# Chelsea® 867 Series

Constant Mesh P.T.O. for Allison 3000/4000 Transmissions



### Overview:

Quality knows quality, that's why Allison chose Chelsea to join their engineers in developing P.T.O.s specifically for the Allison World Transmissions. The versatile 867 Series is a constant mesh P.T.O. that exceeds the torque capacity of a 8-Bolt P.T.O. while offering the tighter sealing of a 10-Bolt pattern. The 867 Series is an excellent choice for variable displacement piston pumps used in refuse and snow and ice removal applications. It is available in four speed ratios and five output options.

- Refuse
- Aerial
- Snow & Ice Removal
- Fire and Rescue



## **Product Features and Benefits:**

### **Contact Information:**

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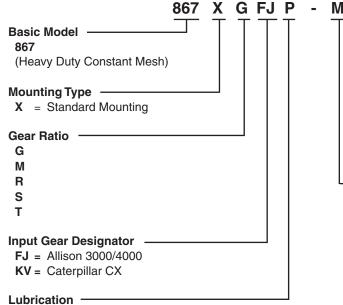
www.parker.com/chelsea

- Constant Mesh (non-shiftable) P.T.O. that is ideal for applications requiring continuous power
- Four (4) speed ratios five (5) output options
- Torque ratings up to 575 Lbs. ft.
- · Increase shaft life by a factor of ten
- No Backlash to set
- Two Year Warranty





#### **Model Number Designation**



M 5 XV

Output Designation

XV = 1-1/2" - 10T Spline w/1410 Flange

XS = S.A.E. "C" 2 or 4-Bolt

XY = DIN 5462 8T

AB = DIN 120

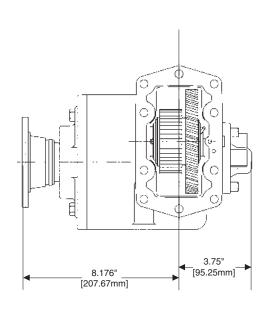
AC = DIN 100

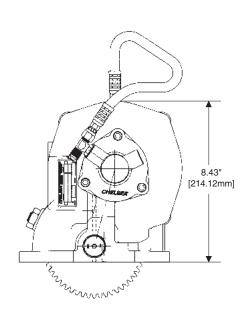
Assembly Arrangement

5

Shifter Type

M = Constant Engagement No Shifter





| Specifications Chart – 867 Series          |                 |       |       |       |       |
|--|-----------------|-------|-------|-------|-------|
|  | 867*G           | 867*M | 867*R | 867*S | 867*T |
| Standard Output Shaft Size                 |                 |       |       |       |       |
| Intermittent Torque Rating (Lbs. ft.)      | 575             | 490   | 415   | 385   | 350   |
| Intermittent Torque Rating (N.m.)          | 780             | 664   | 563   | 522   | 475   |
| Horsepower Rating for Intermittent Service |                 |       |       |       |       |
| At 500 R.P.M. of Output Shaft (HP)         | 55              | 47    | 40    | 37    | 33    |
| At 1000 R.P.M. of Output Shaft (HP)        | 109             | 93    | 79    | 73    | 67    |
| At 500 R.P.M. of Output Shaft (Kw)         | 41              | 35    | 30    | 27    | 25    |
| At 1000 R.P.M. of Output Shaft (Kw)        | 82              | 70    | 59    | 55    | 50    |
| Approximate Weight:                        | 64 lbs. [29 kg] |       |       |       |       |

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Supercedes HY25-0100-B1/US April 2010 HY25-0100-B1/US February 2012

