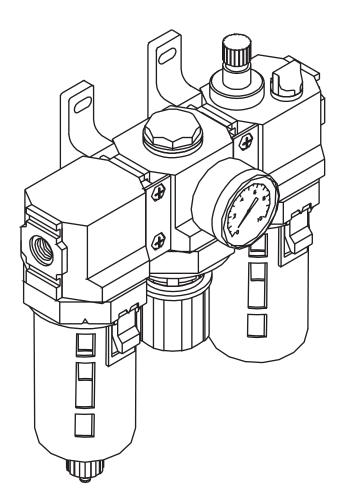
Catalogue number CAT-AF/AR/AL-3AU



# **AF/AR/AL Series Air Preparation Units**





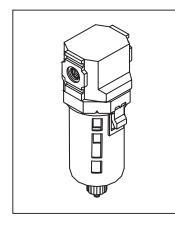
*Vital Technologies for Motion and Control* 



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### Features

- Large surface 5 micron elements
- High flow rates
- Highly efficient in removing liquids and solids
- Modular system with BSPT ports
- Global product
- Secure but easily removable bowls
- Bowl guards are standard
- 360° visibility of water level
- FRL units may be assembled for right-to-left or left-to-right flow pattern

## **Ordering Information**

Part Number	Nominal body size	Port size	Element	Drain	Bowl	Bowl guard
AF200-8	1/8" 3.1mm	Rc1/4	5 micron	Manual	Polycarbonate	None
AF200-8AD20	1/8" 3.1mm	Rc1/4	5 micron	Auto	Polycarbonate	None
AF320-8	3/8" 9.5mm	Rc1/4	5 micron	Manual	Polycarbonate	With quick release
AF320-8-AD41	3/8" 9.5mm	Rc1/4	5 micron	Auto	Polycarbonate	With quick release
AF320-10	3/8" 9.5mm	Rc3/8	5 micron	Manual	Polycarbonate	With quick release
AF320-10-AD41	3/8" 9.5mm	Rc3/8	5 micron	Auto	Polycarbonate	With quick release
AF420-15	1/2" 12.7mm	Rc1/2	5 micron	Manual	Polycarbonate	With quick release
AF420-15-AD41	1/2" 12.7mm	Rc1/2	5 micron	Auto	Polycarbonate	With quick release

# **Technical information**

0.5 – 8.5 bar, 50 – 850 kPa, 7 – 120	PSI
0 – 60°C	
Please refer to diagrams on page 3	
Porous plastic	
AFR200: 11 mL AFR320: 52 r	mL AFR420: 116 mL
360° visibility of water level	
No tools are required for removing b	owl and replacing element
Filter-to-regulator bolt kit supplied wi	ith each AF200 filter
Combination sets are supplied as kit	ts of components for user to assemble
	ts are made of aluminium. For equivalent products act Parker Technical Service.
	0 – 60°C Please refer to diagrams on page 3 Porous plastic AFR200: 11 mL AFR320: 52 n 360° visibility of water level No tools are required for removing b Filter-to-regulator bolt kit supplied w Combination sets are supplied as kit

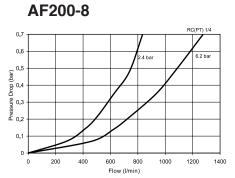
# CAUTION:

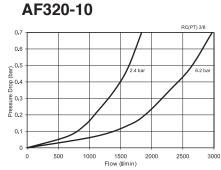
Polycarbonate bowls, being transparent and tough, are ideal for use with Filters and Lubricators. They are suitable for use in normal industrial environments, but should not be located in areas where they could be subjected to direct sunlight, an impact blow, nor temperatures outside of the rated range. As with most plastics, some chemicals can cause damage. Polycarbonate bowls should not be exposed to chlorinated hydro-carbons, ketones, esters and certain alcohols. They should not be used in air systems where compressors are lubricated with fire-resistant fluids such as phosphate ester and di-ester types.

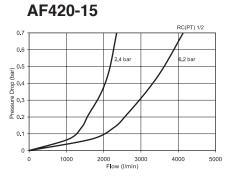
Metal bowls are recommended where ambient and/or media conditions are not compatible with polycarbonate bowls. Metal bowls resist the action of most such solvents, but should not be used where strong acids or bases are present or in salt laden atmospheres. Consult the factory for specific recommendations where these conditions exist. TO CLEAN POLYCARBONATE BOWLS USE MILD SOAP AND WATER ONLY! DO NOT use cleansing agents such as acetone,benzene, carbon tetrachloride, gasoline, toluene, etc., which are damaging to this plastic.



# **Performance Characteristics**



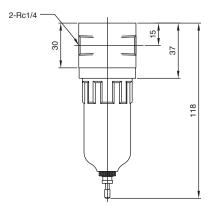


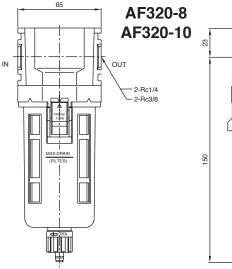


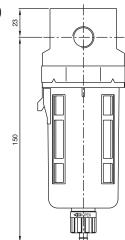
# Dimensions





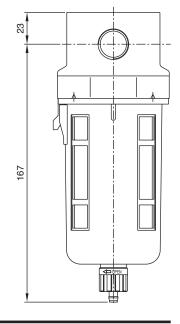






AF420-15

- 2-Rc1/2





For information on mountings and accessories please refer to page 16

80

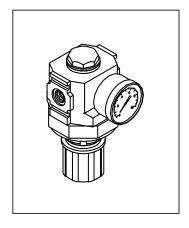
PRESS

MAX.DRAIN (FILTER)

IN

Ţ

OUT



## Features

- High flow rates
- Accurate pressure regulation
- Quick response
- Modular system with BSPT ports
- Mounting bracket included
- Pressure gauge included
- Global product
- Non-rising removable adjustment knobs
- Balanced poppets
- FRL units may be assembled for right-to-left or left-to-right flow pattern

## **Ordering Information**

Part	Nominal	Port	Туре
Number	body size	size	
AR200-8	1/8" 3.1mr	n Rc1/4	Bleed
AR320-8	3/8" 9.5mr	n Rc1/4	Bleed
AR320-10	3/8" 9.5mr	n Rc3/8	Bleed
AR420-15	1/2" 12.7m	nm Rc1/2	Bleed

## **Technical information**

Working pressure:	0.5 – 8.5 bar, 50 – 850 kPa, 7 – 120 PSI
Working temperature:	0 – 60°C
Flow rates:	Please refer to diagrams on page 5
Adjustment:	By non-rising lockable knob
Accessories:	Supplied with mounting bracket and pressure gauge as standard
Combination sets:	Combination sets are supplied as kits of components for user to assemble
Materials:	Certain components in these products are made of aluminium. For equivalent products
	with no aluminium components contact Parker Technical Service.

## CAUTION:

**REGULATOR PRESSURE ADJUSTMENT** – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design.



RC(PT) 1/4

6.2 bar

5.2 bar

4.1 ba

3.1 bar

2.1 bar

800

# **Performance Characteristics**

400 600 Flow (I/min)

# AR200-8

gar)

econdary Pressure



1000

bar)

acondary Pressure

AR420-15

PT(RC) 3/8

400

6.2 ba

5.2

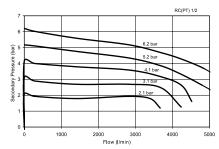
4.1 bar

3.1 bar

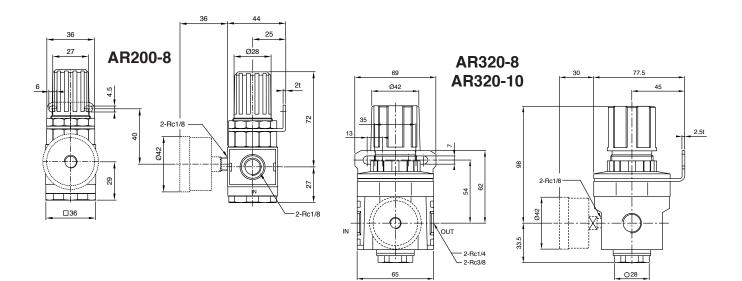
2.1 bar

3000

2000 Flow (I/min)



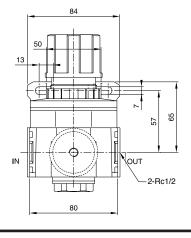
# Dimensions



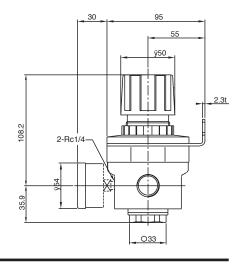
For information on mountings and accessories please refer to page 16

# For panel mounting

Part	Hole	Max. panel
Number	dia	thickness
AR200-8	30	4
AR320-8	37	4
AR320-10	37	4
AR420-15	43	4

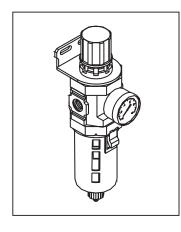


# AR420-15





# Air Line Filter/Regulators AFR Series



#### Features

- Large surface 5 micron elements
- High flow rates
- Highly efficient in removing liquids
- Highly efficient in removing solids
- Accurate pressure regulation
- Quick response
- Modular system with BSPT ports
- Secure but easily removable bowls
- FRL units may be assembled for right-to-left or left-to-right flow pattern

## **Ordering Information**

Part	Nominal	Port			Filter		Regulator
Number	body size	size	Element	Drain	Bowl	Bowl guard	Туре
AFR200-8	1/8" 3.1mm	Rc1/4	5 micron	Manual	Polycarbonate	None	Bleed
AFR200-8AD20	1/8" 3.1mm	Rc1/4	5 micron	Auto	Polycarbonate	None	Bleed
AFR320-8	3/8" 9.5mm	Rc1/4	5 micron	Manual	Polycarbonate	With quick release	Bleed
AFR320-8-AD41	3/8" 9.5mm	Rc1/4	5 micron	Auto	Polycarbonate	With quick release	Bleed
AFR320-10	3/8" 9.5mm	Rc3/8	5 micron	Manual	Polycarbonate	With quick release	Bleed
AFR320-10-AD41	3/8" 9.5mm	Rc3/8	5 micron	Auto	Polycarbonate	With quick release	Bleed
AFR420-15	1/2" 12.7mm	Rc1/2	5 micron	Manual	Polycarbonate	With quick release	Bleed
AFR420-15-AD41	1/2" 12.7mm	Rc1/2	5 micron	Auto	Polycarbonate	With quick release	Bleed

## **Technical information**

Working pressure:	0.5 – 8.5 bar, 50 – 850 l	kPa, 7 – 120 PSI	
Working temperature:	0 – 60°C		
Flow rates:	Please refer to diagram	is on page 7	
Elements:	Porous plastic		
Sump capacity:	AFR200: 11 mL A	AFR320: 52 mL	AFR420: 116 mL
Visibility:	360° visibility of water le	evel	
Regulator adjustment:	By non-rising lockable k	knob	
Accessories:	Supplied with mounting	bracket and pressure	gauge as standard
Servicing:	No tools are required fo	or removing bowl and re	eplacing element
Combination sets:	Combination sets are su	upplied as kits of comp	onents for user to assemble
Materials:	Certain components in t	these products are mad	de of aluminium. For equivalent products
	with no aluminium comp	ponents contact Parker	Technical Service.

## **CAUTION:**

Polycarbonate bowls, being transparent and tough, are ideal for use with Filters and Lubricators. They are suitable for use in normal industrial environments, but should not be located in areas where they could be subjected to direct sunlight, an impact blow, nor temperatures outside of the rated range. As with most plastics, some chemicals can cause damage. Polycarbonate bowls should not be exposed to chlorinated hydro-carbons, ketones, esters and certain alcohols. They should not be used in air systems where compressors are lubricated with fire-resistant fluids such as phosphate ester and di-ester types.

Metal bowls are recommended where ambient and/or media conditions are not compatible with polycarbonate bowls. Metal bowls resist the action of most such solvents, but should not be used where strong acids or bases are present or in salt laden atmospheres. Consult the factory for specific recommendations where these conditions exist.

#### CAUTION:

**REGULATOR PRESSURE ADJUSTMENT** – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design.

# TO CLEAN POLYCARBONATE BOWLS USE MILD SOAP AND WATER ONLY!

**DO NOT** use cleansing agents such as acetone, benzene, carbon tetrachloride, gasoline, toluene, etc., which are damaging to this plastic.



- Bowl guards are standard
- 360° visibility of water level
- Mounting bracket included
- Pressure gauge included
- Global product
- Non-rising removable adjustment knobs

# **Performance Characteristics**

# AFR200-8

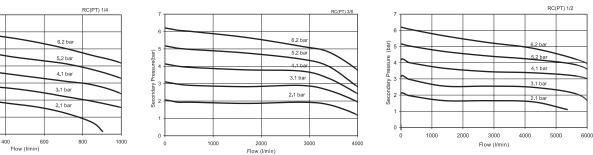
(bar)

Pressure

Secondary F

AFR320-10

#### AFR420-15



# Dimensions

MODEL

AFR320

AFR420

Α

42

50

В

65

80

С

98

110

D

248

279

Ε

61.5

65

F

30

35

G

45

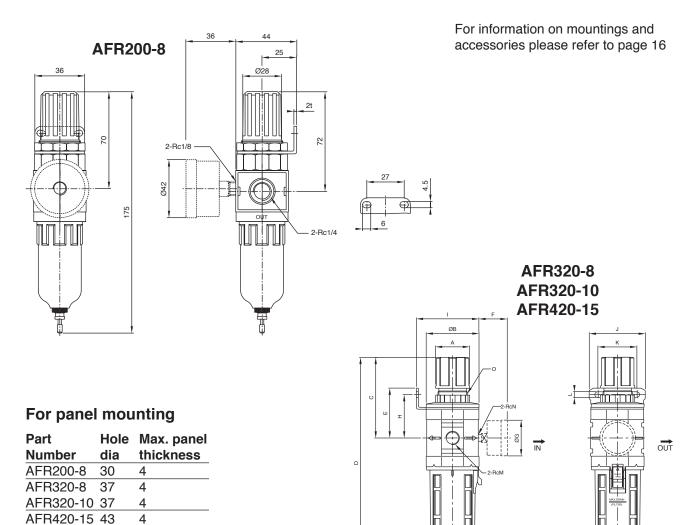
54

н

53.5

57

200



Parker
Pneumatic

0

M36X1.5

M42X1.5

7

77

94.5

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Κ

48

63

L

7

7

Μ

1/4 3/8

1/2

Ν

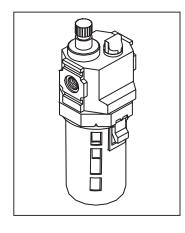
1/8

1/4

J

69

84



# Features

- High flow rates
- Oil delivery proportional to air flow
- Modular system with BSPT ports
- Global product
- Secure but easily removable bowls
- 360° visibility of oil level and oil feed
- FRL units may be assembled for right-to-left or left-to-right flow pattern

## **Ordering Information**

Part	Nominal	Port		
Number	body size	size	Bowl	Bowl guard
AL200-8	1/8" 3.1mm	Rc1/4	Polycarbonate	None
AL320-8	3/8" 9.5mm	Rc1/4	Polycarbonate	With quick release
AL320-10	3/8" 9.5mm	Rc3/8	Polycarbonate	With quick release
AL420-15	1/2"12.7mm	Rc1/2	Polycarbonate	With quick release

## **Technical information**

Working pressure: Working temperature:	0.5 – 8.5 bar, 50 – 850 kPa, 7 – 120 PSI 0 – 60°C
Flow rates:	Please refer to diagrams on page 9
Minimum flow for lubrication	
Bowl capacity:	AL200: 28 mL AL320: 114 mL AL420: 214 mL
Visibility:	360° visibility of oil level and feed rate
Filling:	No need to turn the air off for filling with oil
Servicing:	No tools are required for removing bowl
Accessories:	Lubricator-to-regulator bolt kit supplied with each AL200 lubricator
Combination sets:	Combination sets are supplied as kits of components for user to assemble
Materials:	Certain components in these products are made of aluminium. For equivalent products
Suggested lubricant:	with no aluminium components contact Parker Technical Service. Petroleum based oil of 100 to 200 SSU viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C)

# CAUTION:

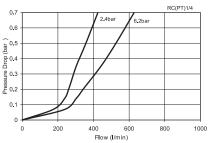
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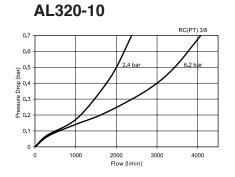
Metal bowls are recommended where ambient and/or media conditions are not compatible with polycarbonate bowls. Metal bowls resist the action of most such solvents, but should not be used where strong acids or bases are present or in salt laden atmospheres. Consult the factory for specific recommendations where these conditions exist. TO CLEAN POLYCARBONATE BOWLS USE MILD SOAP AND WATER ONLY! DO NOT use cleansing agents such as acetone,benzene, carbon tetrachloride, gasoline, toluene, etc., which are damaging to this plastic.

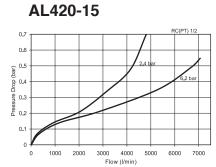


# **Performance Characteristics**

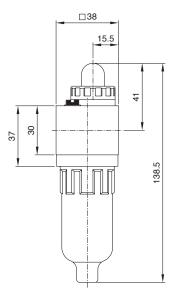




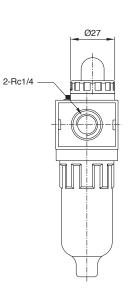




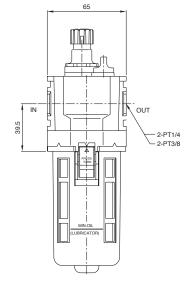
# Dimensions

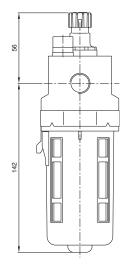


AL200-8

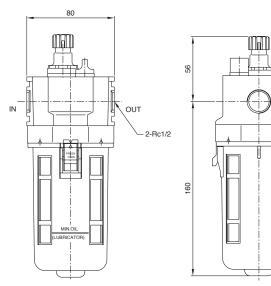


AL320-8 AL320-10





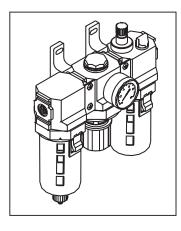
AL420-15



For information on mountings and accessories please refer to page 16



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#### Features

- Large surface 5 micron elements
- High flow rates
- Highly efficient in removing liquids
- Highly efficient in removing solids
- Accurate pressure regulation
- Oil delivery proportional to air flow
- Modular system with BSPT ports

Secure but easily removable bowls

Body connectors included

- Bowl guards are standard
- 360° visibility of water and oil level
- Mounting brackets included
- Pressure gauge included
- Global product
- Non-rising removable adjustment knobs
  - Balanced poppets
- FRL units may be assembled for right-to-left or left-to-right flow pattern

.

## **Ordering Information**

Part	Nominal	Port	Filter and Lubricator				Regulator
Number	body size	size	Element	Drain	Bowl	Bowl guard	Туре
AU200-8	1/8" 3.1mm	Rc1/4	5 micron	Manual	Polycarbonate	None	Bleed
AU200-8-AD20	1/8" 3.1mm	Rc1/4	5 micron	Auto	Polycarbonate	None	Bleed
AU320-8	3/8" 9.5mm	Rc1/4	5 micron	Manual	Polycarbonate	With quick release	Bleed
AU320-8-AD41	3/8" 9.5mm	Rc1/4	5 micron	Auto	Polycarbonate	With quick release	Bleed
AU320-10	3/8" 9.5mm	Rc3/8	5 micron	Manual	Polycarbonate	With quick release	Bleed
AU320-10-AD41	3/8" 9.5mm	Rc3/8	5 micron	Auto	Polycarbonate	With quick release	Bleed
AU420-15	1/2" 12.7mm	Rc1/2	5 micron	Manual	Polycarbonate	With quick release	Bleed
AU420-15-AD41	1/2" 12.7mm	Rc1/2	5 micron	Auto	Polycarbonate	With quick release	Bleed

# **Technical information**

Working pressure:	0.5 – 8.5 bar, 50 – 850 kPa, 7 – 120 PSI
Working temperature:	$0 - 60^{\circ}$ C
Flow rates:	Please refer to diagrams on preceding pages
Filter elements:	Porous plastic
Bowl capacity:	Please refer to specifications for individual components
Filter visibility:	360° visibility of water level
Regulator adjustment:	By non-rising lockable knob
Lubricator visibility:	360° visibility of oil level and feed rate
Accessories:	Supplied with mounting/connector kits and pressure gauge as standard
Servicing:	No tools are required for removing bowl and replacing element
Combination sets:	Combination sets are supplied as kits of components for user to assemble
Materials:	Certain components in these products are made of aluminium. For equivalent products
	with no aluminium components contact Parker Technical Service.

# CAUTION:

Polycarbonate bowls, being transparent and tough, are ideal for use with Filters and Lubricators. They are suitable for use in normal industrial environments, but should not be located in areas where they could be subjected to direct sunlight, an impact blow, nor temperatures outside of the rated range. As with most plastics, some chemicals can cause damage. Polycarbonate bowls should not be exposed to chlorinated hydro-carbons, ketones, esters and certain alcohols. They should not be used in air systems where compressors are lubricated with fire-resistant fluids such as phosphate ester and di-ester types.

Metal bowls are recommended where ambient and/or media conditions are not compatible with polycarbonate bowls. Metal bowls resist the action of most such solvents, but should not be used where strong acids or bases are present or in salt laden atmospheres. Consult the factory for specific recommendations where these conditions exist. **REGULATOR PRESSURE ADJUSTMENT** – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design.

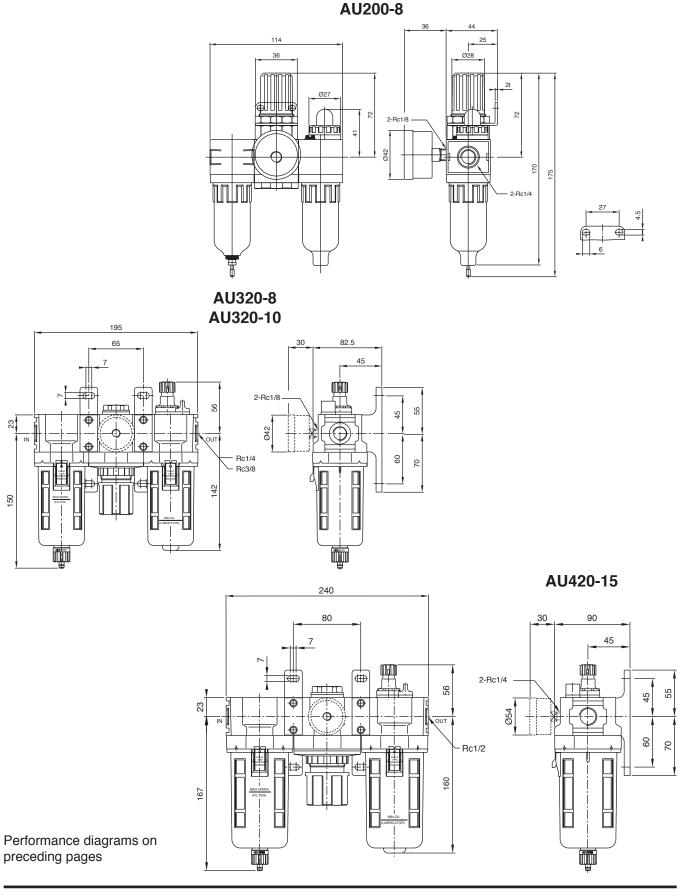
TO CLEAN POLYCARBONATE BOWLS USE MILD SOAP AND WATER ONLY!

 ${\rm DO}$  NOT use cleansing agents such as acetone,benzene, carbon tetrachloride, gasoline, toluene, etc., which are damaging to this plastic.

# CAUTION:

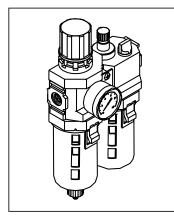


# Dimensions





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#### Features

- Large surface 5 micron elements •
- High flow rates •
- Highly efficient in removing liquids
- Highly efficient in removing solids •
- Accurate pressure regulation •
- Oil delivery proportional to air flow •
- Modular system with BSPT ports •
- Body connectors included •

- Bowl guards are standard .
- 360° visibility of water and oil level
- Mounting brackets included •
- Pressure gauge included •
- Global product •
- Non-rising removable • adjustment knobs
  - Balanced poppets
- Secure but easily removable bowls FRL units may be assembled for right-to-left or left-to-right flow pattern •

### Ordering Information

Part	Nominal	Port			Filter/Regulator	and Lubricator	
Number	body size	size	Element	Drain	Bowl	Bowl guard	Туре
AU210-8	1/8" 3.1mm	Rc1/4	5 micron	Manual	Polycarbonate	None	Bleed
AU210-8-AD20	1/8" 3.1mm	Rc1/4	5 micron	Auto	Polycarbonate	None	Bleed
AU321-8	3/8" 9.5mm	Rc1/4	5 micron	Manual	Polycarbonate	With quick release	Bleed
AU321-8-AD41	3/8" 9.5mm	Rc1/4	5 micron	Auto	Polycarbonate	With quick release	Bleed
AU321-10	3/8" 9.5mm	Rc3/8	5 micron	Manual	Polycarbonate	With quick release	Bleed
AU321-10-AD41	3/8" 9.5mm	Rc3/8	5 micron	Auto	Polycarbonate	With quick release	Bleed
AU421-15	1/2" 12.7mm	Rc1/2	5 micron	Manual	Polycarbonate	With quick release	Bleed
AU421-15-AD41	1/2" 12.7mm	Rc1/2	5 micron	Auto	Polycarbonate	With quick release	Bleed

# **Technical information**

Working pressure: Working temperature:	0.5 – 8.5 bar, 50 – 850 kPa, 7 – 120 PSI 0 – 60°C
•	
Flow rates:	Please refer to diagrams on preceding pages
Filter elements:	Porous plastic
Bowl capacity:	Please refer to specifications for individual components
Filter visibility:	360° visibility of water level
Regulator adjustment:	By non-rising lockable knob
Lubricator visibility:	360° visibility of oil level and feed rate
Accessories:	Supplied with mounting/connector kit and pressure gauge as standard
Servicing:	No tools are required for removing bowl and replacing element
Combination sets:	Combination sets are supplied as kits of components for user to assemble
Materials:	Certain components in these products are made of aluminium. For equivalent products with no aluminium components contact Parker Technical Service.

# CAUTION:

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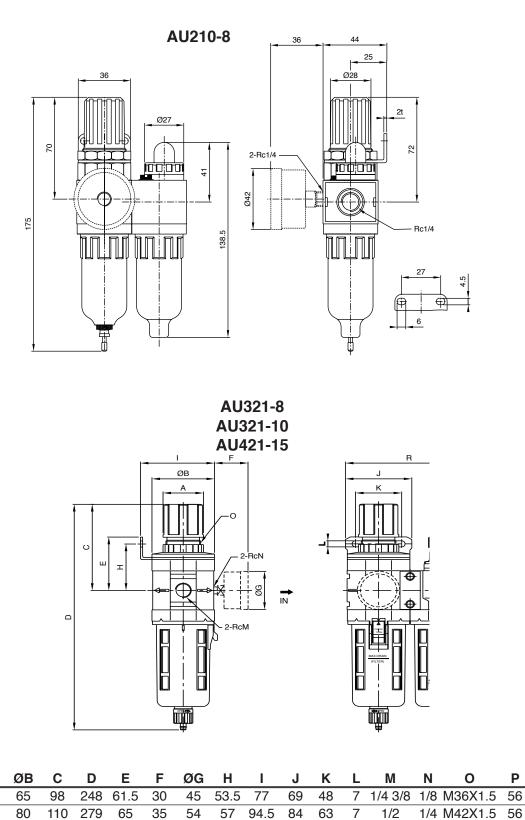
TO CLEAN POLYCARBONATE BOWLS USE MILD SOAP AND WATER ONLY!

DO NOT use cleansing agents such as acetone, benzene, carbon tetrachloride, gasoline, toluene, etc., which are damaging to this plastic.

# CAUTION:



# **Dimensions**



Performance diagrams on preceding pages

Α

42

50

MODEL

AU321

AU421



Q

198

216

R

132

163

Ρ

Filters	AF200	AF320	AF420
Repair kit	N.A.	N.A.	N.A.
Bowl kit *** Bowl guard	AU200KABPM N.A.	AU320KABGM Included above	AU420KABGM Included above
Auto drain kit Manual drain kit	AD20 AU200KADM	AD41 PS512P	AD41 PS512P
Filter element kit, 5 micron	AU200KAESE	AU320KAESE	AU420KAESE
Mounting brackets and connectors		See page 16	

N.A. = Not available

\*\*\* = Buy drain kit separately

Regulators	AR200	AR320	AR420
Piston and valve repair kit* Adjuster repair kit**	AU200KARR AU200KAPN	AU320KARR AU320KAPN	AU420KARR AU420KAPN
Pressure gauge, 0-10 bar	GAD40	GAD40	GAD50
Mounting brackets and connectors		See page 16	

\* = Valve, valve spring, spring housing, piston and seals

\*\* = Handle, stop and screw assembly

\*\*\* = Buy drain kit separately



Filter/Regulators	AFR200	AFR320	AFR420
Piston and valve repair kit* Adjuster repair kit**	AU200KARR AU200KAPN	AU320KARR AU320KAPN	AU420KARR AU420KAPN
Bowl kit *** Bowl guard	AU200KABPM N.A.	AU320KABGM Included above	AU420KABGM Included above
Auto drain kit Manual drain kit	AD20 AU200KADM	AD41 PS512P	AD41 PS512P
Filter element kit, 5 micron	AU200KAESE	AU320KAESE	AU420KAESE
Pressure gauge, 0-10 bar	GAD40	GAD40	GAD50
Mounting brackets and connectors		See page 16	

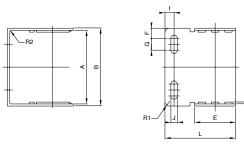
- N.A. = Not available
- \* = Valve, valve spring, spring housing, piston and seals
- \*\* = Handle, stop and screw assembly
- \*\*\* = Buy drain kit separately

Lubricators	AL200	AL320	AL420
Repair kit	N.A.	N.A.	N.A.
Bowl kit Bowl guard	AU200KABPN N.A.	AU320KABGN Included above	AU420KABGN Included above
Fill plug kit Sight dome kit Drip control kit	AU200KAPL AU200KASD	AU320KAPL AU320KASD	AU320KAPL AU320KASD
Mounting brackets and connectors		See page 16	

N.A. = Not available



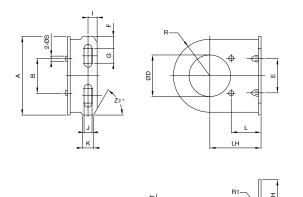
# Bracket BKC320, BKC420



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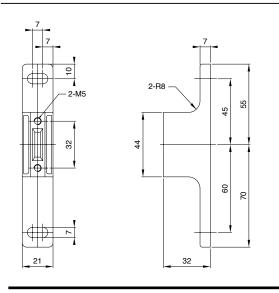
Part Nu	mber		For use with							
BKC320			AF320 AL320							
BKC420			4F42	0 AL	420					
	Α	В	ØD	Е	F	G	н	I	J	Κ
BKC320	65	70	18	4.5	10.5	13	26	10	7	22
BKC420	80	85	22	4.5	10.5	13	26	10	7	22
	L	М	Ν	Ο	Ρ	Q	R	R1	<b>R2</b>	т
BKC320	77.5	18.3	36	5	27.2	8	4	5	2	2.3
BKC420	77.5	18.3	36	5	27.2	8	5	5	2	2.3

# Bracket BKL320, BKL420



Part Nu	mber	l	For use with							
BKL320		AR320 AFR320								
BKL420			AR42(	) AF	R420					
	Α	в	ØD	Е	F	G	н	Т	J	κ
BKL320	<b>A</b> 69	<b>B</b> 30.7	<b>ØD</b> 36.5	<b>Е</b> 30	<b>F</b> 10.5	<b>G</b> 13	<b>Н</b> 26	<b>I</b> 8	<b>J</b> 7	<u>к</u> 10
BKL320 BKL420					-	-		-	-	
	69	30.7	36.5	30	10.5	13	26	8	7	10
	69 84	30.7 36.8	36.5 42.5	30 40	10.5 10.5	13 13	26 26	8	7	10

# Connector/Mounting Bracket BKU320, BKU420



Part Number	For use with	Comprising
BKU320	AU320	Two connector/mounting brackets, four bolts and
BKU420	AU420	two O-rings
BKU321	AU321	One connector, two bolts and one O-ring
BKU421	AU421	
Refer pages 1	1 and 13 for dim	ancione

Refer pages 11 and 13 for dimensions

