

Revised
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TECHNICAL DATA SHEETS

22TL THREADLOCKER

Description:

ADVANCED PERFORMANCE SERIES THREADLOCKER 22TL is a thixotropic anaerobic compounds formulated to cure rapidly and reliably on most "as received" fasteners. They give predictable lubricity on assembly.

Physical Properties:

Uncured State:

Viscosity:	1200CPS
Color:	Purple
Operating Temperature Range:	- 65 to 350° F
Cure Speed 20% Fix (1)	10-30 minutes
Bolt Treating Range:	# 2 to ½ inch (2.2 — 12 MM)

Toxicity:	Low
Specific Gravity:	1.05
Corrosivity:	None
	MIL (S-46163-A)
	Type II Grade M

Cured State:

Shear Strength (2)	600 Lb/in. (4.1 MPa)
Resin:	Solid Polyacrylate
Color:	Purple

Typical Applications:

LOCKING AND SEALING

- Hydraulic Line Fittings
- Vacuum cleaner bell housing screws
- Hydraulic pistons nuts
- Rocker Nuts
- Oil pressure switch assembly
- Construction equipment bolts
- Bulldozers track bolts
- Railroad bolts on wear plates
- Typewriter screws
- Carburetor adjusting screws
- Machinery Keys

Engineering Excellence

For technical information
and support call **1-800-552-0299** or visit our website at

www.instantca.com