLACEMENT ELEMENT       1.07.04 P 03 BN /-V
Size
08 8"
Туре
D Filtration rating in µm
BN: 03, 06, 12, 25
BH: 03, 06, 10, 17 Filter material
BN, BH
Supplementary details
2.3 REPLACEMENT CLOGGING INDICATOR VD 5 D . X /-L24
Type
Pressure setting         5       standard 5 bar, others on request
Type of clogging indicator D (see point 2.1)
Modification number
X the latest version is always supplied
Supplementary details

The total pressure drop of a filter at a certain flow rate Q is the sum of the housing  $\Delta p$  and the element  $\Delta p$  and is calculated as follows:

$$\begin{aligned} \Delta p_{\text{total}} &= \Delta p_{\text{housing}} + \Delta p_{\text{element}} \\ \Delta p_{\text{housing}} &= (\text{see Point 3.1}) \\ \Delta p_{\text{element}} &= Q \bullet \frac{SK^*}{1000} \bullet \frac{\text{viscosity}}{30} \end{aligned}$$

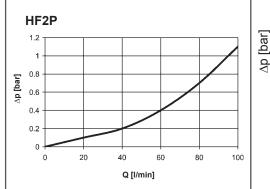
(\*see Point 3.2)

For ease of calculation, our Filter Sizing Program is available on request free of charge.

NEW: Sizing online at www.hydac.com

#### 3.1 ∆p-Q HOUSING CURVES BASED ON ISO 3968

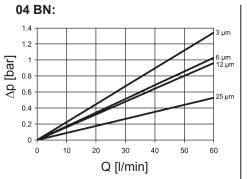
The housing curves apply to mineral oil with a density of 0.86 kg/dm<sup>3</sup> and a kinematic viscosity of 30 mm<sup>2</sup>/s. In this case, the differential pressure changes proportionally to the density.



## 3.2 GRADIENT COEFFICIENTS (SK) FOR FILTER ELEMENTS

The gradient coefficients in mbar/(l/min) apply to mineral oils with a kinematic viscosity of 30 mm<sup>2</sup>/s. The pressure drop changes proportionally to the change in viscosity.

HF2P		В	N			Bł	1	
	3 µm	6 µm	12 µm	25 µm	3 µm	6 µm	10 µm	17 µm
04	22.40	17.14	16.03	8.81	30.11	26.81	20.93	12.12
08	11.14	8.45	7.96	4.41	14.57	13.10	10.16	5.88



60

40

Q [l/min]

20

80

100

08 BN:

1.2

0.8

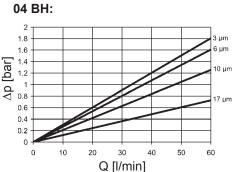
0.6

0.4

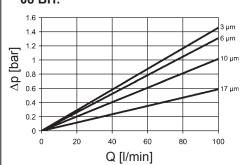
0.2

0

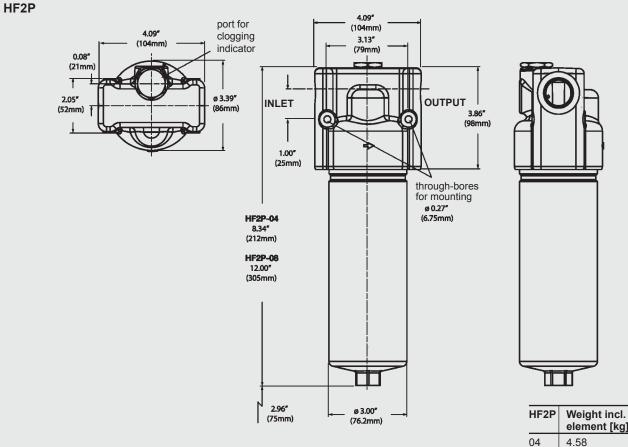
0





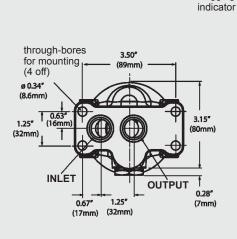


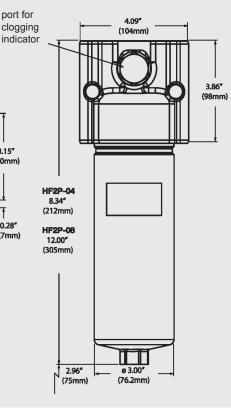
# 4. DIMENSIONS

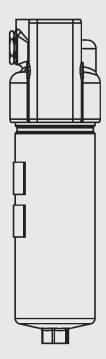


port for

MANIFOLD MOUNTING







08

6.08

# NOTE

The information in this brochure relates to the operating conditions and applications described.

For applications or operating conditions not described, please contact the relevant technical department.

Subject to technical modifications.

#### HYDAC FILTERTECHNIK GMBH Industriegebiet 66280 Sulzbach/Saar, Germany Tel.: 0 68 97 / 509-01 Fax: 0 68 97 / 509-300 Internet: www.hydac.com E-mail: filter@hydac.com

#### www.comoso.com

E 7.575.1/03.12

# **(FYDAC)** INTERNATIONAL



# 1. TECHNICAL SPECIFICATIONS

## **1.1 FILTER HOUSING**

#### Construction

The filter housings are designed in accordance with international regulations. They consist of a filter head and a screw-on filter bowl.

Standard equipment:

- bypass valve
- connection for a clogging indicator

#### **1.2 FILTER ELEMENTS**

HYDAC filter elements are validated and their quality is constantly monitored according to the following standards:

- ISO 2941
- ISO 2942
- ISO 2943
- ISO 3724
- ISO 3968ISO 11170
- ISO 16889

Filter elements are available with the<br/>following pressure stability values:<br/>Betamicron® (BN):20 barBetamicron® (BH):210 barWire mesh (W):20 bar

Inline Filter or Pressure Filter for Manifold Mounting HF4P up to 450 l/min, up to 350 bar



#### **1.3 FILTER SPECIFICATIONS**

Nominal pressure	420 bar
Fatigue strength	At nominal pressure 10 <sup>6</sup> cycles from 0 to nominal pressure
Temperature range	-30 °C to +100 °C
Material of filter head	EN-GJS
Material of filter bowl	Steel
Type of clogging indicator	VD (differential pressure measurement up to 420 bar operating pressure)
Pressure setting of the clogging indicator	5 bar (others on request)
Bypass cracking pressure	6 bar (others on request)

#### 1.4 SEALS

NBR (= Perbunan)

#### **1.5 INSTALLATION**

As inline filter or manifold mounted filter

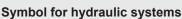
#### 1.6 SPECIAL MODELS AND ACCESSORIES

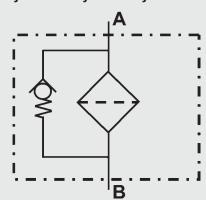
- Without bypass valve
- Without port (no clogging indicator)

## 1.7 SPARE PARTS

See Original Spare Parts List

- 1.8 CERTIFICATES AND APPROVALS On request
- 1.9 COMPATIBILITY WITH HYDRAULIC FLUIDS ISO 2943
- Hydraulic oils H to HLPD DIN 51524
- Lubrication oils DIN 51517, API, ACEA, DIN 51515, ISO 6743
- Compressor oils DIN 51506
- Biodegradable operating fluids VDMA 24568 HETG, HEES, HEPG
- Fire-resistant fluids HFA, HFB, HFC and HFD
- Operating fluids with high water content (>50% water content) on request





2. MODEL CODE (also order example)       HF4P BN 09 G 3 C 1 . X /12 V-B6         2.1 COMPLETE FILTER       I	<u>6</u>
Filter type	
Size of filter or element	
G thread port F flange port P manifold mounting	
Filtration rating in µm	
Type of clogging indicator         W       without port (no clogging indicator)         A       plastic blanking plug in indicator port         B       visual         C       electrical         D       visual and electrical         J       electrical switch (Brad Harrison 5 Pin Mini)         J4       electrical switch (Brad Harrison 4 Pin Micro)	
Type code	
Modification number         X       the latest version is always supplied         Supplementary details	
no details = manifold mounting 0 BSPP 1½" 12 SAE-24-O-ring boss 16 SAE 1½" flange (210 or 420 bar )	
<ul> <li>B. bypass cracking pressure (e.g. B6 = 6 bar); without details = without bypass valve</li> <li>light with appropriate voltage (24, 48, 110, 220 Volt)</li> <li>light emitting diodes 24 Volt</li> <li>V FPM seals</li> <li>W suitable for HFA and HFC emulsions</li> </ul>	
2.2 REPLACEMENT ELEMENT 5.03.09 D 03 BN /-V	Z
Size	
D Filtration rating in µm BN, BH : 03, 05, 10, 20 W : 25, 74, 149	
Filter material	
Supplementary details	
2.3 REPLACEMENT CLOGGING INDICATOR	<u>4</u>
Type	
Pressure setting	
Type of clogging indicator D (see point 2.1)	
Modification number X the latest version is always supplied	
Supplementary details	

E 7.576.1/03.12

The total pressure drop of a filter at a certain flow rate Q is the sum of the housing  $\Delta p$  and the element  $\Delta p$  and is calculated as follows:

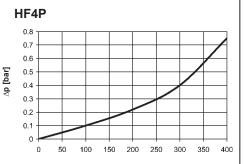
$$\begin{array}{l} \Delta \boldsymbol{p}_{\text{total}} &= \Delta \boldsymbol{p}_{\text{housing}} + \Delta \boldsymbol{p}_{\text{element}} \\ \Delta \boldsymbol{p}_{\text{housing}} &= (\text{see Point 3.1}) \\ \Delta \boldsymbol{p}_{\text{element}} &= \boldsymbol{Q} \bullet \frac{SK^{\star}}{1000} \bullet \frac{\text{viscosity}}{30} \end{array}$$

For ease of calculation, our Filter Sizing Program is available on request free of charge.

NEW: Sizing online at www.hydac.com

#### 3.1 Ap-Q HOUSING CURVES BASED **ON ISO 3968**

The housing curves apply to mineral oil with a density of 0.86 kg/dm<sup>3</sup> and a kinematic viscosity of 30 mm<sup>2</sup>/s. In this case, the differential pressure changes proportionally to the density.

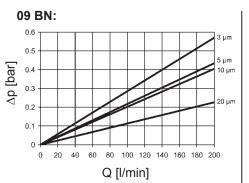


Q [l/min]

#### **3.2 GRADIENT COEFFICIENTS (SK) FOR FILTER ELEMENTS**

The gradient coefficients in mbar/(I/min) apply to mineral oils with a kinematic viscosity of 30 mm<sup>2</sup>/s. The pressure drop changes proportionally to the change in viscosity.

HF4P		В	N			ВН			W
	3 µm	5 µm	10 µm	20 µm	3 µm	5 µm	10 µm	20 µm	-
09	2.85	2.17	2.02	1.13	2.61	2.31	1.80	1.04	0.128
18	1.35	1.04	0.97	0.53	1.21	1.05	0.84	0.49	0.073
27	0.88	0.67	0.62	0.35	0.80	0.71	0.55	0.32	0.036



200 250 300 350

Q [l/min]

150 200 250 300 350 400 450

Q [l/min]

100 150

18 BN:

0.6

0.5

0.4

0.3

0.2

0.1

n

0 50

27 BN:

0.45

0.4

0.35

0.25

0.15

0.1

0.05 0

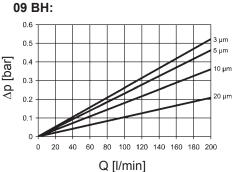
> 0 50 100

[bar] 0.3

d∆ 0.2

[bar]

d∆





3 µm

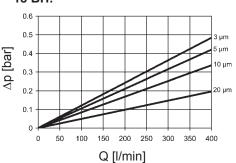
5 µm

10 um

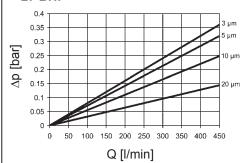
20 un

20 µn

400



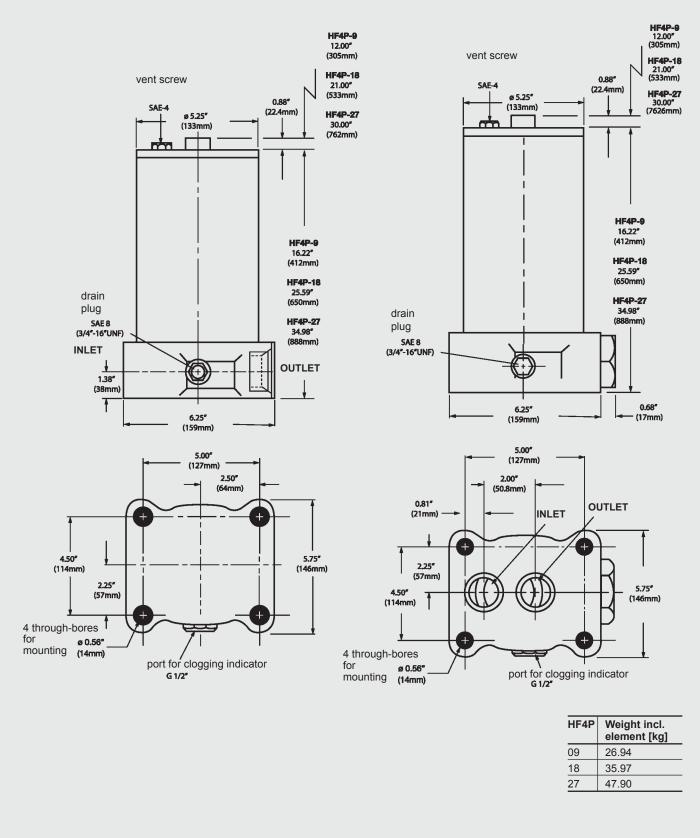
27 BH:



# 4. DIMENSIONS HF4P

As inline filter

#### As manifold mounted filter



# NOTE

The information in this brochure relates to the operating conditions and applications described. For applications or operating conditions not described, please contact the relevant

technical department. Subject to technical modifications.

#### HYDAC FILTERTECHNIK GMBH Industriegebiet 66280 Sulzbach/Saar, Germany Tel.: 0 68 97 / 509-01 Fax: 0 68 97 / 509-300 Internet: www.hydac.com E-mail: filter@hydac.com

E 7.576.1/03.12

# **GYDAD** INTERNATIONAL



# 1. TECHNICAL SPECIFICATIONS

#### **1.1 FILTER HOUSING**

#### Construction

The filter housings are designed in accordance with international regulations. They consist of a filter head and a screw-in filter bowl.

Standard equipment:

- bypass valve
- connection for a clogging indicator

#### **1.2 FILTER ELEMENTS**

HYDAC filter elements are validated and their quality is constantly monitored according to the following standards:

- ISO 2941
- ISO 2942
- ISO 2943
- ISO 3724
  ISO 3968
- ISO 3968
  ISO 11170
- ISO 16889

Filter elements are available with the<br/>following pressure stability values:<br/>Betamicron® (BN):20 barBetamicron® (BH):210 bar

Inline Filter HF3P up to 450 l/min, up to 420 bar



#### **1.3 FILTER SPECIFICATIONS**

	100 h an
Nominal pressure	420 bar
Fatigue strength	At nominal pressure 10 <sup>6</sup> cycles
	from 0 to nominal pressure
Temperature range	-30 °C to +100 °C
Material of filter head	EN-GJS
Material of filter bowl	Steel
Type of clogging indicator	VD (differential pressure measurement
	up to 420 bar operating pressure)
Pressure setting of the clogging indicator	5 bar (others on request)
Bypass cracking pressure	6 bar (others on request)

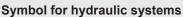
#### 1.4 SEALS

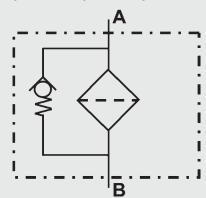
NBR (= Perbunan)

- 1.5 INSTALLATION As inline filter
- 1.6 SPECIAL MODELS AND ACCESSORIES
- Without bypass valve
- Without port (no clogging indicator)

#### **1.7 SPARE PARTS**

- See Original Spare Parts List
- 1.8 CERTIFICATES AND APPROVALS On request
- 1.9 COMPATIBILITY WITH HYDRAULIC FLUIDS ISO 2943
- Hydraulic oils H to HLPD DIN 51524
- Lubrication oils DIN 51517, API, ACEA, DIN 51515, ISO 6743
- Compressor oils DIN 51506
- Biodegradable operating fluids VDMA 24568 HETG, HEES, HEPG
- Fire-resistant fluids HFA, HFB, HFC and HFD
- Operating fluids with high water content (>50% water content) on request





2. MODEL CODE (also order example) HF3P BN 08 G 3 C 1 . X /12 V-B6
2.1 COMPLETE FILTER
HF3P
Filter material of element
BN Betamicron® (BN) BH Betamicron® (BH)
Size of filter or element
08 8" 13 13"
16 16"
Port
G threaded port F flange port
Filtration rating in µm
BN : 3, 6, 12, 25
BH : 3, 6, 10, 17 Type of clogging indicator
W without port (no clogging indicator)
A steel blanking plug in indicator port
B visual for other clogging indicators, C electrical and brochure no. 7.050. /
D visual and electrical
J electrical switch (Brad Harrison 5 Pin Mini) J4 electrical switch (Brad Harrison 4 Pin Micro)
Type code
1 2" flange (420 bar) or SAE 24" or G 1/2
2 1 <sup>1</sup> / <sub>2</sub> " flange (210 bar) 3 1" SAE 16 or G 1" thread
Modification number
X the latest version is always supplied
Supplementary details
0 G 1 <sup>1</sup> / <sub>2</sub> " or G 1 BSPP 12 SAE 24" or 16" O-ring boss
16 SAE 2" flange (420 bar ) or 11/2" (210 bar)
B. bypass cracking pressure (e.g. B3 = 3 bar); no details = without bypass valve
L light with appropriate voltage (24, 48, 110, 220 Volt) LED 2 light-emitting diodes up to 24 Volt ] only for clogging indicators
V FPM seals
W suitable for HFA and HFC emulsions
2.2 REPLACEMENT ELEMENT         1.11.08         D         03         BN         /-V
Size
04 4" 08 8"
13 13"
Type D
Filtration rating in µm
BN: 03, 06, 12, 25 BH: 03, 06, 10, 17
Filter material
BN, BH
Supplementary detailsV (for descriptions, see point 2.1)
2.3 REPLACEMENT CLOGGING INDICATOR VD 5 D . X (-L24
Type of indicator         VD       Differential pressure indicator up to 420 bar operating pressure
Pressure setting
Type of clogging indicator
D (see point 2.1) Modification number
X the latest version is always supplied
Supplementary details

The total pressure drop of a filter at a certain flow rate Q is the sum of the housing  $\Delta p$  and the element  $\Delta p$  and is calculated as follows:

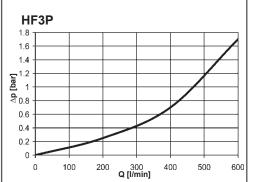
$$\begin{array}{l} \Delta \textbf{p}_{\text{total}} &= \Delta \textbf{p}_{\text{housing}} + \Delta \textbf{p}_{\text{element}} \\ \Delta \textbf{p}_{\text{housing}} = (\text{see Point 3.1}) \\ \Delta \textbf{p}_{\text{element}} = \textbf{Q} \bullet \frac{\text{SK}^{\star}}{1000} \bullet \frac{\text{viscosity}}{30} \end{array}$$

For ease of calculation, our Filter Sizing Program is available on request free of charge.

NEW: Sizing online at www.hydac.com

#### 3.1 ∆p-Q HOUSING CURVES BASED ON ISO 3968

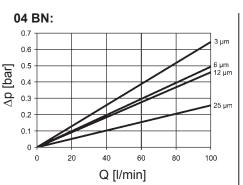
The housing curves apply to mineral oil with a density of 0.86 kg/dm<sup>3</sup> and a kinematic viscosity of 30 mm<sup>2</sup>/s. In this case, the differential pressure changes proportionally to the density.

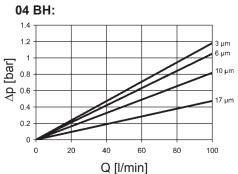


#### 3.2 GRADIENT COEFFICIENTS (SK) FOR FILTER ELEMENTS

The gradient coefficients in mbar/(l/min) apply to mineral oils with a kinematic viscosity of 30 mm<sup>2</sup>/s. The pressure drop changes proportionally to the change in viscosity.

HF3P	BN				BH			
	3 µm	6 µm	12 µm	25 µm	3 µm	6 µm	10 µm	17 µm
04	6.46	4.94	4.60	2.57	11.79	10.49	8.16	4.74
08	3.28	2.51	2.43	1.30	5.73	5.10	3.98	2.30
13	1.98	1.52	1.41	0.78	3.44	3.06	2.38	1.38
16	1.51	1.15	1.08	0.60	2.59	2.28	1.80	1.04





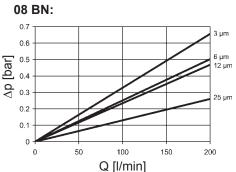
3 µm

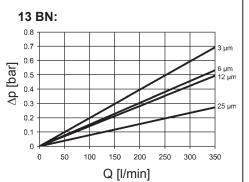
μm

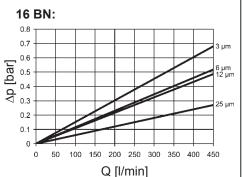
10 um

17 um

200









50

08 BH:

1.4

1.2

1 [**bar**]

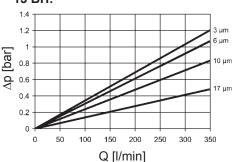
**d**√ 0.6

0.4

0.2

0

0

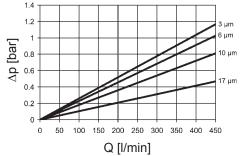


100

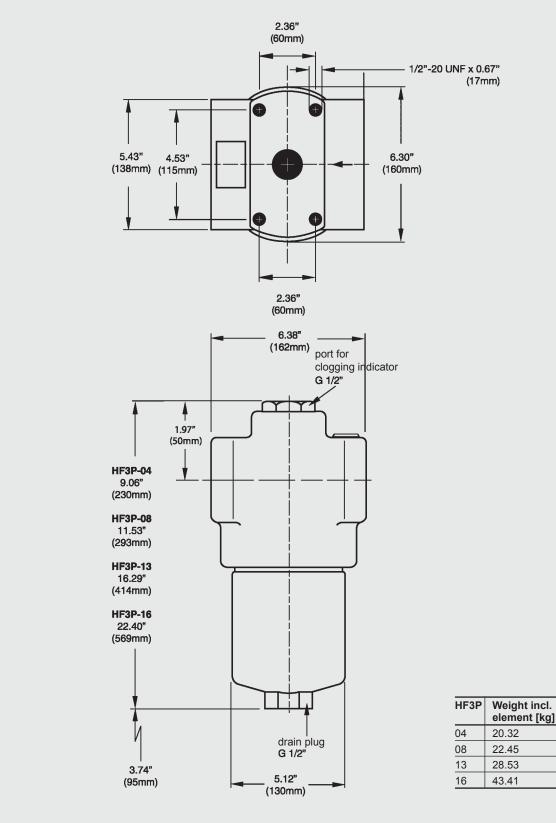
Q [l/min]

150





# 4. DIMENSIONS HF3P



# NOTE

The information in this brochure relates to the operating conditions and applications described. For applications and operating conditions not described, please contact the relevant technical department.

Subject to technical modifications.

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