Replacement Parts

Heater Pack Replacement

The heater pack series is determined by the 6th character of the catalog number. Series A or prior heater packs (identified by either "A" or "-" as the 6th character) have built-in load lugs. Series B or later heater packs do not (load lugs are on overload relay). Replacement of Series A or earlier heater packs with Series B or later heater packs, requires the one time addition of Lug Adapter Kit C306KAL1-3B to the Series A1 overload relay.

Superseded Series A Heater Pack

Series B Heater Pack

Heater Pack Replacement Requirements

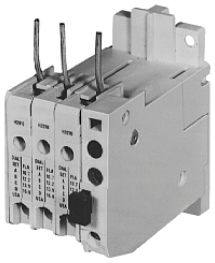
Existing Heater Pack Catalog Numbers	Replacement Product Required
H2001-3–H2013-3 **H2001A-3–H2013A-3**	Lug adapter kit C306KAL1-3B and Series B heater pack
H2001B-3–H2013B-3	Series B heater pack
H2014-3 **H2014A-3**	Replace with lug adapter kit C306KAL1-3B and Series B heater pack
H2014B-3	Series B heater pack
H2015-3–H2017-3	Replace with heater pack chosen from table below
H2015A-3–H2017A-3	Replace with lug adapter kit C306KAL1-3B and Series B heater pack
H2015B-3–H2017B-3	Series B heater pack

Heater Pack Ratings

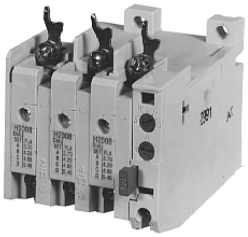
Motor Full Load Ampere Rating Dial Position A	B	C	D	Order Heater Pack Catalog Number
29.0	32.5	36.0	39.5	**H2015B-3**
39.6	44.3	49.1	53.8	**H2016B-3**
53.9	60.4	66.8	74.9	**H2017B-3**

Overload Relay Lug Adapter Kit

Superseded 32A Series A Overload Relay—C306DN3



Superseded 75A Series A Overload Relay—C306GN3



These kits are used in conjunction with Catalog Numbers H2001B–H2014B or H2101B–H2114B heater packs as a means of utilizing these Series B heater packs in Catalog Numbers C306DN3 and C306GN3 Series AI overload relays. The kit consists of three lug adapters and installation instructions. When installing Series B heater packs plus lug adapters in Series A overload relays, refer to heater pack FLA adjustment tables originally supplied with equipment (also supplied with kit).

C306KAL1

Overload Relay Lug

Description	Catalog Number
Series AI overload relay lug adapter kit	**C306KAL1-3B**

Overload Relay Replacement—Series A Only

When replacing a Catalog Number C306DN3 (Part No. 10-6044) or C306GN3 (10-6319) Series A overload relay on a starter, order a Series B overload relay and Series B heater packs.

Technical Data and Specifications

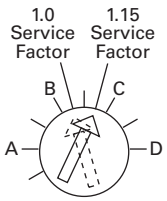
Operation

C306 Overload Relay Setting
For motors having a 1.15 service factor, rotate the FLA (Full Load Amperes) adjustment dial to correspond to the motor's FLA rating.

Estimate the dial position when the motor FLA falls between two letter values as shown in the example.

For motors having a 1.0 service factor, rotate the FLA dial one-half position counterclockwise (CCW).

FLA Dial Adjustment

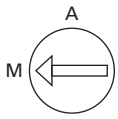


Example of 12.0 FLA setting for heater pack number H2011B showing position for 1.0 or 1.15 service factor motors.

The overload relay is factory set at M for manual reset operation. For automatic reset operation, turn the reset adjustment dial to the A position as shown in the illustration.

Automatic reset is not intended for two-wire control devices.

Manual/Automatic Reset



Example of setting for manual reset.

Test for Trip Indication

To test overload relay for trip indication when in manual reset, pull out the blue reset button. An orange flag will appear indicating that the device has tripped. Push reset button in to reset.

Warning—To provide continued protection against fire or shock hazard, the complete overload relay must be replaced if burnout of the heater element occurs.

General

"Overload relays are provided to protect motors, motor control apparatus and motor-branch circuit conductors against excessive heating due to motor overloads and failure to start. This definition does not include: 1) motor circuits over 600V, 2) short circuits, 3) ground faults and 4) fire pump control." (NEC Art. 430-31)

Time Current Characteristics

The time-current characteristics of an overload relay is an expression of performance which defines its operating time at various multiples of its current setting. Tests are run at Underwriters Laboratories (UL) in accordance with NEMA Standards and the NEC. UL requires:

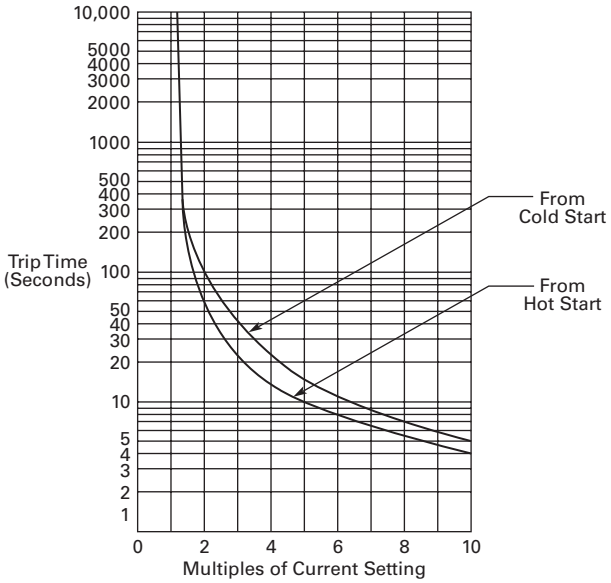
- When tested at 100 percent of its current rating, the overload relay shall trip ultimately
- When tested at 200 percent of its current rating, the overload relay shall trip in not more than 8 minutes
- When tested at 600 percent of the current rating, the overload relay shall trip in not more than 10 or 20 seconds, depending on the Class of the relay

"Current Rating" is defined as the minimum current at which the relay will trip. Per NEC, an overload must ultimately trip at 125% of FLA current (heater) setting for a 1.15 service factor motor and 115% FLA for a 1.0 service factor motor.

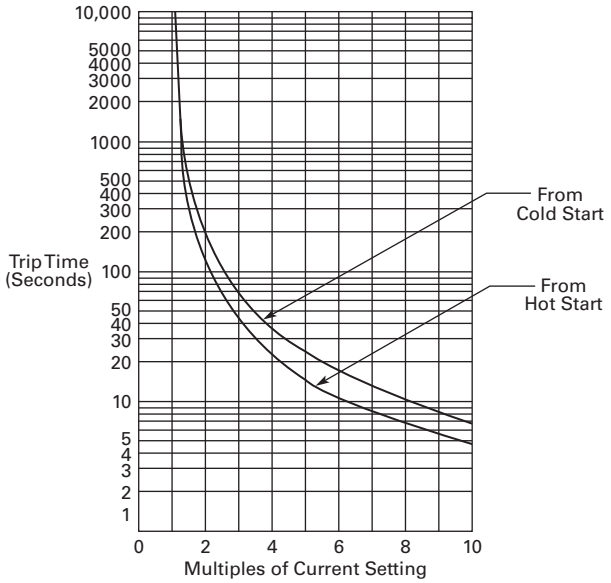
"Current Setting" is defined as the FLA of the motor and thus the overload heater pack setting.

Example: 600% of current rating is defined as 750% (600 x 1.25) of FLA current (heater) setting for a 1.15 service factor motor. A 10A heater setting must trip in 20 seconds or less at 75A motor current for a Class 20 relay.

Class 10 and Class 20 Trip Curves



Class 10 Overload Relay 25C Open Rating



Class 20 Overload Relay 25C Open Rating

Wire (75°C) Sizes—AWG or kcmil—NEMA Sizes 00–2, IEC A–K—Open

Power Terminals—Line

IEC Size	NEMA Size	Cu Only
A, B, C	00	12–16 stranded, 12–14 solid
D, E, F	0	8 –16 stranded, 10–14 solid
	1	8–14 stranded or solid
G, H, J, K	2	3–14 (upper) and/or 6–14 (lower) stranded or solid ①

Power Terminals—Load—Cu Only (Stranded or Solid)

Catalog Number	Terminal	Wire Size
C306DN3B	32A	14–6 AWG
C306GN3B	75A	14–2 AWG
Control Terminals—Cu Only		
12–16 AWG stranded, 12–14 AWG solid		

Wire (75°C) Sizes—AWG or kcmil—NEMA Sizes 3–8, IEC L–N—Open

Power Terminals—Line and Load

IEC Size	NEMA Size	Wire Size
L	3	1/0–14 Cu/Al
M	—	14–2/0 Cu/Al
N	—	3/0–8 Cu/Al
—	4	Open—3/0–8 Cu
		Enclosed—250 kcmil—6 Cu/Al
—	5	750 kcmil—2 or (2) 250 kcmil—3/0 Cu/Al
	6–7	(2) 750 kcmil—3/0 Cu/Al
	8	(2) 750 kcmil—1/0 Cu/Al
Control Terminals—Cu Only		
12–16 AWG stranded, 12–14 AWG solid		

Power Terminal Torque Line and Load Terminals

Catalog Number	Terminal	Torque in lb-in
C306DT3B	32A	20
C306GT3B	75A	35 (14–10 AWG)
		40 (8 AWG)
		45 (6–4 AWG)
		50 (3–2 AWG)
C306KN3 (socket head screw)	105A	120 (3/16)
		200 (1/4)
		250 (5/16)
C306NN3 (socket head screw)	144A	120 (3/16)
		200 (1/4)
		250 (5/16)
C306NN3 (slotted head screw)		35 (14–10 AWG)
		40 (8 AWG)
		45 (6–4 AWG)
		50 (3–1/0 AWG)

Plugging and Jogging Service Horsepower Ratings ②

NEMA Size	200V	230V	460V	575V
00	—	1/2	1/2	1/2
0	1-1/2	1-1/2	2	2
1	3	3	5	5
2	7-1/2	10	15	15
3	15	20	30	30
4	25	30	60	60
5	60	75	150	150
6	125	150	300	300

Overload Relay UL/CSA Contact Ratings Control Circuit ③

AC Volts	120V	240V	480V	600V
NC Contact B600				
Make and break amperes	30	15	7.5	6
Break amperes	3	1.5	0.75	0.6
Continuous amperes	5	5	5	5
NO Contact C600				
Make and break amperes	15	7.5	3.375	3
Break amperes	1.5	0.75	0.375	0.3
Continuous amperes	2.5	2.5	2.5	2.5

Notes

① Two compartment box lug.

② Maximum horsepower where operation is interrupted more than 5 times per minute or more than 10 times in a 10 minute period. NEMA standard ICS 2-1993 table 2-4-3.

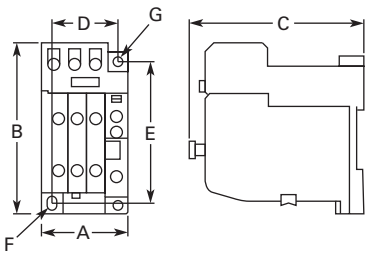
③ DC ratings cover Freedom Series coils only.

Dimensions

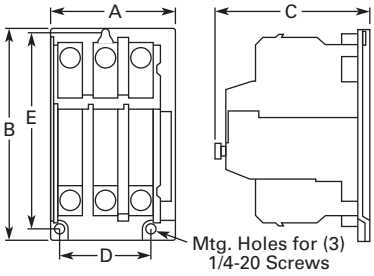
Approximate Dimensions in Inches (mm)

Stand-Alone Overload Relays

32A and 75A Sizes—C306DT38 and C306GT3B



105A and 144A Sizes—C306KN38 and C306NN3B



Dimensions and Shipping Weights

Ampere Size	Wide A	High B	Deep C	Mounting D	E	F (Slot)	G (Hole)	Shipping Weight Lbs (kg)
32A	1.77 (45.0)	4.13 (104.9)	3.69 (93.7)	1.36 (34.5)	3.74 (95.0)	0.18 x 0.30 (4.6 x 7.6)	0.18 (4.6) dia.	0.8 (0.4)
75A	2.54 (64.5)	4.69 (119.1)	3.74 (95.0)	2.00 (50.8)	3.45 (87.6)	0.22 x 0.26 (5.6 x 6.6)	0.21 (5.3) dia.	1.4 (0.6)
105 and 144A	4.00 (101.6)	7.17 (182.1)	4.91 (124.7)	3.00 (76.2)	6.62 (168.1)	—	—	4.0 (1.8)